Model PK II®

Pneumatic Deadweight Tester

**PRODUCT DESCRIPTION**

The PK II tester is a floating ball type, pneumatic deadweight tester. This model is engineered to offer user-friendly features, safe operation, and an optimal performance in the field or in the lab.

**Self-regulating pressure standard**

The AMETEK PK II Pneumatic Deadweight Tester is a primary standard that produces a pressure by applying force (weight set) over area (the ceramic ball and nozzle). The PK II tester is NIST traceable and accurate to ±0.015% using stainless steel weights calibrated to International standard gravity at 9.80665 m/s² or local gravity as specified. The PK II tester is self-regulating with accuracy independent of the operator. The tester utilizes a virtually frictionless ceramic ball floating on a layer of air within a stainless steel cylinder. The PK II tester features a quick-leveling system for field or lab setup. The unit may also be mounted on an optional tripod for more convenient setup. The tester may be operated with the cover opened or closed. Weights are located in foam-protective slots in the case.

**Pressure Range**

1 to 200 kPa (0.145 to 30 psi)

**Accuracy**

to ±0.015% of Indicated reading
Accuracy ±0.025 and 0.050% is also available

**Repeateability**

±0.005% of indicated reading

**Available units**

psi, g/cm², mbar, bar, kPa, inH₂O, cmH₂O

**Special Calibrations/Local Gravity**

PK II testers are supplied standard with masses calibrated to International Standard gravity of 9.80665 m/s².
Local gravity calibration is available on all models.

**Gas Industry Models**

Standard testers in inH₂O or cmH₂O are calibrated reference water columns at 20°C (68°F) per ISA recommended practices. Calibration to reference water columns at 60°F per AGA standards is available.

**Exceptional Performance and Safety Built-In**

- Floating Ball Operation
- Self-Regulating
- Rugged Ceramic Measuring Ball
- Overhung Weight Carrier
- Non-Contaminating Test Fluid
- Closed Cover Operation
- Ball Valves for Inlet and Outlet
- Interchangeable Weights
- NIST Traceable

ISO 9001 Manufacturer
FEATURES
The following are some of the features and characteristics inherent to the AMETEK PK II deadweight tester.

Floating Ball
While in operation, the PK II tester’s ball and weights float freely, supported only by a thin film of air which is virtually frictionless. This eliminates the necessity to rotate the weights during testing and allows the user to concentrate on the instrument calibration.

Self-Regulating
The instrument’s built-in flow regulator automatically adjusts the input air flow to maintain the ball and weights in a float position. The regulator also compensates for variations in pressure from the air supply. These features eliminate the necessity of having to continually adjust the supply during the test and provides for an easy up and down scale calibration.

Overhung weight carriers
Another feature of the PK II deadweight tester is the way that the weights are positioned on the carrier. M&G utilizes an overhung weight carrier design. This design employs a tube carrier that is positioned over the column and onto the ceramic ball. The center of gravity for the stack of weights is lowered, reducing side thrust and friction; which lengthens the life of the ball/nozzle and carrier. This also improves measurement accuracy.

Rugged Ceramic Measuring Ball
The floating ball is manufactured from aluminum oxide ceramic - a material with near-diamond hardness. The ball, unlike steel and carbide pistons, may be dropped on hard surfaces without damage.

Quick Setup and Operation
The setup for the PK II tester is completed by simply connecting two tubes, one for the supply and one for the unit-under-test, leveling the PK II, and adding the appropriate weights. Operation is fast and efficient with no valves to adjust and no regulation needed between set points. Pressure regulators are not required if the air supply is within the tester’s operational requirements.

Non-Contaminating Test Fluid
The instrument’s test fluid is Nitrogen or instrument quality air complying with the ISA Standard S7.3. This fluid is non-contaminating to virtually all processes, thus eliminating the need to clean instruments after calibration and before use.

Designed for field or lab use
The PK II tester is designed for precision and is accurate enough for lab use. However, the construction is rugged enough to allow for reliable field operation as well. The instrument includes a built-in tripod mount. A tripod may be ordered separately.

Closed Cover Operation
The PK II tester is designed to operate with the cover closed, thus eliminating the effects of wind during field operation.

Ball Valves
AMETEK floating ball testers, such as the PK II tester, incorporate multi-position ball valves for both the inlet and outlet valve connections. These ensure trouble free operation that is both fast and efficient.

Easy Leveling
AMETEK floating ball testers incorporate a bulls-eye level for reference when preparing the unit for use. The tester also employs a 3-leg leveling system which is more convenient and is superior to a 4-leg system.

Small incremental weight sets
Small incremental weight sets are available to provide fractional output pressures. These are available for the PK II deadweight tester in psi and inH₂O.
FUNCTIONAL SPECIFICATIONS
Model: .......................................................... PK II
Type: .......................................................... Pneumatic, ball type
Pressure range: ........................................ 200 kPa / 30 psi (model dependent)
Accuracy (12 months): .................................. to ±0.015% rdg*
Repeatability: ............................................... ±0.005% rdg
Temperature coefficient: .....................±0.00167% of rdg/°C (@23°C)
Minimum measurements: ..................... 1 kPa, 4 inH₂O, 10 cmH₂O, 10 mbar,
.............................................................. 10 g/cm², 10 mbar,
Increments (small): Small incremental weight sets available
Gravity: .................................................. 9.80665 m/s² (international standard)
.............................................................. or Local gravity (specify when ordering)
Water column temp ref: ......................... 20°C (ISA) (standard)
.............................................................. or 60°F (AGA) (optional)
Weight sets: ............................................. Single (model dependent)

Note: Extra weight sets may be ordered

Pressure source: ...................... Nitrogen or instrument/shop air
.............................................................. (ISA quality standard 7.3)
Supply pressure (max): ...................... 6.9 bar / 100 psi
Supply pressure (min): ...................... 2.1 bar / 30 psi
.............................................................. or 150% of desired output pressure
Flow rate: .................. 28 slh at 1 kPa/1 scfh at 0.15 psi output
.............................................................. 310 slh at 200 kPa/1 scfh at 20 psi output
Test connections: ................................. 1/4” NPT

Weight material: ......................... Stainless steel and aluminum (small incremental weights)

Ball material: .......................................................... Ceramic

Engineering units: ............................ psi, g/cm², mbar, bar, kPa,
.............................................................. inH₂O, cmH₂O, mmHg

Cases: .......................................................... 1

Notes: Deadweight tester and deadweight gauge accuracy is expressed as “Percent of Indicated Pressure”. A 1,000 psi tester with an accuracy of ±0.01% of indicated pressure will have an allowable error of 0.1 psi at 10 psi, ±0.1 psi at 100 psi and ±1.0 psi at 1,000 psi. Generally, deadweight testers are used only in the upper 90% of the range.

PHYSICAL SPECIFICATIONS
Tester size (L x W x H):
Small: ........................................ 17.8 x 26.7 x 38.1 cm / 7 x 10.5 x 15 in
Large: ........................................ 22.9 x 36.8 x 38.1 cm / 9 x 14.5 x 15 in
Weight: .................................................. to 12.7 kg / 28 lb
Configuration: .......................... Pneumatic deadweight
delivery: ........................................... Tester base, weight set, manual,
.............................................................. and NIST traceable certification

General Process Information for Calibrated Parts
• Local gravity values must be specified by customer in gals, cm/s² or m/s².
• Include serial number, accuracy, gravity, and model number of deadweight tester when ordering weight sets or calibrated parts.
• Masses for weights ordered separately, including tolerance, must be supplied by customer; unless combined with tester on same order.
• Calibrated parts may be made to archival data if requested on the purchase order.
• Calibrated parts are certified for physical dimension only (mass or area) and not for accuracy unless ordered with a new tester or the tester is returned for proper calibration of parts.
• PK II weight set changes and additions require a matching weight carrier and/or conversion ring for the proper incremental output values.

Certification of Accuracy and Traceability
A Certification of Accuracy and Traceability to NIST is included with every AMETEK floating ball-type deadweight tester. An optional Certification of Accuracy with area, mass and intrinsic correction factors is available.
ORDERING INFORMATION

<table>
<thead>
<tr>
<th>Model</th>
<th>Certified Range</th>
<th>Increment</th>
<th>W/C and Ball Output</th>
</tr>
</thead>
<tbody>
<tr>
<td>PK2-20-SS</td>
<td>1 to 20 psi</td>
<td>1 psi</td>
<td>1 psi</td>
</tr>
<tr>
<td>PK2-30-SS</td>
<td>1 to 30 psi</td>
<td>1 psi</td>
<td>1 psi</td>
</tr>
<tr>
<td>PK2-2000GM-SS</td>
<td>25 to 2,000 g/cm²</td>
<td>25 g/cm²</td>
<td>25 g/cm²</td>
</tr>
<tr>
<td>PK2-2010GMSS</td>
<td>10 to 2,000 g/cm²</td>
<td>5 g/cm²</td>
<td>10 and 25 g/cm²</td>
</tr>
<tr>
<td>PK2-700MB-SS</td>
<td>10 to 700 mbar</td>
<td>20 mbar</td>
<td>20 mbar</td>
</tr>
<tr>
<td>PK2-2B-SS</td>
<td>0.02 to 2 bar</td>
<td>0.02 bar</td>
<td>0.02 bar</td>
</tr>
<tr>
<td>PK2-2B.01-SS</td>
<td>0.005 bar</td>
<td>0.01 and 0.02 bar</td>
<td></td>
</tr>
<tr>
<td>PK2-200N-SS</td>
<td>2 to 200 kPa</td>
<td>2 kPa</td>
<td>2 kPa</td>
</tr>
<tr>
<td>PK2-201N-SS</td>
<td>1 to 200 kPa</td>
<td>0.5 kPa</td>
<td>1 and 2 kPa</td>
</tr>
<tr>
<td>PK2-250WC-SS</td>
<td>10 to 250 inH₂O</td>
<td>10 inH₂O</td>
<td>10 inH₂O</td>
</tr>
<tr>
<td>PK2-304WC-SS</td>
<td>4 to 304 inH₂O</td>
<td>1 inH₂O</td>
<td>4 inH₂O</td>
</tr>
<tr>
<td>PK2-404WC-SS</td>
<td>4 to 404 inH₂O</td>
<td>1 inH₂O</td>
<td>4 inH₂O</td>
</tr>
<tr>
<td>PK2-650WC-SS</td>
<td>10 to 650 inH₂O</td>
<td>10 inH₂O</td>
<td>10 inH₂O</td>
</tr>
<tr>
<td>PK2-654WC-SS</td>
<td>4 to 654 inH₂O</td>
<td>1 inH₂O</td>
<td>4 and 10 inH₂O</td>
</tr>
<tr>
<td>PK2-850WC-SS</td>
<td>10 to 850 inH₂O</td>
<td>10 inH₂O</td>
<td>10 inH₂O</td>
</tr>
<tr>
<td>PK2-854WC-SS</td>
<td>4 to 854 inH₂O</td>
<td>1 inH₂O</td>
<td>4 and 10 inH₂O</td>
</tr>
<tr>
<td>PK2-500CM-SS</td>
<td>10 to 500 cmH₂O</td>
<td>10 cmH₂O</td>
<td>10 cmH₂O</td>
</tr>
<tr>
<td>PK2-1000CM-SS</td>
<td>10 to 1,000 cmH₂O</td>
<td>10 cmH₂O</td>
<td>10 cmH₂O</td>
</tr>
<tr>
<td>PK2-1500CM-SS</td>
<td>10 to 1,500 cmH₂O</td>
<td>10 cmH₂O</td>
<td>10 and 25 cmH₂O</td>
</tr>
<tr>
<td>PK2-2000CM-SS</td>
<td>10 to 2,000 cmH₂O</td>
<td>10 cmH₂O</td>
<td>10 and 25 cmH₂O</td>
</tr>
</tbody>
</table>

Calibration Options

<table>
<thead>
<tr>
<th>Model Suffix</th>
<th>Accuracy</th>
<th>Gravity</th>
<th>Data</th>
</tr>
</thead>
<tbody>
<tr>
<td>NONE</td>
<td>±0.050% rdg (standard)</td>
<td>Standard or local gravity (specify)</td>
<td>None</td>
</tr>
<tr>
<td>-1B</td>
<td>±0.025% rdg (optional)</td>
<td>Standard or local gravity (specify)</td>
<td>None</td>
</tr>
<tr>
<td>-1A</td>
<td>±0.015% rdg (optional)</td>
<td>Standard or local gravity (specify)</td>
<td>None</td>
</tr>
<tr>
<td>/C</td>
<td>±0.050% rdg (standard)</td>
<td>Standard or local gravity (specify)</td>
<td>Yes</td>
</tr>
<tr>
<td>-1B/C</td>
<td>±0.025% rdg (optional)</td>
<td>Standard or local gravity (specify)</td>
<td>Yes</td>
</tr>
<tr>
<td>-1A/C</td>
<td>±0.015% rdg (optional)</td>
<td>Standard or local gravity (specify)</td>
<td>Yes</td>
</tr>
</tbody>
</table>

Accessories

<table>
<thead>
<tr>
<th>Order no.</th>
<th>Description</th>
<th>Description</th>
</tr>
</thead>
<tbody>
<tr>
<td>K-1082</td>
<td>Tubing kit (2) 76.2 cm (30 in) sections 1/4&quot; NPT female x 1/4&quot; NPT female</td>
<td>Small incremental weight sets available in psi and inH₂O</td>
</tr>
<tr>
<td>K-1562</td>
<td>Tripod</td>
<td>Additional weight sets</td>
</tr>
<tr>
<td>1GT-99</td>
<td>Gauge pointer puller set</td>
<td></td>
</tr>
</tbody>
</table>

AMETEK Calibration Instruments is one of the world’s leading manufacturers and developers of calibration instruments for temperature, pressure and process signals as well as for temperature sensors both from a commercial and a technological point of view.

JOFRA Temperature Instruments
Portable precision thermometers. Dry-block and liquid bath calibrators: 4 series, with more than 25 models and temperature ranges from -90° to 1200°C / -130° to 2200°F. All featuring speed, portability, accuracy and advanced documenting functions with JOFRACAL calibration software.

JOFRA Pressure Instruments
Convenient electronic systems ranging from -1 to 1000 bar (25 inHg to 14,500 psi) - multiple choices of pressure ranges, pumps and accuracies, fully temperature-compensated for problem-free and accurate field use.

JOFRA Signal Instruments
Process signal measurement and simulation for easy control loop calibration and measurement tasks - from handheld field instruments to laboratory reference level bench top instruments.

JOFRA / JF Marine Instruments
A complete range of calibration equipment for temperature, pressure and signal, approved for marine use.

FP Temperature Sensors
Pneumatic floating-ball or hydraulic piston dead weight testers with accuracies to 0.015% of reading.

M&G Pressure Testers
Pressure generators from small pneumatic “bicycle” style pumps to hydraulic pumps generating up to 1,000 bar (15,000 psi).

...because calibration is a matter of confidence