Product Catalog



Metrology Made Simple







#### ADDITEL CORPORATION

Additel Corporation is one of the leading worldwide providers of process calibration tools. We are dedicated to designing, manufacturing, and delivering the highest quality handheld test tools and portable calibrators for process and calibration industries. For many years Additel has successfully developed automated pressure calibrators, digital pressure test gauges, digital pressure calibrators, pressure test and calibration pumps, and multifunction process calibrators. In recent years, we have expanded our product offering with temperature calibration tools that are helping to make metrology simple. Coupled with our accredited calibration laboratory in Brea, CA, our products, calibration services and customer support are second to none. Additel products are currently used in over 100 countries worldwide, with a worldwide sales and support channel in place to assist you.

Product quality and customer service along with innovative engineering have been our top priorities and will continue to be our guiding principles going forward. We are committed to customer satisfaction through quality products, competitive pricing, unmatched services/technical support and continued introduction of new and innovative products.

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# A Message From Additel's President

Dear Additel Customer,

I grew up in a small town outside of Denver, Colorado where my grandfather started an insurance agency located on our main street. Later, my father took over the business and it continued to flourish until he sold the business just a few years ago. I marvel that our family business, not only survived, but grew over the last 50 years. Despite the industry switching from traditional agencies to direct internet sales, the family business continued to do well. As I look back at this, I believe I know why my father and grandfather did so well.

When Grandpa started Sanders Insurance Agency, he confirmed his business deals with a handshake. There were no lengthy written contracts, price lists, or complex agreements. Just his word and a handshake were all that was needed because he was known as a man of integrity who put his customer first. My father continued to grow the business on the same foun



Jon Sanders - Additel President

first. My father continued to grow the business on the same foundational principles.

I joined Additel in 2013 and saw an organization founded on values of integrity and customer service. And when I saw the amazing high-quality, innovative products and I knew this was the start of something special.

Year over year, we continue to introduce new

Over the years, we've outgrown buildings and continue to add more people. But we don't just hire anyone. To have the best products and services, you need to have the best people behind them! Quality and customer service go far beyond a well-designed product-it reaches into the very fabric of the company culture. We look for people that enjoy serving you and will not compromise quality.



Denver, CO USA



**Guy Sanders** 

products which are industry firsts. Look on page
1 and you will see we've done it again with our new ADT762—the only
portable, automated calibrator up to 10,000 psi (700 bar) on the market. We

invest a tremendous amount of time and effort into research and development to regularly introduce breakthrough products that address some of the test and measurement challenges you see on a day-to-day basis.

As we've grown, so has our gratitude and appreciation for you. I know customers just like you are the key to our success. We are not perfect and occasionally we will make mistakes, but I can promise you if we do mess up, we will do all in our power to make it right. And that is something we can shake on! Thank you for your business!



### **TABLE OF CONTENTS**

Automatic Pressure Calibrators	
NEW Additel 762 Automated Hydraulic Pressure Calibrators	1
Automated Pressure Calibrators Selection Guide	6
Additel 761A Automated Pressure Calibrators	7
Automatic Handheld Pressure Calibrator Selection Guide	14
Additel 760 Automatic Handheld Pressure Calibrators	15
Pressure Controllers	
Additel 780 Series Pressure Controller	20
Digital Pressure Modules	
NEW Additel 161 Series Intelligent Digital Pressure Modules	26
NEW Additel 158Ex Intelligent Digital Pressure Modules	29
Digital Pressure Calibrators / Gauges	
Additel Digital Pressure Gauges Selection Guide	32
Application notes	35
NEW Additel 273Ex Handheld Pressure Calibrators	37
NEW Additel 673 Advanced Digital Pressure Calibrators	41
NEW Additel 686 Advanced Digital Pressure Gauges	45
NEW Additel 685 Digital Pressure Gauges	49
Additel 681 Digital Pressure Gauges	54
Additel 680 Series Digital Pressure Gauges	58
Application notes	62
Pneumatic Pressure Test / Calibration Pumps	
Pressure Test/Calibration Pumps Selection Guide	64
Additel 901B Low Pressure Test Pump	65
Additel 912A Low Pressure Test Pump	66
Additel 914A Handheld Pneumatic Pressure Test Pump	67
Additel 916A Pneumatic Pressure Test Pump	68
Additel 917 Pneumatic Pressure Test Pump	69
Additel 918 Pneumatic Pressure Test Pump	70
Additel 919A Pneumatic High Pressure Test Pump	71



### **TABLE OF CONTENTS**

Application notes	72
Additel 920, 920HV Pneumatic High Pressure Test Pump	73
Hydraulic Pressure Test / Calibration Pumps	
Additel 925 Handheld Hydraulic Pressure Test Pump	74
Application notes	75
Additel 927 Hydraulic Pressure Test Pump	76
Additel 928 Hydraulic Pressure Test Pump	77
Additel 946A Hydraulic High Pressure Calibration Pump	78
Additel 959A Hydraulic Ultra-high Pressure Test Pump	79
Additel 960 Hydraulic Ultra-high Pressure Test Pump	80
Pressure Manifolds	81
Filters	82
Pressure Hoses, Adapters and Fittings	83
Hose Test Kits	85
Multifunction Reference Thermometer Readout	
Additel 286 Multifunction Reference Thermometer Readout	87
NEW Additel 282 Dual-Channel Reference Thermometer Readout .	99
Dry Well Calibrators	
Additel 878 Reference Dry Well Calibrators	105
Additel 878-TPW-KIT Triple point of water realization kit	112
Additel 875 Series Dry Well Calibrators	114
Additel 110 Short Probe Temperature Calibration Kit	122
Thermocouple Calibration Furnaces	
Additel 875, 878 Thermocouple Calibration Furnaces	123
NEW Additel 850 Laboratory Thermocouple Calibration Furnace	127



## **TABLE OF CONTENTS**

NEW Probes	
Probe Selection Guide	130
AccuMac AM1612 Full Immersion PRT	131
AccuMac AM1660 & AM1640 Precision Industrial PRTs	133
AccuMac AM1710 Secondary Reference PRT	135
AccuMac AM1730 Secondary Reference PRT	137
AccuMac AM1751 Secondary Reference PRT	139
AccuMac AM1760 & AM1762 Secondary SPRTs	141
AccuMac AM1210 Reference Standard Type S Thermocouple	143
Data Acquisition Devices	
NEW Additel 260Ex Handheld Multichannel Reference Recorder	144
Multifunction Process Calibrators	
Additel 209 210 Series Loop Calibrator	148
Multifunction Process Calibrators & Documenting Multifunction F Calibrator Selection Guide	
NEW Additel 226, 226Ex Multifunction Process Calibrator	151
NEW Additel 227, 227Ex	
Documenting Multifunction Process Calibrator	158
Software	166



# Additel 762 Automated Hydraulic Pressure Calibrator



- Automated pressure generation and control to 10,000 psi (700 Bar)
- Accuracy to 0.01%FS
- Dual-range manual or auto select
- Control stability 0.005%FS
- Portable designed for use in the field and in the lab
- Control by optional external pressure modules
- Supports two external pressure modules
- Wi-Fi, LAN, Bluetooth, USB and Ethernet communication
- Full HART field communicator
- HART and PROFIBUS communication
- Data logging and task management
- Patented electric pump technology

#### **OVERVIEW**

The Additel 762 Automated Pressure Calibrator is unlike any other pressure calibrator on the market. This revolutionary product is a complete turnkey solution for automation of pressure calibration work up to 10,000 PSI.

Designed for use in both the field and the laboratory, the portability and accuracy of this state-of-the-art product will quickly become the favorite go-to calibrator for lab personnel and field technicians alike.

With fully automated support for calibration of pressure transmitters, switches, dial and digital gauges and sensors, including HART/PROFIBUS devices in conjunction with a fully integrated task feature, data collection and Wi-Fi connectivity, we had our customer's needs in mind when designing our most capable pressure calibrator to date.



#### **Dual-Range Accuracy to 0.01% FS**

The ADT762 includes the unique ability to automatically switch between different internal calibrations depending on the current control pressure of the ADT762. Additel provides calibrations unique to each ADT762 for ranges of 0-3,000 PSI (200 Bar) and 0-10,000 PSI (700 Bar). As the calibrator is pressurized, it will automatically select the control and measurement specification based on the specific pressure range. Pressure calibration range selection can be set to "auto" mode so the calibration range is automatically selected by the ADT762 based on the set point pressure, or the calibration range can be manually selected.



#### **Built-in Auto-Purge Application**

Purging hydraulic calibration systems can be challenging and time consuming. The ADT762 has been designed with an integrated auto-purge system that saves time, money and frustration by completely automating the removal of air from the system. With the push of a button, the ADT762 quickly manages the system purging. This helps to free up time for technicians to attend to other needs.



#### **Documented Task Feature**

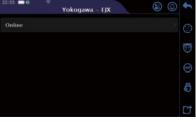
The powerful documented calibration task application allows users to quickly create and execute tasks without the need for a PC or tablet. The ADT762 automatically analyzes errors, generates test reports, while storing results locally. The Additel 762 can support up to 1000 documented tasks which can be stored and recalled at any time to help save time and money.

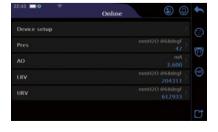


#### **Dual-Mode HART Communication**

HART pressure transmitters can be directly maintained and calibrated without any other equipment or tools. The ADT762 provides an automatic HART calibration mode as well as a manual mode. This dual-mode HART communication function not only provides an efficient and convenient interoperability mode for DUT, but also supports access to a fully HART capable calibrator.









#### **Pressure Specifications**

#### Metrology Made Simple

Model Specification	ADT762 Automated Hydraulic Pressure Calibrator			
Pressure Range	15~10,000 psi (1-700 Bar)			
Range Selection	Manual 3K psi, Manual 10K psi or Auto-range			
A	0~10,000 psi, <b>0.01%FS</b>	0~10,000 psi, <b>0.02%FS</b>		
Accuracy	0~3,000 psi, <b>0.01%FS</b>	0~3,000 psi, <b>0.02%FS</b>		
Maximum External Load Capacity	Max: 80 ml@700 Bar, 50 ml recommend			
Reservoir	Max: 350 ml, built-in filter			
Control Stability [1]	0.005%FS from 100 to 10,000 psi			
Stability Duration	> 5 min			
Pressure Module	Built-in one module with dual range			
External Control Pressure Module	See the following "External Control Pressure Module Specification and Compatibility" table			
External Measurement Pressure Module	All ADT161 pressure modules			

<sup>[1]</sup> Control Stability is based on the range selection or external module

#### **Electrical Specifications**

Model Specification	Range	Resolution	Accuracy	Note	
mA Measure	-25 to 25 mA	0.1 μΑ	± (0.008%RD + 1.0 μA)	Impedance <10 Ω	
ina mousure	-50 to 50 mA	0.1 μΑ	± (0.008%RD + 2.0 μA)	Impedance Cro &	
V Measure	-300 to 300 mV	1 μV	± (0.008%RD + 6 μV)	Impedance <1 G $\Omega$	
V Measure	-5 to 5 V	20 μV	± (0.008%RD + 100 μV)		
(Auto-ranging)	-12 to 12 V	100 μV	± (0.008%RD + 320 μV)	Impedance >1 $M\Omega$	
	-30 to 30 V	100 μV	± (0.008%RD + 600 μV)		
Loop Power Source	24 V	N/A	±1 V	50 mA (Max Loading)	
mA Source	0 to 2.5 mA or 2.5 to 25 mA	0-2.5 mA: 0.05μA 0-25 mA:0.5μA	0-2.5 mA: 0.008%RD+0.1 μA 0-25 mA: 0.008%RD+1.0 μA	20 mA @ 1 KΩ	
Power Source	16 to 30 V	1 V	±1 V	70 mA (Max Loading)	
V Source	0 to 16 V	0.25 mV	0.008%RD+0.002%FS		
Pressure Switch	Mechanical Switch, Live Mechanical Switch, NPN Switch, PNP Switch	N/A	N/A	Response time<10 ms. If the switch is live, voltage range will be (3-30) V	
Temperature Compensation	18 °C to 28°C				
Temperature Coefficient	Outside of 18 °C to 28 °C: <± 0.0005%RD + 0.00005%FS/°C				
Misuse Protection	Up to 30 V on any two sockets				
Pressure Switch Test	•				
HART / PROFIBUS PA	•				

Supported





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4



#### **External Control Pressure Module Specification and Compatibility**

Specification	Pressure Range		_			
Model	(psi)	(bar)	Accuracy	Pressure Type	Media	
	1,000	70	0.01% FS	Gauge	G,L	
	1,500	100	0.01% FS	Gauge	G,L	
ADT161-01-GPXX	2,000	140	0.01% FS	Gauge	G,L	
for 0.01%FS	3,000	200	0.01% FS	Gauge	G,L	
	5,000	350	0.01% FS	Gauge	G,L	
	10,000	700	0.01% FS	Gauge	G,L	
	1,000	70	0.02% FS	Gauge	G,L	
	1,500	100	0.02% FS	Gauge	G,L	
ADT161-02-GPXX	2,000	140	0.02% FS	Gauge	G,L	
for 0.02%FS	3,000	200	0.02% FS	Gauge	G,L	
	5,000	350	0.02% FS	Gauge	G,L	
	10,000	700	0.02% FS	Gauge	G,L	



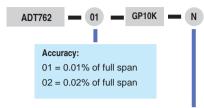
#### **General Specifications**

Specification	Description	
User Interface	Color touch screen and keypad operation	
Display	7" TFT touch screen 800 x 480 color	
Enclosure IP Rating	IP31	
Power	Dedicated lithium battery or power adapter	
Battery	Rechargeable Li-Ion battery, typically 12 hours of operation, less than 5 hours recharge.	
Weight	28 lbs (12.8 kg) without media	
Media	Sebecate oil	
Size	11.81 x 8.66 x 7.56 in (300 x 220 x 192 mm)	
Communications	USB, LAN, Bluetooth, Wi-Fi and Ethernet	
HART Communication	Read, configure and calibrate HART devices - DD files updated periodically	
Data Storage	> 8 GB	
Data Logging	Up to 1,000,000 readings (data and time stamped)	
Task Documentation	Up to 1,000 tasks can be stored with data	
Automation Functions	Switch test, auto step, leak test	
User Interface Localization	English, German, French, Italian, Spanish, Portuguese, Chinese, Japanese, and Russian	
Pump Life	> 1,000,000 cycles	
	Operating temperature: 32 °F to 122 °F( 0 °C to 50 °C)	
Environmental Specifications	Storage temperature: -20 °C to 60 °C ( -4 °F to 120 °F)	
	Humidity: <90%, non-condensing	
Certification	ISO 17025 accredited certificate of calibration with NIST-traceable data	
Compliance	CE	
Software Compatibility	ACal, Additel Land and Additel Link for access via mobile application	
Warranty	1 year	



#### **ORDERING INFORMATION**

#### Model Number



#### Pressure port type:

N - 1/4 NPT female

N2 - 1/2 NPT female

B - 1/4 BSP female

B2 - 1/2 BSP female

M - M20X1.5 female



Accessories (included)				
Model number	Quantity	Picture		
9022 Test Leads	2 sets (4 pcs)	72		
USB Cable	1 pc	O_		
9725 Rechargeable Li-ion battery	1 pc			
9818 110V/220V external Power adapter	1 pc			
Funnel	1 pc	₩		
ADT100-762Hose High pressure hose	1 pc	0		
Small accessory case (For cables and adaptors)	1 pc	Addital		
Transportation cap	1 pc			
9907-762 Carrying case	1 pc			
9203 Sebecate oil (500ml)	1 bottle	Ü		
O rings for liquid storage tank 3.5*1.2-NBR70	5 pcs	0		
O rings for right angle connector 5*1.5-NBR70	5 pcs	0		
9060 Pressure module connection cable	1 pc			
ADT100-762-X	1 pc	•		
ISO17025 accredited calibration certificate	1 pc			

Optional Accessories				
Model number	Description	Picture		
ADT107-X-KIT	Includes dual ports manifold, and zero return communication cable	1		
ADT161	Pressure modules see pg. 4	Ţ		
ADT100-762-X	ADT762 right angle connector			

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# **Additel 761A Series Automated Pressure Calibrators**

### **Selection Guide**

Model Features	761A-LLP	761A-D	761A-500	761A-1K	761A-BP
Pressure Range	-75 to 75 mbar (-30 to 30 inH <sub>2</sub> O)	-0.95 to 2.5 bar.g (-13.5 to 35 psig)	-0.90 to 35 bar.g (-13 to 500 psig)	-0.90 to 70 bar.g (-13 to 1000 psig)	100 to 1,200 hPa
Control Stability	0.003%FS or 0.05Pa	0.003%FS	0.003%FS	0.003%FS	0.02 hPa
Number of Internal Modules	2	2	2	2	1
Removable Internal Modules	•	•	•	•	
Differential Pressure	•	•			
Gauge Pressure	•	•	•	•	
Absolute Pressure			•	•	•
Barometric Pressure			•	•	•
Two External Pressure Modules	•	•	•	•	•
Built-in Electric Pump	•	•	•	•	•
Source/Simulate mA	•	•	•	•	•
Measure mA or V	•	•	•	•	•
24V Loop Power	•	•	•	•	•
Pressure Switch Test	•	•	•	•	•
HART/Profibus Communication	•	•	•	•	•
Task Documentation	•	•	•	•	•
Data Logging	•	•	•	•	•



# Additel 761A **Series Automated Pressure Calibrators**



- Automated and self-contained pressure generation and control to 1,000 psi (70 bar)
- Standard accuracy to 0.02%FS
- Optional precision accuracy models to 0.01%FS
- Two removable internal pressure modules for multi-range selection
- Control stability to 0.003%FS
- Portable, designed for use in the field and in the lab
- Ability to measure two external pressure modules
- Wi-Fi, LAN, Bluetooth, USB and Ethernet communication
- Full HART field communicator
- HART and profibus communication
- Data logging and task management
- Patented electric pump technology and improved speed



#### **OVERVIEW**

At Additel, innovation and continuous improvement are part of our company's culture and the products we introduce. When we set out to deliver the Additel 761A series calibrators, we knew we needed to provide breakthrough improvements and additional value to the existing line of calibrators (Additel 761 series). The ADT761A has many improvements: increased pressure range to 1,000 psi (70 bar), removable internal pressure modules, precision accuracy models available to 0.01%FS, increased speed to pressure, ability to read two external pressure modules, touch screen display, Wi-Fi, LAN, Bluetooth, and Ethernet communications, double the original battery life, and more!

Just like the first generation, this second generation product is completely self-contained and automated with a built-in pump for pressure generation and precision control technology. Simply set the desired pressure and watch the calibrator do the work.



#### ADT761A-LLP

The Additel 761A-LLP is designed for low pressure calibration and comes with a ±30 inH2O (±75 mbar) high range module and a low range module of your choice ranging from ±20 inH2O to as low as ±0.25 inH2O (±50 to ±0.62 mbar). This unit has an accuracy of 0.05%FS with control stability better than 0.005%FS. All measurements can be made in differential or gauge pressures.



#### ADT761A-D

The Additel 761A-D also provides differential and gauge measurement which covers the range of -13.5 to 35 psi (-0.95 to 2.5 bar). This unit comes with a CP35 module (-13.5 to 35 psi) and one low range module of your choice ranging as low as ±10 inH2O (25 mbar). Each ADT761A-D can be preconfigured with the modules that fit your need to give you the best precision at the pressures you perform calibrations.



The Additel 761A-500 will generate and control from vacuum pressures up to 500 psig (35 bar.g). Both gauge and absolute pressures can be realized due to a built-in barometer. Each unit comes with a CP500 module (-13 to 500 psig) for the high range and the low range can be preconfigured based on the variety of modules available down to 10 psig (0.7 bar.g).



#### ADT761A-1K

The Additel 761A-1K will generate and control from vacuum pressures up to 1,000 psig (70 bar.g). This unit can typically achieve 1,000 psi in less than 45 seconds. Like the ADT761A-500, both gauge and absolute pressures can be realized due to a built-in barometer. Each unit comes with a CP1K module (-13 to 1,000 psig) for the high range and the low range can be preconfigured based on the variety of modules available down to 30 psig (2 bar.g).



The Additel 761A-BP is designed for calibration of barometer sensors. With a range of 100 to 1200 hPa and an accuracy of 0.01%FS, this unit is ideal for calibration on the bench or in the field.





#### **Pressure Specifications**

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Model Specification	761A-LLP	761A-D	761A-500	761A-1K	761A-BP
Max Pressure Range	30 inH2O (75 mbar)	35 psi (2.5 bar)	500 psig (35 bar.g)	1,000 psig (70 bar.g)	1,200 hPa
Min Pressure Range	-30 inH2O (-75 mbar)	-13.5 psi (-0.95 bar)	-13 psi (-0.9 bar)	-13 psi (-0.9 bar)	100 hPa
Accuracy(1)	0.05%FS	0.02%FS	0.01%FS or 0.02%FS <sup>[2]</sup>	0.01%FS or 0.02%FS <sup>[2]</sup>	0.01%FS
Stability	0.003%FS or 0.05 Pa	0.003%FS	0.003%FS	0.003%FS	0.02 hPa
Pressure Type	Differential, Gauge	Differential, Gauge	Gauge, Absolute	Gauge, Absolute	Absolute
Over Range Indication			120%		
Resolution			6 digits		
Measurement Units	Pa, hPa, kPa, mPa, bar, mbar, psi, mmHg@0°C, cmHg@0°C, mHg@0°C, inHg@0°C, inH2O@4°C, mmH2O@4°C, cmH2O@4°C, mH2O@4°C, mmH2O@20°C, cmH2O@20°C, mH2O@20°C, inH2O@20°C, inH2O@68°F, kgf/cm2, mtorr, torr, lb/ft2, tsi, custom				
Barometric Accuracy	N/A	N/A	55 Pa	55 Pa	N/A

<sup>[1]</sup> One year accuracy (including 1 year stability). FS specification applies to the span of the module range.

#### **Electrical Specifications**

Model Specification	Range	Resolution	Accuracy	Note	
mA Measure	-25 to 25 mA	0.1 μΑ	± (0.008%RD + 1.0 μA)	Impedance <10 $\Omega$	
	-50 to 50 mA	0.1 μΑ	± (0.008%RD + 2.0 μA)		
V Measure	-300 to 300 mV	1 μV	$\pm (0.008\%RD + 6 \mu V)$	Impedance <1 GΩ	
V Measure	-5 to 5 V	20 μV	$\pm (0.008\% RD + 100 \mu V)$		
(Auto-ranging)	-12 to 12 V	100 μV	± (0.008%RD + 320 μV)	Impedance >1 $M\Omega$	
	-30 to 30 V	100 μV	± (0.008%RD + 600 μV)		
Loop Power Source	24 V	N/A	±1 V	50 mA (Max Loading)	
mA Source	0 to 2.5 mA or 2.5 to 25 mA	0-2.5 mA: 0.05μA 0-25 mA:0.5μA	0-2.5 mA: 0.008%RD+0.1 μA 0-25 mA: 0.008%RD+1.0 μA	20 mA @ 1 KΩ	
Power Source	16 to 30 V	1 V	±1 V	70 mA (Max Loading)	
V Source	0 to 16 V	0.25 mV	0.008%RD+0.002%FS		
Pressure Switch	Mechanical Switch, Live Mechanical Switch, NPN Switch, PNP Switch	N/A	N/A	Response time<10 ms. If the switch is live, voltage range will be (3-30) V	
Temperature Compensation	18 °C to 28°C				
Temperature Coefficient	Outside of 18 °C to 28 °C: <± 0.0005%RD + 0.00005%FS/°C				
Misuse Protection	Up to 30 V on any two sockets				
Pressure Switch Test	•				
HART / PROFIBUS PA	•				

Supported

<sup>[2]</sup> Specification based on gauge measurement. An additional 55 pa uncertainty will need to be included when measuring in absolute mode. Applicable only for use with the ADT761A-500 and ADT761A-1K.

<sup>\*</sup> Additel 761A calibrators support 161 series intelligent digital pressure modules that are available for gauge, vacuum pressure from -15 psi to 60,000 psi (-1 bar to 4,200 bar). For detailed specifications refer to the 161 series pressure modules datasheet.

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10



#### **Internal Module Specification and Compatibility**

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Model Range	inH2O <sup>[6]</sup>	mbar <sup>[6]</sup>	Media	Accuracy (%FS) <sup>[1]</sup>	Burst Pressure	761A-LLP	761A-D	761A-500	761A-1K
ADT155-20-DP025	±0.25	±0.62	G	0.2 <sup>[2]</sup>	100x	•			
ADT155-10-DP050	±0.5	±1.25	G	0.1 <sup>[3]</sup>	100x	•			
ADT155-05-DP1	±1	±2.5	G	0.05 <sup>[4]</sup>	100x	•			
ADT155-05-DP2	±2	±5	G	0.05 <sup>[4]</sup>	100x	•			
ADT155-05-DP5	±5	±10	G	0.05 <sup>[4]</sup>	50x	•			
ADT155-05-DP10	±10	±25	G	0.05 <sup>[4]</sup>	20x	•	•		
ADT155-05-DP20	±20	±50	G	0.05	20x	•	•		
ADT155-05-DP30	±30	±75	G	0.05	20x	•	•		
ADT155-05-DP50	±50	±125	G	0.05	3x		•		
ADT155-02-DP100	±100	±250	G	0.02	3x		•		
ADT155-02-DP150	±150	±350	G	0.02	3x		•		
ADT155-02-DP300	±300	±700	G	0.02	3x		•		
ADT155-02-DP400	-380 to 400	-950 to 1K	G	0.02	3x		•		
ADT155-02-DP800	-380 to 800	-950 to 2K	G	0.02	3x		•		
ADT155-02-DP1K	-380 to 1K	-950 to 2.5K	G	0.02	3x		•		
Gauge Pressure	psig	bar.g							
ADT155-02-CP10	±10	±0.7	G	0.02 <sup>[5]</sup>	3x		•	•	
ADT155-02-CP15	-13.5 to 15	-0.95 to 1	G	0.02 <sup>[5]</sup>	3x		•	•	
ADT155-XX-CP30	-13.5 to 30	-0.95 to 2	G	0.01 <sup>[7]</sup> / 0.02 <sup>[5]</sup>	3x		•	•	•
ADT155-XX-CP35	-13.5 to 35	-0.95 to 2.5	G	<b>0.01</b> <sup>[7]</sup> / 0.02 <sup>[5]</sup>	3x		•	•	•
ADT155-XX-CP50	-13.5 to 50	-0.95 to 3.5	G	<b>0.01</b> <sup>[7]</sup> / 0.02 <sup>[5]</sup>	3x			•	•
ADT155-XX-CP100	-13.5 to 100	-0.95 to 7	G	<b>0.01</b> <sup>[7]</sup> / 0.02 <sup>[5]</sup>	3x			•	•
ADT155-XX-CP150	-13.5 to 150	-0.95 to 10	G	0.01 <sup>[7]</sup> / 0.02 <sup>[5]</sup>	3x			•	•
ADT155-XX-CP200	-13.5 to 200	-0.95 to 14	G	<b>0.01</b> <sup>[7]</sup> / 0.02 <sup>[5]</sup>	3x			•	•
ADT155-XX-CP300	-13.5 to 300	-0.95 to 20	G	0.01 <sup>[7]</sup> / 0.02 <sup>[5]</sup>	3x			•	•
ADT155-XX-CP500	-13.5 to 500	-0.95 to 35	G	<b>0.01</b> <sup>[7]</sup> / 0.02 <sup>[5]</sup>	3x			•	•
ADT155-XX-CP600	-13.5 to 600	-0.95 to 40	G	<b>0.01</b> <sup>[7]</sup> / 0.02 <sup>[5]</sup>	3x				•
ADT155-XX-CP1K	-13.5 to 1K	-0.95 to 70	G	<b>0.01</b> <sup>[7]</sup> / 0.02 <sup>[5]</sup>	3x				•
11 FS specification a	unnling to the one	n of the modu	lo rongo Ag	ouroov includos o	no voor stability	oveent for D	DOOF to DD1	IO modulos	

<sup>[1]</sup> FS specification applies to the span of the module range. Accuracy includes one-year stability, except for DP025 to DP10 modules.

<sup>[2]</sup> Accuracy is a 6 months spec, 1-year long-term drift is 0.2%FS.
[3] Accuracy is a 6 months spec, 1-year long-term drift is 0.1%FS.
[4] Accuracy is a 6 months spec, 1-year long-term drift is 0.05%FS.

<sup>[5]</sup> Specification based on gauge measurement. An additional 55 Pa uncertainty will need to be included when measuring in absolute mode.

<sup>[6]</sup> The low module pressure range may be outside the pressure range of the calibrator.

Applicable only for use with the ADT761A-500 and ADT761A-1K.

<sup>[7] 0.01%</sup>FS accuracy specification not available for 761A-D models.

ADT155 Pressure modules are calibrated in psi & inH2O.



#### **General Specifications**

Specification	Description
User Interface	Color touch screen and/or keypad operation
Channels	Four total: one electrical, high or low internal pressure module, two external pressure modules
Enclosure IP Rating	IP31
Battery	Rechargeable Li-Ion battery, typically 12 hours of operation, recharges in less than 5 hours.
Power	Rechargeable Li-Ion battery, external power 110/220 V power adapter 27 V
Display	7" TFT touch screen 800 x 480 color
Communications	USB, LAN, Bluetooth, Wi-Fi and Ethernet
Weight	<17.52 lb (7.95 KG)
Size	11.77 x 7.60 x 7.56 in (299 x 193 x 192 mm)
Certification	ISO 17025 accredited certificate of calibration with NIST-traceable data
Data Storage	> 8 GB
Data Logging	Up to 1,000,000 readings (data and time stamped)
HART Communicator	Read, configure and calibrate HART devices - DD files updated periodically
Task documentation	Up to 1,000 tasks can be stored with data
Automation Functions	Switch test, auto step, leak test
User Interface Localization	English, German, French, Italian, Spanish, Portuguese, Chinese, Japanese, and Russian
Pump life	>1,000,000 cycles
	Operating temperature: 32°F to 122°F( 0°C to 50°C)
Environmental	Compensated temperature: 32°F to 122°F( 0°C to 50°C)
Specifications	Storage temperature: -20°C to 60°C ( -4°F to 120°F)
	Humidity: <90%, non-condensing
Vibration and Shock	Vibration: 4 g (20 to 2,000 Hz) Shock: 8 g
Compliance	CE
Software Compatibility	ACal, Additel Land and Additel Link for access via mobile application
Warranty	1 year

#### Metrology Made Simple



Pressure gauge / transmitter / switch calibration



Task Menu



**High Pressure Automated Calibration** 

#### **Pressure Range**

Туре	Model	Pressure Range	High-Range Press	ure Module	Low-Range Pressure Module		
турс	Model	r ressure mange	Range	Accuracy	Range	Accuracy	
Low / Differential	ADT761A-LLP-05-DPXX	-75 to 75 mbar (-30 to 30 inH2O)	DP30: -75 to 75 mbar (-30 to 30 inH2O)	0.05% FS	User selectable from DP20 to DP025	See Internal Module Table	
Pressure	ADT761A-D-02-DPXX-X	-0.95 to 2.5 bar (-13.5 to 35 psi)	CP35: -0.95 to 2.5 bar (-13.5 to 35 psi)	0.02% FS	User selectable from DP10 to CP30	See Internal Module Table	
Standard Accuracy	ADT761A-500-XX-CPXX-X	-0.9 to 35 bar (-13 to 500 psi)	CP500: -0.9 to 35 bar (-13 to 500 psi)	0.01%FS or 0.02%FS	User selectable from CP10 to CP300	See Internal Module Table	
Gauge / Absolute Pressure	ADT761A-1K-XX-CPXX-X	-0.9 to 70 bar (-13 to 1000 psi)	CP1K: -0.9 to 70 bar (-13 to 1000 psi)	0.01%FS or 0.02%FS	User selectable from CP30 to CP600	See Internal Module Table	
Barometric Pressure	ADT761A-BP-X	100 to 1200 hPa (1.45 to 17.41 psi)	NA	NA	100 to 1200 hPa (1.45 to 17.41 psi)	0.01%	

**ORDERING INFORMATION** 

01 - 0.01% of full span

02 - 0.02% of full span

05 - 0.05% of full span

N - 1/4NPT female

N2 - 1/2NPT female

B - 1/4BSP female B2 - 1/2BSP female M - M20X1.5 female

•



#### **Metrology Made Simple**

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Optional Accessories	Optional Accessories				
ADT161	See datasheet of ADT161 for more info; connection cable sold separately				
9060	Pressure module connection cable				
9530	Additel / ACal Automated Calibration Software				
ADT100-761AHose	ADT761A hose, 5 feet (polyamide, 2,390 psi burst)	$\bigcirc$			
ADT106A-X	External Pressure Manifold (Excl ADT761A-LLP)	10			
ADT100-761A-X	Hose Test Kit, 5 feet flexible hose	•0			

Accessories (included)		
Accessories (included)		
ADT106A-X External Pressure Manifold (Excl ADT761A-LLP)	1 pc	
9818 110V/220V external Power adapter	1 pc	
9725 Chargeable Li-ion battery	1 pc	
9240 DP gauge holder witha built-in 80 ml chamber (Only for ADT761A-LLP)	1 pc	
9060 (Pressure module connection cable)	1 pc	
ADT100-761A-X Hose Test Kit, 5 feet flexible hose (excl ADT761A-LLP)	1 pc + 1 pc adapter	
1220211206 Adapter, quick female to barb (Only for ADT761A-D)	1 pc	
9022 Test Leads for calibrator	2 sets (4 pcs)	1
9907 Carrying case for 761A calibrator and accessory	1 pc	
O-rings	20 pcs	
Pressure Hose	1 pc for the ADT761A-D 1 pc for the ADT761A-BP	0
ISO17025 accredited calibration certificate	1 pc	
Threaded plug (Excl ADT761A-LLP)	1 pc	-950
USB Cable	1 pc	O_
Barb Fitting (Only for ADT761A-D and ADT761A-BP)	1 pc	
Silicone Tube	2 meters for the ADT761A- LLP 1 meter for the ADT761A-D	



\*See page #87 for details



# **Additel 760 Automatic Handheld Pressure Calibrators**

### **Selection Guide**

Model Features	760-LLP	760-LLP-DL	760-D	760-D-DL	760-MA	760-MA-DL
Pressure Range <sup>[1]</sup>	±30 in H₂O (±75 mbar)	±30 in H <sub>2</sub> O (±75 mbar)	-12.5 to 35 psi (-0.86 to 2.5 bar)	-12.5 to 35 psi (-0.86 to 2.5 bar)	-12.5 to 300 psig (-0.86 to 20 bar)	-12.5 to 300 psig (-0.86 to 20 bar)
Accuracy (%FS)	0.05 <sup>[1]</sup>	0.05 <sup>[1]</sup>	0.02%FS <sup>[1]</sup>	0.02%FS <sup>[1]</sup>	0.02%FS <sup>[1][3]</sup>	0.02%FS <sup>[1][3]</sup>
Stability (%FS)	0.005 <sup>[2]</sup>	0.005 <sup>[2]</sup>	0.005 <sup>[2]</sup>	0.005 <sup>[2]</sup>	0.005 <sup>[2]</sup>	0.005 <sup>[2]</sup>
Gauge Pressure	•	•	•	•	•	•
Differential Pressure	•	•	•	•		
Absolute Pressure					•	•
Barometric Pressure					•	•
Removable Internal Module	•	•	•	•	•	•
External Pressure Module	•	•	•	•	•	•
Temperature Compensated	•	•	•	•	•	•
Built-in Electrical Pump	•	•	•	•	•	•
Built-in Filter	•	•	•	•	•	•
Built-in Liquid Trap	•	•	•	•	•	•
Source/Simulate 24 mA	•	•	•	•	•	•
Measure mA or V	•	•	•	•	•	•
24V Loop power	•	•	•	•	•	•
Pressure switch test	•	•	•	•	•	•
HART Communication		•		•		•
Task Documentation		•		•		•
Data Logging		•		•		•
Channels	4	4	4	4	4	4
USB and Wi-Fi	•	•	•	•	•	•

<sup>[1]</sup> FS specification applies to the span of the module range.[2] Stability based on FS of the internal pressure module. Internal module is switchable.[3] Specification based on gauge measurement. An additional 55 pa uncertainty will need to be included when measuring in absolute mode.



# Additel 760 Automatic Handheld Pressure Calibrators



- Fully automatic calibrator with built-in pump and controller
- Switchable internal pressure modules for expandable ranges
- Accuracy (1 year) of 0.02%FS
- External pressure modules available (measure only)
- Less than 4 lbs (1.8 kg) for handheld operation
- Source pressure, measure pressure and electrical
- 4 channels
- Optional HART communications
- Optional data logging and task documenting
- USB and Wi-Fi communications

#### **OVERVIEW**

A portable automated pressure calibrator in the palm of your hand—this could be our most exciting product yet! The Additel 760 series Automatic Handheld Pressure Calibrator takes portable pressure calibration to new levels. Weighing less than 4 lbs (1.8 kg), the ADT760's innovative design contains a built-in pump, precision pressure sensor, internal controller and a large touch-screen color display. To generate pressure, simply key in the desired pressure and the Additel 760 will do the rest. Each unit has four channels: one internal pressure channel for source and measure pressures, two external pressure measurement channels, and one electronic measure and source channel. This series of calibrator has three standard models with the option of adding HART communications, documentation and data logging.



#### **FEATURES**

#### ADT760-LLP

#### Metrology Made Simple

The 760-LLP is designed for low pressure calibration and comes with a build-in pressure module of your choice. The maximum range module compatible with the ADT760-LLP is to ±30 inH2O (±75 mbar) and provides an accuracy to 0.05%FS (see ordering information for configurations with the option of the ADT760 and a module of your choice). Additional internal pressure modules (ADT155 series) are available and provide a variety of ranges down to ±0.25 inH<sub>2</sub>O (±0.62 mbar). The accuracy of 0.05%FS and control stability 0.005%FS is based on the internal module's span. Measurements can be made in gauge or differential mode.

#### **ADT760-D**

The 760-D gives you differential and gauge pressure but at a higher pressure range than the ADT760-LLP. Covering the range of -12.5 to 35 psi (-0.86 to 2.5 bar) and with an accuracy of 0.02%FS, the ADT760-D is an ideal solution to cover very common gauge and differential pressure measurements. The Additel 760-D comes with an internal module of your choice. The maximum range module compatible with the ADT760-D is to 35 psi. Lower pressure configurations down to ±10 inH2O differential can be purchased to improve accuracy at lower

#### pressures. ADT760-MA

The 760-MA generates and controls pressure from vacuum pressures up to 300 psig (20 bar.g) with an accuracy of 0.02%FS. Equipped with a built-in barometric reference, each unit can switch between gauge and absolute pressure types. A variety of internal sensors are available which offer lower pressure ranges for improved performance.



Each model of the Additel 760 series has an option incorporating documentation and communication functions turning your 760 into a multifunction documenting process calibrator. This feature provides HART communication, task documentation and data logging.

#### **Pressure Specifications**

Specification	760-LLP	760-D	760-MA	
Max Pressure Range	±30 inH₂O (75 mbar)	-12.5 to 35 psi (-0.86 to 2.5 bar)	-12.5 to 300 psig (-0.86 to 20 bar.g)	
Accuracy	0.05%FS <sup>[1]</sup>	0.02%FS <sup>[1]</sup>	0.02%FS <sup>[1][3]</sup>	
Stability	0.005%FS <sup>[2]</sup>	0.005%FS <sup>[2]</sup>	0.005%FS <sup>[2]</sup>	
Pressure Type	Differential, Gauge	Differential, Gauge	Gauge, Absolute	
Over Range Indication	120%			
Resolution	6 digits			
Measurement Units	Pa, hPa, kPa, mPa, bar, mbar, psi, mmHg@0°C, cmHg@0°C, mHg@0°C, inHg@0°C, inH <sub>2</sub> O@4°C, mmH <sub>2</sub> O@4°C, cmH <sub>2</sub> O@4°C, mH <sub>2</sub> O@4°C, mH <sub>2</sub> O@4°C, mmH <sub>2</sub> O@20°C, mH <sub>2</sub> O@20°C, mtftz, tsi, custom			
Barometric Accuracy	N/A	N/A	55 Pa <sup>[4]</sup>	
Connection	Barb fitting	Hose, 5 ft (1.5 m), with built-in filter to 1/4BSPF, 1/4NPTF, and M20F adapters	Hose, 5 ft (1.5 m), with built-in filter to 1/4BSPF, 1/4NPTF, and M20F adapters	
Pressure Output Rate	<30 Seconds (30 inH <sub>2</sub> O / 100 ml)	<10 Seconds (35 psi / 5 ml)	<90 Seconds (300 psi / 5 ml)	

- [1] FS specification applies to the span of the module range.
  [2] Stability based on FS of the internal pressure module. Stability is 0.005%FS or 0.05 pa whichever is greater. Internal module is switchable.
- [3] Specification based on gauge measurement. An additional 55 pa uncertainty will need to be included when measuring in absolute mode [4] 55 Pa uncertainty (k=2) includes calibration uncertainty, linearity, and long-term stability (<30 Pa per year). Barometer range of 60 to 110 kPa.

#### **Electrical Specifications**

Specification	Range	Resolution	Accuracy	Note	
mA Measure	± 30 mA	0.0001 mA	0.01%RD + 1.5 μV	Impedance <10 Ω	
V Measure	± 30 V	0.0001 V	0.01%RD + 1.5 mV	Impedance >1 $M\Omega$	
mA Source	24 mA	0.001 mA	0.01%RD + 1.2 μV	20 mA @ 1 K	
Loop Power Source	24 V	N/A	± 1 V	50 mA (Max Loading)	
Pressure Switch	Open, close. Support for mechanical switches and NPN/PNP digital switches.				
Temperature Compensation	41°F to 95°F (5°C to 35°C)				
Temperature Coefficient	< ± ( 0.001%RD + 0.001%FS ) / °C outside of 5°C to 35°C				

16

Unit 8-9, The Centre, Holywell Business Park, Northfield Rd, Southam, Warwickshire. CV47 0FP.



#### **Internal Modules Specifications and Compatibility**

#### Metrology Made Simple

Module	Module	Range <sup>[6]</sup>	Media	Accuracy	Burst	760-LLP	760-D	760-MA
Wodule	inH₂O	mbar	Media	(%FS) <sup>[1]</sup>	Pressure	700-LLF	700-0	700-WA
DP025	±0.25	±0.62	G	0.2 <sup>[2]</sup>	100x	•		
DP050	±0.5	±1.25	G	0.1 <sup>[3]</sup>	100x	•		
DP1	±1	±2.5	G	0.05 <sup>[4]</sup>	100x	•		
DP2	±2	±5	G	0.05 <sup>[4]</sup>	100x	•		
DP5	±5	±10	G	0.05 <sup>[4]</sup>	50x	•		
DP10	±10	±25	G	0.05 <sup>[4]</sup>	20x	•	•	
DP20	±20	±50	G	0.05	20x	•	•	
DP30	±30	±75	G	0.05	20x	•	•	
DP50	±50	±125	G	0.05	3x		•	
DP100	±100	±250	G	0.02	3x		•	
DP150	±150	±350	G	0.02	3x		•	
DP300	±300	±700	G	0.02	3x		•	
DP400	-380 to 400	-950 to 1K	G	0.02	3x		•	
DP800	-380 to 800	-950 to 2K	G	0.02	3x		•	
DP1K	-380 to 1K	-950 to 2.5K	G	0.02	3x		•	
Gauge Pressure	psig	bar.g						
CP10	±10	±0.7	G	0.02 <sup>[5]</sup>	3x		•	•
CP15	-13.5 to 15	-0.95 to 1	G	0.02 <sup>[5]</sup>	3x		•	•
CP30	-13.5 to 30	-0.95 to 2	G	0.02 <sup>[5]</sup>	3x		•	•
CP35	-13.5 to 35	-0.95 to 2.5	G	0.02 <sup>[5]</sup>	3x		•	•
CP50	-13.5 to 50	-0.95 to 3.5	G	0.02 <sup>[5]</sup>	3x			•
CP100	-13.5 to 100	-0.95 to 7	G	0.02 <sup>[5]</sup>	3x			•
CP150	-13.5 to 150	-0.95 to 10	G	0.02 <sup>[5]</sup>	3x			•
CP200	-13.5 to 200	-0.95 to 14	G	0.02 <sup>[5]</sup>	3x			•
CP300	-13.5 to 300	-0.95 to 20	G	0.02 <sup>[5]</sup>	3x			•

<sup>[1]</sup> FS specification applies to the span of the module range. Accuracy includes one-year stability, except for DP025 to DP10 modules.

<sup>[2]</sup> Accuracy is a 6 months spec, 1-year long-term drift is 0.2%FS.

<sup>[3]</sup> Accuracy is a 6 months spec, 1-year long-term drift is 0.1%FS.

<sup>[4]</sup> Accuracy is a 6 months spec, 1-year long-term drift is 0.05%FS.

<sup>[5]</sup> Specification based on gauge measurement. An additional 55 pa uncertainty will need to be included when measuring in absolute mode. Applicable only for use with the ADT760-MA

<sup>[6]</sup> The low module pressure range may be outside the pressure range of the calibrator

<sup>\*</sup> ADT155 Pressure Modules are calibrated in psi & inH2O

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#### **General Specifications**

Specification	Description
Channels	Four total: one electrical, one internal pressure, two external pressure (measure only)
Enclosure IP Rating	IP52 water and dust proof
Battery	Rechargeable Li-Ion battery, typically 10 hours of operation, recharges in less than 4 hours
Display	Color 800 x 480 TFT 5-inch touch screen
Communications	USB and WiFi
Weight	<4 lbs (<1.8 kg)
Size	9.3 x 4.3 x 2.8 in (235 x 110 x 70 mm)
Certification	ISO 17025 accredited certificate with data included
HART Communications	Optional (ADT760-X-DL model)
Data Logging	Optional (ADT760-X-DL model), up to 1,000,000 readings (date and time stamped)
Task Documentation	Optional (ADT760-X-DL model) up to 1000 tasks
Automation Functions	Switch test, auto step, leak test
Misuse Protection	Up to 30 V on any two sockets
Multi Lingual Interface	English, German, French, Italian, Spanish, Portuguese, Chinese, Japanese, and Russian
Pump Life	>500,000 cycles
Power	Rechargeable Li-Ion battery, external power: 110/220 V power adapter 10 V
Environment Specifications	Operation: 32°F to 122°F (0°C to 50°C), 0-90% RH, less than 3,000 meters Compensated temperature: 32°F to 122°F (0°C to 50°C) Storage temperature: -4°F to 158°F (-20°C to 70°C)
Vibration and Shock	Vibration: 4 g (20 to 2,000 Hz) Shock: 8 g
Compliance	CE
Software	ACal, Land, LogII
Warranty	1 year



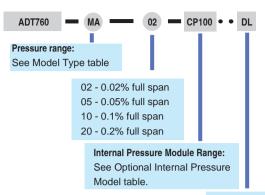


	metrology made Simple
Optional Internal Pressure	e Modules
Module Number	Description
ADT155-20-DP025	Pressure module for ADT760-LLP, $\pm 0.25$ inH <sub>2</sub> O, $\pm 0.2\%$ FS
ADT155-10-DP050	Pressure module for ADT760-LLP, ±0.5 inH <sub>2</sub> O, ±0.1%FS
ADT155-05-DP1	Pressure module for ADT760-LLP, ±1 inH <sub>2</sub> O, ±0.05%FS
ADT155-05-DP2	Pressure module for ADT760-LLP, ±2 inH <sub>2</sub> O, ±0.05%FS
ADT155-05-DP5	Pressure module for ADT760-LLP, ±5 inH <sub>2</sub> O, ±0.05%FS
ADT155-05-DP10	Pressure module for ADT760-LLP & -D $\pm 10~\text{inH}_2\text{O}, \\ \pm 0.05\%\text{FS}$
ADT155-05-DP20	Pressure module for ADT760-LLP & -D, $\pm 20~\text{inH}_2\text{O}, \\ \pm 0.05\%\text{FS}$
ADT15505-DP30	Pressure module for ADT760-LLP & -D, $\pm 30~\rm{inH_2O}, \\ \pm 0.05\% FS$
ADT155-05-DP50	Pressure module for ADT760-D, ±50 inH <sub>2</sub> O, ±0.05%FS
ADT155-02-DP100	Pressure module for ADT760-D, ±100 inH <sub>2</sub> O, ±0.02%FS
ADT155-02-DP150	Pressure module for ADT760-D, ±150 inH <sub>2</sub> O, ±0.02%FS
ADT155-02-DP300	Pressure module for ADT760-D, ±300 inH <sub>2</sub> O, ±0.02%FS
ADT155-02-DP400	Pressure module for ADT760-D, -380 to 400 in $\rm H_2O$ (-13.5 to 15 psi), $\pm 0.02\%FS$
ADT155-02-DP800	Pressure module for ADT760-D, -380 to 800 in H $_{\rm 2}{\rm O}$ (-13.5 to 30 psi), $\pm 0.02\%{\rm FS}$
ADT155-02-DP1K	Pressure module for ADT760-D, -380 to 1K inH $_{\rm 2}{\rm O}$ (-13.5 to 35 psi), $\pm 0.02\%{\rm FS}$
ADT155-02-CP10	Pressure module for ADT760-D & -MA, ±10 psi, ±0.02%FS
ADT155-02-CP15	Pressure module for ADT760-D & -MA, -13.5 to 15 psi, $\pm 0.02\% FS$
ADT155-02-CP30	Pressure module for ADT760-D & -MA, -13.5 to 30 psi, $\pm 0.02\% FS$
ADT155-02-CP35	Pressure module for ADT760-D & -MA, -13.5 to 35 psi, $\pm 0.02\% FS$
ADT155-02-CP50	Pressure module for ADT760-D & -MA, -13.5 to 50 psi, $\pm 0.02\% FS$
ADT155-02-CP100	Pressure module for ADT760-MA, -13.5 to 100 psi, ±0.02%FS
ADT155-02-CP150	Pressure module for ADT760-MA, -13.5 to 150 psi, ±0.02%FS
ADT155-02-CP200	Pressure module for ADT760-MA, -13.5 to 200 psi, ±0.02%FS
ADT155-02-CP300	Pressure module for ADT760-MA, -13.5 to 300 psi, ±0.02%FS
* ADT455 Dansons and	ules are calibrated in noi & inH2O

<sup>\*</sup> ADT155 Pressure modules are calibrated in psi & inH2O

#### **Ordering Information**

#### Model Number



DL: Data logging

Model Type		
Model Number	Description	
ADT760-LLP	Automatic Handheld Pressure Calibrator, ±30 inH <sub>2</sub> O	
ADT760-LLP-DL	Automatic Handheld Pressure Calibrator, ±30 inH₂O w/HART and data logging	
ADT760-D	Automatic Handheld Pressure Calibrator, -12.5 to 35 psi	
ADT760-D-DL	Automatic Handheld Pressure Calibrator, -12.5 to 35 psi w/HART and data logging	
ADT760-MA	Automatic Handheld Pressure Calibrator, -12.5 to 300 psi	
ADT760-MA-DL	Automatic Handheld Pressure Calibrator, -12.5 to 300 psi w/HART and data logging	

<sup>\*</sup> Configurations available for ADT760 units with different internal pressure sensor range

Accessories (Included)				
Model	Quantity	Picture		
ADT100-760-KIT adapter set (excl ADT760-LLP)	1 set (to 1/4BSPF, to 1/4NPTF, to M20F)			
USB to USB cable (ADT760-X-DL only)	1 pc	0		
9816-X 110V / 220V external power adapter	1 pc			
9724 chargeable Li-ion battery	1 pc			
9025 test leads for calibrator	1 sets (3 pcs)			
ADT100-760 Hose	1 pc for the ADT760-MA	-0		
Pressure Hose	1 pc for the ADT760-D	0		
Silicone Tube	2 meters for the ADT760-LLP 1 meter for the ADT760-D	-		
1220211206 Adapter, quick female to barb (Only for ADT760-D)	1 pc	<b>-</b>		
ISO17025 accredited certificate	1 pc			



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Optional Accessories					
Model	Description	Picture			
ADT161	See datasheet of ADT161 for more info; connection cable sold separately	į			
9060	Pressure module connection cable				
ADT100-760-N	Special Connector to 1/4NPT quick connector	90			
ADT100-760-B	Special Connector to 1/4BSP quick connector	9			
ADT100-760-M	Special Connector to M20x1.5 quick connector				
ADT100-760-N2	Special Connector to 1/2NPT quick connector				
ADT100-760-B2	Special Connector to1/2BSP quick connector	3			
ADT128-B	Pneumatic Pressure Manifold for ADT760, -15 to 3000 psi, single port, 1/4 BSP F				
ADT128-B2	Pneumatic Pressure Manifold for ADT760, -15 to 3000 psi, single port, 1/2 BSP F				
ADT128-N	Pneumatic Pressure Manifold for ADT760, -15 to 3000 psi, single port, 1/4 NPT F				
ADT128-N2	Pneumatic Pressure Manifold for ADT760, -15 to 3000 psi, single port, 1/2 NPT F				
ADT128-M	Pneumatic Pressure Manifold for ADT760, -15 to 3000 psi, single port, M20x1.5				
9240	DP gauge holder with a built- in 80 ml chamber				
1220211087	Filter, set of 1 pc				
9913-760-SC	Soft carrying case for ADT760, test leads, and many accessories				
9914-760	Carry case for ADT760 and various accessories				
ADT100-760-CNT	Special connector (to be used to adapt from the ADT760 to ADT100-760-KIT adapters)				

<sup>\*</sup> Additel/Land software available for free download at www.additel.com



# Additel 780 Series Pressure Controller





- Pressure ranges from vacuum to 3,000 psi (200 bar)
- Removable interchangeable intelligent sensors
- Precision accuracy models to 0.01% of reading
- Standard model accuracy of 0.02% of full scale
- Standalone solution to 1,000 psi (70 bar), no gas bottle required when used with the Electric Pump
- External pressure modules to 3,000 psi (200 bar)
- WiFi enabled communications
- Fully temperature compensated accuracy over 0°C to 50°C
- HART Communication and Profibus PA
- Large 7" color touch screen display
- Control stability of 0.003%FS
- Built-in barometer
- Easy-to-use icon based user interface

#### **OVERVIEW**

For years, we've provided the most durable, accurate, quality pressure calibration products for field applications. The Additel 780 series controller incorporates the same durability, accuracy, and quality into a new bench top controller packed with features and functionality that is remarkably easy to use. The Additel 780 series offers two base ranges: to 1,000 psi (70 bar) and to 3,000 psi (200 bar). The base range establishes the maximum controlling range of the controller. Each configuration includes a control sensor which is preselected to the sensor range best suited for your application. External and internal sensors can be used which allows for expanded range and accuracy capability in the future.

There are also two controller types that can be selected: the Additel 780S is the standard controller option without any measurement capability. The Additel 780 has expanded functionality including electrical measurement and HART and Profibus PA communication.

20

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#### **MODULAR DESIGN**

Each unit comes with one Intelligent Pressure Module configured to the many range offerings provided. Standard accuracy sensors come with a 1 year accuracy of 0.02% FS. The precision accuracy models improve the 1 year accuracy specification to as good as 0.01% of reading from 30% to 100% of range. Each sensor has been specially aged, tested and screened before assembly. After assembly each sensor is temperature compensated over the range



of 0°C to 50°C. The Additel 780 series allows for one internal pressure sensor and one external pressure sensor. The modular design of this unit provides for interchangeability of both the internal and external sensors with other Intelligent Pressure Modules.

In addition to the Intelligent Pressure Modules, the Additel 780 series has a built in barometric sensor. This allows for switching between gauge pressures to absolute pressures.

#### STANDALONE SOLUTION

Typical pressure controllers will require a nitrogen bottle for the gas supply which make it difficult to move the controller around without having to move or connect to another bottle. The Additel 780 series is unique in that with the optional electric pump, you can generate pressures to 1,000 psi (70 bar) without the need of a gas bottle.



#### PROCESS FUNCTIONALITY (excludes ADT780S versions)

The 780 Series Pressure Controller is considered to handle a very wide range of applications which may normally require a pressure calibrator. Built-in capability, includes current and voltage measurement capability, 24 volt loop power, HART® and Profibus PA communication, switch measurement capability, and much more.

#### MEASUREMENT SPECIFICATIONS

Specification	ADT780-1K	ADT780-3K					
Pressure range	-14.5 to 1,000 psi (-0.95 to 70 bar)	-14.5 to 3,000 psi (-0.95 to 200 bar)[1]					
Control stability	0.003% FS (stability based on % FS of contro	ol sensor range)					
Precision (includes 1 year stability)	See pressure range table	See pressure range table					
Media	Clean gas						
Over-range indication	103% to 120% (based on sensor)						
Resolution	4, 5, 6, or 7 digits (user selectable) <sup>[2]</sup>						
Pressure type	Gauge, Absolute						
Warm up time	15 minutes						
Measurement units	Pa, hPa, kPa, MPa, bar, mbar, psi, mmHg@0°C,cmHg@0°C, mHg@0°C, inHg@0°C, inH2O@4°C, mmH2O@4°C, cmH2O@4°C, mH2O@4°C, mmH2O@20°C, cmH2O@20°C, mH2O@20°C, kg/m², kg/cm², mtorr, torr, atm, lb/ft², tsi, user selectable						
Minimum control pressure[3]	0.0001 psi 0.001 psi						

- [1] HP gas supply required to reach 3,000 psi (200 bar).
- [2] 7 digit resolution for precision model only [3] Dependent on pressure module.



#### **BAROMETRIC MEASUREMENT SPECIFICATION**

Barometer	Accuracy
Standard	55 Pa
High Accuracy (HABP)	10 Pa

Barometer range  $(60\sim110)$ kPa, the accuracy includes calibration uncertainty, linearity, and long term stability.

#### **ELECTRICAL MEASURE SPECIFICATIONS**[1]

Specification	Range	Resolution	Accuracy			
Volts DC	-30 to 30 V	to 30 V 0.1 mV ±0.01% rdg + 1.5 r				
VOIIS DC	-300 to 300 mV	1 μV	±0.01% rdg + 15 μV			
Current DC	-30 to 30 mA	0.1 μΑ	±0.01% rdg + 1.5 μA			
Switch test	If the switch has detected voltage, the range is from 3 – 24 V					
DC 24V output	Max 30 mA					



#### **PHYSICAL SPECIFICATIONS**

Specification	ADT780-1K & ADT780-3K
Power	100 to 240 V, 50/60 Hz
Pressure ports	G1/8 F
Storage temperature	-20°C to 70°C
Operating environment	0-90% RH non-condensing
Display 7 inch (17.8 cm) color, touch screen display	
Weight	33 lbs (15 kg)
Dimensions (DWH)	16.5 x 17.3 x 5.2 inch (419 x 440 x 132 mm)
Mounting	Standard desktop, optional rack mount kit
Shock	4G
Vibration	1G 10Hz~500Hz

#### **OTHER SPECIFICATIONS**

WiFi specifications	802.11 b, g, and n		
Vent	Front panel vent and safety release button (only for 780S)		
Communications	ns RS232, USB, LAN, WIFI		
Stability indicator	User selectable		
Operating modes	Control, measure, and vent		
Diamlay mades	Controller – show pressure indication and control		
Display modes	Calibrator – shows pressure indication, control, and electrical measurement (excl ADT780S)		
Localization	English, Chinese (simplified), German, Spanish, French, Italian, Portuguese, Russian, Japanese		
Conformity	CE		
Calibration certification	ISO 17025 accredited certificate of calibration with data included		
Warranty	1 year		

22



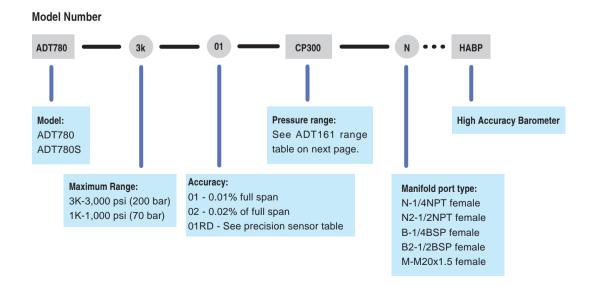
#### STANDARD ACCESSORIES

ADT121-X External Manifold	1 pc	
Manifold connection hose	1 pc	0
Power adapter	1 pc	
9022 Test leads (except 780S)	2 sets (4 pc)	
9020 Short circuit cable (except 780S)	1 set (2 pc)	
9060 Pressure module connection cable	1 pc	
Adapter set (adapters to fit the ADT78X port to male fittings)	1 set (2 pcs G1/8M to G1/4M, 2 pcs G1/8M to Festo, release valve)	
ISO 17025 accredited certificate	1 pc	
O-rings	2 types	
Vacuum / Vent tubing	2 pc	

#### **OPTIONAL ACCESSORIES**

ADT161	Pressure modules (see module information)	<b> </b>
ADT780-1K-EPUMP	1,000 psi (70 bar) electrical pump	
9050	RS232 to USB adapter	<b>*O'</b>
9050-EXT	RS232 (DB9/M) extension cable, 9 feet	and the second
ADT100-FLT-1K	ADT100-FLT-1K Liquid trap	
9912-780	Shipment case for the ADT780 and ADT780S Controller	
9530 Additel/ACal	Automated calibration software, Task and asset management	
9245-780	Rack mount kit	
9245-EPUMP	Rack mount kit	

#### ADT780 ORDERING INFORMATION (Controller without E-pump)





#### **Specifications for ADT780 Internal / External Sensors**

#### **Metrology Made Simple**

P/N	Pressure	e Range	Media Accuracy (% F		Pressure Rating		Suggested Controller	Internal / External Use	
P/N	psig	bar.g	iviedia	Accuracy (% FS)	Burst	Over Pressure	Compatibility	Internal / External Ose	
Standard P	Standard Pressure Sensors								
CP10	±10	±0.7	G	0.02	3x	1.2x	ADT780-1K only	Both	
CP15	±15	±1.0	G	0.02	3x	1.2x	ADT780-1K only	Both	
CP30	-15 to 30	-1 to 2.0	G	0.01 (0.02)	3x	1.2x	ADT780-1K only	Both	
CP50	-15 to 50	-1 to 3.5	G	0.01 (0.02)	3x	1.2x	ADT780-1K only	Both	
CP100	-15 to 100	-1 to 7.0	G,L	0.01 (0.02)	3x	1.2x	ADT780-1K only	Both	
CP300	-15 to 300	-1 to 20	G,L	0.01 (0.02)	3x	1.2x	Both	Both	
CP500	-15 to 500	-1 to 35	G,L	0.01 (0.02)	3x	1.2x	Both	Both	
CP600	-15 to 600	-1 to 40	G,L	<b>0.01</b> (0.02)	3x	1.2x	Both	Both	
CP1K	-15 to 1,000	-1 to 70	G,L	<b>0.01</b> (0.02)	3x	1.2x	Both	Both	
CP2K	-15 to 2,000	-1 to 140	G,L	0.01 (0.02)	3x	1.2x	ADT780-3K only	Both	
СРЗК	-15 to 3,000	-1 to 200	G,L	0.01 (0.02)	3x	1.2x	ADT780-3K only	Both	
CP5K	-15 to 5,000	-1 to 350	G,L	0.01 (0.02)	3x	1.2x	N/A	External	
CP10K	-15 to 10,000	-1 to 700	G,L	0.01 (0.02)	2x	1.2x	N/A	External	

		Compound Pressure		Absol	ute Pressure [3]		essure ating	Suggested	
P/N	Media	Compound Pressure Range (psi, bar)	Accuracy <sup>[2]</sup>	Absolute Pressure Range (psi.a, bar.a)	Accuracy		Over Pressure	Controller Compatibility	Internal / External Use
Precision	Sensors	[1]							
AP15R	G	N/A	N/A	0 to 15 psi.a 0 to 1 bar.a	0.01%FS	2x	1.2x	ADT780-1K only	Both
CP30M	G,L	-15 to 30 psi -1 to 2.0 bar	0.005% rdg + 0.005%FS	0 to 45 psi.a 0 to 3 bar.a	0.005% rdg + 0.005%FS <sup>[4]</sup> 0.02%FS <sup>[5]</sup>	2x	1.2x	ADT780-1K only	Both
CP50M	G,L	-15 to 50 psi -1 to 3.5 bar	0.005% rdg + 0.005%FS	0 to 65 psi.a 0 to 4.5 bar.a	0.005% rdg + 0.005%FS <sup>[4]</sup> 0.02%FS <sup>[5]</sup>	2x	1.2x	ADT780-1K only	Both
CP100M	G,L	-15 to 100 psi -1 to 7.0 bar	0.005% rdg + 0.005%FS	0 to 115 psi.a 0 to 8 bar.a	0.005% rdg + 0.005%FS <sup>[4]</sup> 0.01%FS <sup>[5]</sup>	2x	1.2x	ADT780-1K only	Both
CP300M	G,L	-15 to 300 psi -1 to 20 bar	0.005% rdg + 0.005%FS	0 to 315 psi.a 0 to 21 bar.a	0.005% rdg + 0.005%FS <sup>[4]</sup> 0.01%FS <sup>[5]]</sup>	2x	1.2x	Both	Both
CP500M	G,L	-15 to 500 psi -1 to 35 bar	0.005% rdg + 0.005%FS	0 to 515 psi.a 0 to 36 bar.a	0.005% rdg + 0.005%FS <sup>[4]</sup> 0.01%FS <sup>[5]</sup>	2x	1.2x	Both	Both
CP1KM	G,L	-15 to 1,000 psi -1 to 70 bar	0.01% rdg or 0.003%FS whichever is greater	0 to 1,015 psi.a 0 to 71 bar.a	0.01% rdg or 0.003%FS whichever is greater	2x	1.2x	Both	Both
CP1.5KM	G,L	-15 to 1,500 psi -1 to 100 bar	0.01% rdg or 0.003%FS whichever is greater	0 to 1,515 psi.a 0 to 101 bar.a	0.01% rdg or 0.003%FS whichever is greater	2x	1.2x	ADT780-3K only	Both
CP2KM	G,L	-15 to 2,000 psi -1 to 140 bar	0.01% rdg or 0.003%FS whichever is greater	0 to 2,015 psi.a 0 to 141 bar.a	0.01% rdg or 0.003%FS whichever is greater	2x	1.1x	ADT780-3K only	Both
СРЗКМ	G,L	-15 to 3,000 psi -1 to 200 bar	0.01% rdg or 0.003%FS whichever is greater	0 to 3,015 psi.a 0 to 201 bar.a	0.01% rdg or 0.003%FS whichever is greater	2x	1.1x	ADT780-3K only	Both

<sup>[1]</sup> Contact Additel for other range options.

<sup>\*\*</sup>Low pressure sensors (ADT161-XX-DPX) available for low pressure and differential pressure measurement. Also available for low pressure control (gauge mode only). Ranges from ±1 inH<sub>2</sub>0 (2.5 mbar) to 300 inH<sub>2</sub>O (700 mbar).



24

<sup>[2]</sup> Accuracy includes calibration uncertainty, linearity and long-term stability.

<sup>[3]</sup> Absolute pressure is created using a combination of CPXM sensor and internal barometer. Internal barometer accuracy is 55 pa accuracy for the standard controller and 10 pa accuracy for the high accuracy barometer option (780-XX-XX-CPXM-X-HABP), excl AP15R.

<sup>[4]</sup> Absolute accuracy when used with high accuracy barometer option.

<sup>[5]</sup> Absolute accuracy when used with standard barometer.

# **Electric Pump**

# Addite Metrology Made Simple

#### Additel 780-1K-EPUMP

- Generates Vacuum to 1,000 psi (70 bar)
- Built-in filter and liquid trap



#### ■ 1,000 psi (70 bar) Electric Pump Specifications

Pressure range	-13.8 to 1,080 psi (-0.95 to 75 bar)
Weight	69.6 lbs (31.6 kg)
Size(WHD)	17.3 X 9.3 X 21.7 inch (440 X 235X 550 mm)
Power	100 to 240 V
Media	Air
Volume	150 mL
Outlet port	G1/8 F
Storage temperature	-20°C to 70°C
Operating environment	0-90% RH non-condensing
Mounting	Standard desktop, optional rack mount
Control operation	2 LED displays with pressure limit settings
Typical max pressure time	Approx 2 min with ADT780 Controller

www.chamois.net



Metrology Made Simple

# Additel 161, 161Ex Intelligent Digital Pressure Modules

- Pressure ranges to 60,000 psi (4,200 bar)
- Precision accuracy to 0.01% RD
- Intrinsically Safe (Ex) models available
- Fully temperature compensated accuracy



#### Gauge pressure Differential pressure

With advanced microprocessor technology and state-of-the-art silicon pressure sensors, Additel's 161 and 161Ex series Digital Pressure Modules provide an accurate, reliable, and economic solution for wide range of pressure applications. Our intrinsically safe (Ex) models are up to the task of providing the best possible results, even in hazardous environments. In order to reach the best performance, every silicon pressure sensor in the module has been specially aged, tested and screened before assembly. Designed as external pressure modules for Additel's 760 automatic handheld pressure calibrator, the ADT761 automated pressure calibrator, ADT226/227 series handheld process calibrator and Additel's flagship 780 pressure controller, the Additel 161 is unmatched in performance and reliability. If intrinsic safety is a critical requirement for your workload, we have you covered when you combine our model ADT226Ex/227Ex process calibrator with any of our ADT161Ex pressure modules.

#### **FEATURES**

**OVERVIEW** 

- Precision sensor measurement accuracy to 0.01% RD
- Gauge pressure measurement accuracy of 0.02% FS
- Pressure ranges to 60,000 psi (4,200 bar)
- Intrinsically Safe (Ex) models available
- Advanced temperature compensation
- ISO 17025 accredited calibration and data included

#### PRESSURE RANGE

Differential Pressure								
P/N	Pressure	e Range <sup>[1]</sup>	Media	Accuracy	Burst	Static Pressure		
F/IN	(inH <sub>2</sub> 0)	(mbar)	Ivieuia	(%FS)	Pressure	Range		
DP1	±1	±2.5	G	$0.05^{[2]}$	100×	±10 psi		
DP2	±2	±5.0	G	0.05 <sup>[2]</sup>	100×	±10 psi		
DP5	±5	±10	G	$0.05^{[2]}$	50×	±10 psi		
DP10	±10	±25	G	0.05 <sup>[2]</sup>	20×	±10 psi		
DP20	±20	±50	G	0.05	20×	±10 psi		
DP30	±30	±75	G	0.05	20×	±10 psi		
DP50	±50	±160	G	0.05	3×	±10 psi		
DP100	±100	±250	G	0.02	3×	±15 psi		
DP150	±150	±350	G	0.02	3×	50 psi		
DP300	±300	±700	G	0.02	3×	50 psi		

<sup>[1]</sup> FS specification applies to the span of the range. Accuracy includes 1 year stability.

<sup>[2] 0.05%</sup>FS accuracy (incl 6 months stability). One year accuracy is 0.05%FS calibration accuracy combined with 0.05%FS one year stability.

Gauge Pressure <sup>[1]</sup>									
P/N	Pressur	e Range	Media	Accuracy/9/ ES)	Burst				
F/N	(psi)	(bar)	[2]	Accuracy(%FS)	Pressure				
V15	-15	-1.0	G	0.02	3×				
GP2	2	0.16	G	0.05	3×				
GP5	5	0.35	G	0.05	3×				
GP10	10	0.7	G	0.02	3×				
GP15	15	1.0	G	0.02	3×				
GP30	30	2.0	G,L	<b>0.01</b> (0.02)	3× <sup>[3]</sup>				
GP50	50	3.5	G,L	<b>0.01</b> (0.02)	3× <sup>[3]</sup>				
GP100	100	7.0	G,L	<b>0.01</b> (0.02)	3× <sup>[3]</sup>				
GP150	150	10	G,L	0.01 (0.02)	3× <sup>[3]</sup>				
GP300	300	20	G,L	<b>0.01</b> (0.02)	3× <sup>[3]</sup>				
GP500	500	35	G,L	<b>0.01</b> (0.02)	3× <sup>[3]</sup>				
GP600	600	40	G,L	<b>0.01</b> (0.02)	3× <sup>[3]</sup>				
GP1K	1,000	70	G,L	<b>0.01</b> (0.02)	3× <sup>[3]</sup>				
GP1.5K	1,500	100	G,L	<b>0.01</b> (0.02)	3× <sup>[3]</sup>				
GP2K	2,000	140	G,L	<b>0.01</b> (0.02)	3× <sup>[3]</sup>				
GP3K	3,000	200	G,L	<b>0.01</b> (0.02)	3× <sup>[3]</sup>				
GP5K	5,000	350	G,L	<b>0.01</b> (0.02)	3× <sup>[3]</sup>				
GP10K	10,000	700	G,L	<b>0.01</b> (0.02)	2× <sup>[4]</sup>				
GP15K	15,000	1,000	G,L	0.05	2x				
GP20K	20,000	1,400	G,L	0.05	1.5x				
GP25K	25,000	1,600	G,L	0.05	1.5x				
GP30K	30,000	2,000	G,L	0.05	1.5x				
GP36K	36,000	2,500	G,L	0.05	1.5x				
GP40K	40,000	2,800	G,L	0.05	1.35x				
GP50K	50,000	3,500	G,L	0.1	1.2x				
GP60K	60,000	4,200	G,L	0.1	1.1x				

- [1] Sealed gauge pressure for above 1000 psi
- [2] G=Gas, L=Liquid
- [3] 2x for 0.01% FS
- [4] 1.2x for 0.01% FS



Note: 0.01%FS accuracy sensors cannot be configured as Ex models and cannot be read by Ex devices.

Unit 8-9, The Centre, Holywell Business Park, Northfield Rd, Southam, Warwickshire. CV47 0FP.



#### **SPECIFICATIONS**

#### Metrology Made Simple

Compound Pressure								
P/N	Pressure	e Range	Media	Accuracy/9/ ES)	Pressure Rating			
F/IN	psig	bar.g	Wieula	Accuracy(%FS)	Burst	Over Pressure		
CP2	±2	±0.16	G	0.05% FS	3x	1.2x		
CP10	±10	±0.7	G	0.02% FS	3x	1.2x		
CP15	±15	±1.0	G	0.02% FS	3x	1.2x		
CP30	-15 to 30	-1 to 2.0	G	0.01 (0.02)	3x	1.2x		
CP100	-15 to 100	-1 to 7.0	G,L	0.01 (0.02)	3x	1.2x		
CP150	-15 to 150	-1 to 10	G,L	0.01 (0.02)	3x	1.2x		
CP300	-15 to 300	-1 to 20	G,L	<b>0.01</b> (0.02)	3x	1.2x		
CP500	-15 to 500	-1 to 35	G,L	0.01 (0.02)	3x	1.2x		
CP600	-15 to 600	-1 to 40	G,L	0.01 (0.02)	3x	1.2x		
CP1K	-15 to 1,000	-1 to 70	G,L	0.01 (0.02)	3x	1.2x		
CP2K	-15 to 2,000	-1 to 140	G,L	0.01 (0.02)	3x	1.2x		
СРЗК	-15 to 3,000	-1 to 200	G,L	0.01 (0.02)	3x	1.2x		
CP5K	-15 to 5,000	-1 to 350	G,L	0.01 (0.02)	3x	1.2x		
CP10K	-15 to 10,000	-1 to 700	G,L	0.01 (0.02)	2x	1.2x		

Note: 0.01%FS accuracy sensors cannot be configured as Ex models and cannot be read by Ex devices.

Precision Sensors <sup>[1]</sup>								
D/N	P/N Pressure Range	Range	Media Accuracy <sup>[2]</sup>		Pressure Rating			
F/N	psi	bar	Wedia	Accuracy	Burst	Over Pressure		
AP15R	0 to 15	0 to 1	G	0.01% FS	2x	1.2x		
CP30M	-15 to 30	-1 to 2.0	G, L	0.005% rdg + 0.005% FS	2x	1.2x		
CP50M	-15 to 50	-1 to 3.5	G, L	0.005% rdg + 0.005% FS	2x	1.2x		
CP100M	-15 to 100	-1 to 7.0	G, L	0.005% rdg + 0.005% FS	2x	1.2x		
CP300M	-15 to 300	-1 to 20	G, L	0.005% rdg + 0.005% FS	2x	1.2x		
CP500M	-15 to 500	-1 to 35	G, L	0.005% rdg + 0.005% FS	2x	1.2x		
CP1KM	-15 to 1,000	-1 to 70	G, L	0.01% rdg or 0.003% FS whichever is greater	2x	1.2x		
CP2KM	-15 to 2,000	-1 to 140	G, L	0.01% rdg or 0.003% FS whichever is greater	2x	1.1x		
СРЗКМ	-15 to 3,000	-1 to 200	G, L	0.01% rdg or 0.003% FS whichever is greater	2x	1.1x		
CP5KM	-15 to 5,000	-1 to 350	G, L	0.01% rdg or 0.003% FS whichever is greater	2x	1.1x		
CP10KM	-15 to 10,000	-1 to 700	G, L	0.01% rdg or 0.003% FS whichever is greater	1.2x	1.1x		

<sup>[1]</sup> Contact Additel for other range options.

Note: Precision Sensors (CPXM) cannot be configured as Ex models and cannot be read by Ex devices.



Barometric Pressure								
P/N	Pressure Range		Martin	•	Downt Burney			
P/N	Low	High	Media	Accuracy	Burst Pressure			
BP	60 kPa	110 kPa	G	55 Pa	3×			

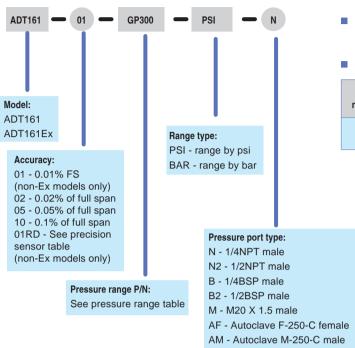
<sup>[2]</sup> Accuracy includes calibration uncertainty, linearity and long-term stability.

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#### **ORDERING INFORMATION**





Accessories included
 ISO 17025 accredited Calibration Certificate

#### Optional Accessories

Mod		Description	Picture
906	0 F	Pressure module connection cable	



Additel 226Ex with ADT161Ex Pressure Module

#### **SPECIFICATIONS**

		Standard Accurac	у	Precision Accuracy			
	СРХХ	DPXX	GPXX	СРХМ			
Operating temperature	-10°	°C to 50°C (14°F to	122°F)	10°C to 30°C (50°F to 86°F)			
Storage temperature	-30°	C to 70°C (-22°F to	158°F)	-30°C to 70°C (-22°F to 158°F)			
Relative humidity		95% RH		90% RH			
Pressure connections (for external use only)		1/4NPT, 1/2NPT, 1/4BSP, 1/2BPS, M20 x15					
Enclosure (for external use only)		SS enclosure					
Intrinisic Safety (ADT161Ex models only)	(ADT161E)	ATEX certified intrinsically safe  II 1G EX ia IIC T4 Ga  (ADT161Ex modules only work together with ADT226Ex or ADT227Ex to conform to the ATEX certificate.)					
Dimensions (Dia x H)		33 mm x 123 mm (1.3" x 4.84")					
Weight		0.4 kg (0.99 lb)					
Warranty			1 Y	ear			

Unit 8-9, The Centre, Holywell Business Park, Northfield Rd, Southam, Warwickshire. CV47 0FP.

# Addited 158Ex **Intelligent Digital Pressure Modules**



Metrology Made Simple



- Pressure ranges to 60,000 psi (4,200 bar)
- Pressure measurement accuracy of 0.02% FS
- Intrinsically Safe (Ex)
- Fully temperature compensated accuracy

**OVERVIEW** 

With advanced microprocessor technology and state-of-the-art silicon pressure sensors, Additel's 158Ex series Digital Pressure Modules provide an accurate, reliable, and economic solution for wide range of pressure applications. Our intrinsically safe (Ex) models are up to the task of providing the best possible results, even in hazardous environments. In order to reach the best performance, every silicon pressure sensor in the module has been specially aged, tested and screened before assembly. Designed as field switchable pressure modules for use with Additel 273Ex and 260Ex handheld devices, the Additel 158Ex is unmatched in performance and reliability. If intrinsic safety is a critical requirement for your workload, we have you covered when you combine our model ADT273Ex or ADT260Ex handheld calibrators with any of our ADT158Ex pressure modules.

#### **FEATURES**

- Gauge pressure measurement accuracy of 0.02% FS
- Pressure ranges to 60,000 psi (4,200 bar)
- Intrinsically Safe with ADT260EX and ADT273EX
- Advanced temperature compensation
- ISO 17025 accredited calibration and data included

#### **PRESSURE RANGE**

D/N	Pressure Range		Media	A (0/ FG)	Burst
P/N	(psi)	(bar)	[2]	Accuracy(%FS)  0.02	Pressure
V15	-15	-1.0	G	0.02	3×
GP2	2	0.16	G	0.05	3×
GP5	5	0.35	G	0.05	3×
GP10	10	0.7	G	0.02	3×
GP15	15	1.0	G	0.02	3×
GP30	30	2.0	G	0.02	3×
GP50	50	3.5	G,L	0.02	3×
GP100	100	7.0	G,L	0.02	3×
GP150	150	10	G, L	0.02	3×
GP300	300	20	G,L	0.02	3×
GP500	500	35	G , L	0.02	3×
GP600	600	40	G,L	0.02	3×
GP1K	1,000	70	G, L	0.02	3×
GP1.5K	1,500	100	G,L	0.02	3×
GP2K	2,000	140	G,L	0.02	3×
GP3K	3,000	200	G,L	0.02	3×
GP5K	5,000	350	G,L	0.02	3×
GP10K	10,000	700	G,L	0.02	2×
GP15K	15,000	1,000	G,L	0.05	2x
GP20K	20,000	1,400	G,L	0.05	1.5x
GP25K	25,000	1,600	G,L	0.05	1.5x
GP30K	30,000	2,000	G, L	0.05	1.5x
GP36K	36,000	2,500	G,L	0.05	1.5x
GP40K	40,000	2,800	G,L	0.05	1.35x
GP50K	50,000	3,500	G,L	0.1	1.2x
GP60K	60,000	4,200	G , L	0.1	1.1x

<sup>[1]</sup> Sealed gauge pressure for above 1000 psi

<sup>[2]</sup> G=Gas, L=Liquid

•



#### **SPECIFICATIONS**

#### Metrology Made Simple

Compound Pressure								
P/N	Pressur	e Range	Media	A	Pressu	e Rating		
P/N	psig	bar.g	Media	Accuracy	Burst	Over Pressure		
CP2	±2	±0.16	G	0.05% FS	3x	1.2x		
CP5	±5	±0.35	G	0.02% FS	3x	1.2x		
CP10	±10	±0.7	G	0.02% FS	3x	1.2x		
CP15	±15	±1.0	G	0.02% FS	3x	1.2x		
CP30	-15 to 30	-1 to 2.0	G	0.02% FS	3x	1.2x		
CP50	-15 to 50	-1 to 3.5	G	0.02% FS	3x	1.2x		
CP100	-15 to 100	-1 to 7.0	G,L	0.02% FS	3x	1.2x		
CP300	-15 to 300	-1 to 20	G,L	0.02% FS	3x	1.2x		
CP500	-15 to 500	-1 to 35	G,L	0.02% FS	3x	1.2x		
CP600	-15 to 600	-1 to 40	G,L	0.02% FS	3x	1.2x		
CP1K	-15 to 1,000	-1 to 70	G,L	0.02% FS	3x	1.2x		
CP2K	-15 to 2,000	-1 to 140	G,L	0.02% FS	3x	1.2x		
СРЗК	-15 to 3,000	-1 to 200	G,L	0.02% FS	3x	1.2x		
CP5K	-15 to 5,000	-1 to 350	G,L	0.02% FS	3x	1.2x		
CP10K	-15 to 10,000	-1 to 700	G,L	0.02% FS	2x	1.2x		

Barometric Pressure								
P/N	Pressure	e Range	Madia	edia Accuracy	Burst Pressure			
P/N	Low	High	Media					
BP	60 kPa	110 kPa	G	55 Pa	3×			



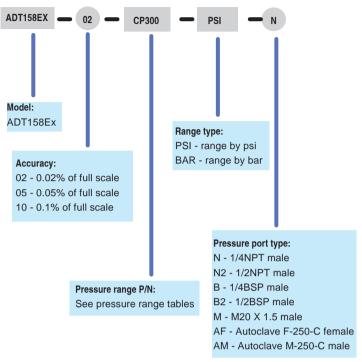


Additel 273Ex and 260Ex with ADT158 pressure module installed



#### **ORDERING INFORMATION**

#### Model Number



#### **SPECIFICATIONS**

**CHAMOIS METROLOGY LTD** 

	Standard Accuracy				
Model	Model CPXXX GPXXX				
Operating temperature	-10°C to 50°C (14°F to 122°F)				
Storage temperature	-20°C to 70°C (-4°F to 158°F)				
Relative humidity	95% RH				
Pressure connections (for external use only)	1/4NPT, 1/2NPT, 1/4BSP, 1/2BPS, M20x15				
Enclosure (for external use only)	SS enclosure				
Intrinisic Safety	ATEX certified intrinsically safe only with ADT260EX & ADT273EX				
Dimensions (Dia x H)	33 mm x 123 mm (1.3" x 4.84")				
Weight	0.99 lb (0.4 kg)				
Warranty	1	Year			

#### Accessories included

ISO 17025 accredited Calibration Certificate

## Additel Pressure Gauge Selection Guide



#### Metrology Made Simple

				metrorog	Made Simple
Series Feature	ADT685 Series Digital Pressure Gauge	ADT686 Series Digital Pressure Gauge	ADT673 Series Digital Pressure Calibrator	ADT681 Series Digital Pressure Gauge	ADT680 Series Digital Pressure Gauge
Gauge Pressure	•	•	•	•	•
Compound Pressure	•	•	•	•	•
Absolute Pressure	•	•	•	•	
Differential Pressure	•	•	•	•	
	0.02%, 0.05%, 0.1%, & 0.2%FS & 0.1%RD	0.02%, 0.05%, 0.1%, & 0.2%FS & 0.1%RD	0.02%, 0.05%, 0.1%, & 0.2%FS & 0.1%RD	0.02%, 0.05%, 0.1%, & 0.2%FS & 0.1%RD	0.05%, 0.1%, & 0.25%FS
Accuracy Classes	15K psi: 0.05%, 0.1%, & 0.1%RD	15K psi: 0.05%, 0.1%, & 0.1%RD	15K psi: 0.05%, 0.1%, & 0.1%RD	15K & 20K psi: 0.05%, 0.1%, 0.2%FS & 0.1%RD	
Accuracy classes	≥ 20K psi & ≤40K psi: 0.05%, 0.1%	≥ 20K psi & ≤40K psi: 0.05%, 0.1%	≥ 20K psi & ≤40K psi: 0.05%, 0.1%	>20K psi: 0.1% & 0.2%FS	> 20K psi: 0.1% & 0.25%FS
	≥50K psi: 0.1% & 0.2%FS	≥50K psi: 0.1% & 0.2%FS	≥50K psi: 0.1% & 0.2%FS		
Digital Display	•	•	•	•	•
Analog Display (Fan- Shaped Indication)	•	•	•	•	
Fully Temperature Compensation from -10°C to 50°C	•	•	•	•	•
Resolution					
6-Digit Resolution		•	•		
5-Digit Resolution	5 1/2			•	•
Selectable Pressure Units	11 & 3 customized units	11 & 5 customizable units	11& 5 customizable units	11	19
Backlight	•	•	•	•	•
Over Pressure Indication	•	•	•	•	•
IS Certification (optional – not available for panel mount)	•			•	
IP67 Certification	•	•	•	ADT681IS only	•
Intrinsically Safe	•			ADT681IS only	
Panel Mount (optional) Communication				•	
Wireless	•	•	•		680W only
Data Logging	•	•	•	Optional	680W only
Min/Max	•	•	•	•	•
Built-in Leak Test	•	•	•		•
HART Communication			•		
Measure mA and V			•		
24V Loop Power			•		
Switch Test			•		
NIST-Traceable Certificate of Calibration	•	•	•	•	•
Power	ADT685Ex only support AAA batterie ADT685(AAA batterie & 120/220V adapter is optiona)	Rechargeable battery (120/220V adapter is optional)	Rechargeable battery (120/220V adapter is optional)	9V battery (120/220V adapter is optional)	2AA batteries



#### Metrology Made Simple

							Wetrology W	
Series		e Range	Media	ADT685 Series Digital Pressure	ADT686 Series Digital Pressure	ADT673 Series Digital Pressure	ADT681 Series Digital Pressure	ADT680 Series Digital Pressure
Pressure	psi	bar		Gauge	Gauge	Calibrator	Gauge	Gauge
Gauge								
V15	-15 to 0	-1 to 0	G	•	•	•	•	•
GP5	0 to 5	0 to 0.35	G	•	•	•	•	
GP10	0 to 10	0 to 0.7	G	•	•	•	•	
GP15	0 to 15	0 to 1	G, L	•	•	•	•	•
GP30	0 to 30	0 to 2	G, L	•	•	•	•	•
GP50	0 to 50	0 to 3.5	G, L	•	•	•	•	
GP100	0 to 100	0 to 7	G, L	•	•	•	•	•
GP300	0 to 300	0 to 10	G, L	•	•	•	•	•
GP500	0 to 500	0 to 35	G, L	•	•	•	•	•
GP600	0 to 600	0 to 40	G, L	•	•	•	•	
GP1K	0 to 1K	0 to 70	G, L	•	•	•	•	•
GP2K	0 to 2K	0 to 140	G, L	•	•	•	•	
GP3K	0 to 3K	0 to 200	G, L	•	•	•	•	•
GP5K	0 to 5K	0 to 350	G, L	•	•	•	•	•
GP10K	0 to 10K	0 to 700	G, L	•	•	•	•	•
GP15K	0 to 15K	0 to 1K	G, L	•	•	•	•	•
GP20K	0 to 20K	0 to 1.4K	G, L	•	•	•	•	•
GP25K	0 to 25K	0 to 1.6K	G, L	•	•	•	•	•
GP30K	0 to 30K	0 to 2K	G, L	•	•	•	•	•
GP36K	0 to 36K	0 to 2.5K	G, L	•	•	•	•	•
GP40K	0 to 40K	0 to 2.8K	G, L	•	•	•	•	•
Compound								
CP2	±2	±0.16	G	•	•	•	•	
CP5	±5	±0.35	G	•	•	•	•	
CP10	±10	±0.7	G	•	•	•	•	
CP15	±15	±1	G	•	•	•	•	•
CP30	-15 to 30	-1 to 2	G	•	•	•	•	•
CP100	-15 to 100	-1 to 7	G, L	•	•	•	•	
CP300	-15 to 300	-1 to 20	G, L	•	•	•	•	
Absolute								
AP5	5	0.35	G				•	
AP10	10	0.7	G				•	
AP15	15	1	G				•	
AP30	30	2	G				•	
AP50	50	3.5	G				•	
AP100	100	7	G, L				•	
AP300	300	20	G, L				•	
AP500	500	35	G, L				•	
AP1K	1K	70	G, L				•	
AP3K	3K	200	G, L				•	
AP5K	5K	350	G, L				•	
VL NV	JIX	330	U, L				<u> </u>	



#### **Metrology Made Simple**

Series	Pressur	e Range	Media	ADT685 Series Digital Pressure	ADT686 Series Digital Pressure	ADT673 Series Digital Pressure	ADT681 Series Digital Pressure	ADT680 Series Digital Pressure
Pressure	inH <sub>2</sub> O	mbar		Gauge	Gauge	Calibrator	Gauge	Gauge
Differential								
DP1	±1	±2.5	G	•	•	•	•	
DP2	±2	±5	G	•	•	•	•	
DP5	±5	±10	G	•	•	•	•	
DP10	±10	±25	G	•	•	•	•	
DP20	±20	±50	G	•	•	•	•	
DP30	±30	±75	G	•	•	•	•	
DP50	±50	±160	G	•	•	•	•	
DP150	±150	±350	G	•	•	•	•	
DP300	±300	±700	G	•	•	•	•	

## **Application Note**



## Understanding Accuracy Specifications for Digital Pressure Sensors – Percentage of Full Span Versus Percentage of Reading

Specifications for digital pressure gauges can sometimes seem confusing or overwhelming, especially, if you are unfamiliar with the terminology. Some pressure sensors will specify accuracy as a percent of full span (FS) while others provide the specification as a percent of reading. So why are there different ways of specifying the accuracy of pressure sensors and is percent of reading more accurate than percent of full span or vise versa? This brief technical note will discuss the two differences and answer these questions.

#### **Percentage of Reading Accuracy**

Figure 1 - Percent reading accuracy example
Full scale: 0 to 100 psi
Accuracy: 20 to 100% FS: 0.1% of reading

Accuracy: 20 to 100% FS: 0.1% of readin 0 to 20% FS: 0.02% of FS

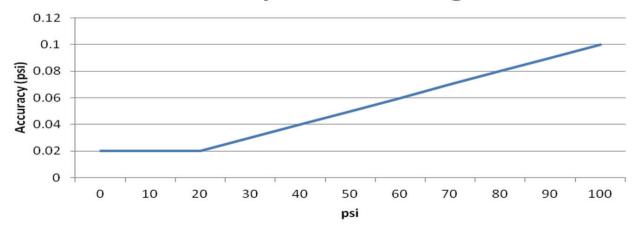
psi		Accuracy (psi)	
0	0.02		
10	0.02	0.02%FS	
20	0.02		
30	0.03		
40	0.04		
50	0.05		0.40/ -1
60	0.06		0.1% of Reading
70	0.07		Reading
80	0.08		
90	0.09		
100	0.10		

Accuracy as a percentage of reading is accomplished by multiplying the accuracy percentage by the pressure reading. Thus, the lower the pressure measurement, the better the accuracy. Instruments that have a percent reading specification are usually accompanied with a floor specification. The floor specification takes into account uncertainties such as resolution and measurement noise which may be negligible at higher pressures but are of much more significance at lower pressures.

For example, an accuracy specification may read 0.1% of reading for 20 to 100% of range and 0.02% of full scale below 20% of the range. The 0.02% of full scale specification is considered the floor specification. To understand the accuracy of the sensor, the user is then required to know where the floor spec is applicable and the full scale of the sensor.

This method of specification is often used because it aligns well with the typical performance of pressure gauges. Typically, the closer you measure to barometric pressure the better the performance of the gauge. Figures 1 and the graph below show an example specification for a 100 psi gauge and its accuracy in psi.

#### Accuracy 0.1% of Reading





#### **Percentage of Full Scale Accuracy**

psi	Accur (ps	
0	0.05	
10	0.05	
20	0.05	
30	0.05	
40	0.05	
50	0.05	0.05%FS
60	0.05	
70	0.05	
80	0.05	
90	0.05	
100	0.05	

Accuracy as a percentage of full scale is calculated by multiplying the accuracy percentage by the full scale pressure of the gauge. This is obviously a more simple method of specification and is most commonly used in industry because it is easy to calculate and interpret. Denoting the accuracy as percent full scale is a more conservative way of specifying the pressure sensor because typically the sensor doesn't perform the same over its full range. It usually will perform more accurately as you approach barometric pressure. This type of specification is most common for industrial gauges which make it easier to compare one gauge versus another. Figure 2 is an example specification for a 100 psi gauge and its accuracy in psi.

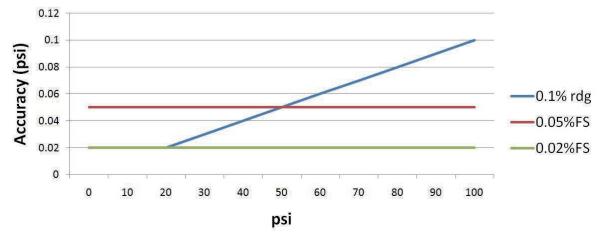
#### A Comparison of Percent of Full Scale and Percent of Reading Accuracies

ma!	Accuracy (psi)					
psi	0.1% of Reading	0.05% of FS	0.02% of FS			
0	0.02	0.05	0.02			
10	0.02	0.05	0.02			
20	0.02	0.05	0.02			
30	0.03	0.05	0.02			
40	0.04	0.05	0.02			
50	0.05	0.05	0.02			
60	0.06	0.05	0.02			
70	0.07	0.05	0.02			
80	0.08	0.05	0.02			
90	0.09	0.05	0.02			
100	0.10	0.05	0.02			

So you may ask, "Which is more accurate?" The answer is that it depends on the pressure being measured. In the two examples given, the gauge specified at 0.1% of reading is more accurate as you measure lower pressures in its range. However, as you move above 50% of the range, the gauge specified at 0.05% of full scale becomes more accurate than the 0.1% of reading gauge. This can be seen clearly in the chart (left) and graph (below) where the two gauges are compared in terms of psi accuracy. To properly compare these, two gauges you should convert the accuracy to pressure units, such as psi or bar. Then they can be properly matched one against another in like units of measure.

In conclusion, one method of specification is not better than another, it is just different. Given this difference it becomes important to know how to interpret the different specifications types and be able to compare one versus another.

#### Accuracy Comparison 0.1% Rdg to 0.05%FS and 0.02%FS



### Additel 273Ex **Handheld Pressure Calibrator**

- 0.02%, 0.05% FS Accuracy
- Intrinsically Safe
- Field Switchable Pressure Module
- Dual Digital Pressure Module Inputs
- Color Touchscreen Display
- Built-in Quick Test Task Feature
- Built-in Barometer
- Intuitive Smartphone Like Interface
- Bluetooth and USB Communication
- Optional HART Communication
- Communicates with Additel's Link Mobile App

#### **OVERVIEW**



Metrology Made Simple



Additel 273Ex with ADT158Ex module

Additel's 273Ex is an Intrinsically safe handheld multifunctional pressure calibrator with a color touchscreen, smartphone like interface, built-in quick test tasks and optional HART communications capability. This innovative Additel product drastically improves explosion-proof field testing and calibration. The Additel 273Ex has a built-in atmospheric pressure sensor, so that absolute pressure and the gauge pressure are easily facilitated. With three pressure module inputs, one switchable at the bottom and two digital inputs on the side, the user can configure the setup accordingly and easily meet the needs of pressure calibration and testing in virtually any environment.

#### Intrinsically Safe :

ADT273Ex has passed the most stringent ATEX, IECEX, and UKCA intrinsic safety certifications from authoritative organizations. The explosion-proof level is Ex ia IIC T4 Ga. It can be widely used in potentially explosive gas environments, such as oil and gas platforms, refineries, chemical and petrochemical plants, pharmaceutical industry, energy and gas processing industry. Each intrinsically safe calibrator has an advance transflective color LCD display which has enhanced visibility when viewed in direct sunlight. No matter where your work takes you, these calibrators are up to the task.

#### A Modern User Experience:

Additel has gone above and beyond to provide our customers with the best possible experience when using this new and revolutionary calibrator. The color touchscreen display provides a refreshing and intuitive experience compared to other calibrators on the market. With an easy to navigate menu structure and fast touchscreen response, you will find the ADT273Ex calibrator simple yet powerful to use. The easy-to-read display isn't just fun to use, but it's built rugged to handle the demands of a busy technician in the field or the laboratory.

#### **Optional HART Communication:**

With support for HART communication protocols, the ADT273Ex Handheld Pressure Calibrator provides a pressure calibration solution for transmitters over a wide pressure range. The ADT273Ex is a highly portable device and can measure pressure precisely with a field switchable pressure sensor, as well as read the current or mV produced by a transducer. It can even supply an excitation voltage (loop power) to power sensors or transmitters during calibration.









#### **FUNCTIONAL FEATURES**

#### Metrology Made Simple

Functional Features	Details
Scaling	User can convert measured current, voltage and frequency values into pressure, temperature and flow values.  Three conversion functions available: linearity, square and square root
Filtering	Average sliding filter (sampling number: 1 ~ 50) First-order linear filter (First-order coefficient: 0.01 ~ 1)
Switch	The measurement value will be automatically displayed at the moment the switch change of state. The latest 8 state changes will be stored in the memory.
Pressure Tare	Tare value is set through the user interface
Pressure stability indicator	Stability time and criteria is selectable
Power management	Backlight auto off Auto power off

#### **Specifications**

General Specifications	
	Top: 1 electrical signal measurement channel, φ4mm banana jacks
Input Channels	Right side: 2 channels for external digital pressure modules, 5-core dedicated aviation plug
input Channels	Bottom: embedded digital pressure module (model ADT158Ex), field switchable.
	Internal: 1 embedded atmospheric pressure sensor
Barometric Accuracy	± 55 Pa
	mV, V, mA & frequency: 3 times/sec
Measurement Rate	Pressure module: 1~10 times/sec selectable (3 times/sec as default)
	Barometer: 1 time/sec
<b>D</b>	4000mAh, 14.4Wh explosion-proof intelligent lithium battery, charging time about 6 hours, battery can be charged
Power	independently Typical working time 100 hours (measurement mode)
	Guaranteed temperature range of technical specifications: (-10 ~ 50)°C
	*Temperature coefficient: ±5 ppm FS/°C (-20 to -10)°C
	Operating temperature: (-20 ~ 50)°C
Environmental	Storage temperature: (-30 ~ 70)°C
	Humidity: 0% to 95% RH, non-condensing
	Altitude: 3000 meters
Warm-up Time	10 min to fully meet technical specifications
Port Protection Voltage	30 V max
	ATEX & IECEX: Ex ia IIC T4 Ga (Ta = -20°C to + 50°C)
Explosion-proof Grade	Ta = -20°C to + 50°C Ex ia IIC T4 Ga
	UKCA-EX
CE Certification	TUV IEC61326, IEC61010
Rohs Compliance	Rohs II Directive 2011/65/EU, EN50581:2012
Protection Level	IP67, 1 meter drop test
Communication	Isolate USB-Type C (slave), Bluetooth
Display	4.4-inch color display capacitive screen, transflective, with LED backlight
Size	6.97" x 4.13" x 2.04" (177 x 105 x 52 mm) which doesn't include bottom ADT158Ex.
Weight	1.65 lbs (0.75 kg)
Warranty Time	1 year

#### **Electrical Specifications**

Specification	Range	Accuracy	Resolution	Note			
V-14 M	±300 mV	0.015%RDG + 15 μV	1 uV	Impedance: >100 MΩ			
Voltage Measurement	±30 V	0.015%RDG + 1.5 mV	0.1 mV	Impedance: >1 MΩ			
Current Measurement	±30 mA	0.015%RDG + 1.5 μV	0.1 uA	Impedance: < 40 Ω			
F	0.01~50000 Hz (auto range)	0.005% RDG + 2 last digit	6-digit auto-resolution	Min threshold voltage: 2.5 V			
Frequency Measurement	Units: Hz, kHz, MHz, CPM, CPH, s, ms, us						
Switch On-Off Measurement	Inspection voltage: (3 ~ 30)V Response speed: < 10 ms, supp	ports wet and dry switch					
Pulse Count	0 ~ 9999999, optional rising edge and falling edge Min threshold voltage: 2.5 V						
Loop Power	22 V ± 10%, max output impeda	22 V $\pm$ 10%, max output impedance: 320 $\Omega$ , max load current: 25 mA					

39



#### PRESSURE TECHNICAL SPECIFICATIONS

Metrology Made Simple

Specifications	
Pressure resolution	4, 5, or 6 digit resolution (user selectable)
Temperature Compensation	-10 °C~50 °C
Pressure Module Type	Built-in digital pressure module: ADT158Ex, for more detailed information, please see ADT158Ex datasheet. External digital pressure module: ADT161Ex,for more detailed information, please see ADT161Ex datasheet.
Specifications	Refer to the technical specification of the ADT158Ex and ADT161Ex
High Static Pressure and Differential Pressure Synthesis Index	Two modules must be with the same range; Typical Differential pressure accuracy of 0.002%FS or 0.02%RD, whichever is greater when using two 0.02%FS external modules.  Typical Differential pressure accuracy of 0.002%FS or 0.05%RD, whichever is greater when using two 0.05%FS external modules.

Note: For more explanation, please reference application note "Achieving High Accuracy for High Static Differential Pressure Measurements"

#### **PRESSURE RANGE**

Gauge Pressure [1]							
D/N	Pressur	e Range	Media	A (0/ FC)	Burst		
P/N	(psi)	(bar)	[2]	Accuracy (%FS)	Pressure		
V15	-15	-1.0	G	0.02	3×		
GP2	2	0.16	G	0.05	3×		
GP5	5	0.35	G	0.05	3×		
GP10	10	0.7	G	0.02	3×		
GP15	15	1.0	G	0.02	3×		
GP30	30	2.0	G	0.02	3×		
GP50	50	3.5	G,L	0.02	3×		
GP100	100	7.0	G,L	0.02	3×		
GP150	150	10	G,L	0.02	3×		
GP300	300	20	G,L	0.02	3×		
GP500	500	35	G,L	0.02	3×		
GP600	600	40	G, L	0.02	3×		
GP1K	1,000	70	G, L	0.02	3×		
GP1.5K	1,500	100	G,L	0.02	3×		
GP2K	2,000	140	G,L	0.02	3×		
GP3K	3,000	200	G,L	0.02	3×		
GP5K	5,000	350	G,L	0.02	3×		
GP10K	10,000	700	G,L	0.02	2×		
GP15K	15,000	1,000	G,L	0.05	2x		
GP20K	20,000	1,400	G,L	0.05	1.5x		
GP25K	25,000	1,600	G,L	0.05	1.5x		
GP30K	30,000	2,000	G,L	0.05	1.5x		
GP36K	36,000	2,500	G,L	0.05	1.5x		
GP40K	40,000	2,800	G,L	0.05	1.35x		
GP50K	50,000	3,500	G,L	0.1	1.2x		
GP60K	60,000	4,200	G,L	0.1	1.1x		

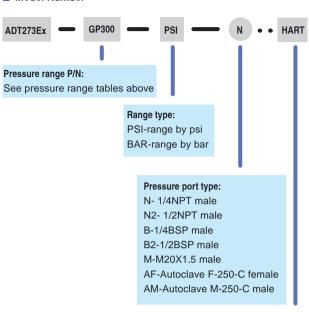
Compound Pressure							
	Pressure I	Range			Pressure Rating		
P/N	psi	bar	Media	Accuracy	Burst	Over Pressure	
CP2	±2	±0.16	G	0.05% FS	3x	1.2x	
CP5	±5	±0.35	G	0.02% FS	3x	1.2x	
CP10	±10	±0.7	G	0.02% FS	Зх	1.2x	
CP15	±15	±1.0	G	0.02% FS	3x	1.2x	
CP30	-15 to 30	-1 to 2.0	G	0.02% FS	3x	1.2x	
CP50	-15 to 50	-1 to 3.5	G	0.02% FS	3x	1.2x	
CP100	-15 to 100	-1 to 7.0	G,L	0.02% FS	3x	1.2x	
CP300	-15 to 300	-1 to 20	G,L	0.02% FS	3x	1.2x	
CP500	-15 to 500	-1 to 35	G,L	0.02% FS	3x	1.2x	
CP600	-15 to 600	-1 to 40	G,L	0.02% FS	3x	1.2x	
CP1K	-15 to 1,000	-1 to 70	G,L	0.02% FS	3x	1.2x	
CP2K	-15 to 2,000	-1 to 140	G,L	0.02% FS	3x	1.2x	
СРЗК	-15 to 3,000	-1 to 200	G,L	0.02% FS	3x	1.2x	
CP5K	-15 to 5,000	-1 to 350	G,L	0.02% FS	3x	1.2x	
CP10K	-15 to 10,000	-1 to 700	G,L	0.02% FS	2x	1.2x	

<sup>[1]</sup> Sealed gauge pressure for above 1000 psi [2] G=Gas, L=Liquid



#### **ORDERING INFORMATION**

#### Model Number



**HART Communication (Optional)** 

Note: The ADT273Ex can be purchased without the ADT158Ex module If needed using the following part numbers.

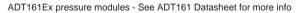
ADT273Ex-NO

ADT273Ex-NO-HART (includes HART Communication)

Accessories (included)						
Model number	Description	QTY				
9811Ex-X	110V/220V external power adapter	1 pc				
9704Ex	Chargeable Li-ion battery	1pc				
9025	Test leads	1 set (3 pcs)				
9040	Hanging strap with magnet	1 pc				
9052Ex	Ex USB Cable type A to type C (For Ex models only)	1 pc				
	ISO 17025 accredited calibration certificate	1 pc				

Optional Accessories						
Model number	Description					
ADT158Ex	Built-in digital pressure module (see ADT158Ex datasheet)					
ADT161Ex	External digital pressure module (see ADT161 datasheet)					
9060	Pressure module connection cable					
9906A	Hard carrying case for handheld instrument with accessories					
9918-SC	Soft carrying case, with space for handheld instrument, test leads, and accessories					
9530-BASIC	Additel/Acal Automated calibration software with asset management, basic version					
9530-NET	Additel/Acal Automated calibration software with asset management, network version, includes server installation and 1 user license					







ADT158Ex pressure module - For use with ADT273Ex (bottom mount)

### **Additel 673 Advanced Digital Pressure Calibrators**



Metrology Made Simple

- Pressure ranges up to 60,000 psi (4,200 bar)
- 0.02%, 0.05% FS or 0.1% RD Accuracy
- Color Touchscreen Display
- Every model measures Gauge or Absolute Pressure
- Built-in Barometer
- Intuitive Smartphone Like Interface
- Bluetooth and USB Communication
- Wi-Fi (optional)
- Measure mA or V, and with 24V loop power
- Full HART Field Communicator (Optional)
- Data logging
- Communicates with Additel's Link Mobile App



#### **OVERVIEW**

Additel's 673 Advanced Digital Pressure Calibrators will redefine the way you want to measure and calibrate pressure readings and devices! With wireless remote connectivity, microprocessor technology, state of-the-art silicon pressure sensors and onboard storage capacity, these attractive and fully temperature compensated calibrators will provide the performance, durability and reliability you've come to expect from genuine Additel products. The all new modern menu structure and control interface brings a new and refreshing experience to pressure calibration work. This completely new way of interfacing with our pressure calibrators makes the ADT673 a real pleasure to use. The handy Additel Link app gives users the ability to remotely monitor these calibrators from the convenience of a personal device or cell phone. With an abundance of options to choose from, you can configure these pressure calibrators to precisely fit your specific pressure calibration and measurement needs. With an IP67 rating, you will find that these amazing pressure calibrators can be used in the field or laboratory to meet the most demanding pressure calibration needs.

#### A Modern User Experience:

Additel has gone above and beyond to provide our customers with the best possible experience when using this new and revolutionary calibrator. The 3.4 inch color touchscreen display comes with a protective replaceable tempered glass screen and is a refreshing update to the traditional push button or blister pad interface. With an easy to navigate menu structure and fast touchscreen response, you will find these ADT673 calibrators simple yet powerful to use. The easy to read display isn't just fun to use, but it's built rugged to handle the demands of a busy technician in the field or the laboratory.

#### **HART Field Communicator:**

With full support for HART communication protocols, the ADT673 Advanced Digital Pressure Calibrators provide a pressure calibration solution for transmitters over a wide pressure range. The ADT673 is a very portable device and can measure pressure precisely with a built-in pressure sensor, as well as read the current or mV produced by a transducer. It can even supply an excitation voltage (loop power) to power sensors or transmitters during calibration.







#### **SPECIFICATIONS**

SPECIFICATIONS Model	ADT673
ouoi	673-02: 0.02% of full span
	673-05: 0.05% of full span
Acquiroov	
Accuracy	673-RD: 0% to 20% of range: 0.02% of full span 20% to 110% of range: 0.1% of reading
	Built-in barometer: 55 Pa
Gauge Types	Gauge pressure, compound pressure, absolute pressure, differential pressure and barometric pressure
	Color Touchscreen (capacitive)
	Screen protector: tempered glass film (replaceable)
Display	Display rate: 3 readings per second (default setting). Adjustable from 10 readings per second to 1 reading
	every 20 seconds
	Resolution: 4, 5 or 6 digits (user selectable)
Pressure Units <sup>[3]</sup>	Pa, kPa, MPa, psi, bar, mbar, kgf/cm², inH $_2$ O@4°C mmH $_2$ O@4°C, inHg@0°C, mmHg@0°C and 5 customizable units
	Compensated Temp.: 14°F to 122°F (-10°C to 50°C)
	Operating Temp.: 14°F to 122°F (-10°C to 50°C)
Environmental	Storage Temp.: -4°F to 158°F (-30°C to 70°C)
	Humidity: 0 - 95%, Non-condensing
	< 15,000 psi: 1/4NPT male, 1/2NPT male, 1/4BSP male, 1/2BSP male, M20×1.5 male
	≥ 15,000 psi: 1/4HP female or 1/4HP male
Pressure Port	*1/4HP female: Autoclave F-250-C, 9/16" - 18 UNF-2B
riessule roit	*1/4HP male: Autoclave M-250-C, 9/16" - 18 UNF-2A
	Differential Pressure: barb fitting
	Other connections available per request
Over Pressure Warning	120%
	Battery: rechargeable Li-ion battery
_	Li-Battery life: 16 hours typically
Power	Recharge time: 4 hours typically
	External power: 110V/220V power adapter (5 VDC)
	Case material: 304 SS
	Wetted parts: 316 SS [1]
Enclosure	Size: 4.65" x 1.77" x 6.89"(118 x 42 x175mm)
	Weight: 1.58 lbs (0.715 kg)
	Voltage DC: ±30.0000 V, ± (0.01%RD + 1.5 mV)
Electrical Measurement	Current DC: ±30.0000 mA, ± (0.01%RD + 1.5 μA)
Accuracy	DC 24 V: 24 V ±1 V, MAX: 30 mA
(23 ± 15°C)	Switch <sup>[2]</sup> : status OPEN/CLOSED, support for
	mechanical switches and NPN/PNP digital switches
	Data storage: 8GB (100M+ records)
Data Logging	Mode: manual and automatic  Interval-record: user selectable from 0.1 to 9999.9
	second intervals
	Protection Level: IP67
Compliance	Vibration: 5 g (10-500 Hz)
Compliance	Shock Resistance: 8 g/11 ms
	CE, UKCA USB Type-C and Bluetooth included,
Communication	RS232 or Wi-Fi (optional)
Communication Warranty	

- [1] Wetted parts material types may vary by pressure range Please refer to manual or contact to Additel for more information
- [2] Trigger voltage 2.7V
- [3] Available units are dependent on the overall pressure range

#### PRESSURE RANGE

#### Metrology Made Simple

Gauge Pressure [1]							
D/NI	Pressur	e Range	Media <sup>[2]</sup>	Accuracy	′	Burst	
P/N	(psi)	(bar)	iviedia	%FS	%RD	Pressure	
V15	-15	-1.0	G	0.02, 0.05	N/A	3×	
GP2	2	0.16	G	0.05	N/A	3×	
GP5	5	0.35	G	0.05	0.1	3×	
GP10	10	0.7	G, L <sup>[3]</sup>	0.02, 0.05	0.1	3×	
GP15	15	1.0	G, L <sup>[3]</sup>	0.02, 0.05	0.1	3×	
GP30	30	2.0	G, L	0.02, 0.05	0.1	3×	
GP50	50	3.5	G, L	0.02, 0.05	0.1	3×	
GP100	100	7.0	G, L	0.02, 0.05	0.1	3×	
GP150	150	10	G, L	0.02, 0.05	0.1	3×	
GP300	300	20	G, L	0.02, 0.05	0.1	3×	
GP500	500	35	G, L	0.02, 0.05	0.1	3×	
GP600	600	40	G, L	0.02, 0.05	0.1	3×	
GP1K	1,000	70	G, L	0.02, 0.05	0.1	3×	
GP1.5K	1,500	100	G, L	0.02, 0.05	0.1	3×	
GP2K	2,000	140	G, L	0.02, 0.05	0.1	3×	
GP3K	3,000	200	G, L	0.02, 0.05	0.1	3×	
GP5K	5,000	350	G, L	0.02, 0.05	0.1	3×	
GP10K	10,000	700	G, L	0.02, 0.05	0.1	1.5×	
GP15K	15,000	1,000	G, L	0.05 (0.1)	0.1	1.5×	
GP20K	20,000	1,400	G, L	0.05 (0.1)	N/A	1.5×	
GP25K	25,000	1,600	G, L	0.05 (0.1)	N/A	1.5×	
GP30K	30,000	2,000	G, L	0.05 (0.1)	N/A	1.5×	
GP36K	36,000	2,500	G, L	0.05 (0.1)	N/A	1.5×	
GP40K	40,000	2,800	G, L	0.05 (0.1)	N/A	1.35×	
GP50K	50,000	3,500	G, L	0.1 (0.2)	N/A	1.2×	
GP60K	60,000	4,200	G, L for above 1	0.1 (0.2)	N/A	1.1x	

- [1] Sealed gauge pressure for above 1,000 psi
- [2] G=Gas, L=Liquid
- [3] 0.02% FS for gas media only



#### **PRESSURE RANGE**

#### **Metrology Made Simple**

Compo	Compound Pressure						Differe	ential Press	ure				
	Pressure	Range		Accura	су		P/N -		Pressure Range		Accuracy	Burst	Static Pressure
P/N	(psi)	(bar)	Media	%FS	%RD	Burst Pressure	1711	(inH <sub>2</sub> O)	(mbar)	Media	(%FS) <sup>[1]</sup>	Pressure	Range
	. ,	. ,					DP1	±1	±2.5	G	0.05 <sup>[2]</sup>	100×	±10 psi
CP2	±2	±0.16	G	0.05	N/A	3×	DP2	±2	±5.0	G	0.05 <sup>[2]</sup>	100×	±10 psi
CP5	±5	±0.35	G	0.02 (0.05)	0.1	3×	DP5	±5	±10	G	0.05 <sup>[2]</sup>	50×	±10 psi
CP10	±10	±0.7	G	0.02 (0.05)	0.1	3×	DP10	±10	±25	G	0.05 <sup>[2]</sup>	20×	±10 psi
CP15	±15	±1	G	0.02 (0.05)	0.1	3×	DP20	±20	±50	G	0.05	20×	±10 psi
CP30	-15 to 30	-1 to 2	G	0.02 (0.05)	0.1	3×							·
CP100	-15 to 100	-1 to 7	G, L	0.02 (0.05)	0.1	3×	DP30	±30	±75	G	0.05	20×	±10 psi
CP150	-15 to 150	-1 to 10	G, L	0.02(0.05)	0.1	3×	DP50	±50	±125	G	0.05	3×	±10 psi
CP300	-15 to 300	-1 to 20	G, L	0.02 (0.05)	0.1	3×	DP100	±100	±250	G	0.02	3×	±15 psi
	-15 10 300					3x	DP150	±150	±350	G	0.02	3×	50 psi
CP500	-15 to 500	-1 to 35	G, L	0.02 (0.05)	0.1	3×	DP300	±300	±700	G	0.02	3×	50 psi
CP600	-15 to 600	-1 to 40	G, L	0.02 (0.05)	0.1	3×	[1] FS spe		applies to	the spa	n of the rang	ge. Accura	cy includes
CP1K	-15 to 1000	-1 to 70	G, L	0.02 (0.05)	0.1	3×	[2] 0.05%	FS accura	• •		s stability). (ed with 0.05%	•	•

Barometric Pressure						
P/N	Pressur	e Range	Media	Accuracy	Burst	
1 /19	Low	High	Media	Accuracy	Pressure	
BP	60 kPa	110 kPa	G	55 Pa	3×	

Communication Types Supported					
Comm Model	ADT685	ADT685Ex	ADT686	ADT673	
RS232	0	0	0	0	
RS485	0				
WiFi			0	0	
USB	•	•	•	•	
Bluetooth(BLE)	•	•	•	•	

) Ir	rcluded	0	Optional

Model	Δ	ADT685/ADT685Ex			ADT686/ADT673			
Comm	ACal	LogII	Land	Link	ACal	LogII	Land	Link
RS232	•	•	•		•	•	•	
RS485 only for ADT685	$lackbox{0}^{[2]}$	$lackbox{0}^{[2]}$	$lackbox{0}^{[2]}$					
WiFi					•	•	•	•[1]
USB	•	•	•		•	•	•	
Bluetooth(BLE)				•				•

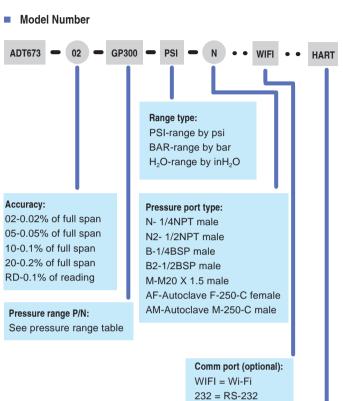
<sup>[1]</sup> This configuration requires that the device be connected to ACloud via Wi-Fi to utilize the Additel Link app.

<sup>[2] 4-20</sup>mA output and RS-485 not available in ADT685Ex models.





#### **ORDERING INFORMATION**



**HART Communicator (Optional)** 

#### Accessories Included

Rubber boot
Test leads (1) set
Rechargeable Lion battery (1 pc)
USB cable (type-C) (1 pc)
Battery cover removal tool (1 pc)
Power adapter
Silicone tube - 1 meter each (2 pcs for DP models only)
ISO 17025 accredited calibration certificate

#### Optional Accessories

Model number	Description				
9903	Carrying case for (1) digital pressure gauge				
9040	Hanging strap with magnet				
9502	Additel/Log II real time data logging and graphical software				
9530-BASIC	Additel/Acal Automated calibration software with asset management, basic version				
9530-NET	Additel/Acal Automated calibration software with asset management, network version, includes server installation and 1 user license				
9050-EXT	RS 232 (DB9/M) extension cable, 9 feet				
1220610724	Screen protector kit				

Note: For oil-free applications contact Additel.

## Additel 686 **Advanced Digital Pressure Gauges**



- Pressure ranges up to 60,000 psi (4,200 bar)
- 0.02%, 0.05% FS or 0.1% RD Accuracy
- Color Touchscreen Display
- Every model measures Gauge or Absolute Pressure
- **Built-in Barometer**
- Intuitive Smartphone Like Interface
- Wi-Fi (optional)
- Bluetooth and USB communication
- Data logging (optional)
- Communicates with Additel's Link Mobile App
- IP67 Rated





Additel 686

#### **OVERVIEW**

Additel's 686 Advanced Digital Pressure Gauges will redefine the way you want to measure pressure! With wireless remote connectivity, microprocessor technology, state of-the-art silicon pressure sensors and optional onboard storage capacity, these attractive and fully temperature compensated gauges will provide the performance, durability and reliability you've come to expect from genuine Additel products. The all new modern menu structure and control interface bring a new and refreshing experience to pressure calibration work. This completely new way of interfacing with our gauges makes the ADT686 a real pleasure to use. The handy Additel Link app gives users the ability to remotely monitor these gauges from the convenience of a personal device or cell phone. With an abundance of options to choose from, you can configure these pressure gauges to precisely fit your specific pressure calibration and measurement needs. With an IP67 rating, you will find that these amazing pressure gauges can be used in the field or laboratory to meet the most demanding pressure calibration needs.

#### A Modern User Experience:

Additel has gone above and beyond to provide our customers with the best possible experience when using these new and revolutionary gauges. The 3.4 inch color touchscreen display comes with a protective replaceable tempered glass screen and is a refreshing update to the traditional push button or blister pad interface. With an easy to navigate menu structure and fast touchscreen response, you will find these ADT686 gauges simple yet powerful to use. The easy to read display isn't just fun to use, but it's built rugged to handle the demands of a busy technician in the field or the laboratory.

#### **Every model measures Gauge or Absolute Pressure:**

The Additel 686 Digital Pressure Gauges contain a built-in barometer sensor which allows for the pressure reading to display in gauge pressure or absolute pressure with a simple menu selection. The built-in barometer is calibrated and certified to an accuracy of 55 Pa. With this unique feature, the ADT686 can be a solution for three common applications: gauge pressure measurement, absolute pressure measurement, and barometric or atmosphere pressure measurement. Having an Additel as your gauge will always give you the ability to do more with one instrument!







Metrology Made Simple

#### **SPECIFICATIONS**

Model	ADT686				
_	686-02: 0.02% of full span				
Accuracy (For detailed	686-05: 0.05% of full span				
accuracy, please see	686-RD: 0% to 20% of range: 0.02% of full span 20% to 110% of range: 0.1% of reading				
pressure range table)	Built-in barometer: 55 Pa				
Gauge Types	Gauge pressure, compound pressure, absolute pressure, differential pressure and barometric pressure				
	Color Touchscreen (capacitive)				
	Screen protector: tempered glass film (replaceable)				
Display	Display rate: 3 readings per second (default setting). Adjustable from 10 readings per second to 1 reading every 20 seconds				
	Resolution: 4, 5 or 6 digits (user selectable)				
Pressure Units <sup>[2]</sup>	Pa, kPa, MPa, psi, bar, mbar, kgf/cm2, inH2O@4°C, mmH2O@4°C, inHg@0°C, mmHg@0°C and 5 customizable units				
	Compensated Temp.: 14°F to 122°F (-10°C to 50°C)				
Environmental	Operating Temp.: 14°F to 122°F (-10°C to 50°C)				
Environmental	Storage Temp.: -4°F to 158°F (-30°C to 70°C)				
	Humidity: 0 - 95%, Non-condensing				
	< 15,000 psi: 1/4NPT male, 1/2NPT male, 1/4BSP male,				
	1/2BSP male, M20 x 1.5 male				
	≥15,000 psi: 1/4HP female or 1/4HP male				
Pressure Port	*1/4HP female: Autoclave F-250-C, 9/16" - 18 UNF-2B *1/4HP male: Autoclave M-250-C, 9/16" - 18 UNF-2A				
	Differential Pressure: barb fitting				
	Other connections available per request				
	Battery: rechargeable Li-ion battery				
	Li-Battery life: 16 hours typically				
Power	Recharge time: 4 hours typically				
	External power: 110 V / 220 V power adapter (5 VDC)				
	Case material: 304 SS				
	Wetted parts: 316 SS <sup>[1]</sup>				
Enclosure	Size: 4.65" × 1.77" 7.01"(118 × 42 × 178 mm)				
	Weight: 1.58 lb (0.715 kg)				
	Protection Level: IP67				
	Vibration: 5 g (10-500 Hz)				
Compliance	Shock Resistance: 8 g/11 ms				
	CE, UKCA				
Data Logging (Available on data	Data storage: 8 GB (100 M+ records)				
logging option ADT686DL)	Rate: user-selectable from 0.1 to 9999.9 second intervals				
Communication	USB Type-C and Bluetooth included, RS232 or WiFi (optional)				
Warranty	1 year				

#### [1]Wetted parts material types may vary by pressure range

Please refer to the manual or contact Additel for more information

#### **PRESSURE RANGE**

Gauge Pressure [1]							
5/11	Pressur	e Range	[2]	Accuracy			
P/N	(psi)	(bar)	Media <sup>[2]</sup>	%FS	%RD	Burst Pressure	
V15	-15	-1.0	G	0.02, 0.05	N/A	3×	
GP2	2	0.16	G	0.05	N/A	3×	
GP5	5	0.35	G	0.05	0.1	3×	
GP10	10	0.7	G, L <sup>[3]</sup>	0.02, 0.05	0.1	3×	
GP15	15	1.0	G, L <sup>[3]</sup>	0.02, 0.05	0.1	3×	
GP30	30	2.0	G, L	0.02, 0.05	0.1	3×	
GP50	50	3.5	G, L	0.02, 0.05	0.1	3×	
GP100	100	7.0	G, L	0.02, 0.05	0.1	3×	
GP150	150	10	G, L	0.02, 0.05	0.1	3×	
GP300	300	20	G, L	0.02, 0.05	0.1	3×	
GP500	500	35	G, L	0.02, 0.05	0.1	3×	
GP600	600	40	G, L	0.02, 0.05	0.1	3×	
GP1K	1,000	70	G, L	0.02, 0.05	0.1	3×	
GP1.5K	1,500	100	G, L	0.02, 0.05	0.1	3×	
GP2K	2,000	140	G, L	0.02, 0.05	0.1	3×	
GP3K	3,000	200	G, L	0.02, 0.05	0.1	3×	
GP5K	5,000	350	G, L	0.02, 0.05	0.1	3×	
GP10K	10,000	700	G, L	0.02, 0.05	0.1	1.5×	
GP15K	15,000	1,000	G, L	0.05 (0.1)	0.1	1.5×	
GP20K	20,000	1,400	G, L	0.05 (0.1)	N/A	1.5×	
GP25K	25,000	1,600	G, L	0.05 (0.1)	N/A	1.5×	
GP30K	30,000	2,000	G, L	0.05 (0.1)	N/A	1.5×	
GP36K	36,000	2,500	G, L	0.05 (0.1)	N/A	1.5×	
GP40K	40,000	2,800	G, L	0.05 (0.1)	N/A	1.35×	
GP50K	50,000	3,500	G, L	0.1 (0.2)	N/A	1.2×	
GP60K	60,000	4,200	G, L	0.1 (0.2)	N/A	1.1x	

<sup>[1]</sup> Sealed gauge pressure for above 1,000 psi

<sup>[2]</sup>Available units are dependent on the overall pressure range

<sup>[2]</sup> G=Gas, L=Liquid

<sup>[3] 0.02%</sup> FS for gas media only

47



#### **PRESSURE RANGE**

#### Metrology Made Simple

Comp	Compound Pressure								
P/N	Pressure	Range	Media	Accura	су	Burst			
P/IN	(psi)	(bar)	iviedia	%FS	%RD	Pressure			
CP2	±2	±0.16	G	0.05	N/A	3×			
CP5	±5	±0.35	G	0.02 (0.05)	0.1	3×			
CP10	±10	±0.7	G	0.02 (0.05)	0.1	3×			
CP15	±15	±1	G	0.02 (0.05)	0.1	3×			
CP30	-15 to 30	-1 to 2	G	0.02 (0.05)	0.1	3×			
CP100	-15 to 100	-1 to 7	G, L	0.02 (0.05)	0.1	3×			
CP150	-15 to 150	-1 to 10	G, L	0.02 (0.05)	0.1	3×			
CP300	-15 to 300	-1 to 20	G, L	0.02 (0.05)	0.1	3×			
CP500	-15 to 500	-1 to 35	G, L	0.02 (0.05)	0.1	3×			
CP600	-15 to 600	-1 to 40	G, L	0.02 (0.05)	0.1	3×			
CP1K	-15 to 1000	-1 to 70	G, L	0.02 (0.05)	0.1	3×			

Differential Pressure							
P/N	Pressure	Range	Media	Accuracy	Burst	Static	
P/IN	(inH <sub>2</sub> O)	(mbar)	iviedia	(%FS) <sup>[1]</sup>	Pressure	Pressure Range	
DP1	±1	±2.5	G	0.05 <sup>[2]</sup>	100×	±10 psi	
DP2	±2	±5.0	G	0.05 <sup>[2]</sup>	100×	±10 psi	
DP5	±5	±10	G	0.05 <sup>[2]</sup>	50×	±10 psi	
DP10	±10	±25	G	0.05 <sup>[2]</sup>	20×	±10 psi	
DP20	±20	±50	G	0.05	20×	±10 psi	
DP30	±30	±75	G	0.05	20×	±10 psi	
DP50	±50	±125	G	0.05	3×	±10 psi	
DP100	±100	±250	G	0.02	3×	±15 psi	
DP150	±150	±350	G	0.02	3×	50 psi	
DP300	±300	±700	G	0.02	3×	50 psi	
] FS spe	cification a	applies to	the spa	n of the rang	je. Accura	cy includes	

[1] FS specification applies to the span of the range. Accuracy includes one year stability.

[2] 0.05%FS accuracy (incl 6 months stability). One year accuracy is 0.05%FS calibration accuracy combined with 0.05%FS one year stability.

Link

**ACal** 

Barometric P	Barometric Pressure							
P/N	Pressure	e Range	Media	Media Accuracy	Burst			
F/IN	Low	High	iviedia	Accuracy	Pressure			
BP	60 kPa	110 kPa	G	55 Pa	3×			

Communication Typ	Communication Types Supported						
Comm Model	ADT685	ADT685Ex	ADT686	ADT673			
RS232	0	0	0	0			
RS485	0						
WiFi			0	0			
USB	•	•	•	•			
Bluetooth(BLE)	•	•	•	•			

<ul><li>Supported</li><li>Non Ex models of</li></ul>	only
--	------

Additel Software Compatibility Matrix

**ACal** 

 $\mathbf{O}^{[2]}$ 

Model

Comm

RS232 RS485

only for ADT685

WiFi

USB

Bluetooth(BLE)

[1] This configuration requires that the device be connected to ACloud via Wi-Fi to utilize the Additel Link app.

ADT685/ADT685Ex

Land

 $\mathbf{O}^{[2]}$ 

LogII

 $\mathbb{O}^{[2]}$ 

IncludedOptional

Visit our website at www.additel.com or call 714-998-6899

ADT686/ADT673

Land

Link

**(**1]

LogII

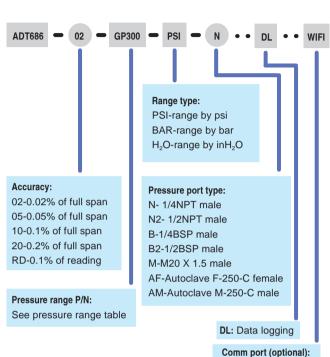
<sup>[2] 4-20</sup>mA output and RS-485 not avaiable in ADT685Ex models.

## **ADT686 Advanced Digital Pressure Gauges**



#### **ORDERING INFORMATION**

#### Model Number



WIFI = Wi-Fi 232 = RS-232

#### Accessories Included

Rubber boot						
Rechargeable Lion battery (1 pc)						
USB cable (type-C) (1 pc)						
Battery cover removal tool (1 pc)						
Power adapter						
Silicone tube - 1 meter each (2 pcs for DP models only)						
ISO 17025 Accredited Calibration Certificate						

#### Optional Accessories

Model number	Description			
9903	Carrying case for (1) digital pressure gauge			
9040	Hanging strap with magnet			
9502	Additel/Log II real time data logging and graphical software			
9530-BASIC	Additel/Acal Automated calibration software with asset management, basic version			
9530-NET	Additel/Acal Automated calibration software with asset management, network version, includes server installation and 1 user license			
9050-EXT	RS 232 (DB9/M) extension cable, 9 feet			
1520000359	Screen protector kit			

Note: For oil-free applications contact Additel.

## Additel 685 **Digital Pressure Gauges**



- 0.02%, 0.05%FS or 0.1%RD accuracy
- Fully temperature compensated accuracy
- Every model measures Gauge or Absolute Pressure
- **Built-in Barometer**
- Touchscreen display
- Intrinsically safe version 685Ex (optional)
- Bluetooth and USB communications
- Data logging (optional)
- IP67 rated
- Communicates with Additel's Link Mobile App
- ISO 17025-accredited calibration w/data included





Additel 685

#### **OVERVIEW**

Looking for the most advanced, best performing and modern digital pressure gauge on the market? Congratulations, you've just found it! Additel's ADT685 digital pressure gauges are in a class of their own with an amazingly easy to use and read touchscreen display. The all new modern menu structure and control interface bring a new and refreshing experience to gauge work. This completely new way of interfacing with our gauges makes the ADT685 gauges a real pleasure to use. With microprocessor technology, state-of-the-art silicon pressure sensors and plenty of onboard storage capacity, these attractive and fully temperature compensated gauges will provide the performance, durability and reliability you've come to expect from genuine Additel products. To provide support for intrinsically safe needs, the ADT685Ex comes ready to provide pressure measurements and recordings in the most demanding of environments. Each Additel 685 is also IP67 rated to protect your investment in dusty and/or wet environments.

#### A Modern User Experience:

Addited has gone above and beyond to provide our customers with the best possible experience when using these new and revolutionary gauge. The 3.4 inch touchscreen display comes with a protective replaceable tempered glass screen and is a refreshing update to the traditional push button or blister pad interface. With an easy to navigate menu structure and fast touchscreen response, you will find these ADT685 gauges simple yet powerful to use. The easy to read display isn't just fun to use, but it's built rugged to handle the demands of a busy technician in the field or the laboratory.



#### **Every model measures Gauge or Absolute Pressure:**

The Additel 685 Digital Pressure Gauges contain a built-in barometer sensor which allows for the pressure reading to display in gauge pressure or absolute pressure with a simple menu selection. The built-in barometer is calibrated and certified to an accuracy of 55 Pa. With this unique feature, the ADT685 can be a solution for three common applications: gauge pressure measurement, absolute pressure measurement, and barometric or atmosphere pressure measurement. Having an Additel as your gauge will always give you the ability to do more with one instrument!



#### **Datalogging Option:**

We've added the option to do stand-alone data logging with the ADT685. Now you can record more than 10M records internal to the 685 series. Each record includes date, time, pressure and temperature readings. Download the logged data with our free Additel/Land software or you can purchase our Additel/Log II for real-time logging and data analysis. Additel's 685 digital pressure gauges are unmatched in performance and reliability. You get nothing but the best when you buy Additel Products!

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#### **SPECIFICATIONS**

Model	ADT685	ADT685Ex			
Intrinsic Safety & European Compliance	CE, UKCA	CE marked, CSA marked  ATEX certified intrinsically safe			
	685(Ex)-02: 0.02% of full span				
Accuracy	685(Ex)-05: 0.05% of full span				
(For detailed accuracy, please see pressure range table)	685(Ex)-RD: 0% to 20% of range: 0.02% of 20% to 110% of range: 0.1% o				
	Built-in barometer: 55 Pa	bsolute pressure, differential pressure and			
Gauge Types	barometric pressure	osolute pressure, unierentiai pressure and			
	Touch screen (3.4" FSTN segment capacitiv	re) - 5 1/2 full digits			
Display	Screen protector: tempered glass film (replace	eable)			
	Display rate: 3 readings per second (default	setting).			
	Adjustable from 10 readings per second to 1				
Pressure Units <sup>[3]</sup>	Pa, kPa, MPa, psi, bar, mbar, kgt/cm², infunits	I <sub>2</sub> O, mmH <sub>2</sub> O, inHg, mmHg and 3 customized			
	Compensated Temp.: 14°F to 122°F (-10°C	to 50°C)			
	Operating Temp.: 14°F to 122°F (-10°C to 50°C)				
Environmental	Storage Temp: -4°F to 158°F (-30°C to 70°C)				
	Humidity: 0 - 95%, Non-condensing				
	< 15,000 psi: 1/4NPT male, 1/2NPT male, 1/4BSP male, 1/2BSP male, M20 x 1.5 male				
Pressure Port	≥15,000 psi: 1/4HP female or 1/4HP male  *1/4HP female: Autoclave F-250-C, 9/16" - 18 UNF-2B  *1/4HP male: Autoclave M-250-C, 9/16" - 18 UNF-2A				
	Differential Pressure: barb fitting				
	Other connections available per request				
	Battery: three AA alkaline batteries (included)				
Dames	Battery life: 1500 hours typical				
Power	Power auto-off: user selectable				
	External power: 110/220 V adapter (5 VDC) (optional, excl ADT685Ex)				
	Case material: 304 SS				
Enclosure	Wetted parts: 316 SS <sup>[1]</sup>				
Enologaio	size: 4.65" × 1.77" × 7.01" (118mm × 42mm × 178mm)				
	Weight: 1.50 (0.68 kg)				
	Protection Level: IP67				
Compliance	Vibration: 5 g (10-500 Hz)				
B	Shock Resistance: 8 g/11 ms				
Data Logging (Available on data logging option	Data storage: 10,000,000 records  Rate: user-selectable from 0.1 to 9999.9 sec	cond intervals			
ADT685DL)  Communication	USB Type-C and Bluetooth included				
	RS-232 or RS-485 <sup>[2]</sup> (optional)				
4 - 20 mA Output <sup>[4]</sup>	3.2 μΑ				
Warranty	1 year				







- [1] Wetted parts material types may vary by pressure range. Please refer to manual or contact Additel for more information [2] 4-20mA output and RS-485 not available in ADT685Ex models
- [3] Available units are dependent on the overall pressure range



#### **PRESSURE RANGE**

#### **Metrology Made Simple**

Gauge Pressure (1)							
	Pressur	e Range	[2]	Accuracy			
P/N	(psi)	(bar)	Media <sup>[2]</sup>	%FS	%RD	Burst Pressure	
V15	-15	-1.0	G	0.02, 0.05	N/A	3×	
GP2	2	0.16	G	0.05	N/A	3×	
GP5	5	0.35	G	0.05	0.1	3×	
GP10	10	0.7	G, L <sup>[3]</sup>	0.02, 0.05	0.1	3×	
GP15	15	1.0	G, L <sup>[3]</sup>	0.02, 0.05	0.1	3×	
GP30	30	2.0	G, L	0.02, 0.05	0.1	3×	
GP50	50	3.5	G, L	0.02, 0.05	0.1	3×	
GP100	100	7.0	G, L	0.02, 0.05	0.1	3×	
GP150	150	10	G, L	0.02, 0.05	0.1	3×	
GP300	300	20	G, L	0.02, 0.05	0.1	3×	
GP500	500	35	G, L	0.02, 0.05	0.1	3×	
GP600	600	40	G, L	0.02, 0.05	0.1	3×	
GP1K	1,000	70	G, L	0.02, 0.05	0.1	3×	
GP1.5K	1,500	100	G, L	0.02, 0.05	0.1	3×	
GP2K	2,000	140	G, L	0.02, 0.05	0.1	3×	
GP3K	3,000	200	G, L	0.02, 0.05	0.1	3×	
GP5K	5,000	350	G, L	0.02, 0.05	0.1	3×	
GP10K	10,000	700	G, L	0.02, 0.05	0.1	1.5×	
GP15K	15,000	1,000	G, L	0.05 (0.1)	0.1	1.5×	
GP20K	20,000	1,400	G, L	0.05 (0.1)	N/A	1.5×	
GP25K	25,000	1,600	G, L	0.05 (0.1)	N/A	1.5×	
GP30K	30,000	2,000	G, L	0.05 (0.1)	N/A	1.5×	
GP36K	36,000	2,500	G, L	0.05 (0.1)	N/A	1.5×	
GP40K	40,000	2,800	G, L	0.05 (0.1)	N/A	1.35×	
GP50K	50,000	3,500	G, L	0.1 (0.2)	N/A	1.2×	
GP60K	60,000	4,200	G, L	0.1 (0.2)	N/A	1.1×	

<sup>[1]</sup> Sealed gauge pressure for above 1,000 psi

<sup>[3] 0.02%</sup> FS for gas media only

Barometric P	Pressure				
P/N	Pressure	e Range	Media	Accuracy Burst	
F/IN	Low	High	ivieula	Accuracy	Pressure
BP	60 kPa	110 kPa	G	55 Pa	3×





<sup>[2]</sup> G=Gas, L=Liquid



Metrology Made Simple

#### **PRESSURE RANGE**

Comp	Compound Pressure									
P/N	Pressure	e Range	Media	Accura	ісу	Burst				
P/IN	(psi)	(bar)	iviedia	%FS	%RD	Pressure				
CP2	±2	±0.16	G	0.05	N/A	3×				
CP5	±5	±0.35	G	0.02 (0.05)	0.1	3×				
CP10	±10	±0.7	G	0.02 (0.05)	0.1	3×				
CP15	±15	±1	G	0.02 (0.05)	0.1	3×				
CP30	-15 to 30	-1 to 2	G	0.02 (0.05)	0.1	3×				
CP100	-15 to 100	-1 to 7	G, L	0.02 (0.05)	0.1	3×				
CP150	-15 to 150	-1 to 10	G, L	0.02 (0.05)	0.1	3×				
CP300	-15 to 300	-1 to 20	G, L	0.02 (0.05)	0.1	3×				
CP500	-15 to 500	-1 to 35	G, L	0.02 (0.05)	0.1	3×				
CP600	-15 to 600	-1 to 40	G, L	0.02 (0.05)	0.1	3×				
CP1K	-15 to 1000	-1 to 70	G, L	0.02 (0.05)	0.1	3×				

Differential Pressure									
P/N	Pressure	e Range	Media	Accuracy	Burst	Static			
F/IN	(inH <sub>2</sub> O)	(mbar)	iviedia	(%FS) <sup>[1]</sup>	Pressure	Pressure Range			
DP1	±1	±2.5	G	0.05 <sup>[2]</sup>	100×	±10 psi			
DP2	±2	±5.0	G	0.05 <sup>[2]</sup>	100×	±10 psi			
DP5	±5	±10	G	0.05 <sup>[2]</sup>	50×	±10 psi			
DP10	±10	±25	G	0.05 <sup>[2]</sup>	20×	±10 psi			
DP20	±20	±50	G	0.05	20×	±10 psi			
DP30	±30	±75	G	0.05	20×	±10 psi			
DP50	±50	±125	G	0.05	3×	±10 psi			
DP100	±100	±250	G	0.02	3×	±15 psi			
DP150	±150	±350	G	0.02	3×	50 psi			

[1] FS specification applies to the span of the range. Accuracy includes one year stability.

0.02

3×

50 psi

G

[2] 0.05%FS accuracy (incl 6 months stability). One year accuracy is 0.05%FS calibration accuracy combined with 0.05%FS one year stability.

Communication Ty	Communication Types Supported									
Comm Model	ADT685	ADT685Ex	ADT686	ADT673						
RS232	0	0	0	0						
RS485	0									
WiFi			0	0						
USB	•	•	•	•						
Bluetooth(BLE)	•	•	•	•						

Included

Optional

Additel Software Compatibility Matrix									
Model	A	DT685/	ADT685I	Ex	,	ADT686	/ADT673	3	
Comm	ACal	LogII	Land	Link	ACal	LogII	Land	Link	
RS232	•	•	•		•	•	•		
RS485 only for ADT685	$\mathbf{O}^{[2]}$	$\mathbf{O}^{[2]}$	$\mathbf{O}^{[2]}$						
WiFi					•	•	•	<b>●</b> <sup>[1]</sup>	
USB	•	•	•		•	•	•		
Bluetooth(BLE)				•				•	

Supported Non Ex models only

DP300

±300

±700

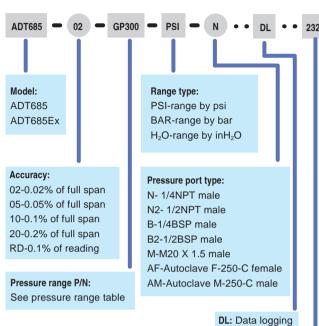
[1] This configuration requires that the device be connected to ACloud via Wi-Fi to utilize the Additel Link app.
[2] 4-20mA output and RS-485 not avaiable in ADT685Ex models.

## Addite Metrology Made Simple

## **ADT685 Digital Pressure Gauges**

#### **ORDERING INFORMATION**





#### Comm port (optional):

232 = RS - 232 485 = RS - 485 (excl ADT685Ex) 20MA = 4-20 mA (excl ADT685Ex)

#### Accessories Included

Rubber boot
AA alkaline battery (3 pcs)
USB cable (type-C) (3 pc)
Battery cover removal tool (1 pc)
RS-485 Adapter (for RS-485 models only)
4-20mA cable (for 20MA models only)
RS-232 Ex adapter (for EX RS-232 models only)
Silicone tube - 1 meter each (2 pcs for DP models only)
ISO 17025 Accredited Calibration Certificate

#### Optional Accessories

Model number	Description
9903	Carrying Case for one digital pressure gauge
9040	Hanging strap with magnet
9810	110V/220V external power adapter (DC 5V)
9502	Additel/Log II real time data logging and graphical software for ADT 685 and ADT 685Ex
9530-BASIC	Additel/Acal Automated calibration software with asset management, basic version
9530-NET	Additel/Acal Automated calibration software with asset management, network version, Includes server installation and 1 user license
9050	USB to RS232 (DB9/M) Adapter
9050-EXT	RS 232 (DB9/M) extension cable, 9 feet
1220610724	Screen protector kit

Note: For oil-free applications contact Additel.

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## Additel 681 Digital Pressure Gauges

- Pressure ranges to 60,000 psi (4,200 bar)
- Now offering 0.05% accuracy up to 40K psi
- 0.02%, 0.05%, 0.1%, 0.2% FS or 0.1%RD accuracy
- % pressure indication with fan-shaped graph scale for visual reference
- Fully temperature compensated accuracy
- Panel mount gauges are available
- Intrinsically safe version (681IS)
- Data logging option
- IP67 rated (681IS)





Gauge pressure

**Differential pressure** 

#### **OVERVIEW**

With advanced microprocessor technology and state-of-the-art silicon pressure sensors, the 681 series digital pressure gauges provide an accurate, reliable, and economic solution for a wide range of pressure applications. They are loaded with functionality and remarkably easy to use. To reach the best performance, every silicon pressure sensor in our gauges is specially aged, tested and screened before assembly. At Additel, fully temperature compensated accuracy means every sensor is pressure tested at several environmental temperatures from -10°C to 50°C. With this test data individual coefficients are generated and stored in the gauge characterizing its performance over the full temperature compensated range. And now the ADT681IS comes with an IP67 rating meaning it is dust resistant and water proof, submersible in 1 meter of water.

#### Designed to fit your need

Additel pressure gauges give you the widest variety of sensor choices on the market. Whether you require low inches of water measurement or very high pressure measurement, we have a gauge that will meet your need.

We offer sensors which are  $\pm 1$  inH<sub>2</sub>O ( $\pm 2.5$  mbar) to 60K psi (4,200 bar) and everything in between.

Do your applications require you to measure both positive and vacuum pressure? Our compound gauges do not compromise accuracy and provide you with the same high accuracy specification on both positive and vacuum pressures. We offer a wide variety up to 300 psi (20 bar). If you need a higher range, just contact us and we can likely customize one to meet your need. We also offer absolute pressure sensors to 5K psi (350 bar) and a full range of differential pressure sensors from  $\pm 1$  inH<sub>2</sub>O ( $\pm 2.5$  mbar) to  $\pm 300$  inH<sub>2</sub>O ( $\pm 700$  mbar).

Are you looking for a pressure gauge to use in hazardous areas? Our certified (ATEX, CSA US & IECEx) intrinsically safe models (681IS) are designed for pressure measurement in hazardous areas.

If you need to panel mount our sensors, we offer the option (see ordering information) for a back-mounted pressure port and gauge housing designed to fit in a panel. And most recently, we've added the option to do stand-alone data logging with the 681. Now you can record more than 21,000 records internal to the 681 series. Each record includes date, time, pressure and temperature readings. Download the logged data with our free Additel/Land software or you can purchase our Additel/Log II for real-time logging and data analysis. The 681 series digital pressure gauges are unmatched in performance and reliability. Best of all, they are very affordable.

#### **FFATURES**

- Pressure ranges to 60,000 psi (4,200 bar)
- 0.02% full span accuracy (681-02)
   0.05% full span accuracy (681-05)
  - 0.1% full span accuracy (681-10)
  - 0.2% full span accuracy (681-20)
  - 0.1% reading span accuracy (681-RD)
- IP67 rated: Submersible in 1 meter of water(681IS)
- Fully temperature compensated accuracy from 14°F to 122°F (-10°C to 50°C)
- Up to eleven selectable pressure units
- Large, easy to read display with 5-digit resolution

- Backlit display
- % pressure indication with fan-shaped graph scale for visual reference
- Display flash warning when pressure over 120% of FS
- Bottom mount or panel mount
- ATEX certified intrinsically safe (Model 681IS)
- NIST traceable calibration with data(included)
- 9V battery power or AC adapter (optional)
- Data logging to 21,843 records (includes date, time, pressure and temperature)



#### **SPECIFICATIONS**

#### Metrology Made Simple

Description Description Displat Pressure Gauge CE marked CF C	Model	ADT681	ADT681IS							
Intrinsic Safety & CE marked  ATEX controlled intrinsicially safe   European Compliance  681(S)-02 : 0.02% of full apan  681(S)-03 : 0.02% of full apan  681(S)-05 : 0.02% of full span  681(S	· ·									
Compensated Temperature: 14°F to 122°F (10°C to 50°C)   Humdiry: 45%	Description									
Betropean Compliance										
B81(IS)-02 : 0.02% of full span   B10K 16.0023X		<b>( €</b> CE marked	II 1G EX ia IIC T4 Ga							
Recursory   Restrict	European Compliance	TUR 16.0023X								
For idealized accurancy, please   Sea pressure range table  Sea		681(IS)-02: 0.02% of full span								
Service   Companies   Compan	Accuracy	81(IS)-05: 0.05% of full span								
S81(S)-RD: 0% to 20% of Range: 0.02% of full span 20% to 110% of Range: 0.1% of reading Vacuum: 0.25% of full span**[Vistor Company 1]	(For detailed accuracy, please	681(IS)-10: 0.1% of full span								
Vacuum: 0.25% of full spani <sup>(1)(2)</sup>	see pressure range table)	681(IS)-20: 0.2% of full span								
Gauge Types   Gauge pressure, compound pressure, absolute pressure, differential pressure and barometric pressure			110% of Range: 0.1% of reading							
Similar to analog dials, including pressure swing, % indication with fan-shaped graph scale for visual reference, low/high alarm.   Description: 5 full digit FSTN LCD	Gauge Types		erential pressure and barometric pressure							
Display   Display   Display   Display rate: 3 readings per second (Default setting).   Adjustable from 10 readings per second to 1 reading every ten seconds   Numeral display height: 16.5 mm (0.65°)   Pressure Units   Pa. kPa. MPa. psi. bar, mbar, kg/cm², in-H,0 @4*C mmH,0 @4*C, in-Hg@0*C, mmHg@0*C   Operating Temperature: 14*F to 122*F (-10*C to 50*C)   Operating Temperature: 14*F to 122*F (-10*C to 50*C)   Storage Temperature: 14*F to 122*F (-10*C to 50*C)   Humidity: <95%   \$15,000 psi: 1/4NPT male, 1/2NPT male, 1/4BSP male, 1/2BSP male, M20×1.5 male   >15,000 psi: 1/4HP female or 1/4HP male   1/4HP male   1/4HP male   1/4HP female or 1/4HP male   1/4HP male   1/4HP female or 1/4HP male   1/4HP male   1/4HP female   1/4HP female or 1/4HP male   1/4HP male   1/4HP female or 1/4HP male   1/4HP male   1/4HP female   1/4HP female   1/4HP female   1/4HP male   1/4HP male   1/4HP female   1/4HP female   1/4HP male   1/4HP male   1/4HP female   1/4HP fem	dadgo iypoo									
Display rate: 3 readings per second (Default setting). Adjustable from 10 readings per second to 1 reading every ten seconds Numeral display height: 16.5 mm (0.65°)  Pressure Units  Pa, kPa, MPa, psi, bar, mbar, kgf/cm², inH <sub>2</sub> O@4°C mmH <sub>2</sub> O@4°C, inHg@0°C, mmHg@0°C  Compensated Temperature: 14°F to 122°F (-10°C to 50°C)  Operating Temperature: 14°F to 122°F (-10°C to 50°C)  Storage Temperature: 4°F to 158°F (-20°C to 70°C)  Humidity: -95%  ≤15,000 psi: 1/4NPT male, 1/2NPT male, 1/4BSP male, 1/2BSP male, M20×1.5 male  >15,000 psi: 1/4NPT male, 1/2NPT male, 1/4BSP male, 1/2BSP male, M20×1.5 male  *1/4HP female or 1/4HP male  *1/4HP female or 1/4HP male  *1/4HP female Autoclave Fr-250-C, 9/16° - 18 UNF-2B  *1/4HP male: Autoclave M-250-C, 9/16° - 18 UNF-2A  Differential Pressure: 0.236 inch (Ø6 mm) test hose  Other connections available per request  Battery: One 9 V alkaline battery (included)  Battery iffe:  1. High power mode: 320 hours (10 readings/s), 800 hours (3 reading/s), or 4000 hours (1 reading/10s)  Power auto-off: 120, 90, 60, 45, 30, 15, 10, 5 and 1 minute auto-off options  External power: 110/220 V external power adapter (optional)  Wetted parts: 316L SS  Dimension: Ø110 mm X 35 mm depth X 176 mm height (panel mount gauge: Ø140 mm X 86 mm depth)  Weight: 0.6 kg  Protection Level: IP67(available for 681IS GP15-60K)  Compliance  Compliance  Available on with data logging option AIDT681DLJ  Shock Resistance: 100 g/11 ms  Data Logging  (Available on with data logging option AIDT681DLJ)  Rate: user-selectable from 1 to 99,999 second intervals  Rate: user-selectable from 1 to 99,999 second intervals  Rate: user-selectable from 1 to 99,999 second intervals	Fan-shaped Graph Scale									
Display   Adjustable from 10 readings per second to 1 reading every ten seconds		Description: 5 full digit FSTN LCD								
Adjustable from 10 readings per second to 1 reading every ten seconds  Numeral display helight: 16.5 mm (0.65*)  Pressure Units  Pa, RPa, MPa, psi, bar, mbar, kg//cm², inH,0@4*C mmH,0@4*C, inHg@0*C, mmHg@0*C  Compensated Temperature: 14*F to 122*F (-10*C to 50*C)  Storage Temperature: 14*F to 122*F (-10*C to 50*C)  Hurnidity: <055% <p></p>	Display	Display rate: 3 readings per second (Default setting).								
Pressure Units Pa, kPa, MPa, psi, bar, mbar, kgf/cm², inH <sub>2</sub> O@4°C mmH <sub>2</sub> O@4°C, inHg@0°C, mmHg@0°C  Compensated Temperature: 14°F to 122°F (-10°C to 50°C)  Operating Temperature: 14°F to 122°F (-10°C to 50°C)  Storage Temperature: 4°F to 158°F (-20°C to 70°C)  Humidity: -95%  ≤ 15,000 psi: 1/4NPT male, 1/2NPT male, 1/4BSP male, 1/2BSP male, M20×1.5 male  >15,000 psi: 1/4NPT male; 1/2NPT male, 1/4BSP male, 1/2BSP male, M20×1.5 male  >1/4HP female: Autoclave F-250-C, 9/16° - 18 UNF-2B  *1/4HP male: Autoclave M-250-C, 9/16° - 18 UNF-2A  Differential Pressure: 0.236 inch (Ø6 mm) test hose  Other connections available per request  Battery: One 9 V alkaline battery (included)  Battery life:  1. High power mode: 320 hours  2. Low power mode: 320 hours  2. Low power mode: 320 hours  External power: 110/220 V external power adapter (optional)  Case material: Aluminum alloy  Wetted parts: 316L SS  Dimension: 2110 mm X 35 mm depth X 176 mm height (panel mount gauge: Ø140 mm X 86 mm depth)  Weigh: 0.6 kg  Protection Level: IP67(available for 681IS GP15-60K)  Vibration: 5 g (20-2000 Hz)  Shock Resistance: 100 g/11 ms  Data Logging  (Available on with data logging option ADT810L)  Batte: user-selectable from 1 to 99.999 second intervals  RES23 *(Do not use the RS-232 connector in a hazardous atmosphere)	Display	Adjustable from 10 readings per second to 1 reading every te	n seconds							
Compensated Temperature: 14°F to 122°F (-10°C to 50°C)		Numeral display height: 16.5 mm (0.65")								
Pressure Port   Storage Temperature: 14°F to 158°F (-20°C to 50°C)     Storage Temperature: -4°F to 158°F (-20°C to 70°C)     Humidity: <95%   \$   \$15,000 psi: 1/4NPT male, 1/2NPT male, 1/4BSP male, 1/2BSP male, M20×1.5 male     > 15,000 psi: 1/4HP female: Autoclave F-250-C, 9/16° - 18 UNF-2B     *1/4HP female: Autoclave F-250-C, 9/16° - 18 UNF-2B     *1/4HP male: Autoclave M-250-C, 9/16° - 18 UNF-2A     Differential Pressure: 0.236 inch (Ø6 mm) test hose     Other connections available per request     Battery: One 9 V alkaline battery (included)     Battery: ifie:	Pressure Units	Pa, kPa, MPa, psi, bar, mbar, kgf/cm², inH <sub>2</sub> O@4°C mmH <sub>2</sub> O@	a, kPa, MPa, psi, bar, mbar, kgf/cm², inH <sub>2</sub> O@4°C mmH <sub>2</sub> O@4°C, inHg@0°C, mmHg@0°C							
Storage Temperature: -4°F to 158°F (-20°C to 70°C) Humidity: <95%  \$\frac{515,000 \text{ psi: 1/4NPT male, 1/2NPT male, 1/4BSP male, 1/2BSP male, M20×1.5 male}}{1,44P female or 1/4HP female or 1/4HP male: Autoclave F-250-C, 9/16° - 18 UNF-2B *1/4HP female: Autoclave M-250-C, 9/16° - 18 UNF-2B *1/4HP male: Autoclave M-250-C, 9/16° - 18 UNF-2B *1/4HP female or 1/4HP male *1/4HP male: Autoclave M-250-C, 9/16° - 18 UNF-2B *1/4HP female or 1/4HP male *1/4HP male: Autoclave M-250-C, 9/16° - 18 UNF-2B *1/4HP female or 1/4HP male *1/4HP male: Autoclave M-250-C, 9/16° - 18 UNF-2B *1/4HP female: Autocla		Compensated Temperature: 14°F to 122°F (-10°C to 50°C)								
Storage Temperature: -4°F to 158°F (-20°C to 70°C) Humidity: -95%  ≤15,000 psi: 1/4NPT male, 1/2NPT male, 1/4BSP male, 1/2BSP male, M20×1.5 male  >15,000 psi: 1/4HP female or 1/4HP male  *1/4HP female: Autoclave F-250-C, 9/16° - 18 UNF-2B  *1/4HP male: Autoclave W-250-C, 9/16° - 18 UNF-2A  Differential Pressure: 0.236 inch (Ø6 mm) test hose  Other connections available per request  Battery: One 9 V alkaline battery (included)  Battery life:  1. High power mode: 320 hours  2. Low power mode: 320 hours  2. Low power mode: 300 hours (10 readings/s), 600 hours (3 reading/s), or 4000 hours (1 reading/10s)  Power auto-off: 120, 90, 60, 45, 30, 15, 10, 5 and 1 minute auto-off options  External power: 110/220 V external power adapter (optional)  Case material: Aluminum alloy  Wetted parts: 316L SS  Dimension: Ø110 mm X 35 mm depth X 176 mm height (panel mount gauge: Ø140 mm X 86 mm depth)  Weight: 0.6 kg  Protection Level: IP67(available for 681IS GP15-60K)  Vibration: 5 g (20-2000 Hz)  Shock Resistance: 100 g/11 ms  Data Logging (Available on with data logging option ADT681DL)  Pate: user-selectable from 1 to 99,999 second intervals  Rate: user-selectable from 1 to 99,999 second intervals  Rate: user-selectable from 1 to 99,999 second intervals  Rate: user-selectable from 1 to 99,999 second intervals	Environmental									
Section 2   Section 2   Section 3   Sect		Storage Temperature: -4°F to 158°F (-20°C to 70°C)								
Pressure Port    Pressure Port		Humidity: <95%								
Pressure Port  *1/4HP female: Autoclave F-250-C, 9/16" - 18 UNF-2B *1/4HP male: Autoclave M-250-C, 9/16" - 18 UNF-2A  Differential Pressure: 0.236 inch (Ø6 mm) test hose  Other connections available per request  Battery: One 9 V alkaline battery (included)  Battery life: 1. High power mode: 320 hours 2. Low power mode: 320 hours (10 readings/s), 600 hours (3 reading/s), or 4000 hours (1 reading/10s)  Power auto-off: 120, 90, 60, 45, 30, 15, 10, 5 and 1 minute auto-off options  External power: 110/220 V external power adapter (optional)  Case material: Aluminum alloy  Wetted parts: 316L SS  Dimension: Ø110 mm X 35 mm depth X 176 mm height (panel mount gauge: Ø140 mm X 86 mm depth)  Weight: 0.6 kg  Protection Level: IP67(available for 681IS GP15-60K)  Vibration: 5 g (20-2000 Hz)  Shock Resistance: 100 g/11 ms  Data Logging (Available on with data logging option ADT681DL)  Communication  RS232 "(Do not use the RS-232 connector in a hazardous atmosphere)		≤15,000 psi: 1/4NPT male, 1/2NPT male, 1/4BSP male, 1/2BSP male, M20×1.5 male								
Pressure Port  *1/4HP male: Autoclave M-250-C, 9/16* - 18 UNF-2A  Differential Pressure: 0.236 inch (Ø6 mm) test hose Other connections available per request  Battery: One 9 V alkaline battery (included)  Battery life: 1. High power mode: 320 hours 2. Low power mode: 320 hours (10 readings/s), 600 hours (3 reading/s), or 4000 hours (1 reading/10s) Power auto-off: 120, 90, 60, 45, 30, 15, 10, 5 and 1 minute auto-off options External power: 110/220 V external power adapter (optional)  Case material: Aluminum alloy  Wetted parts: 316L SS Dimension: Ø110 mm X 35 mm depth X 176 mm height (panel mount gauge: Ø140 mm X 86 mm depth) Weight: 0.6 kg  Protection Level: IP67(available for 681IS GP15-60K)  Vibration: 5 g (20-2000 Hz) Shock Resistance: 100 g/11 ms  Data Logging (Available on with data logging option ADT681DL) Rate: user-selectable from 1 to 99,999 second intervals  Res232 *(Do not use the RS-232 connector in a hazardous atmosphere)										
Differential Pressure: 0.236 inch (Ø6 mm) test hose Other connections available per request  Battery: One 9 V alkaline battery (included)  Battery life: 1. High power mode: 320 hours 2. Low power mode: 320 hours (10 readings/s), 600 hours (3 reading/s), or 4000 hours (1 reading/10s)  Power auto-off: 120, 90, 60, 45, 30, 15, 10, 5 and 1 minute auto-off options External power: 110/220 V external power adapter (optional)  Case material: Aluminum alloy  Wetted parts: 316L SS  Dimension: Ø110 mm X 35 mm depth X 176 mm height (panel mount gauge: Ø140 mm X 86 mm depth)  Weight: 0.6 kg  Protection Level: IP67(available for 681IS GP15-60K)  Vibration: 5 g (20-2000 Hz) Shock Resistance: 100 g/11 ms  Data Logging (Available on with data logging option ADT681DL)  Rate: user-selectable from 1 to 99,999 second intervals  RS232 *(Do not use the RS-232 connector in a hazardous atmosphere)	Pressure Port									
Power Power Battery: One 9 V alkaline battery (included) Battery life: 1. High power mode: 320 hours 2. Low power mode: 300 hours (10 readings/s), 600 hours (3 reading/s), or 4000 hours (1 reading/10s) Power auto-off: 120, 90, 60, 45, 30, 15, 10, 5 and 1 minute auto-off options External power: 110/220 V external power adapter (optional)  Case material: Aluminum alloy Wetted parts: 316L SS Dimension: Ø110 mm X 35 mm depth X 176 mm height (panel mount gauge: Ø140 mm X 86 mm depth) Weight: 0.6 kg Protection Level: IP67(available for 681IS GP15-60K) Vibration: 5 g (20-2000 Hz) Shock Resistance: 100 g/11 ms Data Logging (Available on with data logging option ADT661DL) Communication Res: user-selectable from 1 to 99,999 second intervals Rate: user-selectable from 1 to 99,999 second intervals RS232 *(Do not use the RS-232 connector in a hazardous atmosphere)										
Power  Battery: One 9 V alkaline battery (included)  Battery life:  1. High power mode: 320 hours 2. Low power mode: 300 hours (10 readings/s), 600 hours (3 reading/s), or 4000 hours (1 reading/10s)  Power auto-off: 120, 90, 60, 45, 30, 15, 10, 5 and 1 minute auto-off options  External power: 110/220 V external power adapter (optional)  Case material: Aluminum alloy  Wetted parts: 316L SS  Dimension: Ø110 mm X 35 mm depth X 176 mm height (panel mount gauge: Ø140 mm X 86 mm depth)  Weight: 0.6 kg  Protection Level: IP67(available for 681IS GP15-60K)  Vibration: 5 g (20-2000 Hz)  Shock Resistance: 100 g/11 ms  Data Logging (Available on with data logging option ADT681DL)  Communication  RS232 *(Do not use the RS-232 connector in a hazardous atmosphere)										
Power Battery life: 1. High power mode: 320 hours 2. Low power mode: 300 hours (10 readings/s), 600 hours (3 reading/s), or 4000 hours (1 reading/10s)  Power auto-off: 120, 90, 60, 45, 30, 15, 10, 5 and 1 minute auto-off options  External power: 110/220 V external power adapter (optional)  Case material: Aluminum alloy  Wetted parts: 316L SS  Dimension: Ø110 mm X 35 mm depth X 176 mm height (panel mount gauge: Ø140 mm X 86 mm depth)  Weight: 0.6 kg  Protection Level: IP67(available for 681IS GP15-60K)  Vibration: 5 g (20-2000 Hz)  Shock Resistance: 100 g/11 ms  Data Logging (Available on with data logging option ADT681DL)  Communication  RS232 *(Do not use the RS-232 connector in a hazardous atmosphere)										
Power  1. High power mode: 320 hours 2. Low power mode: 300 hours (10 readings/s), 600 hours (3 reading/s), or 4000 hours (1 reading/10s)  Power auto-off: 120, 90, 60, 45, 30, 15, 10, 5 and 1 minute auto-off options  External power: 110/220 V external power adapter (optional)  Case material: Aluminum alloy  Wetted parts: 316L SS  Dimension: Ø110 mm X 35 mm depth X 176 mm height (panel mount gauge: Ø140 mm X 86 mm depth)  Weight: 0.6 kg  Protection Level: IP67(available for 681IS GP15-60K)  Vibration: 5 g (20-2000 Hz)  Shock Resistance: 100 g/11 ms  Data Logging (Available on with data logging option ADT681DL)  Results: user-selectable from 1 to 99,999 second intervals  RS232 *(Do not use the RS-232 connector in a hazardous atmosphere)										
Enclosure  Case material: Aluminum alloy  Wetted parts: 316L SS  Dimension: Ø110 mm X 35 mm depth X 176 mm height (panel mount gauge: Ø140 mm X 86 mm depth)  Weight: 0.6 kg  Protection Level: IP67(available for 681IS GP15-60K)  Compliance  Vibration: 5 g (20-2000 Hz)  Shock Resistance: 100 g/11 ms  Data Logging  (Available on with data logging option ADT681DL)  Rate: user-selectable from 1 to 99,999 second intervals  RS232 *(Do not use the RS-232 connector in a hazardous atmosphere)		·								
External power: 110/220 V external power adapter (optional)  Case material: Aluminum alloy  Wetted parts: 316L SS  Dimension: Ø110 mm X 35 mm depth X 176 mm height (panel mount gauge: Ø140 mm X 86 mm depth)  Weight: 0.6 kg  Protection Level: IP67(available for 681IS GP15-60K)  Compliance  Obta Logging (Available on with data logging option ADT681DL)  Communication  External power: 110/220 V external power adapter (optional)  Research  Data Storage: 21843 records (each record includes date, time, pressure and temperature)  Rescale (Po not use the RS-232 connector in a hazardous atmosphere)	Power									
Enclosure  Case material: Aluminum alloy  Wetted parts: 316L SS  Dimension: Ø110 mm X 35 mm depth X 176 mm height (panel mount gauge: Ø140 mm X 86 mm depth)  Weight: 0.6 kg  Protection Level: IP67(available for 681IS GP15-60K)  Vibration: 5 g (20-2000 Hz)  Shock Resistance: 100 g/11 ms  Data Logging (Available on with data logging option ADT681DL)  Communication  Case material: Aluminum alloy  Wetted parts: 316L SS  Dimension: Ø110 mm X 35 mm depth X 176 mm height (panel mount gauge: Ø140 mm X 86 mm depth)  Weight: 0.6 kg  Protection Level: IP67(available for 681IS GP15-60K)  Vibration: 5 g (20-2000 Hz)  Shock Resistance: 100 g/11 ms  Data Logging (Available on with data logging option ADT681DL)  Rate: user-selectable from 1 to 99,999 second intervals  RS232 *(Do not use the RS-232 connector in a hazardous atmosphere)		Power auto-off: 120, 90, 60, 45, 30, 15, 10, 5 and 1 minute auto-off options								
Enclosure  Wetted parts: 316L SS  Dimension: Ø110 mm X 35 mm depth X 176 mm height (panel mount gauge: Ø140 mm X 86 mm depth)  Weight: 0.6 kg  Protection Level: IP67(available for 681IS GP15-60K)  Vibration: 5 g (20-2000 Hz)  Shock Resistance: 100 g/11 ms  Data Logging (Available on with data logging option ADT681DL)  Communication  RS232 *(Do not use the RS-232 connector in a hazardous atmosphere)		External power: 110/220 V external power adapter (optional)								
Enclosure  Dimension: Ø110 mm X 35 mm depth X 176 mm height (panel mount gauge: Ø140 mm X 86 mm depth)  Weight: 0.6 kg  Protection Level: IP67(available for 681IS GP15-60K)  Vibration: 5 g (20-2000 Hz)  Shock Resistance: 100 g/11 ms  Data Logging (Available on with data logging option ADT681DL)  Communication  RS232 *(Do not use the RS-232 connector in a hazardous atmosphere)		Case material: Aluminum alloy								
Dimension: Ø110 mm X 35 mm depth X 176 mm height (panel mount gauge: Ø140 mm X 86 mm depth)  Weight: 0.6 kg  Protection Level: IP67(available for 681IS GP15-60K)  Vibration: 5 g (20-2000 Hz)  Shock Resistance: 100 g/11 ms  Data Logging (Available on with data logging option ADT681DL)  Communication  Data Storage: 21,843 records (each record includes date, time, pressure and temperature)  Rate: user-selectable from 1 to 99,999 second intervals  RS232 *(Do not use the RS-232 connector in a hazardous atmosphere)	Enclosure	Wetted parts: 316L SS								
Compliance  Protection Level: IP67(available for 681IS GP15-60K)  Vibration: 5 g (20-2000 Hz)  Shock Resistance: 100 g/11 ms  Data Logging (Available on with data logging option ADT681DL)  Communication  Protection Level: IP67(available for 681IS GP15-60K)  Vibration: 5 g (20-2000 Hz)  Shock Resistance: 100 g/11 ms  Data storage: 21,843 records (each record includes date, time, pressure and temperature)  Rate: user-selectable from 1 to 99,999 second intervals  RS232 *(Do not use the RS-232 connector in a hazardous atmosphere)	Eliciosule	Dimension: Ø110 mm X 35 mm depth X 176 mm height (panel mount gauge: Ø140 mm X 86 mm depth)								
Compliance  Vibration: 5 g (20-2000 Hz)  Shock Resistance: 100 g/11 ms  Data Logging (Available on with data logging option ADT681DL)  Communication  Vibration: 5 g (20-2000 Hz)  Shock Resistance: 100 g/11 ms  Data storage: 21,843 records (each record includes date, time, pressure and temperature)  Rate: user-selectable from 1 to 99,999 second intervals  RS232 *(Do not use the RS-232 connector in a hazardous atmosphere)		Weight: 0.6 kg								
Shock Resistance: 100 g/11 ms  Data Logging (Available on with data logging option ADT681DL)  Communication  Shock Resistance: 100 g/11 ms  Data storage: 21,843 records (each record includes date, time, pressure and temperature)  Rate: user-selectable from 1 to 99,999 second intervals  RS232 *(Do not use the RS-232 connector in a hazardous atmosphere)		Protection Level: IP67(available for 681IS GP15-60K)								
Data Logging (Available on with data logging option ADT681DL)  Communication  Data storage: 21,843 records (each record includes date, time, pressure and temperature)  Rate: user-selectable from 1 to 99,999 second intervals  RS232 *(Do not use the RS-232 connector in a hazardous atmosphere)	Compliance	Compliance Vibration: 5 g (20-2000 Hz)								
(Available on with data logging option ADT681DL)  Communication  RS232 *(Do not use the RS-232 connector in a hazardous atmosphere)		Shock Resistance: 100 g/11 ms								
option ADT681DL)  Rate: user-selectable from 1 to 99,999 second intervals  Communication  RS232 *(Do not use the RS-232 connector in a hazardous atmosphere)	55 5	Data storage: 21,843 records (each record includes date, tim	e, pressure and temperature)							
		Rate: user-selectable from 1 to 99,999 second intervals								
Warranty 1 year	Communication	RS232 *(Do not use the RS-232 connector in a hazardous at	mosphere)							
	Warranty	1 year								

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<sup>[1]</sup> FS = -14.5 psi [2] Applicable to ADT681-RD-CPX



#### **PRESSURE RANGE**

#### **Metrology Made Simple**

Gauge Press	ure [1]						
D/h1	Pressure	e Range	a.a. 11 [2]	Accuracy		Burst	
P/N	(psi)	(bar)	Media <sup>[2]</sup>	%FS	%RD	Pressure	
V15	-15	-1.0	G	0.02 (0.05, 0.1, 0.2)	N/A	3×	
GP2	2	0.16	G	0.05 (0.1, 0.2)	N/A	3×	
GP5	5	0.35	G	0.05 (0.1, 0.2)	0.1	3×	
GP10	10	0.7	G, L <sup>[3]</sup>	0.02 (0.05, 0.1, 0.2)	0.1	3×	
GP15	15	1.0	G, L <sup>[3]</sup>	0.02 (0.05, 0.1, 0.2)	0.1	3×	
GP30	30	2.0	G, L <sup>[3]</sup>	0.02 (0.05, 0.1, 0.2)	0.1	3×	
GP50	50	3.5	G, L	0.02 (0.05, 0.1, 0.2)	0.1	3×	
GP100	100	7.0	G, L	0.02 (0.05, 0.1, 0.2)	0.1	3×	
GP150	150	10	G, L	0.02 (0.05, 0.1, 0.2)	0.1	3×	
GP300	300	20	G, L	0.02 (0.05, 0.1, 0.2)	0.1	3×	
GP500	500	35	G, L	0.02 (0.05, 0.1, 0.2)	0.1	3×	
GP600	600	40	G, L	0.02 (0.05, 0.1, 0.2)	0.1	3×	
GP1K	1,000	70	G, L	0.02 (0.05, 0.1, 0.2)	0.1	3×	
GP1.5K	1,500	100	G, L	0.02 (0.05, 0.1, 0.2)	0.1	3×	
GP2K	2,000	140	G, L	0.02 (0.05, 0.1, 0.2)	0.1	3×	
GP3K	3,000	200	G, L	0.02 (0.05, 0.1, 0.2)	0.1	3×	
GP5K	5,000	350	G, L	0.02 (0.05, 0.1, 0.2)	0.1	3×	
GP10K	10,000	700	G, L	0.02 (0.05, 0.1, 0.2)	0.1	3×	
GP15K	15,000	1,000	G, L	0.05 (0.1,0.2)	0.1	2×	
GP20K	20,000	1,400	G, L	0.05 (0.1,0.2)	N/A	1.5×	
GP25K	25,000	1,600	G, L	0.05 (0.1,0.2)	N/A	1.5×	
GP30K	30,000	2,000	G, L	0.05 (0.1,0.2)	N/A	1.5×	
GP36K	36,000	2,500	G, L	0.05 (0.1,0.2)	N/A	1.5×	
GP40K	40,000	2,800	G, L	0.05 (0.1,0.2)	N/A	1.35×	
GP50K	50,000	3,500	G, L	0.1 (0.2)	N/A	1.2×	
GP60K	60,000	4,200	G, L	0.1 (0.2)	N/A	1.1×	

- [1] Sealed gauge pressure for above 1,000 psi
- [2] G=Gas, L=Liquid [3] 0.02% FS for gas media only

Barometric Pressure								
P/N	Pressure Range		Media	Accuracy	Burst			
F/IN	Low	High	ivieula	Accuracy	Pressure			
BP	60 kPa	110 kPa	G	55 Pa	3×			







Absolute Pressure								
P/N	Pressure	Range	Media	Accuracy(%FS)	Burst			
1710	(psi)	(bar)	[1]	Accuracy (701 G)	Pressure			
AP5	5	0.35	G	0.1 (0.2)	3×			
AP10	10	0.7	G	0.1 (0.2)	3×			
AP15	15	1.0	G	0.1 (0.2)	3×			
AP30	30	2.0	G	0.1 (0.2)	3×			
AP50	50	3.5	G	0.1 (0.2)	3×			
AP100	100	7.0	G, L	0.05 (0.1, 0.2)	3×			
AP300	300	20	G, L	0.05 (0.1, 0.2)	3×			
AP500	500	35	G, L	0.05 (0.1, 0.2)	3×			
AP1K	1,000	70	G, L	0.05 (0.1, 0.2)	3×			
AP3K	3,000	200	G, L	0.05 (0.1, 0.2)	3×			
AP5K	5,000	350	G, L	0.05 (0.1, 0.2)	3×			

#### [1] G=Gas, L=Liquid

Differential Pressure									
P/N	Pressure	Range	Media	Accuracy	Burst	Static Pressure			
F/IN	(inH <sub>2</sub> O)	(mbar)	Media	(%FS) <sup>[1]</sup>	Pressure	Range			
DP1	±1	±2.5	G	$0.05^{[2]}$	100×	±10 psi			
DP2	±2	±5.0	G	$0.05^{[2]}$	100×	±10 psi			
DP5	±5	±10	G	$0.05^{[2]}$	50×	±10 psi			
DP10	±10	±25	G	$0.05^{[2]}$	20×	±10 psi			
DP20	±20	±50	G	0.05	20×	±10 psi			
DP30	±30	±75	G	0.05	20×	±10 psi			
DP50	±50	±160	G	0.05	3×	±10 psi			
DP100	±100	±250	G	0.02	3×	±15 psi			
DP150	±150	±350	G	0.02 (0.05)	3×	50 psi			
DP300	±300	±700	G	0.02 (0.05)	3×	50 psi			

[1] FS specification applies to the span of the range. Accuracy includes one year stability.

[2] 0.05%FS accuracy (incl 6 months stability). One year accuracy is 0.05%FS calibration accuracy combined with 0.05%FS one year stability.

Compound Pressure									
P/N	Pressure	Range	Media	Accuracy		Burst			
P/IN	(psi)	(bar)	[1]	%FS <sup>[2]</sup>	%RD	Pressure			
CP2	±2	±0.16	G	0.05 (0.1,0.2)	N/A	3×			
CP5	±5	±0.35	G	0.02 (0.05,0.1,0.2)	0.1	3×			
CP10	±10	±0.7	G	0.02 (0.05,0.1,0.2)	0.1	3×			
CP15	±15	±1	G	0.02 (0.05,0.1,0.2)	0.1	3×			
CP30	-15 to 30	-1 to 2	G	0.02 (0.05,0.1,0.2)	0.1	3×			
CP100	-15 to 100	-1 to 7	G, L	0.02 (0.05,0.1,0.2)	0.1	3×			
CP300	-15 to 300	-1 to 20	G, L	0.02 (0.05,0.1,0.2)	0.1	3×			
CP500	-15 to 500	-1 to 30	G, L	0.02 (0.05,0.1,0.2)	0.1	3×			
CP600	-15 to 600	-1 to 40	G, L	0.02 (0.05,0.1,0.2)	0.1	3×			
CP1K	-15 to 1K	-1 to 70	G, L	0.02 (0.05,0.1,0.2)	0.1	3×			

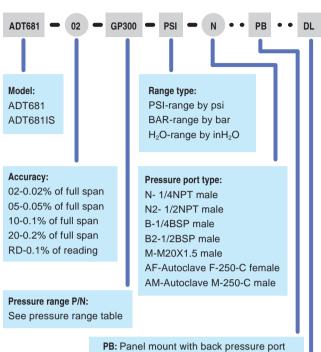
[1] G=Gas, L=Liquid

[2] FS specification applies to the span of the range.

#### **ORDERING INFORMATION**

#### Metrology Made Simple

#### Model Number



DL: Data logging

#### Accessories Included

Rubber boot (Except panel mount)	
9 V alkaline battery (1 pc)	
ISO 17025 accredited calibration certificate	

#### Optional Accessories

Model number	Description
9812	110V/220V external power adapter (DC 9 V) for 681 digital pressure gauge.
9502	Additel/Log II real time data logging and graphical software for 681 and 672.
9530-BASIC	Additel/Acal Automated calibration software with asset management, basic version
9530-NET	Additel/Acal Automated calibration software with asset management, network version, Includes server installation and 1 user license
9050	USB to RS232 (DB9/M) Adapter
9050-EXT	RS 232 (DB9/M) extension cable, 9 feet
9900-681	Carrying Case for one 681 digital pressure gauge
9902	Carrying case for 4 gauges
9251	Rubber boot for ADT681
9200-681	Certified O <sub>2</sub> Cleaning for ADT681 gauges (some limitations apply)

Note: For oil-free applications contact Additel.

Visit our website at www.additel.com or call 714-998-6899

## Additel 680 Series Digital Pressure Gauges





- Pressure ranges to 60,000 psi (4,200 bar)
- Now offering 0.05% accuracy up to 40K psi
- 0.05%, 0.1% or 0.25%FS accuracy
- Fully temperature compensated accuracy
- IP67
- Data logging and wireless (680W)



680 with data logging and wireless (optional)

#### **OVERVIEW**

We designed the 680 series digital pressure gauges with two main objectives in mind. First, to provide an affordable digital gauge to replace mechanical gauges. If you're looking to move from dial gauges to a digital gauge, you'll find the 680 standard version gauge to be of high quality and suited for your need in terms of price and performance. With advanced microprocessor technology and state-of-the-art silicon pressure sensors, the 680 series digital pressure gauges provide an accurate, reliable, and economic solution for a wide range of pressure applications. They are loaded with functionality and remarkably easy to use. To reach the best performance, every silicon pressure sensor is specially aged, tested and screened before assembly.

The second objective was to provide a high-precision pressure gauge capable of wireless communication and data logging. Our 680W series provides just this along with several accuracy and pressure range options to meet your need. This wireless unit is compatible with the Additel/Land Wireless software, which is available for a free download from our website. Data can be recorded standalone with the 680W and then downloaded wirelessly to Additel/Land Wireless. For more advanced logging and data analysis, Additel/Log II Wireless is specially designed to communicate with the 680W. Each unit can store up to 140,000 readings which consist of date, time, pressure, and internal temperature. The 680 series digital pressure gauges are unmatched in performance and reliability. Best of all they are very affordable.

#### **FEATURES**

- Pressure ranges to 60,000 psi (4,200 bar)
- 0.05%, 0.1% or 0.25% full span accuracy
- Fully temperature compensated accuracy from 14°F to 122°F (-10°C to 50°C)
- Up to 13 user-selectable pressure units, 6 selectable engineering units
- Large, easy to read display with 5-digit resolution
- Backlit display
- Icon-based menu

- Display flash warning when pressure exceeds 120% of FS
- Stainless wetted surface construction
- IP67 (submersible in 1 meter of water)
- Drop-tested from 1 meter
- 2 AA alkaline batteries
- CE R&TTE, FCC ID, IC ID Certificates
- ISO 17025 accredited calibration with data(included)

#### **SPECIFICATIONS**

Model	ADT680	ADT680W			
Description	Digital Pressure Gauge	Wireless Digital Pressure Gauge with Data Logging			
Pressure Type	Gauge Pressure, compound Pressure				
Accuracy	0.05%, 0.1% or 0.25%FS	i%, 0.1% or 0.25%FS			
Update Rate	0 times/Sec ,3 times /Sec (default), 1 time /Sec ,1 time/15 Sec				
Operating Temperature	14°F to 122°F (-10°C to 50°C)				
Compensated Temperature	14°F to 122°F (-10°C to 50°C), accuracy guaranteed				
Storage Temperature	4°F to 158°F (-20°C to 70°C)				
Overload Pressure	1.2X				
Dimensions	100mm x 40mm, total height:157mm				
Weight	500g				



#### **SPECIFICATIONS**

		metrology made Shiple				
Model	ADT680	ADT680W				
		Wireless Frequency: 2.4 G ISM Bands, 20 meter range				
Wireless Communication	N/A	Number of wireless Channels : Chanel 1-15				
(ADT680W only)	TVA	Software: Wireless network demo software included read up to 20 gauges.				
		Storage Capacity: 140,000 readings (time, pressure, and temperature)				
Data Logging	AV/A	Storage Interval: Adjustable from 1-9999 Sec				
(ADT680W only)	N/A	Single-button-press data logging enabled				
		Key Lockout: When the gauge is in auto-storing mode, the front panel buttons will be automatically locked.				
Filtering	Averaging (3 to 10 samples) or low-pass first-order filter.					
Max/Min data capture	Saves Max and Min data during pressure measurement.					
Pressure units	Pa, kPa, MPa, bar, mba, psi, kgf/cm², mmH <sub>2</sub> O, mmHg, inH <sub>2</sub> O Engineering units: inH <sub>2</sub> O(20°C), inH <sub>2</sub> O(60°F), mmH <sub>2</sub> O(20°C),	_				
	LCD Specification: FSTN-LCD,Visual scope 36x61 mm					
	Full 5 digits,15.2 mm High					
Display	7 segment analog bar graph scaled from 0-100% of FS					
	Backlight: White					
	Backlight Duration: Not auto off,15,30,45,60 seconds optional	al				
Auto off	Disabled,15, 30, 45, 60, 90, or 120 Minutes					
	Certificates: CE R&TTE, FCC ID, IC ID					
Compliance	Protection Level: IP67					
Compliance	Vibration: 5 g (20-2000Hz)					
	Shock resistance: 100 g/11 ms					
	≤15,000 PSI: 1/4NPT male, 1/2NPT male, 1/4BSP male, 1/2	PBSP male, M20×1.5 male				
Pressure Port	>15,000 PSI: 1/4HP female or 1/4HP male  *1/4HP female: Autoclave F-250-C, 9/16" - 18 UNF-2B  *1/4HP male: Autoclave M-250-C, 9/16" - 18 UNF-2A					
	Other connections available per request.					
Overpressure Alarm	Display will flash over 120%FS					
Battery voltage Indicator	Displays the battery life remaining. When the battery voltage	is too low, the gauge will power-off automatically.				
Battery Life	1500 hours (10 readings/sec), 3000 hours (3 readings/sec), 6000 hours (1 readings/sec), 12000 hours (1 readings/15 s) (100 hours when wireless communication is on)					
Overpressure Record	Gauge will record max pressure data when the gauge is over	pressured by 120% of FS.				
Leakage test	In leak test mode, the gauge will record beginning pressure,	ending pressure, and show the difference $\Delta P$ .				

#### **PRESSURE RANGE**

**Factory Reset** Warranty

Compound Pressure	Compound Pressure					
P/N	Pressure Range		Accuracy(FS%) <sup>[2]</sup>	Media <sup>[3]</sup>	Burst Pressure	
F/IN	(psi) <sup>[1]</sup>	(bar)	Accuracy(F3%)	iviedia	Duist Flessure	
CP15	±15	±1	0.05(0.1, 0.25)	G	3×	
CP30	-15 to 30	-1 to 2	0.05(0.1, 0.25)	G	3×	

Resets all settings back to factory default, except the calibration parameters.

- [1] Sealed gauge pressure for above 1,000 psi.
- [2] FS specification applies to the span of the range.
- [3] G=Gas

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#### **SPECIFICATIONS**

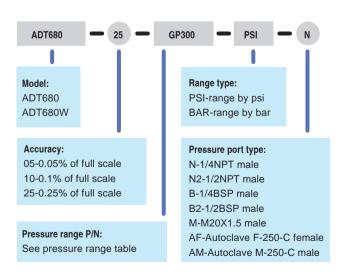
#### Metrology Made Simple

Gauge Pressure						
P/N	Pressure Range		Accuracy(FS%)	Media <sup>[3]</sup>	Burst Pressure	
F/N	(psi) <sup>[1]</sup>	(bar)	Accuracy(F3%)	ivieula	Duist Flessule	
V15	-15	-1.0	0.05 (0.1, 0.25)	G	3×	
GP15	15	1.0	0.05 (0.1, 0.25)	G,L	3×	
GP30	30	2.0	0.05 (0.1, 0.25)	G,L	3×	
GP100	100	7.0	0.05 (0.1, 0.25)	G,L	3×	
GP150	150	10	0.05 (0.1, 0.25)	G,L	3×	
GP300	300	20	0.05 (0.1, 0.25)	G,L	3×	
GP500	500	35	0.05 (0.1, 0.25)	G,L	3×	
GP1K	1,000	70	0.05 (0.1, 0.25)	G,L	3×	
GP1.5K	1,500	100	0.05 (0.1, 0.25)	G,L	3×	
GP3K	3,000	200	0.05 (0.1, 0.25)	G,L	3×	
GP5K	5,000	350	0.05 (0.1, 0.25)	G,L	3×	
GP10K	10,000	700	0.05 (0.1, 0.25)	G,L	3×	
GP15K	15,000	1,000	0.05 (0.1, 0.25)	G,L	2×	
GP20K	20,000	1,400	0.05 (0.1, 0.25)	G,L	1.5×	
GP25K	25,000	1,600	0.05 (0.1, 0.25)	G,L	1.5×	
GP30K	30,000	2,000	0.05 (0.1, 0.25)	G,L	1.5×	
GP36K	36,000	2,500	0.05 (0.1, 0.25)	G,L	1.5×	
GP40K	40,000	2,800	0.05 (0.1, 0.25)	G,L	1.35×	
GP50K	50,000	3,500	0.1 (0.25)	G,L	1.2x	
GP60K	60,000	4,200	0.1 (0.25)	G,L	1.1×	

- [1] Sealed gauge pressure for above 1,000 psi.
- [2] FS specification applies to the span of the range.
- [3] G=Gas, L=Liquid

#### **ORDERING INFORMATION**

#### Model Number



#### Accessories Included

AA battery (2 pcs)
Rubber boot for Additel 680 gauge;
Additel/Land Wireless software for 680W -
includes USB dongle
(free download at www.additel.com)
ISO 17025 accredited calibration certificate

#### Optional Accessories

Model number	Description
9502	Additel/Log II real time data logging and graphical software for 680W
9030	Spare wireless master device (USB dongle) for ADT680W gauge.
9900-681	Carrying case (1 gauge)
9253	Rubber boot
9902	Carrying case (4 gauges)
9200-680	Certified O <sub>2</sub> cleaning

Note: For  $O_2$  applications contact Additel.

**WWW.CHAMOIS.NET CHAMOIS METROLOGY LTD** +44 (0)1926 812066



## ADT875 Series Dry Well Calibrator

More than just a stable heat source!



- Three models ranging from -40℃ to 660℃
- Portable, rugged, and quick to temperature
- Metrology-level performance in stability, uniformity, accuracy and loading effect
- Dual-zone control
- Process calibrator option provides a multi-channel readout for a reference thermometer, RTDs and TCs, task documentation, and HART communication
- Color touch screen display
- Choose your own range option
- Set point control by reference
- Self-calibration feature

Phone: 714-998-6899

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See page #114 for details

## **Application Note**



#### Why Temperature Compensation Really Matters for Pressure Measurement

Have you ever wondered how much impact environmental temperature has on your pressure sensors? Nearly every pressure sensor has some sort of environmental temperature specification on its data sheet. This technical note explains the environmental temperature effects on pressure sensors, quantifying the impact, and ways to minimize the impact.

#### Why pressure sensors are impacted by environmental temperature changes

Much like anything else in the physical measurement world, pressure sensors are subject to changes in environmental conditions. Temperature effects tend to have the largest impact on pressure measurement accuracy. Temperature effects directly influence the pressure sensor and the circuitry used to measure the sensor. Digital pressure sensors use electronic circuits which provide an analog output proportional to the inlet pressure. There are three factors of a sensor's circuitry that are affected by environmental temperature changes: zero pressure output voltage, pressure sensitivity span and bridge resistance. Temperature-compensated sensors employ some techniques to correct for and minimize the impact of temperature changes on these factors.

To understand the environmental temperature effect on your sensor, it is helpful to first understand some common terms you may see on a pressure sensor specification sheet.

**Operating Temperature Range:** This is the temperature range over which the sensor can be used without causing damage.

**Temperature Compensated Accuracy Range:** This refers to the environmental temperature range over which the accuracy of the sensor is applicable.

**Temperature Coefficient:** An additional error that needs to be considered when used outside of the temperature compensated accuracy range. Many sensors are only tested and calibrated at laboratory temperatures. In this case, the temperature coefficient will need to be considered in the measurement accuracy when using the sensor outside of laboratory temperatures.

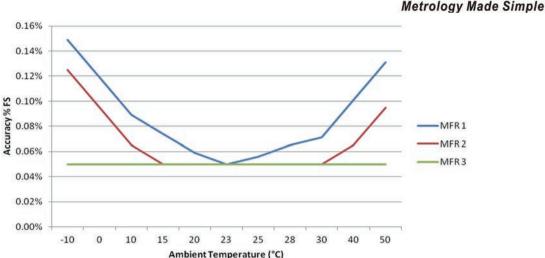
#### Quantifying the environmental temperature effect

So how much will the ambient temperature impact your measurement accuracy? Well, this will depend on the temperature compensated accuracy range and the temperature coefficient. To demonstrate this, let's consider three different gauges. As you can see from the specifications below (figure 1), they all have the same accuracy specification of 0.05% FS. However, as you consider the temperature compensated accuracy range and the temperature coefficient you'll see a fairly large variation between the three gauges.

Figure 1	Manufacturer 1	Manufacturer 2	Manufacturer 3
Accuracy	0.05% FS	0.05% FS	0.05% FS
Temperature Compensated Accuracy Range	N/A	15°C to 35°C	-10°C to 50°C
Temperature Coefficient	Add 0.003% FS/°C from 23°C	Add 0.003% FS/°C: -10°C to 15°C, 35°C to 50°C	N/A

The graph below shows the total specified accuracy when considering the temperature effects on the pressure gauges. As you can see in one case here, the lack of temperature compensation and inclusion of the temperature coefficient specification more than triple the 0.05% FS accuracy specification

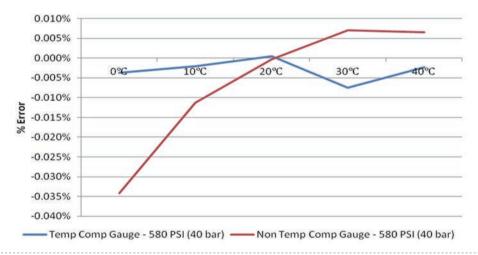




#### Temperature compensation test results

To further show temperature compensation has real effect, we placed a non-temperature compensated pressure gauge in a temperature chamber and pressure tested it from 0 to 580 psi (0 to 40 bar) and over the environmental temperature range of 0°C to 40°C. We then performed the same test on a temperature compensated gauge. As you may expect—the higher the pressure, the larger the impact from the environmental temperature. Below is a chart comparing the non-temperature compensated gauge with the temperature compensated gauge.

#### **Temperature Compensation Effect**



#### Minimizing environmental temperature error

The temperature effect on a pressure sensor will be negligible when used at the same laboratory temperature in which it was calibrated. This, however, is often not practical for your measurements.

With sensor technology advances, we have found a variety of ways to minimize the temperature effect on pressure sensors and with confidence define a large temperature compensated accuracy range. First, regularly zero your digital pressure gauges. By zeroing the pressure gauge, you are aligning the zero pressure output voltage to the current environmental conditions. You should only zero the pressure gauge when you do not have any inlet pressure on the gauge.

Because each sensor is unique and performs differently due to environmental temperature changes, at Additel, we pressure test every sensor in a thermal chamber at different temperatures so we understand its pressure performance relative to environmental changes. Each sensor contains a temperature-compensated circuit which we load coefficients representing the temperature testing of the gauge. This allows for you to confidently use our sensors over the range -10°C to 50°C without having to add a temperature coefficient error to the accuracy.

## **Pressure Test / Calibration Pumps**

## Addite

### **Selection Guide**

#### Metrology Made Simple

Model	Photo	Туре	Range in psi	Range in bar	Media	Adjustment Resolution	Weight	See Page
Additel 901B	0-0	Pneumatic	(-6 to 6) psi	(-0.4 to 0.4) bar	Air	0.001 mbar	3.5 lb	P65
Additel 912A	The same of the sa	Pneumatic	(-14 to 60) psi	(-0.95 to 4) bar	Air	0.001 mbar	6.2 lb	P66
Additel 914A		Pneumatic	(-14 to 375) psi	(-0.95 to 25) bar	Air	0.1 mbar	3.3 lb	P67
Additel 916A	W.	Pneumatic	(-14 to 600) psi	(-0.95 to 40) bar	Air	0.1 mbar	5.9 lb	P68
Additel 917		Pneumatic	(-14 to 1,000) psi	(-0.95 to 70) bar	Air	0.1 mbar	5.7 lb	P69
Additel 918		Pneumatic	(-14 to 1,500) psi	(-0.95 to 100) bar	Air	0.1 mbar	5.7 lb	P70
Additel 919A		Pneumatic	(-14 to 2,000) psi	(-0.95 to 140) bar	Air	0.1 mbar	14.3 lb	P71
Additel 920, 920HV	1	Pneumatic	(-14 to 3,000) psi	(-0.95 to 200) bar	Air	0.1 mbar	14.3 lb	P73
Additel 925		Hydraulic	(-12.5 to 6,000) psi	(-0.85 to 400) bar	Oil/ Water <sup>[1]</sup>	1 mbar	3.7 lb	P74
Additel 927	Q	Hydraulic	(-12.5 to 10,000) psi	(-0.85 to 700) bar	Oil/ Water <sup>[1]</sup>	1 mbar	7 lb	P76
Additel 928		Hydraulic	(0 to 15,000) psi	(0 to 1,000) bar	Oil/ Water <sup>[1]</sup>	1 mbar	8.6 lb	P77
Additel 946A	0	Hydraulic	(0 to 15,000) psi	(0 to 1,000) bar	Oil	1 mbar	28.7 lb	P78
Additel 959A	1	Hydraulic	(0 to 40,000) psi	(0 to 2,800) bar	Oil	1 mbar	28.7 lb	P79
Additel 960	-	Hydraulic	(0 to 60,000) psi	(0 to 4,200) bar	Oil	1 mbar	28.7 lb	P80

<sup>[1]</sup> Oil is default media liquid. Pump with water as media to be ordered optionally (ADT9XXW). [2] Oil, compatible to phosphoric acid fluid or skydrol oil.

# Addite Catalog

#### Additel 901B

### **Low Pressure Test Pump**



- Portable, only 3.5 lb
- Great stability and high resolution
- Minimal maintenance
- Hand-tight quick connectors



Metrology Made Simple



#### **OVERVIEW**

The 901B Low Pressure Test Pump is a hand operated pressure pump designed to generate pressures from -6 psi (-0.4 bar) to 6 psi (0.4 bar). A high-quality screw press is designed for fine pressure adjustment, with an adjustment resolution up to 0.1 Pa (0.001 mbar). The 901B is a very stable low pressure calibrator. It makes use of an isothermal bellows chamber which is designed for reducing the possible effects of environmental temperature change. Most pumps make use of a check valve (non-returning valve) and are not well insulated which will cause large fluctuations in pressure with a change in ambient temperature or when the unit is touched. The 901B does not use a check valve and is remarkably stable. Two hand-tight connectors installed on the pump allow easy connecting and disconnecting to the test pump without the need for PTFE tape or wrenches. The 901B is an ideal comparison test pump for low pressure applications.

#### **FEATURES**

- Portable: Only 3.5 lb (1.6 kg)
- Adjustment Resolution

0.1Pa (0.001 mbar); Specially designed screw press for fine pressure adjustment.

Great Stability

Isothermal chamber: the pressure chamber is insulated to reduce the influence from environmental temperature changes.

Specially designed bellows minimize leakage to guarantee excellent stability.

Durable and Minimal Maintenance

Without non-returning valve that is usually used on troublesome hand pump.

Easy-to-use

Pressure could be set and adjusted precisely and quickly through a simple turn of the handle.

Hand-tight Quick Connectors

Allows easy connecting and disconnecting to the test pump without the need for PTFE tape or wrenches.

#### **SPECIFICATIONS**

- Media: Air.
- Generated Pressure Range

6 psi (0.4 bar) vacuum to 6 psi (0.4 bar) positive pressure.

- Adjustment Resolution: 0.1 Pa (0.001 mbar).
- Material:

Ram/adapters: SS

Body: SS, aluminum

Seals: Buna-N, PTFE, Copper Alloy

Connection

Hand-tight connectors for both test gauge and reference

gauge.

1/4NPT female, 1/2NPT female, 1/4BSP female, 1/2BSP female, or M20X1.5 female

Dimensions: Height: 5.7" (145mm)

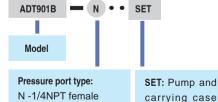
Base: 9.65" (245 mm) x 6.50" (165mm)

■ **Weight:** 3.5 lb (1.6 kg)

Warranty: 1 year

#### **ORDERING INFORMATION**

Model Number



N2 - 1/2NPT female

B - 1/4BSP female B2 - 1/2BSP female M-M20X1.5 female

included

Accessories included

O-ring: 20 pcs

Carrying case (901B-X-SETmodels only)

#### Optional Accessories

Model number	Description
ADT901B-X-kit	Test kit for ADT901B (barb fitting, connection hoses, and adapters). X=connection type e.g. N-1/4NPTM, N2-1/2NPTM, B-1/4BSPM, B2-1/2BSPM, M-M20X1.5M.
ADT102	Adapters and fittings, 1/4NPT male to various male and female connection (25 pcs). More information shown on page 83
ADT103	Adapters and fittings, 1/4NPT (1/2NPT, 1/4BSP, 1/2BSP, or M20X1.5) male to various female hand-tight quick connectors (10 pcs). More information shown on page 84
9901-901	Carrying Case for one ADT901B pump and two ADT681 gauges or ADT672 calibrators
ADT901B-MK	Maintenance kit for Additel 901B pump
9240	Differential pressure gauge holder

Note: For oil free applications contact Additel.

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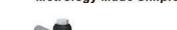
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### Additel 912A Low Pressure Test Pump

- Generate 95% vacuum to 60 psi (4 bar) pressure
- Portable
- Great stability and high resolution
- Minimal maintenance
- Hand-tight quick connectors







#### **OVERVIEW**

The 912A Pneumatic Pressure Test Pump is a hand operated pressure pump designed to generate pressure from 95% vacuum to 60 psi (4 bar). A high-quality screw press is designed for fine pressure adjustment, with an adjustment resolution up to 0.1 Pa (0.001 mbar). The 912A is a very stable low pressure calibrator. It makes use of an isothermal bellows chamber which is designed for reducing the possible effects of environmental temperature change. Most pumps make use of a check valve (non-returning valve) and are not well insulated which will cause large fluctuations in pressure with a change in ambient temperature or when the unit is touched. The 912A does not use a check valve and is remarkably stable. Two hand-tight connectors installed on the pump allow easy connecting and disconnecting to the test pump without the need for PTFE tape or wrenches. The 912A is an ideal comparison test pump for low pressure application.

#### **FEATURES**

- Portable: Only 6.2 lb (2.8 kg)
- Adjustment Resolution 0.1 Pa (0.001 mbar)

High-quality screw press for fine pressure adjustment

Great Stability

Isothermal chamber: the pressure chamber is insulated to reduce the influence from environmental temperature changes

Specially designed bellows minimize leakage to guarantee excellent stability

Shut-off valve closes the air in the isothermal chamber during calibration

Durable and Minimal Maintenance

Built-in gas-liquid isolator protects the pump from moisture and dirt

- Easy-to-use
- Hand-tight Quick Connectors

Allows easy connecting and disconnecting to the test pump without the need for PTFE tape or wrenches

#### **SPECIFICATIONS**

- Media: Air.
- Generated Pressure Range

95% vacuum to 60 psi (4 bar) positive pressure

- Adjustment Resolution: 0.1 Pa (0.001 mbar).
- Material: Ram/adapters: SS

Body: SS, aluminum

Seals: Buna-N, PTFE, Copper Alloy

- Piston volume: 27 ml (1.6 in³)
- Connection

Hand-tight connectors for both test gauge and reference gauge.

1/4NPT female, 1/2NPT female, 1/4BSP female, 1/2BSP female, or M20X1.5 female

Dimensions

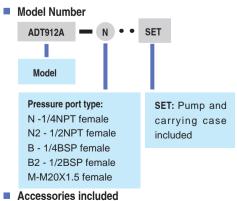
Height: 5.51" (140 mm)

Base: 10.75" (273 mm) x 10.16" (258 mm)

Weight: 6.2 lb (2.8 kg)

Warranty: 1 year

#### **ORDERING INFORMATION**



#### Optional Accessories

Model number	Description
ADT912A-X-kit	Test kit for ADT912A (barb fitting, connection hoses, and adapters). X=connection type e.g. N-1/4NPTM, N2-1/2NPTM, B-1/4BSPM, B2-1/2BSPM, M-M20X1.5M.
ADT102	Adapters and fittings, 1/4NPT male to various male and female connection (25 pcs). More information shown on page 83.
ADT103	Adapters and fittings, 1/4NPT (1/2NPT, 1/4BSP, 1/2BSP, or M20X1.5) male to various female hand-tight quick connectors (10 pcs). More information shown on page 84.
ADT100-HTK-8K	Hose test kit, 5 feet flexible hose, 8,000 psi, user selectable male (1/4NPT, 1/2NPT, 1/4BSP, 1/2BSP, M20) to user selectable female hand tight quick connector.
9904-912	Carrying Case for one 912A pump and two 681 gauges or 672 calibrators.
ADT912A-MK	Maintenance kit for Additel 912A pump
9240	Differential pressure gauge holder

Note: For oil free applications contact Additel.

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Carrying case (912A-X-SETmodels only)

O-ring: 20 pcs

## Additel 914A Handheld Pneumatic Pressure Test Pump



Metrology Made Simple

- Generate 95% vacuum to 375 psi (25 bar) pressure
- Portable, only 3.3 lb
- Great stability and high resolution
- Minimal maintenance
- Hand-tight quick connectors



#### **OVERVIEW**

The 914A Pneumatic Pressure Test Pump is a hand operated pressure pump designed to generate pressure from 95% vacuum to 375 psi (25 bar). A high-quality screw press is designed for fine pressure adjustment, with an adjustment resolution up to 10 Pa (0.1 mbar). A specially designed shut-off valve makes the pressure as stable as possible during calibration. A built-in gas-liquid isolator protects the pump from moisture and dirt to reduce the need for maintenance. Two hand-tight quick connectors installed on the pump allow easy connecting and disconnecting to the test pump without the need for PTFE tape or wrenches. The 914A is an ideal comparison test pump for pressure instruments calibration.

#### **FEATURES**

- Portable:
  - Only 3.3 lb (1.5 kg)
- Adjustment Resolution
  - 10 Pa (0.1 mbar)
  - High-quality screw press for fine pressure adjustment
- Great Stability
  - A specially designed shut-off valve makes the pressure as stable as possible during calibration
- Durable and Minimal Maintenance Built-in gas-liquid isolator protects the pump from moisture and dirt
- Easy-to-use
- Hand-tight Quick Connectors

Allows easy connecting and disconnecting to the test pump without the need for PTFE tape or wrenches

#### **SPECIFICATIONS**

- Media: Air.
- Generated Pressure Range: 95% vacuum to 375 psi (25 bar) positive pressure
- Adjustment Resolution: 10 Pa (0.1 mbar).
- Material: Ram/adapters: SS Body: SS, aluminum

- Seals: Buna-N, PTFE, Copper Alloy
- Piston volume: 27 ml (1.6 in³)
- Connection

Hand-tight connectors for both test gauge and reference gauge.

1/4NPT female, 1/2NPT female, 1/4BSP female, 1/2BSP female, or M20X1.5 female

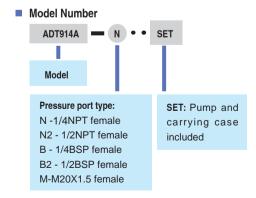
Dimensions

Height: 5.12" (130 mm)

Base: 9.45" (240 mm) x 4.72" (120 mm)

- Weight: 3.3 lb (1.5 kg).
- Warranty: 1 year

#### ORDERING INFORMATION



Accessories included

O-ring: 20 pcs

Carrying case (914A-X-SET models only)

#### **Optional Accessories**

Model number	Description
ADT102	Adapters and fittings, 1/4NPT male to various male and female connection (25 pcs). More information shown on page 83.
ADT103	Adapters and fittings, 1/4NPT (1/2NPT, 1/4BSP, 1/2BSP, or M20X1.5) male to various female hand-tight quick connectors (10 pcs). More information shown on page 84.
ADT100-HTK-8K	Hose test kit, 5 feet flexible hose, 8,000 psi, user selectable male (1/4NPT, 1/2NPT, 1/4BSP, 1/2BSP, M20) to user selectable female hand tight quick connector.
9901-914	Carrying Case for one 914A pump and two 681 gauges or 672 calibrators
ADT914A-MK	Maintenance kit for Additel 914A pump

Note: For oil free applications contact Additel.

## Additel 916A **Pneumatic Pressure Test Pump**



Metrology Made Simple



- Portable, only 5.9 lb
- Great stability and high resolution
- Minimal maintenance
- Hand-tight quick connectors



#### **OVERVIEW**

The 916A Pneumatic Pressure Test Pump is a hand operated pressure pump designed to generate pressure from 95% vacuum to 600 psi (40 bar). A high-quality screw press is designed for fine pressure adjustment, with an adjustment resolution up to 10 Pa (0.1 mbar). A specially designed shut-off valve makes the pressure as stable as possible during calibration. A built-in gas-liquid isolator protects the pump from moisture and dirt to reduce the need for maintenance. Two hand-tight quick connectors installed on the pump allow easy connecting and disconnecting to the test pump without the need for PTFE tape or wrenches. The 916A is an ideal comparison test pump for pressure instruments calibration.

#### **FEATURES**

- Portable
  - Only 5.9 lb (2.7 kg)
- Adjustment Resolution
  - 10 Pa (0.1 mbar)

High-quality screw press for fine pressure adjustment

- Great Stability
  - A specially designed shut-off valve makes the pressure as stable as possible during calibration.
- Durable and Minimal Maintenance Built-in gas-liquid isolator protects the pump from moisture and dirt.
- Easy-to-use
- Hand-tight Quick Connectors

Allows easy connecting and disconnecting to the test pump without the need for PTFE tape or wrenches.

#### **SPECIFICATIONS**

- Media: Air.
- Generated Pressure Range

95% vacuum to 600 psi (40 bar) positive pressure

- Pressure Resolution: 10 Pa (0.1 mbar).
- Material

Ram/adapters: SS Body: SS, aluminum

Seals: Buna-N, PTFE, Copper Alloy

- Piston volume: 27 ml (1.6 in³)
- Connection

Hand-tight connectors for both test gauge and reference gauge.

1/4NPT female, 1/2NPT female, 1/4BSP female, 1/2BSP female, or M20X1.5 female

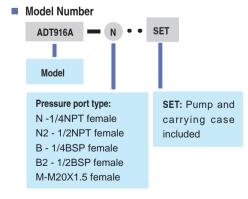
Dimensions

Height: 5.5" (140 mm)

Base: 12.4" (315 mm) x 7.8" (198 mm)

- Weight: 5.9 lb (2.7 kg).
- Warranty:1 year

#### **ORDERING INFORMATION**



Accessories included

O-ring: 20 pcs

Carrying case (916A-X-SET models only)

#### Optional Accessories

Model number	Description
ADT102	Adapters and fittings, 1/4NPT male to various male and female connection (25 pcs). More information shown on page 83.
ADT103	Adapters and fittings, 1/4NPT (1/2NPT, 1/4BSP, 1/2BSP, or M20X1.5) male to various female hand-tight quick connectors (10 pcs). More information shown on page 84.
ADT100-HTK-8K	Hose test kit, 5 feet flexible hose, 8,000 psi, user selectable male (1/4NPT, 1/2NPT, 1/4BSP, 1/2BSP, M20) to user selectable female hand tight quick connector.
9904-916	Carrying Case for one ADT916A pump and two ADT681 gauges or ADT672 calibrators
ADT916A-MK	Maintenance kit for Additel 916A pump

Note: For oil free applications contact Additel.

## Additel 917 **Pneumatic Pressure Test Pump**

- Generate 95% vacuum to 1,000 psi (70 bar) pressure
- Portable, only 5.7 lb
- Great stability and high resolution
- Minimal maintenance
- Hand-tight quick connectors



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#### **OVERVIEW**

The 917 Pneumatic Pressure Test Pump is a hand operated pressure pump designed to generate pressure from 95% vacuum to 1,000 psi (70 bar). A high-quality screw press is designed for fine pressure adjustment, with an adjustment resolution up to 10 Pa (0.1 mbar). A specially designed shut-off valve makes the pressure as stable as possible during calibration. A built-in gas-liquid isolator protects the pump from moisture and dirt to reduce the need for maintenance. The 917 can be special ordered to comply with oxygen free applications. Two hand-tight quick connectors installed on the pump allow easy connecting and disconnecting to the test pump without the need for PTFE tape or wrenches. The 917 is an ideal comparison test pump for pressure instruments calibration.

#### **FEATURES**

- Portable
  - Only 5.7 lb (2.6 kg)
- High Resolution
  - 10 Pa (0.1 mbar)
  - High-quality screw press for fine pressure adjustment
- Great Stability
  - A specially designed shut-off valve makes the pressure as stable as possible during calibration.
- Durable and Minimal Maintenance Built-in gas-liquid isolator protects the pump from moisture and dirt.
- Easy-to-use
  - Pressurized to desired pressure by the lever directly and make fine adjustment. No high-pressurized valve needed.
- Hand-tight Quick Connectors
  - Allows easy connecting and disconnecting to the test pump without the need for PTFE tape or wrenches.

#### **SPECIFICATIONS**

- Media: Air.
- Generated Pressure Range
  - 95% vacuum to 1,000 psi (70 bar) positive pressure
- Adjustment Resolution: 10 Pa (0.1 mbar).
- Material: Ram/adapters: SS

Body: SS, aluminum

Seals: Buna-N, PTFE, Copper Alloy

- Piston volume: 27 ml (1.6 in³)
- Connection:

Hand-tight connectors for both test gauge and reference gauge.

1/4NPT female, 1/2NPT female, 1/4BSP female, 1/2BSP female, or M20X1.5 female

Dimensions:

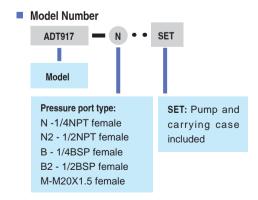
Height: 5.5" (140 mm)

Base: 12.4" (315 mm) x 7.8" (198 mm)

■ Weight: 5.7 lb (2.6 kg).

■ Warranty: 1 year

#### **ORDERING INFORMATION**



#### Accessories included

O-ring: 20 pcs

Carrying case (917-X-SET models only)

#### Optional Accessories

Model number	Description
ADT102	Adapters and fittings, 1/4NPT male to various male and female connection (25 pcs). More information shown on page 83.
ADT103	Adapters and fittings, 1/4NPT (1/2NPT, 1/4BSP, 1/2BSP, or M20X1.5) male to various female hand-tight quick connectors (10 pcs). More information shown on page 84.
ADT100-HTK-8K	Hose test kit, 5 feet flexible hose, 8,000 psi, user selectable male (1/4NPT, 1/2NPT, 1/4BSP, 1/2BSP, M20) to user selectable female hand tight quick connector.
9904-917	Carrying Case for one 917 pump and two 681 gauges or 672 calibrators
ADT917-MK	Maintenance kit for Additel 917 pump

Note: For oil free applications contact Additel.

## Additel 918 **Pneumatic Pressure Test Pump**

- Generate 95% vacuum to 1,500 psi (100 bar) pressure
- Portable, only 5.7 lb
- Great stability and high resolution
- Minimal maintenance
- Hand-tight quick connectors



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#### **OVERVIEW**

The 918 Pneumatic Pressure Test Pump is a hand operated pressure pump designed to generate pressure from 95% vacuum to 1,500 psi (100 bar). A high-quality screw press is designed for fine pressure adjustment, with an adjustment resolution up to 10 Pa (0.1 mbar). A specially designed shut-off valve makes the pressure as stable as possible during calibration. A built-in gas-liquid isolator protects the pump from moisture and dirt to reduce the need for maintenance. The 918 can be special ordered to comply with oxygen free applications. Two hand-tight quick connectors installed on the pump allow easy connecting and disconnecting to the test pump without the need for PTFE tape or wrenches. The 918 is an ideal comparison test pump for pressure instruments calibration.

#### **FEATURES**

- Portable Only 5.7 lb (2.6 kg)
- High Resolution 0.001psi (10 Pa . 0.1 mbar)
  - High-quality screw press for fine pressure adjustment
- Great Stability

A specially designed shut-off valve makes the pressure as stable as possible during calibration.

- Durable and Minimal Maintenance
  - Built-in gas-liquid isolator protects the pump from moisture and dirt.
- Easy-to-use

Pressurize to desired pressure by the pump lever directly, and then make fine adjustment. No highpressure valve needed.

Hand-tight Quick Connectors

Allows easy connection and disconnection to the test pump without the need for PTFE tape or wrenches.

#### **SPECIFICATIONS**

- Media: Air.
- Generated Pressure Range

95% vacuum to 1,500 psi (100 bar) positive pressure

- Adjustment Resolution: 0.001 psi (10 Pa , 0.1 mbar).
- Material: Ram/adapters: SS

Body: SS, aluminum

Seals: Buna-N, FTM, PTFE, Copper Alloy

- Piston volume: 27 ml (1.6 in³)
- Connection: Hand-tight connectors for both test gauge and reference gauge.

1/4NPT female, 1/2NPT female, 1/4BSP female, 1/2BSP female, or M20X1.5 female

Dimensions:

Height: 5.5" (140 mm)

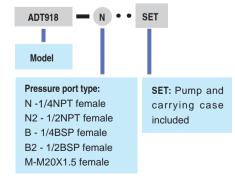
Base: 12.4" (315 mm) x 7.8" (198 mm)

■ Weight: 5.7 lb (2.6 kg).

Warranty: 1 year

#### **ORDERING INFORMATION**

Model Number



Accessories included

O-ring: 20 pcs

Carrying case (918-X-SET models only)

#### Optional Accessories

Model number	Description
ADT102	Adapters and fittings, 1/4NPT male to various male and female connection (25 pcs). More information shown on page 83.
ADT103	Adapters and fittings, 1/4NPT (1/2NPT, 1/4BSP, 1/2BSP, or M20X1.5) male to various female hand-tight quick connectors (10 pcs). More information shown on page 84.
ADT100-HTK-8K	Hose test kit, 5 feet flexible hose, 8,000 psi, user selectable male (1/4NPT, 1/2NPT, 1/4BSP, 1/2BSP, M20) to user selectable female hand tight quick connector.
9904-918	Carrying Case for one 918 pump and two 681 gauges or 672 calibrators
ADT918-MK	Maintenance kit for Additel 918 pump

Note: For oil free applications contact Additel.

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# Additel Catalog

## Additel 919A High Pressure Test Pump

- Generate 95% vacuum to 2,000 psi (140 bar) pressure
- Generate 2,000 psi (140 bar) in 30 seconds
- Minimal maintenance
- Hand-tight quick connectors
- First one in the world



#### **OVERVIEW**

The 919A High Pressure Test Pump is a hand operated pressure pump designed to generate pressure from 95% vacuum to 2,000 psi (140 bar). With a long lever, it just takes 30 seconds to reach 2,000 psi (140 bar). A high-quality screw press is designed for fine pressure adjustment, with an adjustment resolution up to 0.001 psi (10 Pa , 0.1 mbar). A specially designed shut-off valve makes the pressure as stable as possible during calibration. A built-in gas-liquid isolator protects the pump from moisture and dirt to reduce the need for maintenance. The residual liquid in the pump introduced from the devices under test will be collected and then pushed out during pressure release. Two hand-tight quick connectors installed on the pump allow easy connecting and disconnecting to the test pump without the need for PTFE tape or wrenches. The 919A is an ideal comparison test pump for pressure instruments calibration.

#### **FEATURES**

#### High Efficiency

Generate 2,000 psi (140 bar) in 30 seconds.

#### Adjustment Resolution

0.001 psi (10 Pa, 0.1 mbar).

High-quality screw press for fine pressure adjustment.

#### Great Stability

A specially designed shut-off valve makes the pressure as stable as possible during calibration.

#### Durable and Minimal Maintenance

Built-in gas-liquid isolator protects the pump from moisture and dirt.

The residual liquid in the pump introduced from devices under test will be collected and then pushed out and collected during pressure release.

Anticorrosive and wear resistant material are used to improve the reliability further.

#### Hand-tight Quick Connectors

Allows easy connecting and disconnecting to the test pump without the need for PTFE tape or wrenches.

#### **SPECIFICATIONS**

- Media: Air.
- Generated Pressure Range: 95% vacuum to 2,000 psi (140 bar) positive pressure
- Adjustment Resolution: 10 Pa (0.1 mbar/0.0015 psi)
- Material: Ram/adapters: SS

Body: SS, aluminum

Seals: Buna-N, PTFE, Copper Alloy

- Piston volume: 60 ml (3.7 in³)
- Connection

Hand-tight connectors for both test gauge and reference gauge.

1/4NPT female, 1/2NPT female, 1/4BSP female, 1/2BSP female, or M20X1.5 female

Dimensions:

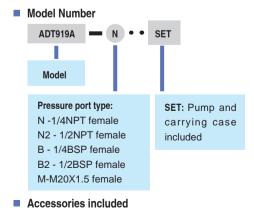
Height: 7.00" (178 mm);

Base: 21.26" (540 mm) x 10.63" (270 mm).

■ Weight: 14.3 lb (6.5 kg).

Warranty: 1 year

#### **ORDERING INFORMATION**



Carrying case (919A-X-SET models only)

#### Optional Accessories

Model number	Description
ADT102	Adapters and fittings, 1/4NPT male to various male and female connection (25 pcs). More information shown on page 83.
ADT103	Adapters and fittings, 1/4NPT (1/2NPT, 1/4BSP, 1/2BSP, or M20X1.5) male to various female hand-tight quick connectors (10 pcs). More information shown on page 84.
ADT100-HTK-8K	Hose test kit, 5 feet flexible hose, 8,000 psi, user selectable male (1/4NPT, 1/2NPT, 1/4BSP, 1/2BSP, M20) to user selectable female hand tight quick connector.
9909-919	Carrying Case for one 919A pump and two 681 gauges or 672 calibrators
ADT919A-MK	Maintenance kit for Additel 919A pump

Note: For oil free applications contact Additel.

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O-ring: 20 pcs

Pressure Calibration Equipment

## **Application Note**



#### Improved Methods for High Pressure Pneumatic Calibrations in the Field

Are you tired of dragging a nitrogen bottle and dead weight tester out to the field to perform pneumatic high pressure calibrations? Does it trouble you to use a hydraulic pump or dead weight tester for your gas gauges every time you have to go above 600 psi? This application note details the limitations to traditional methods and provides a solution to calibration of gas gauges up to 3,000 psi (200 bar) with a field-ready calibration tool.

**CHAMOIS METROLOGY LTD** 

#### **Limitations with Traditional Methods**

Traditional methods for performing high pressure gas gauge calibrations in the field require the use of a controller or comparison systems and a nitrogen bottle. This solution typically provides the performance needed to do the job but adds a considerable inconvenience in having to transport several pieces of heavy equipment to the calibration site. Not to mention the time and effort in setting up the system. Dead weight testers and hydraulic pumps have also been used as a solution. Hydraulic pumps are problematic for this application as the liquid can damage the gas gauge you are attempting to calibrate. It is common that these hydraulic comparison pumps also lack the stability and resolution required to calibrate many gas gauges. Dead weight testers typically have the accuracy required but will require a gas supply for high pressure pneumatic applications. If the dead weight tester uses hydraulic fluid as the medium it will achieve much higher pressures but has similar drawbacks as hydraulic pumps.

#### **A More Practical Solution**

Addited developed their high pressure pneumatic pumps specifically to address high pressure gas calibrations in the field. The Addited 919A goes to 2,000 psi (140 bar) and the 920 goes to 3,000 psi (200 bar) without the use of hydraulic fluids or the need for a gas supply. Each pump can also generate to 95% of vacuum. The ADT920 will generate 3,000 psi (200 bar) in 40 seconds and the pump weighs about 14 lbs (6.5 kg) which makes it easy to take to the field.



The high pressure range, portability, and speed to pressure are not the only things that make this series of pumps unique. The Additel pneumatic pump design allows for high stability and resolution to 0.001 psi (0.1 mbar). Like many pumps on the market, the ADT919A and the ADT920 use a check valve, also referred to as a non-returning valve, to protect the pump from contaminants that could cause damage. However, we've seen with most pumps on the market that the check valve tends to lose its seal over time which causes unstable measurements. The Additel design incorporates a high-quality isolation valve and screw press which allows for you to isolate the calibration volume from the check valve and achieve very stable measurements and resolution to 0.001 psi (0.1 mbar). The diagram below illustrates the pump construction.

Generate Pressure

Non-returning or

"check" valve

Allows pressure
to build in test
system
One-way flow
Prone to leaks!

Isolation
Valve

Isolates manifold
from check valve
Provides STABLE
leak-free
calibrations!

The method of operation is as follows: To generate pressure, use the pump handle on top of the unit. When you've generated 70% - 80% of the desired pressure with the pump handle, then close the isolation valve (this isolates the calibration volume from the pump handle and check valve). Next, use the fine-adjust screw press to generate the remaining pressure. Each pump comes with two hand-tight, quick-connect pressure ports that do not require the use of PTFE tape or wrenches. Combine this pump with any of our digital pressure gauges and you have an accurate, portable and practical field calibration solution for gas calibrations up to 3,000 psi (200 bar).

#### Conclusion

Traditional solutions for high pressure gas calibrations are not convenient or practical for field applications or they require the use of hydraulic fluids which could damage the sensor being tested. The Additel 919A and 920 pneumatic pressure pumps solve many of the problems that exist with traditional solutions and provide a reliable, field-ready, accurate and affordable solution to meet your needs!

Visit our website at www.additel.com or call 714-998-6899

72



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## **Additel 920, 920HV Series High Pressure Test Pump**

- Generate 95% vacuum to 3,000 psi (200 bar) pressure
- Generate 3,000 psi (200 bar) in 40 seconds
- Minimal maintenance
- Hand-tight quick connectors
- High volume model available





#### **OVERVIEW**

The 920 and 920HV High Pressure Test Pump are hand operated pressure pumps designed to generate pressure from 95% vacuum to 3,000 psi (200 bar). With a long lever, it takes just 40 seconds to reach 3,000 psi (200 bar). The high volume (HV) model has been outfitted with a higher volume pump to provide added capacity. A quality screw press is designed for fine pressure adjustment, with an adjustment resolution up to 10 Pa (0.1 mbar).

A specially designed shut-off valve makes the pressure as stable as possible during calibration. A built-in gas-liquid isolator protects the pump from moisture and dirt to reduce the need for maintenance. The residual liquid in the pump introduced from devices under test will be pushed out and collected during pressure release. Two hand-tight quick connectors installed on the pump allow easy connecting and disconnecting to the test pump without the need for PTFE tape or wrenches. The 920 is an ideal comparison test pump for pressure instruments calibration.

#### **FEATURES**

#### High Efficiency

Generate 3,000 psi (200 bar) in 40 seconds.

#### Adjustment Resolution

0.001 psi (10 Pa, 0.1 mbar).

High-quality screw press for fine pressure adjustment.

#### Great Stability

A specially designed shut-off valve makes the pressure as stable as possible during calibration.

#### Durable and Minimal Maintenance

Built-in gas-liquid isolator protects the pump from moisture and dirt.

The residual liquid in the pump introduced from devices under test will be collected and then pushed out and collected during pressure release.

Anticorrosive and wear resistant material are used to improve the reliability further.

#### Hand-tight Quick Connectors

Allows easy connecting and disconnecting to the test pump without the need for PTFE tape or wrenches.

#### **SPECIFICATIONS**

- Media: Air.
- Generated Pressure Range

95% vacuum to 3,000 psi (200 bar) positive pressure

- Adjustment Resolution: 10 Pa (0.1 mbar/0.0015 psi)
- Material: Ram/adapters: SS

Body: SS, aluminum

Seals: Buna-N, F357, PTFE, Copper Alloy

■ Piston volume: 60 ml (3.7 in³) for 920,

115 ml (7.02 in<sup>3</sup>) for 920 HV

#### Connection

Hand-tight connectors for both test gauge and reference gauge.

1/4NPT female, 1/2NPT female, 1/4BSP female, 1/2BSP female, or M20X1.5 female

#### Dimensions:

Height: 7.00" (178 mm);

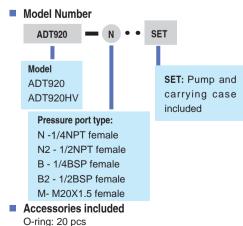
Base: 21.26" (540 mm) x 10.63" (270 mm).

Weight: 14.3 lb (6.5 kg) for 920,

15.9 lb (7.2 kg) for 920HV

Warranty: 1 year

#### ORDERING INFORMATION



Carrying case (920-X-SET models only)

#### Optional Accessories

Model number	Description
ADT102	Adapters and fittings, 1/4NPT male to various male and female connection (25 pcs). More information shown on page 83
ADT103	Adapters and fittings, 1/4NPT (1/2NPT, 1/4BSP, 1/2BSP, or M20X1.5) male to various female hand-tight quick connectors (10 pcs). More information shown on page 84.
ADT100-HTK-8K	Hose test kit, 5 feet flexible hose, 8,000 psi, user selectable male (1/4NPT, 1/2NPT, 1/4BSP, 1/2BSP, M20) to user selectable female hand tight quick connector.
9909-920	Carrying Case for one 920 pump and two 681 gauges or 672 calibrators
9909-920HV	Carrying Case for one 920HV pump and two 681 gauges or 672 calibrators
ADT920-MK	Maintenance kit for Additel 920 pump
ADT920HV-MK	Maintenance kit for Additel 920HV pump

Note: For oil free applications contact Additel.



#### Metrology Made Simple

## Additel 925 Handheld Hydraulic Pressure Test Pump

- Generate 85% vacuum to 6,000 psi (400 bar) pressure
- Portable, only 3.7 lb
- Minimal maintenance
- Increase and decrease pressure smoothly
- Hand-tight quick connectors



#### **OVERVIEW**

The 925 Hydraulic Pressure Test Pump is a hand operated pressure pump designed to generate pressure from 85% vacuum to 6,000 psi (400 bar). With the patented screw press technology, the high pressure can be easily generated, as well as increased and decreased smoothly. With no check valve (non-returning valve), the 925 avoids the troublesome leakage issues that is usually experienced with most hand pumps and allows for minimal maintenance. Two hand-tight quick connectors installed on the pump allow easy connecting and disconnecting to the test pump without the need for PTFE tape or wrenches. The 925 is an ideal comparison test pump for calibrating pressure measuring instruments such as test gauges, indicators or transducers in the field or laboratory.

#### **FEATURES**

- Portable
  - Only 3.7 lb (1.7 kg)
- Durable and Minimal Maintenance

Patented screw press technology, without non-returning valve inside that is usually used on troublesome hand pumps.

Easy-to-use

The high pressure can be generated easily, as well as increased and decreased smoothly.

Extremely Low Leakage

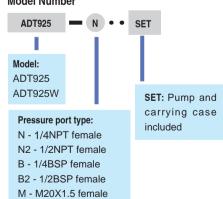
Patented screw press technology, replaces troublesome check valves (non-returning valve) used in most hand pumps which practically eliminates leakage.

Hand-tight Quick Connectors

Allows easy connecting and disconnecting to the test pump without the need for PTFE tape or wrenches.

#### **ORDERING INFORMATION**





Accessories included

Mineral oil,1 bottle (250 ml)\*

O-ring: 20 pcs

Carrying case (925-X-SET models only)

\* When water media is not requested

#### **SPECIFICATIONS**

Media: Oil or deionized water.

(Oil is default media liquid. Pump with water as media to be ordered as ADT925W. Pump stability is best when used with oil. Performance may decrease when used with water as the media.)

- Reservoir capacity: 200 ml (12.2 in<sup>3</sup>)
- Pressure Range

85% vacuum to 6,000 psi (400 bar) positive pressure.

■ Material: Ram/adapters: SS

Body: SS,aluminum

Seals: Buna-N, PTFE, Copper Alloy

Connection

Hand-tight connectors for both test gauge and reference gauge.

1/4NPT female, 1/2NPT female, 1/4BSP female, 1/2BSP female, or M20X1.5 female

■ Dimensions: Height: 4.72" (120 mm)

Base: 9.84" (250 mm) x 5.51" (140 mm)

■ Weight: 3.7 lb (1.7 kg).

Warranty: 1 year

Piston volume

Low pressure piston: 18 ml (1.1 in<sup>3</sup>) High pressure piston: 0.9 ml (0.05 in<sup>3</sup>)

#### Optional Accessories

Model number	Description
9201	Oil, Diethylhexyl Sebacate, 1 liter (1 quart)
9202	Oil, Mineral Oil, 1 liter (1 quart)
ADT102	Adapters and fittings, 1/4NPT male to various male and female connection (25 pcs). More information shown on page 83.
ADT103	Adapters and fittings, 1/4NPT (1/2NPT, 1/4BSP, 1/2BSP, or M20X1.5) male to various female hand-tight quick connectors (10 pcs). More information shown on page 84.
ADT100-HTK-8K	Hose test kit, 5 feet flexible hose, 8,000 psi, user selectable male (1/4NPT, 1/2NPT, 1/4BSP, 1/2BSP, M20) to user selectable female hand tight quick connector.
9901-925	Carrying Case for one 925 pump and two 681 gauges or 672 calibrators
ADT925-MK	Maintenance kit for Additel 925 pump

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## **Application Note**



#### Metrology Made Simple

#### **Considerations for Hydraulic High Pressure Calibrations**

If you are doing high pressure, hydraulic calibrations there are a few things that you'll need to consider which will make your life a little easier and help you produce stable measurements. This application note focuses on considerations for pressure calibrations using a high pressure hydraulic pump to generate the pressure.

#### **Getting Started**

To produce stable and high pressure measurements using a hydraulic calibration pump, the gas within the calibration system needs to be removed. Hydraulic test pumps use various types of fluids to generate high pressures. Because gas is much more compressible than liquid, purging most if not all the gas out of the system will allow for maximum pressures to be generated. The following steps describe the procedure to purge the gas from an Additel test pump:

- 1. Ensure the pump, reference standard, and device under test (DUT) are securely connected to the calibration pump.
- 2. Close the vent valve and screw out the main screw press. You should see a vacuum being pulled on your reference and DUT (assuming the reference and the DUT are able to be used for vacuum measurement).
- 3. Open the vent valve, wait for the pressure to settle to zero, and screw in the main screw press. As you do this, you may see bubbles emerge in the medium reservoir which is a good indication that gas is being pushed out of the system.
- 4. Close the vent valve and repeat steps 2 and 3 one or two more times.
- 5. Close the vent valve and unscrew the main screw press half way out. Then open the vent valve to zero the measurement.
- 6. Now, you are ready to close the vent valve and generate pressure.





#### **Stable Measurements**

As pressures are generated to the desired test point it is common to initially observe a fairly rapid decrease in pressure. Initially, you may conclude that this is a pressure leak but what you are likely observing is called the adiabatic effect. This effect is defined as a gain or loss of heat within a system and its environment. When a gas is compressed under adiabatic conditions, its pressure increases and its temperature rises without the gain or loss of any heat. This happens when the screw press of a pump compresses the fluid volume, thus resulting in an increase in pressure but also an increase in the temperature. As the increase in pressure stops the temperature generated from the screw press dissipates. If the volume is held constant and the temperature decreases so also will the pressure decrease. So this initial degrease of pressure is in fact a result of the temperature settling from the adiabatic heating effect generated from the screw press of the pump.

Other sources of instability that also impact the pressure measurement are instabilities in room temperature and changes in volume. Because temperature is a factor of pressure as the entire pressure system changes temperature due to the room temperature changing the true pressure value will also change. The same can also be said of the pressure volume. With an increase or decrease of pressure volume the true pressure value will see a correlated change. Volume changes with pressure systems are usually not very noticeable except at high pressures. At high pressures, the materials where the pressurized volume is contained will slightly expand causing the volume to expand and the pressure will decrease. This is particularly evident when using flexible hoses at high pressures.

#### Conclusion

So we can't change the laws of physics—so what can be done? As pressures are generated, time must be given to allow for the adiabatic effects to settle. In other words, you need to let the measurement stabilize for a few minutes. As you allow this stabilization period to happen, you'll find the measurement stability of the pump to be very reliable for your calibration applications. Room temperature will also have an impact on the measurement and it is best if calibrations are performed in a controlled, stable environment. Lastly, careful consideration of hoses, manifolds, and tubing will help produce stable results at high pressures. Using metal tubing as opposed to flexible hoses will yield higher stability as metal is less likely to allow for the volume to expand when under high pressure.

## Additel 927 **Hydraulic Pressure Test Pump**

- Generate 85% vacuum to 10,000 psi (700 bar) pressure
- Portable, only 7 lb
- Minimal maintenance
- Increase and decrease pressure smoothly
- Hand-tight quick connectors



Metrology Made Simple



#### **OVERVIEW**

The 927 Hydraulic Pressure Test Pump is a hand operated pressure pump designed to generate pressure from 85% vacuum to 10,000 psi (700 bar). With the patented screw press technology, high pressures can be easily generated, as well as increased and decreased smoothly. With no check valve (non-returning valve), the 927 avoids the troublesome leakage issues that is usually experienced with most hand pumps and allows for minimal maintenance. Two hand-tight quick connectors installed on the pump allow easy connecting and disconnecting to the test pump without the need for PTFE tape or wrenches. The 927 is an ideal comparison test pump for calibrating pressure measuring instruments such as test gauges, indicators or transducers in the field or laboratory.

#### **FEATURES**

- Portable Only 7 lb
- Durable and Minimal Maintenance

Patented screw press technology, without nonreturning valve inside that is usually used on troublesome hand pumps.

Easy-to-use

The high pressure can be generated easily, as well as increased and decreased smoothly.

Extremely Low Leakage

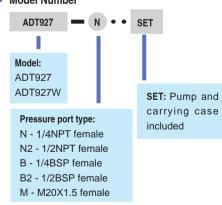
Patented screw press technology, replaces troublesome check valves (non-returning valve) used in most hand pumps which practically eliminates leakage.

Hand-tight Quick Connectors

Allows easy connecting and disconnecting to the test pump without the need for PTFE tape or wrenches.

#### ORDERING INFORMATION





#### Accessories included

Mineral oil,1 bottle (250 ml)\*

O-ring: 20 pcs

Carrying case (927-X-SET models only)

\* When water media is not requested

#### **SPECIFICATIONS**

Media: Oil or deionized water.

(Oil is default media liquid. Pump with water as media to be ordered as 927W. Pump stability is best when used with oil. Performance may decrease when used with water as the media.)

- Reservoir capacity: 245 ml (15 in<sup>3</sup>)
- **Generated Pressure Range**

85% vacuum to 10,000 psi (700 bar) positive pressure.

Material: Ram/adapters: SS Body: SS. aluminum

Seals: Buna-N, PTFE, Copper Alloy

Connection

Hand-tight connectors for both test gauge and reference gauge.

1/4NPT female, 1/2NPT female, 1/4BSP female, 1/2BSP female, or M20X1.5 female

Dimensions: Height: 5.31" (135 mm) Base: 11.42" (290 mm) x 7.80" (198 mm).

Weight: 7 lb (3.2 kg).

Warranty: 1 year Piston volume

Low pressure piston: 19 ml (1.2 in<sup>3</sup>) High pressure piston: 0.9 ml (0.05 in<sup>3</sup>)

#### Optional Accessories

Model number	Description
9201	Oil, Diethylhexyl Sebacate, 1 liter (1 quart)
9202	Oil, Mineral Oil, 1 liter (1 quart)
ADT102	Adapters and fittings, 1/4NPT male to various male and female connection (25 pcs). More information shown on page 83.
ADT103	Adapters and fittings, 1/4NPT (1/2NPT, 1/4BSP, 1/2BSP, or M20X1.5) male to various female hand-tight quick connectors (10 pcs). More information shown on page 84.
ADT100-HTK-15K	Hose test kit, 5 feet flexible hose, 15,000 psi, 1/4NPT male to 1/4NPT (1/8NPT, 1/2NPT, 1/4BSP,1/2BSP, or M20X1.5) female hand-tight quick connector.
9904-927	Carrying Case for one 927 pump and two 681 gauges or 672 calibrators
ADT927-MK	Maintenance kit for Additel 927 pump

Addite

# Addite Catalog

## Additel 928 **Hydraulic Pressure Test Pump**

- **■** Pressurize large-volume workload
- Generate to 15,000 psi (1,000 bar) pressure
- Portable only 8.6 lbs (3.9 kg)
- Increase and decrease pressure smoothly
- Hand-tight quick connectors



#### **OVERVIEW**

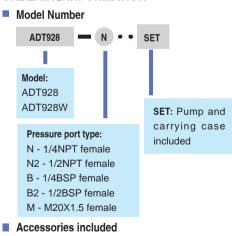
The Additel 928 Hydraulic Pressure Test Pump is a hand operated pressure pump designed to generate pressure to 15,000 psi (1,000 bar). This pump incorporates a dual-piston system which is ideal for filling large volume workload with the hand pump and providing smooth increase and decrease of pressure with the fine adjustment. The 928 Test Pump incorporates an isolation valve which isolates the calibration volume from the check valve associated with the hand pump. Because the check valve can often be a source of leaks and maintenance, the isolation valve provides more stable measurements and reduces potential maintenance of the pump. Two hand-tight quick connectors installed on the pump allow easy connecting and disconnecting to the test pump without the need for PTFE tape or wrenches. The Additel 928 is an ideal comparison test pump for calibrating pressure measuring instruments such as test gauges, indicators or transducers in the field or laboratory.

#### **FEATURES**

check valve

- Hand pump to fill large volume systems
- Portable at 8.6 lbs (3.9 kg)
- Durable and minimal maintenance Isolation valve provides stable pressures while reducing maintenance on the hand pump
- Easy to use 15,000 psi (1,000 bar) can be generated easily with the dual-piston system
- Hand-tight quick connectors Allows easy connection and disconnection to the test pump without the need for PTFE tape or wrenches

#### ORDERING INFORMATION



Mineral oil,1 bottle (250 ml)\*

O-ring: 20 pcs

Carrying case (928-X-SET models only)

\* When water media is not requested

#### **SPECIFICATIONS**

- Media: Mineral oil or deionized water. (Oil is default media liquid. Pump with water as media to be ordered as 928W. Pump stability is best when used with oil. Performance may decrease when used with water as the media.)
- **Generated Pressure Range** 0 to 15,000 psi (1,000 bar) gauge pressure
- Material:

Ram/adapters: 304 SS Body: 304 SS, aluminum Seals: Buna-N, PTFE, Copper Alloy Reservoir: UPVC

Connection

Hand-tight connectors for both test gauge and reference gauge. 1/4NPT female, 1/2NPT female, 1/4BSP female, 1/2BSP female, or M20X1.5 female

■ Dimensions: Height: 6.38" (162 mm) Base: 13.58" (345 mm) x 8.46" (215 mm)

Weight: 8.6 lb (3.9 kg)

Piston Volume: Fine adjust piston: 2.4 ml (0.15 in<sup>3</sup>)

Volume Per Stroke: 3.72 ml (0.23 in<sup>3</sup>)

Reservoir Volume: 150 ml (9.15 in<sup>3</sup>)

Warranty: 1 year

#### Ontional Accessories

- Optional Accessories	
Model number	Description
9201	Oil, Diethylhexyl Sebacate, 1 liter (1 quart)
9202	Oil, Mineral oil, 1 liter (1 quart)
ADT102	Adapters and fittings, 1/4NPT male to various male and female connection (25 pcs). More information shown on page 73.
ADT103	Adapters and fittings, 1/4NPT (1/2NPT, 1/4BSP, 1/2BSP, or M20X1.5) male to various female hand-tight quick connectors (10 pcs). More information shown on page 74.
ADT100-HTK-15K	Hose test kit, 5 feet flexible hose, 15,000 psi, 1/4NPT male to 1/4NPT (1/8NPT, 1/2NPT, 1/4BSP, 1/2BSP, or M20X1.5) female hand-tight quick connector.
9904-928	Carrying Case for one 928 pump and two pressure test gauges
ADT928-MK	Maintenance kit for Additel 928 pump
ADT100-928-HK	Hose Kit, External Reservoir Expansion Hose Kit for ADT928

## Additel 946A Hydraulic High Pressure Calibration Pump



- Pressurize large-volume workload
- Generate pressure to 15,000 psi (1,000 bar)
- Increase and decrease pressure smoothly
- Three pressure ports
- Hand-tight quick connectors



#### **OVERVIEW**

The new Additel 946A Hydraulic Pressure Test Pump is a benchtop pressure pump designed to generate pressure to 15,000 psi (1,000 bar). This pump incorporates a dual-piston system which is ideal for filling large volume workload with the hand pump and providing smooth increase and decrease of pressure with the high pressure, fine adjust screw press. The 946A test pump incorporates an isolation valve which isolates the calibration volume from the check valve associated with the hand pump. Because the check valve can often be a source of leaks and maintenance, the isolation valve provides more stable measurements and reduces potential maintenance of the pump. Three hand-tight quick connectors installed on the pump allow easy connecting and disconnecting to the test pump without the need for PTFE tape or wrenches. The Additel 946A is an ideal comparison test pump for calibrating pressure measuring instruments such as test gauges, indicators or transducers.

#### **FEATURES**

- Hand pump to fill large volume systems
- Durable and Minimal Maintenance
   Isolation valve provides stable pressures while reducing maintenance on the hand pump check valve.
- Easy-to-use 15,000 psi (1,000 bar) can be generated easily with the dual-piston system.
- Three hand-tight quick connectors
  Allows easy connection and disconnection to the test pump without the need for PTFE tape or wrenches.

SET: Pump and

carrying case

included

#### **SPECIFICATIONS**

- Media: Mineral oil or deionized water. (Oil is default media liquid. Pump with water as media to be ordered as ADT946W. Pump stability is best when used with oil. Performance may decrease when used with water as the media.)
- Reservoir capacity: 420 ml (25.6 in³)
- Generated Pressure Range0 to 15,000 psi (1,000bar) gauge pressure
- Material: Ram/adapters: SS Body: SS, aluminum, Copper Seals: Buna-N
- Connection

Hand-tight connectors for both test gauge and reference gauge(s)

1/4NPT female, 1/2NPT female, 1/4BSP female, 1/2BSP female, or M20X1.5 female

- **Dimensions:** Height: 7.8" (200 mm) Base: 18.1" (460 mm) x 14.3" (365 mm)
- Weight: 26.5 lb (12 kg).
- Piston volume: Fine adjust piston: 2.5 ml (0.152 in³)
- Volume Per Stroke: 3.72 ml (0.227 in³)
- Warranty: 1 year

### Pressure port type:

ORDERING INFORMATION

Model Number

Model:

ADT946A

ADT946AW

ADT946A

N - 1/4NPT female

N2 - 1/2NPT female

B - 1/4BSP female

B2 - 1/2BSP female

M - M20X1.5 female

#### Accessories included

Mineral oil,1 bottle (250 ml)\*

O-ring: 20 pcs

Carrying case (946-X-SET models only)

\* When water media is not requested

#### Optional Accessories

Model number	Description
9201	Oil, Diethylhexyl Sebacate, 1 liter (1 quart)
9202	Oil, Mineral oil, 1 liter (1 quart)
ADT102	Adapters and fittings, 1/4HP male to various male and female connectors (25 pcs). More information shown on page 83.
ADT103	Adapters and fittings, 1/4NPT (1/4BSP, or M20X1.5) male to various female hand-tight quick connectors (10 pcs). More information shown on page 84.
ADT-HTK	Hose test kit, 5 feet flexible hose, 15,000 psi, 1/4NPT male to 1/4NPT (1/8NPT, 1/2NPT, 1/4BSP, or M20X1.5) female hand-tight quick connector.
ADT946A-MK	Maintenance kit for Additel 946 pump
ADT100-946-HK	Hose Kit, External Reservoir Expansion Hose Kit for ADT946A
9910	Carrying case for Additel 946A, Additel 959A or Additel 960

# Additel Catalog

## Additel 959A Hydraulic Ultra-high Pressure Test Pump



Metrology Made Simple

- Pressurize large-volume workload
- Generate pressure to 40,000 psi (2,800 bar)
- Increase and decrease pressure smoothly
- Three pressure ports



#### **OVERVIEW**

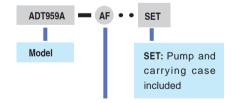
The new Additel 959A Hydraulic Pressure Test Pump is a benchtop pressure pump designed to generate pressure to 40,000 psi (2,800 bar). This pump incorporates a dual-piston system which is ideal for filling large volume workload with the hand pump and providing smooth increase and decrease of pressure with the high pressure, fine adjust screw press. The 959A test pump incorporates an isolation valve which isolates the calibration volume from the check valve associated with the hand pump. Because the check valve can often be a source of leaks and maintenance, the isolation valve provides more stable measurements and reduces potential maintenance of the pump. The Additel 959A is an ideal comparison test pump for calibrating pressure measuring instruments such as test gauges, indicators or transducers.

#### **FEATURES**

- Generate Ultra-high Pressure
   Generate pressure up to 40,000 psi (2,800 bar)
- Hand pump to fill large volume systems
- Durable and Minimal Maintenance Isolation valve provides stable pressures while reducing maintenance on the hand pump check valve
- Easy-to-use
   40,000 psi (2,800 bar) can be generated easily with the dual-piston system

#### **ORDERING INFORMATION**

Model Number



### Pressure port type:

AF-Autoclave F-250-C female B2-1/2BSP female X-Customize M-M20X1.5 female

Accessories included

Diethylhexyl Sebacate: 1 bottle (250 ml) Carrying case (959-X-SET models only)

#### **SPECIFICATIONS**

- Media: Diethylhexyl Sebacate
- Pressure Range

0 to 40,000 psi (2,800 bar) gauge pressure.

Material

Ram/adapters: SS

Body: SS, aluminum, Copper

Seals: Buna-N, PTFE, Copper Alloy, Aluminum Alloy

- Reservoir capacity: 420 ml (25.6 in³)
- Connection

Test Gauge Connection: Autoclave F-250-C, 9/16" - 18 UNF female

Reference Gauge Connection: Autoclave F-250-C,

9/16" - 18 UNF female

1/2BSP female and M20X1.5 female connections are available upon request

- **Dimensions:** Height: 6.9" (175 mm) Base: 17.9" (455 mm) x 15.0" (380 mm)
- Weight: 28.7 lb (13 kg).
- Volume Per Stroke: 3.72 ml (0.227 in<sup>3</sup>)
- Piston volume: Fine adjust piston: 2.5 ml (0.152 in³)
- Warranty: 1 year

#### Optional Accessories

Model number	Description
9201	Diethylhexyl Sebacate, 1 liter (1 quart)
ADT104	Adapters and fittings, 1/4HP male to various male and female connectors (17 pcs). More information shown on page 85.
ADT959A-MK	Maintenance kit for Additel 959A pump
ADT100-959-HK	Hose Kit, External Reservoir Expansion Hose Kit for ADT959
9910	Carrying case for Additel 946A, Additel 959A or Additel 960

## Addite Catalog

## Additel 960 Hydraulic Ultra-high Pressure Test Pump



Metrology Made Simple

- Pressurize large-volume workload
- Generate pressure to 60,000 psi (4,200 bar)
- Increase and decrease pressure smoothly
- Two pressure ports



#### **OVERVIEW**

The new Additel 960 Hydraulic Pressure Test Pump is a benchtop pressure pump designed to generate pressure to 60,000 psi (4,200 bar). This pump incorporates a dual-piston system which is ideal for filling large volume workload with the hand pump and providing smooth increase and decrease of pressure with the high pressure, fine adjust screw press. The 960 test pump incorporates an isolation valve which isolates the calibration volume from the check valve associated with the hand pump. Because the check valve can often be a source of leaks and maintenance, the isolation valve provides more stable measurements and reduces potential maintenance of the pump. The Additel 960 is an ideal comparison test pump for calibrating pressure measuring instruments such as test gauges, indicators or transducers.

#### **FEATURES**

- Generate Ultra-high Pressure
   Generate pressure up to 60,000 psi (4,200 bar)
- Hand pump to fill large volume systems
- Durable and Minimal Maintenance Isolation valve provides stable pressures while reducing maintenance on the hand pump check valve
- Easy-to-use 60,000 psi (4,200 bar) can be generated easily with the dual-piston system

#### **SPECIFICATIONS**

- Media: Diethylhexyl Sebacate
- Pressure Range0 to 60,000psi (4,200 bar) gauge pressure.
- Material

Ram/adapters: SS

Body: SS, aluminum, Copper

Seals: Buna-N, PTFE, Copper Alloy, Aluminum Alloy

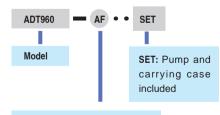
- Reservoir capacity: 420 ml (25.6 in³)
- Connection

Test Gauge Connection: Autoclave F-250-C female Reference Gauge Connection: Autoclave F-250-C female

- **Dimensions:** Height: 6.9" (175 mm)
  Base: 17.9" (455 mm) x 15.0" (380 mm)
- Weight: 33.1 lb (15 kg).
- Volume Per Stroke: 3.72 ml (0.227 in³)
- **Piston volume:** Fine adjust piston: 2.5 ml (0.152 in³)
- Warranty: 1 year

#### **ORDERING INFORMATION**

Model Number



Pressure port type:

AF-Autoclave F-250-C female

#### Accessories included

Diethylhexyl Sebacate: 1 bottle (250 ml) Carrying case (960-X-SET models only)

#### Optional Accessories

Model number	Description
9201	Diethylhexyl Sebacate, 1 liter (1 quart)
ADT960-MK	Maintenance kit for Additel 960 pump
ADT100-960-HK	Hose Kit, External Reservoir Expansion Hose Kit for ADT960
9910	Carrying case for Additel 946A, Additel 959A or Additel 960

80

## **Pressure Manifolds**

#### Additel ADT121 & ADT123 Series



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The Additel 121 and 123 series pressure manifolds are designed for expanding pressure test ports during pressure calibration. The Additel 121 pressure manifold is used for pneumatic pressure calibration up to 3,000 psi (200 bar), while the Additel 123 manifolds is compatible to hydraulic pressure applications up to 15,000 psi (1,000 bar). A filter is builtin with the 121 pneumatic pressure manifold to prevent contamination introduced by devices under test. There are four hand-tight quick connectors pre-installed on each manifold. Additel 121 and 123 series pressure manifolds allow you to connect without the use of wrenches or Teflon tape which increases your productivity when using calibration pumps, pressure controllers, dead weight testers, or piston gauges.

#### 121 Series Pressure Manifolds

#### Pneumatic, -15 psi to 3,000 psi (-1 to 200 bar)



Model	Description		
ADT121-N	1/4NPT male hose to four 1/4NPT female hand-tight quick connectors		
ADT121-N2	1/2NPT male hose to four 1/2NPT female hand-tight quick connectors		
ADT121-M	M20×1.5 male hose to four M20×1.5 female hand-tight quick connectors		
ADT121-B	1/4BSP male hose to four 1/4BSP female hand-tight quick connectors		
ADT121-B2	1/2BSP male hose to four 1/2BSP female hand-tight quick connectors		

#### 123 Series Pressure Manifolds

Hydraulic, -15 to 15,000 psi (-1 to 1,000 bar)



Model	Description
ADT123-N	1/4NPT male hose to four 1/4NPT female hand-tight quick connectors
ADT123-N2	1/2NPT male hose to four 1/2NPT female hand-tight quick connectors
ADT123-M	M20×1.5 male hose to four M20×1.5 female hand-tight quick connectors
ADT123-B	1/4BSP male hose to four 1/4BSP female hand-tight quick connectors
ADT123-B2	1/2BSP male hose to four 1/2BSP female hand-tight quick connectors

Note: A test hose is included with Additel 121 and 123 series pressure manifold.

### **Filters**

#### Additel 100 Series Filters



#### ADT100-FLT-1K

1000 psi (70 bar) Pneumatic Filter Specifications

Pressure range	-15 to 1000 psi (-1.0 to 70 bar)
Filtering resolution	0.04 mm
Operation temperature	-10°C to 50°C
Safety pressure	<1200 psi (83 bar)
Size	1.18 dia x 5 in (30 dia x 127 mm) (size will vary based on adapters)
Outlet/Inlet port	See ordering information
Storage temperature	-20°C to 70°C
Material	304 SS



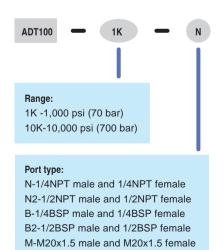
#### ADT100-FLT-10K

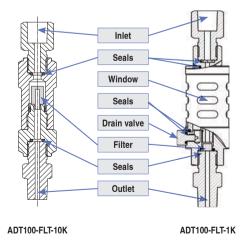
10,000 psi (700 bar) Hydraulic Filter Specifications

Pressure range	-15 to 10,000 psi (-1.0 to 700 bar)
Filtering resolution	0.07 mm
Operation temperature	-10°C to 50°C
Safety pressure	<12,000 psi (827 bar)
Size	0.87 x 0.98 x 4 in (22 x 25 x 100 mm) (size will vary based on adapters)
Outlet/Inlet port	Comes with removable male and removable female adapter
Storage temperature	-20°C to 70°C
Material	304 SS



#### **ORDERING INFORMATION**





82

## **Pressure Hoses, Adapters and Fittings**

■ Additel 102 (Designed for all pumps except Additel 949 pump)





Additel 102

#### ADT102

1/4NPT male to various connectors as follows (25 pcs, case included) \*1/2NPT male, 1/4BSP male, 1/2BSP male, M20X1.5 male are available per request.

Model	Description	Max Pressure	Picture
ADT100-NPTM4-BSPM8	Adapter, 1/4NPT male to 1/8BSP male	15,000 psi	
ADT100-NPTM4-BSPM4	Adapter, 1/4NPT male to 1/4BSP male	15,000 psi	
ADT100-NPTM4-BSPM2	Adapter, 1/4NPT male to 1/2BSP male	15,000 psi	
ADT100-NPTM4-BSPM3	Adapter, 1/4NPT male to 3/8BSP male	15,000 psi	
ADT100-NPTM4-M10M	Adapter, 1/4NPT male to M10X1.0 male	15,000 psi	
ADT100-NPTM4-M14M	Adapter, 1/4NPT male to M14X1.5 male	15,000 psi	
ADT100-NPTM4-M20M	Adapter, 1/4NPT male to M20X1.5 male	15,000 psi	
ADT100-NPTM4-NPTM8	Adapter, 1/4NPT male to 1/8NPT male	15,000 psi	
ADT100-NPTM4-NPTM4	Adapter, 1/4NPT male to 1/4NPT male	15,000 psi	
ADT100-NPTM4-NPTM2	Adapter, 1/4NPT male to 1/2NPT male	15,000 psi	
ADT100-NPTM4-NPTM3	Adapter, 1/4NPT male to 3/8NPT male	15,000 psi	
ADT100-NPTM4-BSPF8	Adapter, 1/4NPT male to 1/8BSP female	15,000 psi	
ADT100-NPTM4-BSPF4	Adapter, 1/4NPT male to 1/4BSP female	15,000 psi	
ADT100-NPTM4-BSPF2	Adapter, 1/4NPT male to 1/2BSP female	15,000 psi	
ADT100-NPTM4-BSPF3	Adapter, 1/4NPT male to 3/8BSP female	15,000 psi	
ADT100-NPTM4-M10F	Adapter, 1/4NPT male to M10X1.0 female	15,000 psi	
ADT100-NPTM4-M14F	Adapter, 1/4NPT male to M14X1.5 female	15,000 psi	
ADT100-NPTM4-M20F	Adapter, 1/4NPT male to M20X1.5 female	15,000 psi	
ADT100-NPTM4-NPTF8	Adapter, 1/4NPT male to 1/8NPT female	15,000 psi	
ADT100-NPTM4-NPTF4	Adapter, 1/4NPT male to 1/4NPT female	15,000 psi	
ADT100-NPTM4-NPTF2	Adapter, 1/4NPT male to 1/2NPT female	15,000 psi	
ADT100-NPTM4-NPTF3	Adapter, 1/4NPT male to 3/8NPT female	15,000 psi	
ADT100-HTK-15K-NPTM4- NPTF4Q	Hose Test Kit, 5 feet flexible hose, 15,000 psi, 1/4NPT male to 1/4NPT female hand tight quick connector	15,000 psi	
ADT100-NPTM4-NPTF4RQ	Adapter, 1/4NPT male to right angle 1/4NPT female hand-tight quick connector	15,000 psi	
ADT100-NPTM4-BARB	Adapter, 1/4NPT male to hose barb	150 psi	

Don't need the entire kit? Order individual adapters with the above part numbers.

Visit our website at www.additel.com or call 714-998-6899

www.chamois.net

## **Pressure Hoses, Adapters and Fittings**



■ Additel 103 Series (Designed for all pumps except Additel 949 pump)

#### ADT103-NPT (Hand-tight quick connectors)

1/4NPT male to various hand-tight quick connectors (10pcs, case included)



Additel 103-NPT

Model	Description	Max Pressure	Picture
ADT100-NPTM4-NPTF8Q	Adapters, 1/4NPT male to 1/8NPT female	15,000 psi	
ADT100-NPTM4-NPTF4Q	Adapters, 1/4NPT male to 1/4NPT female	15,000 psi	
ADT100-NPTM4-NPTF2Q	Adapters, 1/4NPT male to 1/2NPT female	15,000 psi	
ADT100-NPTM4-BSPF8Q	Adapters, 1/4NPT male to 1/8BSP female	15,000 psi	(h#h)
ADT100-NPTM4-BSPF4Q	Adapters, 1/4NPT male to 1/4BSP female	15,000 psi	WIIW
ADT100-NPTM4-BSPF3Q	Adapters, 1/4NPT male to 3/8BSP female	15,000 psi	H
ADT100-NPTM4-BSPF2Q	Adapters, 1/4NPT male to 1/2BSP female	15,000 psi	
ADT100-NPTM4-M10FQ	Adapters, 1/4NPT male to M10×1.0 female	15,000 psi	
ADT100-NPTM4-M14FQ	Adapters, 1/4NPT male to M14×1.5 female	15,000 psi	
ADT100-NPTM4-M20FQ	Adapters, 1/4NPT male to M20×1.5 female	15,000 psi	

#### ADT103-BSP (Hand-tight quick connectors)

1/4BSP male to various hand-tight quick connectors (10 pcs, case included)



Additel 103-BSP

Model	Description	Max Pressure	Picture
ADT100-BSPM4-NPTF8Q	Adapter, 1/4BSP male to 1/8NPT female	15,000 psi	
ADT100-BSPM4-NPTF4Q	Adapter, 1/4BSP male to 1/4NPT female	15,000 psi	
ADT100-BSPM4-NPTF2Q	Adapter, 1/4BSP male to 1/2NPT female	15,000 psi	
ADT100-BSPM4-BSPF8Q	Adapters, 1/4BSP male to 1/8BSP female	15,000 psi	(this)
ADT100-BSPM4-BSPF4Q	Adapters, 1/4BSP male to 1/4BSP female	15,000 psi	
ADT100-BSPM4-BSPF3Q	Adapters, 1/4BSP male to 3/8BSP female	15,000 psi	
ADT100-BSPM4-BSPF2Q	Adapters, 1/4BSP male to 1/2BSP female	15,000 psi	
ADT100-BSPM4-M10FQ	Adapters, 1/4BSP male to M10×1.0 female	15,000 psi	
ADT100-BSPM4-M14FQ	Adapters, 1/4BSP male to M14×1.5 female	15,000 psi	
ADT100-BSPM4-M20FQ	Adapters, 1/4BSP male to M20×1.5 female	15,000 psi	

#### ADT103-M20 (Hand-tight quick connectors)

M20×1.5 Male to various hand-tight quick connectors (10pcs, case included)



Additel 103-M20

Model	Description	Max Pressure	Picture
ADT100-M20M-NPTF8Q	Adapters, M20×1.5 Male to 1/8NPT female	15,000 psi	
ADT100-M20M-NPTF4Q	Adapters, M20×1.5 Male to 1/4NPT female	15,000 psi	
ADT100-M20M-NPTF2Q	Adapters, M20×1.5 Male to 1/2NPT female	15,000 psi	
ADT100-M20M-BSPF8Q	Adapters, M20×1.5 Male to 1/8BSP female	15,000 psi	
ADT100-M20M-BSPF4Q	Adapters, M20×1.5 Male to 1/4BSP female	15,000 psi	MIIM
ADT100-M20M-BSPF3Q	Adapters, M20×1.5 Male to 3/8BSP female	15,000 psi	r <del>th</del>
ADT100-M20M-BSPF2Q	Adapters, M20×1.5 Male to 1/2BSP female	15,000 psi	
ADT100-M20M-M10FQ	Adapters, M20×1.5 Male to M10×1.0 female	15,000 psi	_
ADT100-M20M-M14FQ	Adapters, M20×1.5 Male to M14×1.5 female	15,000 psi	
ADT100-M20M-M20FQ	Adapters, M20×1.5 Male to M20×1.5 female	15,000 psi	

Don't need the entire kit? Order individual adapters with the above part numbers.

## **Pressure Hoses, Adapters and Fittings**

■ Additel 104 ■ Hose Test Kits



Metrology Made Simple

#### ADT104-HP

1/4HP male (Autoclave M-250-C) to various connectors as follows (17pcs, case included); (Designed for Additel 949 and Additel 959 pumps)

Model	Description	Max Pressure	Picture
ADT100-HPM-M14F	Adapter, 1/4HP male to M14X1.5 female	15,000 psi	
ADT100-HPM-M20F	Adapter, 1/4HP male to M20X1.5 female	15,000 psi	
ADT100-HPM-BSPF4	Adapter, 1/4HP male to 1/4BSP female	15,000 psi	
ADT100-HPM-BSPF3	Adapter, 1/4HP male to 3/8BSP female	15,000 psi	
ADT100-HPM-BSPF2	Adapter, 1/4HP male to 1/2BSP female	15,000 psi	
ADT100-HPM-NPTF4	Adapter, 1/4HP male to 1/4NPT female	15,000 psi	
ADT100-HPM-NPTF2	Adapter, 1/4HP male to 1/2NPT female	15,000 psi	<b></b>
ADT100-HPM-M14M	Adapter, 1/4HP male to M14X1.5 male	40,000 psi	
ADT100-HPM-M20M	Adapter, 1/4HP male to M20X1.5 male	40,000 psi	
ADT100-HPM-BSPM4	Adapter, 1/4HP male to 1/4BSP male	15,000 psi	
ADT100-HPM-BSPM3	Adapter, 1/4HP male to 3/8BSP male	40,000 psi	
ADT100-HPM-BSPM2	Adapter, 1/4HP male to 1/2BSP male	40,000 psi	
ADT100-HPM-NPTM4	Adapter, 1/4HP male to 1/4NPT male	15,000 psi	
ADT100-HPM-NPTM2	Adapter, 1/4HP male to 1/2NPT male	15,000 psi	<b>'</b>
ADT100-HPM-HPM	Adapter, 1/4HP male to 1/4HP male (3 pcs)	60,000 psi	



Additel 104

### **Additel Hose Test Kits**

#### Low Pressure Hose Test Kits

The Additel 100 series Low Pressure Hose Test Kits are designed to extend your pressure calibrations to a convenient location to adapt from one pressure connection to another. Each test kit has 5 feet of flexible hose rated to 1,000 psi (70 bar) which connects a male NPT, BSP, or Metric connector to a variety of female quick connectors. Additel's specially designed quick connectors allow for hand-tight connection without the need for wrenches or Teflon tape. The Additel 100 series Hose Test Kits are a great accessory to any pressure pump or controller.

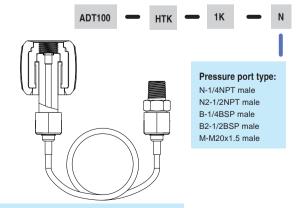
#### **SPECIFICATIONS**

- Max pressure: 1,000 psi (70 bar)
- Hose length: 5 ft (1.5 m)
- Connection: Each hose test kit is fitted with a female quick connect adapter on one end and a corresponding male adapter on the other. (e.g. ADT100-HTK-1K-N has a 1/4 NPT female quick connect on one end and a 1/4 NPT male adapter on the other).

Note: Custom lengths available by request.

#### **ORDERING INFORMATION**

Model Number



Don't need the entire kit? Order individual adapters with the above part numbers.

#### **Additel Hose Test Kits**

## Addite Metrology Made Simple

#### **Additel 100-HTK Series**

- Hand-tight quick connectors
- Conveniently extend pressure calibrations
- 5 ft hose length

#### **OVERVIEW**

The Additel 100 series High Pressure Hose Test Kits are designed to extend your pressure calibrations to a convenient location to adapt from one pressure connection to another. Each test kit has 5 feet of flexible hose rated to 8,000 psi (550 bar) or 15,000 psi (1,000 bar) which connects a male NPT, BSP, or Metric connector to a variety of female quick connectors. Additel's specially designed quick connectors allow for hand-tight connection without the need for wrenches or Teflon tape. The Additel 100 series Hose Test Kits are a great accessory to any pressure pump or controller.

#### ADT100-HTK-8K

■ Maximum pressure: 8,000 psi (550 bar)

■ Hose length: 5 ft (1.5 m)■ Burst pressure: 15,900 psi

■ Internal hose material: Polyamide



#### ADT100-HTK-15K

■ Maximum pressure: 15,000 psi (1,000 bar)

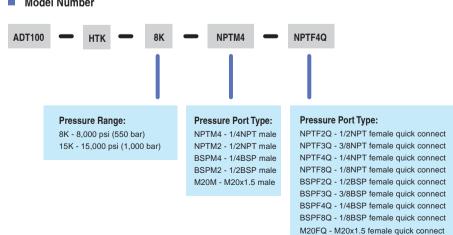
■ Hose length: 5 ft (1.5 m)■ Burst pressure: 43,500 psi

■ Internal hose material: Polyoxymethylene



#### **ORDERING INFORMATION**

Model Number



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## Additel 286 Multifunction Reference Thermometer Readout





- Measure and calibrate SPRTs, RTDs, thermistors and thermocouples
- 1 PPM resistance ratio accuracy (channel 1)
- 8 1/2-digit DC multimeter
- Measure up to 82 channels
- Sample rates up to 10 channels per second
- Bluetooth, WIFI, USB& Ethernet (RJ-45) capable
- Auto temperature control of Additel and other manufacture's heat sources
- Built-in automatic temperature control, data collection, and coefficient generation
- Support for creating custom control of heat sources with RS-232
- Auto zero power feature (self heating compensation)
- 10.1 in. touch screen display
- Supports fully automated temperature calibrations with data collection and report generation (no software required)

#### **OVERVIEW**

The Additel 286 Multifunction Reference Thermometer Readout is an industry first! We have combined the capabilities of a high-end reference thermometer with a highly capable data acquisition system and 8.5 digit multimeter. The ADT286 is capable of scanning and recording up to 82 channels at 10 channels per second. Users can easily configure the ADT286 to perform field calibrations and uniformity studies as well as use the unit in the lab as a precision thermometer and 8.5 digit multimeter. Get more for less with this newest game changer from Additel!

87

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#### **ADT286 Multifunction Reference Thermometer Readout Scanner Modules**

**Metrology Made Simple** 

If you're in need of a precision reference thermometer for your laboratory, then look no further than the Additel 286. The base unit comes with two precision readout channels that can be used to measure your SPRT. Need to calibrate RTDs, PRTs, thermistors or thermocouples? Add a scanner module and you now have the ability to measure 10 RTDs, PRTs, or thermistors and 20 thermocouples. Expand up to 82 channels with our unique easy to use scanner modules. Each 20 channel module is outfitted with our proprietary universal terminals with an industries best cold junction capability second to none. Utilize the module docked atop the ADT286, or connect remotely with cables to suit nearly any unique setup/configuration. Additel also has a process module specifically designed to measure process instrumentation like transmitters and switches. This scanner will also supply loop power for the transmitters.

Designed to make your job easier, the ADT286 has a large sensor library supporting 15 TC types, both standard and special limits, 18 different thermal resistors, CVD, ITS-90, and a large variety of standard curves for RTDs and thermistors. The ADT286 is loaded with special applications such as probe calibration, SPRT calibration, chamber mapping and more. And we continue to add applications on a regular basis!



#### **Automatic Temperature Control and Probe Calibration**

The Additel 286 Multifunction Reference Thermometer Readout has preinstalled drivers to control Additel and other manufacturer's heat sources. Simply connect to one or more heat sources via a communication cable, Ethernet or wireless and now it will automatically control to the set point and desired stability. If your heat source is not on the list, you can easily add the driver yourself so you can run automated calibrations with any heat source.

Now combine the heat source control feature with our probe calibration application and you have a very powerful automatic calibration solution. The probe calibration app allows you to automatically setup and run calibration routines with multiple set points and multiple heat sources, collect data, and develop calibration coefficients — all with one device and without the need of software! Simply place a batch of sensors of any mix and type into your heat source, connect it to the ADT286, run the probe calibration app and come back to a completed test. All that is left to do is generate and export all the calibration data. There's no need to work with complicated software for communication, set up or coefficient generation. There is no reason to have a calibration technician manually monitor the process and record the data. This Multifunction Reference Thermometer Readout will do all the work for you.

#### **ADT280-RS Resistance Standards**

Available in 25 & 100 Ohm values, users can enjoy improved resistance ratio performance by easily plugging one of our reference resisters into channel 2 on the new ADT286. Perfect for calibrating your SPRT's and high end PRT's. Each ADT280-RS resistor comes with adaptive binding posts to help facilitate utilization of the resistor in other applications as needed.





88

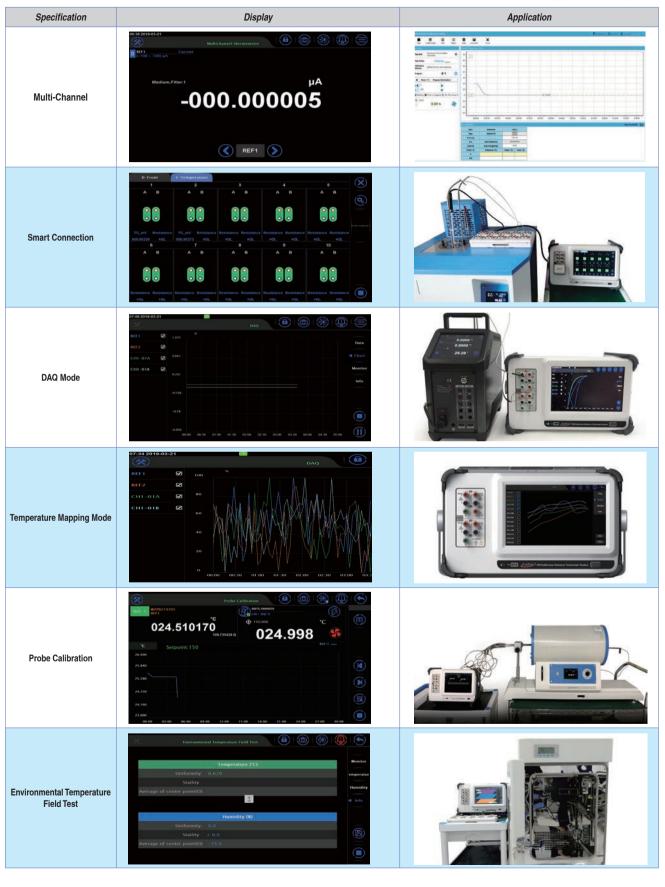
Unit 8-9, The Centre, Holywell Business Park, Northfield Rd, Southam, Warwickshire. CV47 0FP.

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#### **FEATURES**



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#### **APPLICATIONS**



#### **Metrology Made Simple**





#### **SPECIFICATIONS**

#### **General Specifications**

Specification	Description
Voltage	100V Setting 90V to 110V 120V Setting 108V to 132V 220V Setting 198V to 242V 240V Setting 216V to 264V
Frequency	47Hz to 440Hz.Automatically sensed at power-on
Power Consumption	40VA peak (30Watt average)
Temperature	Operating: 0°C to 50°C Full accuracy:18°C to 28°C Storage: -20°C to 70°C
Warm-up	60 mins for full uncertainty specifications
Relative Humidity (non-condensing)	Operating: 0°C to 28°C < 90% 28°C to 40°C < 75% 40°C to 50°C < 50% Storage: -20°C to 70°C < 95%
Altitude	Operating : 2000 m Storage : 12000 m
Vibration and Shock	Complies with MIL-28800F Class 3
Input Protection	50V all functions, ranges and terminals
Communication	USB-A , USB-B , RJ45 , WiFi , Bluetooth
Memory	10G - All data stored with time stamps
Localization	English , Chinese
Display	10.1 in (256 mm) TFT color display
Size (H x W x D)	9.8 in (250 mm) x 16.5 in (420 mm) x 7.9 in (200 mm)
Weight	18.5 lb ( 8.39 kg)
Other Conformities	CE
Warranty	1 Year

#### **Measurement Specifications**

Specification Conditions: 60 mins Warm-Up Time / Environment Temperature (18 - 28) °C.

The following specifications apply for front panel, after at least 60 minutes warm-up.

24-hour specifications are relative to calibration standards and assume a controlled electromagnetic environment per EN 61326.

#### Resistance Ratio Accuracy (Rx/Rs) using External Rs

Range	Reference Resistance	Ratio (Rx/Rs)	1 Year (23 ± 5) °C ppm of Reading
		2.00-4.00	1.5
		1.10-2.00	0.85
100 Ω	25 Ω	0.90-1.10	0.6
		0.50-0.90	1.5
		0.25-0.50	2.5
		2.00-4.00	2
		1.10-2.00	0.81
400 Ω	100 Ω	0.90-1.10	0.26
		0.50-0.90	0.95
		0.25-0.50	1.2





#### **SPRT/PRT Measurement Accuracy using External Rs**

SPRT/PRT Type	External Reference Resistance	Temperature (°C)	Resistance Ratio (Rx/Rs)	1 Year(23 ± 5) °C ppm of reading	Equivalent to Temperature (mK)
		-189.3442	0.22	2.5	0.13
		-38.8344	0.84	1.5	0.32
	25 Ω	0.01	1	0.6	0.15
PT25		231.928	1.89	0.85	0.44
		419.527	2.57	1.5	1.11
		660.323	3.37	1.5	1.58
	100 Ω	-189.3442	0.22	1.2	0.07
		-38.8344	0.84	0.95	0.20
PT100		0.01	1	0.26	0.07
P1100		231.928	1.89	0.81	0.42
		419.527	2.57	2	1.47
		660.323	3.37	2	2.11

<sup>[1]</sup> The PT25 indicator is based on a nominal resistance of 25  $\Omega$  for Rx.

#### **Resistance Accuracy using Internal Rs**

Measurement Range	Scanning Speed	Resolution	24 Hour (23 ±1) °C	<i>90 Days</i> (23 ± 5) °C	1 year (23 ± 5) °C	Excitation Current	Temperature Coefficient	
	Slow Speed	0.01 mΩ	3 ppm or 0.2 m $\Omega$	12 ppm or 0.35 m $\Omega$	15 ppm or 0.35 m $\Omega$			
( 0~100 ) Ω	Medium Speed	0.01 mΩ	3 ppm or 0.55 m $\Omega$	12 ppm or 0.7 mΩ	15 ppm or 0.7 m $\Omega$	±1 mA/±12 V	3 ppm + 0.01 mΩ	
	Fast Speed	0.1 mΩ	3.6 ppm or 1.7 m $\Omega$	12.6 ppm or 1.85 m $\Omega$	15.6 ppm or 1.85 mΩ			
	Slow Speed	0.01 mΩ	3 ppm or 0.3 m $\Omega$	12 ppm or 0.4 mΩ	15 ppm or 0.4 m $\Omega$		3 ppm + 0.02 mΩ	
( 0~400 ) Ω	Medium Speed	0.01 mΩ	3 ppm or 0.7 m $\Omega$	12 ppm or 0.8 m $\Omega$	15 ppm or 0.8 m $\Omega$	±1 mA/±12 V		
	Fast Speed	0.1 mΩ	3.6 ppm or 1.9 m $\Omega$	12.6 ppm or 2 mΩ	15.6 ppm or 2 m $\Omega$			
	Slow Speed	0.1 mΩ	3 ppm or 4 m $\Omega$	12 ppm or 5 m $\Omega$	15 ppm or 5 m $\Omega$			
( 0~4000 ) Ω	Medium Speed	0.1 mΩ	3 ppm or 8 m $\Omega$	12 ppm or 9 m $\Omega$	15 ppm or 9 m $\Omega$	±0.1 mA/±12 V	3 ppm + 0.2 mΩ	
	Fast Speed	1 mΩ	3.6 ppm or 20 m $\Omega$	12.6 ppm or 21 m $\Omega$	15.6 ppm or 21 m $\Omega$			

<sup>[1]</sup> Accuracy Index:  $\pm$  (ppm of reading or xxm $\Omega$  , whichever is greater).

#### **PRT Measurement Accuracy using Internal Rs**

Scanning Speed	Temperature	24 Hour /°C (23 ±1) °C	90 Days /°C (23 ± 5) °C	1 year / °C (23 ± 5) °C	Temperature Coefficient °C/°C
	-200 °C	0.0005	0.0008	0.0008	0.0002
Slow Speed	0 °C	0.0008	0.0031	0.0038	0.0008
Slow Speed	300 °C	0.0018	0.0089	0.0089	0.0018
	600 °C	0.0029	0.0146	0.0146	0.0030
	-200 °C	0.0013	0.0016	0.0016	0.0002
Madium Casad	0 °C	0.0014	0.0031	0.0038	0.0008
Medium Speed	300 °C	0.0020	0.0089	0.0089	0.0018
	600 °C	0.0029	0.0146	0.0146	0.0030
	-200 °C	0.0039	0.0043	0.0043	0.0006
Fast Speed	0 °C	0.0044	0.0047	0.0047	0.0013
rasi Speed	300 °C	0.0053	0.0093	0.0093	0.0024
	600 °C	0.0059	0.0152	0.0152	0.0036

<sup>[1]</sup> The indicator is based on the electrical accuracy of the 4-wire PT100 PRT and does not include the accuracy of the PRT itself.

<sup>[2]</sup> The PT100 indicator is based on a nominal resistance of 100  $\Omega$  for Rx.

<sup>[3]</sup> The uncertainty of external Rs is not included. The user may choose the ADT280-RS-25/100 standard resistor as external Rs, which has an accuracy of 5 ppm at (23±2) °C.

<sup>[2]</sup> Temperature coefficient index: exceeds (18-28) °C range, increase per degree (ppm reading +xxmΩ).

<sup>[3]</sup> Specifications are for 4-wire function. For 3-wire, add 0.005 Ω for internal resistance mismatch. For 2-wire, add 0.005 Ω for internal resistance

<sup>[4]</sup> Automatic current reversal.

<sup>[2]</sup> Temperature maximum Resolution is 0.0001 °C.



#### **Thermocouple Voltage Accuracy**

Metrol	ogy N	lade	Simpl	e
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	Test Range	Scanning Speed	Resolution	24 hours (23 ±1) °C	<i>90 days</i> ( <i>23 ±5</i> ) °C	<i>1 year</i> (23 ±5) °C	Input Resistance	Temperature Coefficient
		Slow Speed	0.01 μV	5 ppm + 2 ppm	10 ppm + 4 ppm	14 ppm + 4 ppm		1 ppm + 0.1 μV
	(-100-100) mV	Medium Speed	0.01 μV	5 ppm + 6 ppm	10 ppm + 8 ppm	14 ppm + 8 ppm	10 MΩ or >10 GΩ	
	Fast Speed	0.1 μV	5 ppm + 22 ppm	10 ppm + 24 ppm	14 ppm + 24 ppm			

#### **Thermocouple Cold Junction Accuracy**

CJC Accuracy	±0.1 °C , 1 year, 23 °C ± 5°C
Environmental Coefficient	Beyond (18 ~ 28) °C, add 0.02 °C / °C
Other	Each signal scanner has 10 cold Junction temperature sensors

#### **Thermocouple Temperature Accuracy**

Туре	Temperature	24 Hour/°C (23 ±1) °C				90 days/°C (23 ± 5) °C			1 year /°C (23 ±5) °C			
Турс	remperature	Fast Speed	Medium Speed	Slow Speed	Fast Speed	Medium Speed	Slow Speed	Fast Speed	Medium Speed	Slow Speed		
	-200	0.089	0.038	0.022	0.099	0.047	0.031	0.100	0.049	0.033		
	-100	0.049	0.021	0.012	0.054	0.026	0.017	0.055	0.026	0.017		
	-40	0.041	0.017	0.009	0.045	0.021	0.013	0.045	0.021	0.014		
Е	0	0.038	0.015	0.009	0.041	0.019	0.012	0.041	0.019	0.012		
	155	0.031	0.013	0.008	0.035	0.017	0.011	0.036	0.017	0.012		
	350	0.029	0.013	0.008	0.033	0.017	0.012	0.035	0.018	0.013		
	660	0.031	0.014	0.009	0.036	0.020	0.015	0.039	0.022	0.017		
	1000	0.034	0.017	0.012	0.042	0.025	0.019	0.046	0.029	0.024		
	-200	0.102	0.043	0.025	0.113	0.054	0.036	0.115	0.055	0.037		
	-100	0.054	0.022	0.013	0.060	0.028	0.018	0.060	0.028	0.019		
	-40	0.047	0.019	0.011	0.051	0.024	0.015	0.051	0.024	0.015		
J	0	0.044	0.018	0.010	0.048	0.022	0.014	0.048	0.022	0.014		
J	155	0.041	0.017	0.010	0.045	0.021	0.014	0.046	0.022	0.015		
	350	0.042	0.018	0.011	0.047	0.023	0.016	0.048	0.025	0.018		
	660	0.039	0.018	0.011	0.046	0.024	0.018	0.048	0.027	0.020		
	1200	0.044	0.022	0.015	0.054	0.031	0.024	0.059	0.036	0.029		
	-200	0.146	0.061	0.035	0.161	0.076	0.050	0.163	0.077	0.051		
	-100	0.073	0.030	0.017	0.080	0.037	0.024	0.080	0.038	0.025		
	-40	0.060	0.025	0.014	0.066	0.030	0.020	0.066	0.031	0.020		
K	0	0.056	0.023	0.013	0.061	0.028	0.018	0.061	0.028	0.018		
Γ.	155	0.056	0.023	0.013	0.061	0.029	0.019	0.062	0.030	0.020		
	350	0.054	0.023	0.014	0.061	0.030	0.020	0.062	0.031	0.021		
	660	0.055	0.025	0.015	0.063	0.033	0.023	0.066	0.035	0.026		
	1372	0.073	0.035	0.023	0.087	0.049	0.037	0.093	0.055	0.043		

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<sup>[1]</sup> Accuracy Index: ± (ppm of reading + ppm of FS).
[2] Temperature coefficient index: Exceed the range of (18-28) °C, increase (ppm of reading + xxµV)/ °C.

#### **Thermocouple Temperature Accuracy**



#### Metrology Made Simple

		24 Hour/°C				90 days/°C		1 year/°C			
			(23 ±1) °C			(23 ± 5) °C			(23 ±5) °C		
Туре	Temperature	Fast Speed	Medium Speed	Slow Speed	Fast Speed	Medium Speed	Slow Speed	Fast Speed	Medium Speed	Slow Speed	
	-200	0.142	0.059	0.034	0.156	0.073	0.048	0.157	0.075	0.049	
	-100	0.078	0.032	0.018	0.086	0.040	0.026	0.086	0.040	0.026	
	-40	0.063	0.026	0.015	0.069	0.032	0.020	0.069	0.032	0.021	
Т	0	0.057	0.023	0.013	0.062	0.028	0.018	0.062	0.028	0.018	
	155	0.044	0.019	0.011	0.049	0.023	0.015	0.049	0.024	0.016	
	350	0.038	0.016	0.010	0.043	0.021	0.015	0.044	0.022	0.016	
	400	0.037	0.016	0.010	0.042	0.021	0.015	0.044	0.023	0.016	
	-40	0.543	0.222	0.124	0.593	0.272	0.173	0.593	0.272	0.173	
	0	0.416	0.170	0.095	0.454	0.208	0.132	0.454	0.208	0.132	
_	155	0.266	0.109	0.061	0.290	0.134	0.086	0.291	0.134	0.086	
R	350	0.220	0.091	0.051	0.241	0.112	0.072	0.242	0.113	0.073	
	660	0.192	0.080	0.046	0.212	0.100	0.066	0.214	0.102	0.068	
	1768	0.188	0.082	0.049	0.213	0.107	0.074	0.219	0.114	0.081	
	-40	0.515	0.211	0.117	0.562	0.258	0.164	0.562	0.258	0.164	
	0	0.407	0.167	0.093	0.444	0.204	0.130	0.444	0.204	0.130	
	155	0.275	0.113	0.063	0.300	0.138	0.089	0.301	0.139	0.089	
S	350	0.236	0.098	0.055	0.259	0.120	0.078	0.260	0.122	0.079	
	660	0.214	0.089	0.051	0.236	0.111	0.073	0.239	0.114	0.075	
	1768	0.222	0.096	0.057	0.250	0.124	0.086	0.257	0.132	0.093	
	250	0.872	0.357	0.199	0.952	0.437	0.278	0.952	0.437	0.279	
	350	0.619	0.254	0.141	0.676	0.311	0.198	0.676	0.311	0.199	
В	660	0.342	0.141	0.079	0.374	0.173	0.111	0.375	0.175	0.113	
	1820	0.199	0.085	0.050	0.222	0.108	0.073	0.227	0.113	0.078	
	-200	0.224	0.093	0.052	0.246	0.115	0.075	0.247	0.116	0.076	
	-100	0.106	0.044	0.024	0.116	0.054	0.035	0.116	0.054	0.035	
	-40	0.089	0.036	0.020	0.097	0.045	0.029	0.097	0.045	0.029	
	0	0.084	0.035	0.019	0.092	0.042	0.027	0.092	0.042	0.027	
	155	0.070	0.029	0.017	0.077	0.036	0.024	0.078	0.037	0.024	
N	350	0.062	0.026	0.015	0.069	0.033	0.022	0.070	0.035	0.024	
	660	0.059	0.026	0.016	0.067	0.034	0.024	0.069	0.036	0.026	
	800	0.060	0.027	0.016	0.068	0.035	0.025	0.071	0.038	0.028	
	1000	0.062	0.028	0.018	0.072	0.038	0.028	0.075	0.042	0.031	
	1200	0.065	0.030	0.019	0.076	0.041	0.031	0.081	0.046	0.035	
	1300	0.068	0.032	0.020	0.080	0.044	0.033	0.085	0.049	0.038	
	-200	0.069	0.029	0.017	0.076	0.036	0.024	0.077	0.037	0.025	
	-100	0.053	0.022	0.013	0.059	0.028	0.018	0.059	0.028	0.018	
	-40	0.045	0.019	0.010	0.049	0.023	0.015	0.050	0.023	0.015	
	0	0.043	0.018	0.010	0.047	0.021	0.014	0.047	0.021	0.014	
L	155	0.040	0.017	0.010	0.044	0.021	0.014	0.045	0.022	0.015	
	350	0.041	0.018	0.011	0.046	0.023	0.016	0.047	0.024	0.017	
	660	0.039	0.018	0.011	0.046	0.024	0.018	0.048	0.027	0.020	
	900	0.035	0.017	0.011	0.042	0.023	0.017	0.045	0.026	0.021	
	-80	0.072	0.030	0.017	0.079	0.037	0.024	0.079	0.037	0.024	
	-40	0.062	0.026	0.014	0.068	0.031	0.020	0.068	0.032	0.020	
	0	0.056	0.023	0.013	0.061	0.028	0.018	0.061	0.028	0.018	
U	155	0.045	0.019	0.011	0.049	0.023	0.015	0.050	0.024	0.016	
	350	0.037	0.016	0.010	0.042	0.021	0.014	0.043	0.022	0.016	
	600	0.034	0.015	0.010	0.039	0.021	0.015	0.041	0.023	0.017	

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<sup>[1]</sup> The index is based on the accuracy of the thermocouple electrical measurement of temperature scanner module, does not include the accuracy of the thermocouple itself and the fixed cold junction compensation at 0 °C. [2] The highest temperature resolution is 0.0001 °C.



#### **Thermistor Accuracy**

#### Metrology Made Simple

Measurement Range	Scanning Speed	Resolution	24 Hour (23 ±1) °C	<i>90 Days</i> (23 ± 5) °C	1 year (23 ± 5) °C	Excitation Current	Temperature Coefficient
	Slow Speed	1 mΩ	10 ppm or 60 m $\Omega$	30 ppm or 80 m $\Omega$	40 ppm or 80 m $\Omega$		
( 0~12 ) kΩ	Medium Speed	1 mΩ	10 ppm or 110 mΩ	30 ppm or 130 m $\Omega$	40 ppm or 130 m $\Omega$	10 μΑ	5 ppm + 10 mΩ
	Fast Speed	10 mΩ	10 ppm or 210 m $\Omega$	30 ppm or 230 m $\Omega$	40 ppm or 230 m $\Omega$		
	Slow Speed	10 mΩ	10 ppm	30 ppm	40 ppm		5 ppm + 20 mΩ
( 10~120 ) kΩ	Medium Speed	10 mΩ	10 ppm + 80 mΩ	30 ppm + 80 m $\Omega$	40 ppm + 80 m $\Omega$	10 μΑ	
	Fast Speed	100 mΩ	10.6 ppm + 200 mΩ	30.6 ppm + 200 m $\Omega$	40.6 ppm + 200 m $\Omega$		
	Slow Speed	0.1 Ω	50 ppm	80 ppm	100 ppm		
( 100~1000 ) kΩ	Medium Speed	0.1 Ω	50 ppm + 1 Ω	80 ppm + 1 Ω	100 ppm + 1 Ω	1 μΑ	5 ppm + 1 Ω
	Fast Speed	1 Ω	51 ppm + 2 Ω	81 ppm + 2 Ω	101 ppm + 2 Ω		

- [1] Accuracy Index:  $\pm$  (ppm of reading or  $xxm\Omega$  , whichever is greater).
- [2] Temperature coefficient index: exceeds (18-28) °C range, increase (ppm reading +xxm $\Omega$ ) / °C.
- [3] Specifications are for 4-wire function.

#### **Thermistor Temperature Accuracy**

Туре	Scanning Speed	Temperature	24 Hour /°C (23 ±1) °C	<i>90 Days</i> /°C (23 ± 5) °C	1 year /°C (23 ± 5) °C
		-40 °C	0.0007	0.0011	0.0014
		0 °C	0.0002	0.0006	0.0008
	Slow Speed	50 °C	0.0004	0.0008	0.0011
		100 °C	0.0030	0.0039	0.0039
		150 °C	0.0130	0.0174	0.0174
		-40 °C	0.0007	0.0011	0.0014
		0 °C	0.0002	0.0006	0.0008
<b>10 k</b> Ω	Medium Speed	50 °C	0.0008	0.0010	0.0011
		100 °C	0.0054	0.0064	0.0064
		150 °C	0.0239	0.0282	0.0282
		-40 °C	0.0007	0.0011	0.0014
		0 °C	0.0002	0.0006	0.0008
	Fast Speed	50 °C	0.0016	0.0016	0.0016
		100 °C	0.0104	0.0104	0.0104
		150 °C	0.0456	0.0456	0.0456

- [1] The indicator is based on the electrical accuracy of the 4-wire thermistor and does not include the accuracy of the thermistor itself.
- [2] Temperature maximum Resolution is 0.0001 °C.

#### **DC Voltage Accuracy**

Test Range	Scanning Speed	Resolution	24 hours (23 ±1) °C	90 days (23 ±5) °C	<i>1 year</i> (23 ±5) °C	Input Resistance	Temperature Coefficient	
	Slow Speed	0.01 µV	5 ppm + 2 ppm	10 ppm + 4 ppm	14 ppm + 4 ppm			
(-100-100) mV	Medium Speed	0.01 µV	5 ppm + 6 ppm	10 ppm + 8 ppm	14 ppm + 8 ppm	>10 G $\Omega$ or 10 M $\Omega$	1 ppm + 0.1 μV	
	Fast Speed	0.1 μV	5 ppm + 22 ppm	10 ppm + 24 ppm	14 ppm + 24 ppm			
	Slow Speed 0.1 μV 2 ppm + 0.3 ppm 8 ppm + 0.6 ppm 14 ppm + 0.6 ppm		14 ppm + 0.6 ppm					
(-1-1) V	Medium Speed	0.1 μV	2 ppm + 1.3 ppm	8 ppm + 1.6 ppm	14 ppm + 1.6 ppm	>10 G $\Omega$ or 10 M $\Omega$	1 ppm + 0.2 μV	
	Fast Speed	1 μV	2.6 ppm + 3.3 ppm	8.6 ppm + 3.6 ppm	14.6 ppm + 3.6 ppm			
	Slow Speed	1 μV	2 ppm + 0.05 ppm	8 ppm + 0.08 ppm	14 ppm + 0.08 ppm		1 ppm + 0.3 μV	
(-10-10) V	Medium Speed	1 μV	2 ppm + 0.35 ppm	8 ppm + 0.38 ppm	14 ppm + 0.38 ppm	>10 G $\Omega$ or 10 M $\Omega$		
	Fast Speed	10 μV	2.6 ppm + 1.05 ppm	8.6 ppm + 1.08 ppm	14.6 ppm + 1.08 ppm			
	Slow Speed	10 μV	8 ppm + 1 ppm	32 ppm + 1 ppm	38 ppm + 1 ppm			
(-50-50) V	Medium Speed	10 μV	8 ppm + 2 ppm	32 ppm + 2 ppm	38 ppm + 2 ppm	10 ΜΩ	5 ppm + 5 μV	
	Fast Speed	100 μV	8.6 ppm + 7 ppm	32.6 ppm + 7 ppm 38.6 ppm + 7 pp				

- [1] Accuracy Index: ± (ppm of reading + ppm of FS).
- [2] Temperature Coefficient index: Exceed the range of (18-28) °C, increase (ppm reading + xxμV)/ °C.
- [3] Any range, the maximum input voltage is 50 V.



#### **DC Current Accuracy**

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Test Range	Scanning Speed	Resolution	24 hours (23 ±1) °C	<i>90 days</i> (23 ±5) °C	<i>1 year</i> (23 ±5) °C	Burden Voltage	Temperature Coefficient	
	Slow Speed	0.01 nA	15 ppm + 3 ppm	50 ppm + 6 ppm	60 ppm + 6 ppm			
(-100-100) µA	Medium Speed	0.01 nA	15 ppm + 7 ppm	50 ppm + 10 ppm	60 ppm + 10 ppm	<1 mV	8 ppm + 0.1 nA	
	Fast Speed	0.1 nA	15 ppm + 23 ppm	50 ppm +26 ppm	60 ppm + 26 ppm			
	Slow Speed	0.1 nA	15 ppm + 0.6 ppm	50 ppm +1 ppm	60 ppm + 1 ppm		8 ppm + 0.5 nA	
(-1-1) mA	Medium Speed	0.1 nA	15 ppm + 1.6 ppm	50 ppm + 2 ppm	60 ppm + 2 ppm	<1 mV		
	Fast Speed	1 nA	15.6 ppm + 3.6ppm	50.6 ppm + 4 ppm	60.6 ppm + 4 ppm			
	Slow Speed	1 nA	30 ppm + 3 ppm	75 ppm + 6 ppm	80 ppm + 6 ppm			
(-10-10) mA	Medium Speed	1 nA	30 ppm + 7 ppm	75 ppm + 10 ppm	80 ppm + 10 ppm	<1 mV	8 ppm + 10 nA	
	Fast Speed	10 nA	30 ppm + 23 ppm	75 ppm + 26 ppm	80 ppm + 26 ppm			
	Slow Speed	10 nA	40 ppm + 0.6 ppm	75 ppm + 1 ppm	80 ppm + 1 ppm			
(-100-100) mA	Medium Speed	10 nA	40 ppm + 1.6 ppm	75 ppm + 2 ppm	80 ppm + 2 ppm	<1 mV	8 ppm + 50 nA	
	Fast Speed	100 nA	40.6 ppm + 3.6 ppm	75.6 ppm + 4 ppm	80.6 ppm + 4 ppm			

#### **DC Resistance Accuracy**

Test Range	Scanning Speed	Resolution	24 hours (23 ±1) °C	<i>90 days</i> (23 ±5) °C	1 year (23 ±5) °C	Excitation Current	Temperature Coefficient
	Slow Speed	0.01 mΩ	3 ppm + 1 ppm	13 ppm + 1.5 ppm	16 ppm + 1.5 ppm		
(0-100) Ω	Medium Speed	0.01 mΩ	3 ppm + 5 ppm	13 ppm + 5.5 ppm	16 ppm + 5.5 ppm	1 mA	3 ppm + 0.01 mΩ
	Fast Speed	0.1 mΩ	3 ppm + 21 ppm	13 ppm + 21.5 ppm	16 ppm + 21.5 ppm		
	Slow Speed	0.1 mΩ	3 ppm + 0.2 ppm	12 ppm + 0.3 ppm	15 ppm + 0.3 ppm		
(0-1) kΩ	Medium Speed	0.1 mΩ	3 ppm + 1.2 ppm	12 ppm + 1.3 ppm	15 ppm + 1.3 ppm	1 mA	3 ppm + 0.02 m $\Omega$
	Fast Speed	1 mΩ	3.6 ppm + 3.2 ppm	12.6 ppm + 3.3 ppm	15.6 ppm + 3.3 ppm		
	Slow Speed	1 mΩ	3 ppm + 0.3 ppm	12 ppm + 0.4 ppm	15 ppm + 0.4 ppm		
(0-10) kΩ	Medium Speed	1 mΩ	3 ppm + 1.3 ppm	12.6 ppm + 1.3 ppm	15 ppm + 1.3 ppm	0.1 mA	3 ppm + 0.2 mΩ
	Fast Speed	10 mΩ	3.6 ppm + 3.3 ppm	12.6 ppm + 3.4 ppm	15.6 ppm + 3.4 ppm		
	Slow Speed	10 mΩ	3 ppm + 0.2 ppm	12 ppm + 0.3 ppm	15 ppm + 0.3 ppm		3 ppm + 20 mΩ
(0-100) kΩ	Medium Speed	10 mΩ	3 ppm + 0.5 ppm	12 ppm + 0.6 ppm	15 ppm + 0.6 ppm	0.1 mA	
	Fast Speed	100 mΩ	3.6 ppm + 1.3 ppm	12.6 ppm + 1.3 ppm	30.6 ppm + 1.3 ppm		
	Slow Speed	0.1 Ω	10 ppm + 0.6 ppm	30 ppm + 1 ppm	40 ppm + 1 ppm		
(0-1) MΩ	Medium Speed	0.1 Ω	10 ppm + 1.2 ppm	30 ppm + 0.6 ppm	40 ppm + 0.6 ppm	10 μΑ	5 ppm + 0.2 Ω
	Fast Speed	1 Ω	10 ppm + 2.6 ppm	30 ppm + 3 ppm	40 ppm + 3 ppm		
	Slow Speed	1 Ω	50 ppm + 0.4 ppm	80 ppm + 1 ppm	100 ppm + 1 ppm		
(0-10) MΩ	Medium Speed	1 Ω	50 ppm + 1.4 ppm	80 ppm + 2 ppm	100 ppm + 2 ppm	1 μΑ	10 ppm + 1 Ω
	Fast Speed	10 Ω	50 ppm + 4.4 ppm	80 ppm + 5 ppm	100 ppm + 5 ppm		
	Slow Speed	10 Ω	150 ppm + 1 ppm	400 ppm + 4 ppm	500 ppm + 4 ppm		
(0-100) MΩ	Medium Speed	10 Ω	150 ppm + 6 ppm	400 ppm + 9 ppm	500 ppm + 9 ppm	0.1 μΑ	50 ppm + 50 Ω
	Fast Speed	100 Ω	150 ppm + 11 ppm	400 ppm + 14 ppm	500 ppm + 14 ppm		

<sup>[1]</sup> Accuracy Index: ± (ppm of reading + ppm of FS).

<sup>[1]</sup> Accuracy Index: ± (ppm of reading + ppm of FS).
[2] Temperature Coefficient index:Exceed the range of (18-28) °C, increase (ppm reading+ xxnA)/ °C.
[3] Input Protection 0.3A/600V Resettable PTC.

<sup>[2]</sup> Temperature Coefficient index:Exceed the range of range of (18-28) °C, increase (ppm reading+ xx Ω)/ °C.

<sup>[3]</sup> The above is a 4-wire measurement index.

<sup>[4]</sup> When the range is less than or equal to 10 k $\Omega$ , the default is automatic current reversal.

<sup>[5]</sup> Max Lead Resistance(4-wire ohms): 10  $\Omega$  per lead for 100  $\Omega$  & 1 k $\Omega$  ranges; 100  $\Omega$  per lead for 10 k $\Omega$  &100 k $\Omega$  ranges; 1 k $\Omega$  per lead on all other ranges.

#### **Ordering Information**

Model Number					
Model	Description	Picture			
ADT286-110V ADT286-220V	Multifunction Reference Thermometer Readout base unit only	HEE			
ADT286-TS-PKG-110V ADT286-TS-PKG-220V	Multifunction Reference Thermometer Readout base unit with (1) Temperature Scanner Module (9051 cable not included)				
ADT286-PS-PKG-110V ADT286-PS-PKG-220V	Multifunction Reference Thermometer Readout base unit with (1) Process Scanner Module (9051 cable not included)	Will will be a second			

#### Accessories

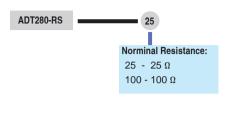
Accessories (Included)		
Standard Accessories	Quantity	Picture
Shorting Block (1210103531)	1 pc.	
USB Cable (UK-415) (1210200243)	1 pc.	11
Test leads	4 sets (8 pcs)	7
9026 2-Wire Test Leads (Only w/ ADT286-TS-PKG & ADT286- PS-PKG)	20 pcs	04
Fuse	2 pcs	= =
9916-286 Carrying Case for ADT286,(2) scanner modules and reference probe w/wheels	1pc.	
ISO 17025 Accredited calibration	1 pc.	

Optional Accessories						
Model	Optional Accessories	Picture				
9026	4-wire test leads(10-Pack)	07				
9051-10	Dsub Comm Cable=10 ft					
9051-33	Dsub Comm Cable=33 ft					
ADT286-DOCK	Remote Module Docking Station w/AC Adapter					
ADT286-TS	ADT286 Temperature Scanner Module	THE THE PARTY OF T				
ADT286-PS	ADT286 Process Scanner Module	Man Market				
ADT280-RS-25	25 Ω Standard Reference Resistor					
ADT280-RS-100	100 Ω Standard Reference Resistor					



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**Standard Reference Resistor Ordering Information** 

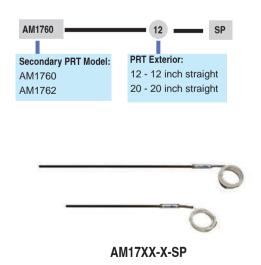




#### ADT280-RS-X

Resistance Standards					
Specification	ADT280-RS-25	ADT280-RS-100			
Nominal Resistance	25 Ω	100 Ω			
Stability	5 ppm/year	5 ppm/year			
Operating Temperature	23 °C±2 °C	23 °C±2 °C			
Temperature Coefficient	0.5 ppm/°C	0.5 ppm/°C			
Size	57 mm x 57 mm x 45 mm	57 mm x 57 mm x 45 mm			
Weight	0.35 lb (160 g)	0.35 lb (160 g)			
Excitation Current	1 mA	1 mA			

#### Secondary Standard PRT Ordering Information





#### Secondary Standard PRT Information

#### Metrology Made Simple

Specification	AM1760 Series	AM1762 Series					
Temperature Range	-200 °C to 670 °C	-200 °C to 670 °C					
Resistance at 0°C	Nominal 100 $\Omega$	Nominal 25 Ω					
Temperature Coefficient	0.003925	Ω/Ω/°C					
Accuracy	$\pm 0.007~^{\circ}\text{C}$ at -196 $^{\circ}\text{C}$ $\pm 0.006~^{\circ}\text{C}$ at 0.01 $^{\circ}\text{C}$ $\pm 0.015~^{\circ}\text{C}$ at 420 $^{\circ}\text{C}$ $\pm 0.025~^{\circ}\text{C}$ at 660 $^{\circ}\text{C}$	± 0.007 °C at -196 °C ± 0.006 °C at 0.01 °C ± 0.015 °C at 420 °C ± 0.025 °C at 660 °C					
Drift	±0.004 °C at TPW aft	er 100 hours at 661 °C					
Short Term Stability	$\pm$ 0.0	02 °C					
Thermal Shock	$\pm0.002$ °C after 10 times thermal cycles	from minimum to maximum temperatures					
Hysteresis	N <sub>c</sub>	N/A					
Self-heating	0.0015 °C at 1 mA current						
Response Time	9 seconds for 63% response to step change in water moving at 3 feet per second						
Measurement Current	0.5 mA or 1 mA						
Sensor Length	42 mm						
Sensor Location	5 mm f	5 mm from tip					
Insulation Resistance	>1000 MΩ at ro	>1000 MΩ at room temperature					
Sheath Material	Inco	Inconel <sup>tm</sup>					
Dimension	<b>AM1760-12-SP</b> 0.25 in dia X 12 in (6.35 mm X 305 mm) <b>AM1760-20-SP</b> 0.25 in dia X 20 in (6.35 mm X 500 mm)	<b>AM1762-12-SP</b> 0.25 in dia X 12 in (6.35 mm X 305 mm) <b>AM1762-20-SP</b> 0.25 in dia X 20 in (6.35 mm X 500 mm)					
External Leads	Teflon <sup>tm</sup> – insulated coppe	Teflon <sup>tm</sup> – insulated copper wire, 4 leads, 2.5 meters					
Handle Dimension	15 mm (OD)	x 65 mm (L)					
Handle Temperature Range <sup>[1]</sup>	-50 °C to 160 °C	-50 °C to 180° C					
Calibration	NIST traceable calibra	NIST traceable calibration w/ data included					

<sup>[1]</sup> Handle temperatures outside the usable will cause damage to the probe. \* PRT Information from www.accumac.com.

98

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## Additel 282 **Dual-Channel Reference Thermometer Readout**



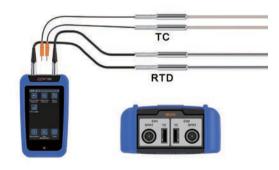
- **Reference Level Accuracies**
- **Dual Measurement Channels**
- **RTD and TC Inputs**
- **Smart Style Probe Connections**
- **Large Smartphone Like Touchscreen**
- **Resistance Ratio Measurement Technology**
- **Bluetooth & USB Communications**
- **Built-in Sensor Library**
- **Datalogging**
- **IP67 Rated**
- **Rugged Handheld Construction**
- Rechargeable Lithium Battery



#### **OVERVIEW**

Additel's 282 Reference Thermometer Readout delivers the best possible accuracies and features in the palm of your hand! With accuracy capabilities on par with laboratory grade thermometers, the ADT282 is capable of handling even your most critical measurements. This ultra-high precision readout features dual analog channels designed to facilitate comparison measurements and meet all of your temperature measurement needs. The easy to use touchscreen makes navigating the well-designed menus a time saving and enjoyable experience. The LEMO style smart connectors help to ensure that your probe calibration information is never in question. The ADT282 Reference Thermometer Readout helps makes metrology simple and will quickly become your new go-to when reliable temperature measurements are a must.





\*Read up to two channels simultaneously

#### **Main Features**

#### 1mk temperature resolution, 0.1mΩ/0.1uV electrical measurement resolution

Reliable temperature metrology requires a stable repeatable measurement device. The ADT282 supports stability and uniformity testing of liquid temperature baths, thermocouple calibration furnaces, and dry well calibrators. The highly accurate dual channels of the ADT282 support deviation and uniformity studies. A very capable standard is required for the measurement resolution of the thermometer readout in these situations. The ADT282's superior measurement performance and dual-channel configuration easily meet these measurement needs.



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#### **Main Features**

#### Metrology Made Simple

#### **Dual Channels**

**CHAMOIS METROLOGY LTD** 

The model ADT282 includes dual inputs which provide support for a multitude of resistive type sensors (RTD's) as well as thermocouples (TC's). Both channels can be displayed simultaneously which allows for comparison measurements and a host of other statistical analysis capabilities. And the Additel 282 allows for easy differential measurement selection for T1-T2.



#### Reference Measurement Technology



Additel's 282 Reference Thermometer Readout utilizes a ratio measurement technology which provides an unmatched performance in stability and drift. In order to ensure a very small temperature drift coefficient and reliable long-term stability, the ADT282 uses current reversal techniques to cancel EMF effects and a ratio technology to cancel the A/D converter offset. This highly advanced technology has not been available in a handheld device until now!

#### **Smart Style Probe Connections**

In order to facilitate quick and reliable probe connections, the ADT282 has been configured with smart connection ports for probes. Both channels atop the reference readout utilize 6 pin Lemo style smart connectors for RTD probes and mini-TC ports for thermocouple probes. The thermocouple connection points utilize an imbedded temperature sensor which allows for both internal and external cold junction compensation. With the smart probe connectors, the ADT282 utilizes a user-selectable probe lock feature to pair the probe with the channel it was calibrated with in a system calibration.



#### **One Touch Control Center**



In order to improve the user's experience and speed of use, we have designed a single touch menu option that navigates users to a control center panel. The functions from the control panel include: Date, Battery status, Screen lock, Bluetooth on/off, Speaker on/off, Snapshot, Smart diagnosis center button.

#### **BlueTooth**

The ADT282 comes with standard Bluetooth communications capabilities and is supported by Additel's Mobile Link App. This very useful feature will change the way you work as it provides a remote view of the ADT282 display at a distance, up to 20 meters on your personal mobile device.



#### **Datalogging**



Temperature sensors and instruments used in the field often require regular calibration. In many cases, the disassembly of equipment can impact productivity. Fixed sensors can be tested in process utilizing the ADT282 datalogging capabilities. In order to accurately monitor temperature changes, this process may take several minutes or even hours to complete. ADT282 has built-in powerful data logging function and supports multi-parameters data recording, trend curve display, partial curve observation, statistical result viewing, data storage capacity up to 8G to help with these applications.

#### **Sensor Library**

The ADT282 has an extensive built-in temperature sensor library, including ITS-90, CVD, Standard TC,13 types of industrial RTDs and 15 types of industrial thermocouples, and also supports sensor customization. The user can also edit the probe coefficients according to the ITS-90, CVD formulas and the R0 parameter of the industrial RTDs. The extensive probe library capabilities also support coefficient input methods for standard thermocouple types.



100



#### **SPECIFICATIONS**

#### **General Specifications**

<b>Technical Specificatio</b>	ns			
Display	5.0 inch 480 x 800 TFT LCD capacitive screen			
Size	16.97" x 4.13" x 2.04" (177 mm x 105 mm x 52 mm)			
Weight	1.5 lbs. (0.65 Kg)			
Power Supply	6600mAh, 23.8Wh lithium battery, charging time about 6 hours, battery pack can be charged independent. Battery life typically 16 hours			
Environment	Specification guaranteed temperature range: (10~30) °C Working Temperature: (-10~50) °C Storage temperature: (-20~70) °C Humidity: 0% ~ 95% RH, non-condensing			
Warm-Up Time	10 minutes			
Ports Protection Voltage	50V max			
CE Certificate	TUV IEC61326, IEC61010			
Rohs Compliance	Rohs II Directive 2011/65/EU,EN50581:2012			
IP Protection Level	IP67, 1 meter drop test			
Communication	Isolate USB-TYPEC (slave), Bluetooth BLE			
Input Channels	CH1, CH2 analog channel, 6 pins smart lemo ports for RTD probe; MINI-TC ports for TC probe			
Measurement Display	Single channel, dual channel, differential (e.g T1-T2)			
Measuring Rates	CH1, CH2 analog channels alternately and cyclically measure RTD measuring rate: 1.6S/single channel, 1.6S/dual channel TC measuring rate: 0.8S/single channel, 0.8S/dual channel			
Measurement Units	°C, °F, K			
Statistics	Max, Min, Avg			

#### **Measurement Specifications**

Specification					
	RTD Types	ITS-90, CVD, Ohms, Pt100 (385), Pt10 (385), Pt25 (385), Pt50 (385), Pt100 (3916), Pt100 (3926), Pt100 (391), Cu100 (428), Cu50 (428), Cu10 (427), Ni100 (617), Ni100 (618), Ni120 (672), and custom RTD			
	Resistance Accuracy	$0400\Omega\text{:}\ \pm0.5\text{m}\Omega\text{@}\ (020\Omega), \pm25\text{ppm}\text{@}\ (20400\Omega)$			
PRT Measurement	Measurement range	-200°C ~ 850°C			
T IV Wedsurement	Resolution	±0.1mΩ or 0.001°C			
	Connection Type	4-wire smart connection			
	Excitation Current	1 mA - alternating constant current			
	Temperature Coefficient	±2ppm FS/°C (-10°C~10°C and 30°C~50°C)			
	TC Types	mV, S, R, B, K, N, E, J, T, C, D, G, L, U, LR, A, 10uV/°C, 1mV/°C, Standard TC			
	Electrical Measurement	-10~75mV: 50ppm RDG+2uV			
	TC measurement range	-270°C ~ 1800°C			
	Resolution	±0.1uV or 0.001°C			
TC Measurement	Connection Type	Mini-TC			
	CJC compensation methods	Internal, external or manual entry			
	Temperature Coefficient	±5ppm FS/°C (-10°C~10°C and 30°C~50°C)			
	Internal CJC Specification	±0.15°C (-10°C~50°C)			

101



#### **Accuracy Specifications**

#### **Metrology Made Simple**

Accuracy (°C)										
T, °C	ADT282			Readout with selected Probe Accuracy (°C)*						
1, 0	Rx,Ω	readout only ( C)	AM1760	AM1751	AM1730	AM1640	AM1660	AM1710	AM1612-2	AM1612-1
-200	18	0.005	0.013	0.021	0.021	0.053	0.053	n/a	0.072	n/a
-40	84	0.005	0.013	0.018	0.018	0.042	0.042	0.018	0.051	0.051
0	100	0.006	0.009	0.014	0.014	0.036	0.036	0.014	0.051	0.051
100	140	0.009	[1]	[1]	[1]	[1]	[1]	0.019	0.051	0.051
160	163	0.011	[1]	[1]	[1]	[1]	[1]	0.023	0.052	0.052
232	190	0.013	0.019	0.024	0.024	0.059	0.059	n/a	n/a	n/a
420	257	0.018	0.027	0.033	0.033	0.077	0.077	n/a	n/a	n/a
660	338	0.026	0.040	0.046	n/a	n/a	0.109	n/a	n/a	n/a

Note: [1] - These are non-standard calibration points, some probes are not calibrated at 100°C and/or 160°C. \*Includes readout accuracy, probe calibration, and probe drift.(K=2)

#### **Thermocouple Measurement**

			A 001180 011 (°C)	A (90)	
Туре	Temperat	ure Range (°C)	Accuracy (°C) External CJC compensation (1 year)	Accuracy (°C) Internal CJC compensation (1 year)	
		-50~0	0.51	0.53	
s	-50 to 1768	0~100	0.37	0.40	
		100~1768	0.28	0.32	
		-50~0	0.54	0.56	
R	-50 to 1768	0~200	0.38	0.41	
		200~1768	0.25	0.29	
		200~300	1.01	1.02	
	0.4.4000	300~500	0.66	0.68	
В	0 to 1820	500~800	0.41	0.44	
		800~1820	0.28	0.32	
		-250 to -200	0.48	0.50	
.,	070 / 4070	-200 to -100	0.15	0.21	
K	-270 to 1372	-100 to 600	0.08	0.17	
		600 to 1372	0.14	0.21	
		-250 to -200	0.76	0.77	
N	-270 to 1300	-200 to -100	0.22	0.27	
		-100 to 1300	0.12	0.19	
		-250~-200	0.26	0.30	
_	070 / 4000	-200~-100	0.10	0.18	
E	-270 to 1000	-100~700	0.06	0.16	
		700~1000	0.08	0.17	
		-210~-100	0.13	0.20	
J	-210~1200	-100~700	0.06	0.16	
		700~1200	0.10	0.18	
т		-250~-100	0.36	0.39	
	-270 to 400	-100~0	0.08	0.17	
		0~400	0.05	0.16	
		0 to 1000	0.16	0.22	
С	0 to 2315	1000 to 1800	0.26	0.30	
		1800 to 2315	0.42	0.45	



# **SPECIFICATIONS**

Metrology Made Simple

hermocouple Measurement (Environment Temperature: 20±10°C)				
Туре	Temperatu	ıre Range (°C)	Accuracy (°C) External CJC compensation (1 year)	Accuracy (°C) Internal CJC compensation (1 year)
		0~100	0.21	0.26
	0.0045	100~1200	0.16	0.22
D	0~2315	1200~2000	0.27	0.31
		2000~2315	0.42	0.45
	0 to 2315	50~100	0.60	0.62
		100~200	0.38	0.41
G		200~400	0.24	0.28
		400~1500	0.16	0.22
		1500~2315	0.32	0.35
		-200 to -100	0.07	0.17
L	-200 to 900	-100 to 400	0.06	0.16
		400 to 900	0.07	0.17
U	-200 to 600	-200 to 0	0.14	0.21
U	-200 10 600	0 to 600	0.05	0.16
LR	-200~800	-200~0	0.09	0.17
-11	200-000	0~800	0.06	0.16
_		0~1200	0.20	0.25
Α	0~2500	1200~2000	0.33	0.36
		2000~2500	0.48	0.50

- 1. The index is based on the accuracy of the thermocouple electrical measurement, does not include the accuracy of the thermocouple itself and the fixed cold junction compensation at 0 °C.
- Combined accuracy specifications of probe and readout are calculated using the RSS method.
   Additel provides standard S-typeTC probe with MINI-TC connector.

# **Ordering Information**

#### **Model Number**

#### ADT282

#### Accessories

Accessories (Included)			
Model	Description	QTY	
9813-X	Power Adapter, external power adapter for Additel 282 Thermometer Readout	1 pc	
9052	USB Cable type A to type C	1 pc	
9704	Chargeable Li-ion battery	1 pc	
	ISO 17025 accredited calibration certificate	1 pc	

Optional Accessories			
Model	Description		
9070	Smart connector for reference PRT used with ADT875, ADT878, and ADT282		
9071	Connector Adapter from smart connector to 4-wire with gold-plated spades for AM17XX PRTs		
9072	Smart connector with clamps		
9080	Cable kits (including TC plug, compensation cable, S,R,K,J,T,E,N) $$		
9918-SC	Soft carrying case, with space for instrument, test leads, and accessories		
9905	Carrying case for handheld calibrators and readouts with space for two PRTs		

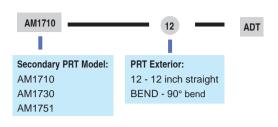
<sup>\*</sup>See page #104 for ordering info regarding common probes used with the ADT282.

103

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# **Secondary PRT Ordering Information**







# **Secondary PRT Information**

Specification	AM1710 Series	AM1730 Series	AM1751 Series
Temperature Range	-60°C to 160°C	-200°C to 420°C	-200°C to 670°C
Resistance at 0°C	Nominal 100Ω		
Temperature Coefficient	0.003925 Ω / Ω / °C		
Accuracy	±0.025°C at -40°C ±0.025°C at -196°C ±0.015°C at 0.01°C ±0.015°C at 0.01°C ±0.025°C at 160°C ±0.035°C at 420°C		±0.025°C at -196°C ±0.015°C at 0.01°C ±0.035°C at 420°C ±0.05°C at 661°C
Drift	±0.01°C at TPW after 100 hours at 160°C	$\pm$ 0.01°C at TPW after 100 hours at 420°C	$\pm$ 0.01°C at TPW after 100 hours at 661°C
Short Term Stability		±0.007°C	
Thermal Shock	±0.005°C after 10	times thermal cycles from minimum to max	imum temperatures
Hysteresis		<=0.005°C	
Self-heating	50 mW/°C		
Response Time	9 seconds for 63% response to step change in water moving at 3 feet per second		
Measurement Current	0.5 mA or 1 mA		
Sensor Length	32 mm		
Sensor Location		5 mm from tip	
Insulation Resistance		>1000 $\mbox{M}\Omega$ at room temperature	
Sheath Material	Stainless Steel	Inco	nel <sup>m</sup>
	<b>AM1710-12-ADT</b> 0.25 in dia X 12 in (6.35 mm X 305 mm)	<b>AM1730-12-ADT</b> 0.25 in dia X 12 in (6.35 mm X 305 mm)	<b>AM1751-12-ADT</b> 0.25 in dia X 12 in (6.35 mm X 305 mm)
Dimension			` , ,
External Leads	Teflo	on <sup>tm</sup> –insulated copper wire, 4 leads, 2.5 me	eters
Handle Dimension		15 mm (OD) x 65 mm (L)	
Handle Temperature Range <sup>[1]</sup>	-50°C to 160°C	-50°C to	180°C
Optional Calibration	NIST tr	aceable calibration and data available per i	request

<sup>[1]</sup> Handle temperature outside this range will cause damage to the probe. \* PRT Information from www.accumac.com



# Additel 878 Reference Dry Well Calibrators



- Three models ranging from -40°C to 700°C
- Reference level performance in accuracy, stability and uniformity
- Quick to temperature
- Two-channel readout measures RTDs and TCs, and provides task documentation
- **Full HART communicator (PC Option)**
- Optional external temperature control
- Wi-Fi and Bluetooth capable
- Color touch screen display
- Quick-Push connectors (PC Option)
- Set point control by reference
- Self-calibration feature
- Optional TPW kit for built-in automatic realization (ADT878-160 only)
- Built-in automatic PRT annealing feature (ADT878-700 only)

#### **OVERVIEW**

We are taking temperature calibration to the next level with the Additel 878 Reference Dry Well Calibrators. If you are looking for the best dry well on the market, then look no further! Additel's commitment to continuous improvement, quality and time saving features are on full display in the ADT878 series. With three models to choose from, ranging from -40 to 700°C, you will find the perfect fit for your calibration needs. The Process Calibrator option adds an external reference input, a two-channel readout for UUT's and a full complement of capabilities to help with everything from measuring temperature sensors, to calibrating thermocouples, self-calibrating the Reference Well and configuring HART transmitters. Each unit comes standard with a large touchscreen display, dual-zone control and Additel's commitment to the best customer service in the industry. We are certain that you will be blown away by the outstanding performance of these game-changing Reference Dry Wells!



#### **Process Calibrator Option**

# Metrology Made Simple

Each model can be purchased with our Process Calibrator (PC) option. This option combines the many features found in a fully functional HART documenting process calibrator with the reference grade dry well. This option includes the ability to measure a reference PRT, with virtually any connection type, and two device under test channels which can measure, mA, voltage, switch, RTD or thermocouple. In addition to these measurement functions, this calibrator has full documenting capability of creating tasks, saving as found and as left results, as well as communication with HART-smart transmitters. The process calibrator option also has an on board full HART communicator which allows users to read, configure and calibrate HART transmitters. The snap shot feature allows you to capture all information displayed on the screen with the push of a button. This optional add-on allows for data logging of all channels on an auto step function. By utilizing the reference PRT, you can select to control to the dry well set point using the internal sensor or the external reference PRT.

#### **Self-Calibration**

We believe using an external reference probe as your standard is the best way to perform your temperature calibration. But we also recognize this method is not always necessary or convenient and depending on the application, using the internal control sensor would be preferred. Traditionally, the internal control sensor has a wide accuracy which can largely be contributed to its long-term drift. We've built-in a self-calibration feature allowing you to run an automated calibration of the internal control sensor using your external reference. With literally a few selections the calibration will run automatically giving you a fresh, traceable calibration of the control sensor which will improve its accuracy as you will not have to account for its long term drift when used as the reference.

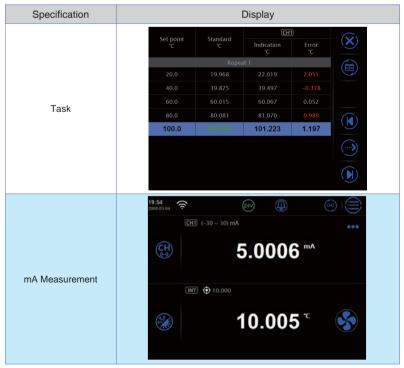
#### **Automation Features**

Traditionally, dry wells were simply a stable heat source. To enhance the usability of our Reference Dry Wells, we've added automation features enabling you to utilize these amazing devices as a highly stable heat source, triple point of water maintenance apparatus, and annealing furnace.

Combined with the ADT878-TPW-KIT, the ADT878-160 Reference Dry Well can be used to automatically realize and maintain a triple point of water cell. Traditional methods take time and practice to realize the triple point of water. Additel has now simplified this process with an automatic TPW realization feature. Simply insert the cell and PRT into the Reference Dry Well and run the procedure. The automation in the firmware will alert when the cell is super cooled. Remove the cell and give it a shake and now you can maintain the triple point in the reference well. This is very useful to check the drift of your PRT. For more information, please see our ADT878-TPW-KIT data sheet.

When you purchase our 700°C Reference Dry Well, you will find our automatic annealing feature used to anneal PRTs. We have preconfigured annealing procedures that set the temperature annealing time and cool down rate. This feature, also lets you create your own annealing procedures.

# **FEATURES**



Visit our website at www.additel.com or call today (1)714-998-6899



Non-PC version PC version



Process Calibrator Optional Electronics

# **FEATURES**



# **Metrology Made Simple**







# **SPECIFICATIONS**

eference Dry Well Specifications  Metrology			
Specification	878-160	878-425	878-700
mperature Range at 23°C	-40°C to 160°C	33°C to 425°C	33°C to 700°C
			±0.20°C at 33°C
Display Accuracy	±0.1°C at Full Range	±0.2°C at Full Range	±0.20°C at 425°C
			±0.25°C at 660°C
		±0.010°C at 100°C	±0.010°C at 100°C
Stability (30 min)	±0.005°C at Full Range	±0.015°C at 225°C	±0.020°C at 425°C
		±0.020°C at 425°C	±0.030°C at 700°C
	±0.035°C at -40°C	±0.10°C at 100°C	±0.10°C at 100°C
Axial Uniformity at 60 mm (2.4 in)	±0.020°C at 0°C	±0.15°C at 225°C	±0.25°C at 425°C
at 00 mm (2.4 m)	±0.050°C at 160°C	±0.25°C at 425°C	±0.40°C at 700°C
	±0.050°C at -40°C	±0.15°C at 100°C	±0.15°C at 100°C
Axial Uniformity at 80 mm (3.15 in)	±0.040°C at 0°C	±0.20°C at 225°C	±0.30°C at 425°C
at 00 mm (0.10 m)	±0.050°C at 160°C	±0.30°C at 425°C	±0.60°C at 700°C
		±0.025°C at 100°C	±0.025°C at 100°C
Radial Uniformity	±0.01°C at Full Range	±0.030°C at 225°C	±0.040°C at 425°C

		±0.25°C at 660°C	
	±0.010°C at 100°C	±0.010°C at 100°C	
±0.005°C at Full Range	±0.015°C at 225°C ±0.020°C at 425°C		
	±0.020°C at 425°C	±0.030°C at 700°C	
±0.035°C at -40°C	±0.10°C at 100°C	±0.10°C at 100°C	
±0.020°C at 0°C	±0.15°C at 225°C	±0.25°C at 425°C	
±0.050°C at 160°C	±0.25°C at 425°C	±0.40°C at 700°C	
±0.050°C at -40°C	±0.15°C at 100°C	±0.15°C at 100°C	
±0.040°C at 0°C	±0.20°C at 225°C	±0.30°C at 425°C	
±0.050°C at 160°C	±0.30°C at 425°C	±0.60°C at 700°C	
	±0.025°C at 100°C	±0.025°C at 100°C	
±0.01°C at Full Range	±0.030°C at 225°C	±0.040°C at 425°C	
	±0.040°C at 425°C	±0.060°C at 700°C	
		±0.02°C at 100°C	
±0.08°C (Display Sensor)		±0.05°C at 425°C	
	<b>C</b> 0.136.7	±0.15°C at 700°C	
		±0.01°C at 100°C	
±0.010°C (External Sensor)		±0.02°C at 425°C	
	Concery	±0.03°C at 700°C	
0.025°C	0.04°C 0.07°C		
8°C to 38°C guaranteed accuracy			
8°C to 38°C guaranteed accuracy			
8°C to 38°C guaranteed accuracy 0°C to 50°C, 0% to 90% RH non-condens	sing		
	sing -20°C to 60°C		
	-20°C to 60°C	193 mm (7.60 in)	
0°C to 50°C, 0% to 90% RH non-condens	-20°C to 60°C	193 mm (7.60 in) 30.8 mm (1.21 in)	
0°C to 50°C, 0% to 90% RH non-condens	-20°C to 60°C	30.8 mm (1.21 in)	
0°C to 50°C, 0% to 90% RH non-condenses	-20°C to 60°C		
0°C to 50°C, 0% to 90% RH non-condense 160 mm (6.30 in) 31.9 mm (1.26 in) 4 min: -40°C to 23°C	-20°C to 60°C	30.8 mm (1.21 in)	
0°C to 50°C, 0% to 90% RH non-condense 160 mm (6.30 in) 31.9 mm (1.26 in) 4 min: -40°C to 23°C 10 min: 23°C to 160°C	-20°C to 60°C  15 min: 23°C to 425°C	30.8 mm (1.21 in) 25 min: 23°C to 700°C	
0°C to 50°C, 0% to 90% RH non-condenses  160 mm (6.30 in)  31.9 mm (1.26 in)  4 min: -40°C to 23°C  10 min: 23°C to 160°C  8 min: 160°C to 23°C	-20°C to 60°C  -15 min: 23°C to 425°C  24 min: 425°C to 100°C	30.8 mm (1.21 in) 25 min: 23°C to 700°C 30 min: 700°C to 100°C	
0°C to 50°C, 0% to 90% RH non-condenses  160 mm (6.30 in)  31.9 mm (1.26 in)  4 min: -40°C to 23°C  10 min: 23°C to 160°C  8 min: 160°C to 23°C	-20°C to 60°C  15 min: 23°C to 425°C  24 min: 425°C to 100°C  15 min: 100°C to 50°C	30.8 mm (1.21 in) 25 min: 23°C to 700°C 30 min: 700°C to 100°C	
0°C to 50°C, 0% to 90% RH non-condenses  160 mm (6.30 in)  31.9 mm (1.26 in)  4 min: -40°C to 23°C  10 min: 23°C to 160°C  8 min: 160°C to 23°C	-20°C to 60°C  15 min: 23°C to 425°C  24 min: 425°C to 100°C  15 min: 100°C to 50°C	30.8 mm (1.21 in) 25 min: 23°C to 700°C 30 min: 700°C to 100°C	
0°C to 50°C, 0% to 90% RH non-condents  160 mm (6.30 in)  31.9 mm (1.26 in)  4 min: -40°C to 23°C  10 min: 23°C to 160°C  8 min: 160°C to 23°C  15 min: 23°C to -40°C	-20°C to 60°C  -15 min: 23°C to 425°C  24 min: 425°C to 100°C  15 min: 100°C to 50°C  10 min  0.001°C	30.8 mm (1.21 in)  25 min: 23°C to 700°C  30 min: 700°C to 100°C  15 min: 100°C to 50°C	
0°C to 50°C, 0% to 90% RH non-condents  160 mm (6.30 in)  31.9 mm (1.26 in)  4 min: -40°C to 23°C  10 min: 23°C to 160°C  8 min: 160°C to 23°C  15 min: 23°C to -40°C	-20°C to 60°C  -15 min: 23°C to 425°C  24 min: 425°C to 100°C  15 min: 100°C to 50°C  10 min  0.001°C  °C, °F, and K	30.8 mm (1.21 in)  25 min: 23°C to 700°C  30 min: 700°C to 100°C  15 min: 100°C to 50°C	
0°C to 50°C, 0% to 90% RH non-condents  160 mm (6.30 in)  31.9 mm (1.26 in)  4 min: -40°C to 23°C  10 min: 23°C to 160°C  8 min: 160°C to 23°C  15 min: 23°C to -40°C	-20°C to 60°C  -20°C to 60°C  15 min: 23°C to 425°C  24 min: 425°C to 100°C  15 min: 100°C to 50°C  10 min  0.001°C  °C, °F, and K  n (165 mm) color touch so	30.8 mm (1.21 in)  25 min: 23°C to 700°C  30 min: 700°C to 100°C  15 min: 100°C to 50°C	
0°C to 50°C, 0% to 90% RH non-condents  160 mm (6.30 in)  31.9 mm (1.26 in)  4 min: -40°C to 23°C  10 min: 23°C to 160°C  8 min: 160°C to 23°C  15 min: 23°C to -40°C	-20°C to 60°C  -20°C to 60°C  15 min: 23°C to 425°C  24 min: 425°C to 100°C  15 min: 100°C to 50°C  10 min  0.001°C  °C, °F, and K  n (165 mm) color touch so  5 x 330 mm (6.69 x 13.58	30.8 mm (1.21 in)  25 min: 23°C to 700°C  30 min: 700°C to 100°C  15 min: 100°C to 50°C	
0°C to 50°C, 0% to 90% RH non-condents  160 mm (6.30 in)  31.9 mm (1.26 in)  4 min: -40°C to 23°C  10 min: 23°C to 160°C  8 min: 160°C to 23°C  15 min: 23°C to -40°C  6.5 in  170 x 345  11.2 kg (24.7 lbs)  90-254 VAC, 45-65 Hz, 580 W	-20°C to 60°C  -20°C to 60°C  15 min: 23°C to 425°C  24 min: 425°C to 100°C  15 min: 100°C to 50°C  10 min  0.001°C  °C, °F, and K  n (165 mm) color touch so  5 x 330 mm (6.69 x 13.58	30.8 mm (1.21 in)  25 min: 23°C to 700°C  30 min: 700°C to 100°C  15 min: 100°C to 50°C  reen  x 13.0 in)  9.7 kg (21.4 lbs)  VAC, 45-65 Hz, 1400 W	
0°C to 50°C, 0% to 90% RH non-condents  160 mm (6.30 in)  31.9 mm (1.26 in)  4 min: -40°C to 23°C  10 min: 23°C to 160°C  8 min: 160°C to 23°C  15 min: 23°C to -40°C  6.5 ii  170 x 348  11.2 kg (24.7 lbs)  90-254 VAC, 45-65 Hz, 580 W  USB A	-20°C to 60°C  -20°C to 60°C  15 min: 23°C to 425°C  24 min: 425°C to 100°C  15 min: 100°C to 50°C  10 min  0.001°C  °C, °F, and K  n (165 mm) color touch so 5 x 330 mm (6.69 x 13.58	30.8 mm (1.21 in)  25 min: 23°C to 700°C  30 min: 700°C to 100°C  15 min: 100°C to 50°C  reen  x 13.0 in)  9.7 kg (21.4 lbs)  VAC, 45-65 Hz, 1400 W  etooth	
	±0.035°C at -40°C  ±0.020°C at 0°C  ±0.050°C at 160°C  ±0.050°C at -40°C  ±0.040°C at 0°C  ±0.050°C at 160°C  ±0.01°C at Full Range	#0.005°C at Full Range  #0.020°C at 425°C  #0.020°C at 425°C  #0.020°C at 425°C  #0.020°C at 100°C  #0.050°C at 160°C  #0.050°C at 160°C  #0.050°C at -40°C  #0.040°C at 0°C  #0.050°C at 225°C  #0.050°C at 225°C  #0.050°C at 225°C  #0.050°C at 225°C  #0.025°C at 100°C  #0.025°C at 100°C  #0.025°C at 100°C  #0.030°C at 225°C  #0.030°C at 225°C  #0.040°C at 425°C  #0.040°C at 425°C  #0.040°C at 425°C  #0.040°C at 425°C  #0.040°C (Display Sensor)  #0.05°C (Display Sensor)  #0.01°C (External Sensor)	

# Input Specifications (Process Calibrator [PC] Option)

Specification	Description
	±0.005°C at -40°C
Readout Accuracy	± 0.006°C at 0°C
	± 0.008°C at 50°C
	±0.009°C at 100°C
for 100 ohm PRT	±0.011°C at 160°C
(Probe Accuracy Not Included)	±0.015°C at 300°C
	±0.019°C at 425°C
	± 0.026°C at 660°C
	± 0.028°C at 700°C
Readout Resolution	0.1 mΩ
Reference Resistance	0.111102
Temperature Measurement Range	-200°C to 962°C
Reference Resistance	$0\Omega$ to $50\Omega$ : $\pm 1.25$ m $\Omega$
Accuracy	50 $\Omega$ to 400 $\Omega$ : $\pm$ 0.0025% RD
Reference Characterizations	ITS-90, CVD, IEC-751
Reference Measurement Capability	4-wire PRT
Reference Probe Connection	6-pin lemo smart connector and Quick-Push connectors to accept banana, mini-banana, large & small spade lug and bare wire connections
RTD Channels	2 channels. Both accept 2, 3, or 4-wire RTDs
RTD Measurement Accuracy	0Ω - 25Ω: ±0.002Ω
(excl sensor)	25Ω - 400Ω: 0.004% RD 400Ω - 4kΩ: 0.005% RD
	4001/ - 4K1/: 0.005% RD
RTD Measurement	0.1m0
RTD Measurement Resolution RTD Measurement	0.1mΩ
Resolution	0Ω to 4KΩ
Resolution RTD Measurement	0Ω to 4KΩ PT10, PT25, PT50, PT100, PT200, PT500, PT1000, CU10, CU50, CU100, NI100, NI120
Resolution RTD Measurement Resistance Range	0Ω to 4KΩ PT10, PT25, PT50, PT100, PT200, PT500,
Resolution RTD Measurement Resistance Range RTD Characterizations	0Ω to 4KΩ PT10, PT25, PT50, PT100, PT200, PT500, PT1000, CU10, CU50, CU100, NI100, NI120 Quick-Push connectors accept banana, mini-banana, large & small spade lug and
Resolution RTD Measurement Resistance Range RTD Characterizations RTD Connection	0Ω to 4KΩ PT10, PT25, PT50, PT100, PT200, PT500, PT1000, CU10, CU50, CU100, NI100, NI120 Quick-Push connectors accept banana, mini-banana, large & small spade lug and bare wire connections
Resolution RTD Measurement Resistance Range RTD Characterizations RTD Connection TC Channel	0Ω to 4KΩ  PT10, PT25, PT50, PT100, PT200, PT500, PT1000, CU10, CU50, CU100, NI100, NI120  Quick-Push connectors accept banana, mini-banana, large & small spade lug and bare wire connections  2  Accepting S, R, K, B, N, E, J, T, C, D, G, L,
Resolution RTD Measurement Resistance Range RTD Characterizations RTD Connection TC Channel TC Measurement Channels	0Ω to 4KΩ  PT10, PT25, PT50, PT100, PT200, PT500, PT1000, CU10, CU50, CU100, NI100, NI120  Quick-Push connectors accept banana, mini-banana, large & small spade lug and bare wire connections  2  Accepting S, R, K, B, N, E, J, T, C, D, G, L, and U
Resolution RTD Measurement Resistance Range RTD Characterizations RTD Connection TC Channel TC Measurement Channels TC Range	0Ω to 4KΩ  PT10, PT25, PT50, PT100, PT200, PT500, PT1000, CU10, CU50, CU100, NI100, NI120  Quick-Push connectors accept banana, mini-banana, large & small spade lug and bare wire connections  2  Accepting S, R, K, B, N, E, J, T, C, D, G, L, and U  -75 mV to 75 mV
Resolution RTD Measurement Resistance Range RTD Characterizations RTD Connection TC Channel TC Measurement Channels TC Range TC Resolution	0Ω to 4KΩ  PT10, PT25, PT50, PT100, PT200, PT500, PT1000, CU10, CU50, CU100, NI100, NI120  Quick-Push connectors accept banana, mini-banana, large & small spade lug and bare wire connections  2  Accepting S, R, K, B, N, E, J, T, C, D, G, L, and U  -75 mV to 75 mV  0.1 μV
Resolution RTD Measurement Resistance Range RTD Characterizations RTD Connection TC Channel TC Measurement Channels TC Range TC Resolution TC Voltage Accuracy	0Ω to 4KΩ  PT10, PT25, PT50, PT100, PT200, PT500, PT1000, CU10, CU50, CU100, NI100, NI120  Quick-Push connectors accept banana, mini-banana, large & small spade lug and bare wire connections  2  Accepting S, R, K, B, N, E, J, T, C, D, G, L, and U  -75 mV to 75 mV  0.1 μV  0.01% RD + 5 μV
Resolution RTD Measurement Resistance Range RTD Characterizations RTD Connection TC Channel TC Measurement Channels TC Range TC Resolution TC Voltage Accuracy Internal CJC Accuracy	0Ω to 4KΩ  PT10, PT25, PT50, PT100, PT200, PT500, PT1000, CU10, CU50, CU100, NI100, NI120  Quick-Push connectors accept banana, mini-banana, large & small spade lug and bare wire connections  2  Accepting S, R, K, B, N, E, J, T, C, D, G, L, and U  -75 mV to 75 mV  0.1 μV  0.01% RD + 5 μV  ±0.2°C (ambient from 0°C to 50°C)



# Metrology Made Simple

Specification	Description	
Voltage Ranges	-12 V to 12 V and -30 V to 30 V	
Voltage Accuracy	±0.01% RD + 0.6 mV	
Voltage Resolution	0.1 mV; Input impedance: >1M $\Omega$	
Switch Test	Mechanical or Electrical	
DC 24V Output	24 V ±0.5 V, MAX 60 mA	
Hart Communicator	Read, configure and calibrate HART devices - DD files updated periodically Optional - (order ADT875PC)	
Documentation	Up to 1,000 tasks which store up to 10 results each containing as found and as left data. Snap shot feature allows for screen captures. Records auto step and ramp functions.	
	ADT878 (PC)-160: ±0.005°C/°C	
	ADT878 (PC)-425/700: ±0.005°C/°C	
	Ref Readout: ±1 ppm FS/°C	
Temperature Coefficient 0°C to 13°C and 33°C to 50°C	RTD Readouts: ±1 ppm FS/°C	
	TC Readouts: ±5 ppm FS/°C	
	Current: ±5 ppm FS/°C	
	Voltage: ±5 ppm FS/°C	

# TC Measurement Specification and Calculation (Process Calibrator [PC] Option)

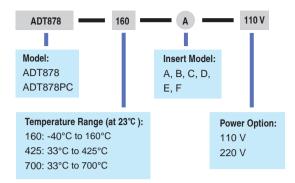
ТС Туре	Temperature (°C)	Error (°C) <sup>[1]</sup>	ТС Туре	Temperature (°C)	Error (°C) <sup>[1]</sup>
	250	±1.99		-200	±0.28
	300	±1.65		-40	±0.14
В	425	±1.18	Т	0	±0.13
В	660	±0.81		160	±0.11
	700	±0.77		300	±0.11
	1768	±0.56		400	±0.11
	-200	±0.29		-200	±0.46
	-40	±0.13		-40	±0.20
	0	±0.13		0	±0.19
	160	±0.14		160	±0.17
K	300	±0.15	N	300	±0.17
	425	±0.16		425	±0.17
	660	±0.18		660	±0.19
	700	±0.19		700	±0.19
	1000	±0.31		1000	±0.27
	-200	±0.16		-50	±1.25
	-40	±0.09		-40	±1.17
	0	±0.09		0	±0.93
	160	±0.08		160	±0.63
Е	300	±0.09	S	300	±0.57
	425	±0.10		425	±0.55
	660	±0.12		660	±0.54
	700	±0.13		700	±0.53
	1000	±0.17		1768	±0.66
	-210	±0.22		-50	±1.33
	-40	±0.10		-40	±1.23
	0	±0.10		0	±0.95
	160	±0.11		160	±0.61
J	300	±0.12	R	300	±0.54
	425	±0.13		425	±0.51
	660	±0.14		660	±0.48
	700	±0.14		700	±0.48
	1000	±0.21		1768	±0.58

[1] Excluding cold junction compensation errors.



# **Ordering Information**

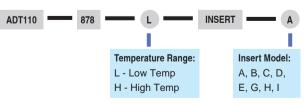
#### Model Number



#### Accessories

Standard Accessories			
Model	Quantity	Picture	
Reference Dry Well and selected insert	1 pc.		
Power cable	1 pc.		
USB Cable	1 pc.		
Insert removal tool	1 pc.		
Thermal Shield (ADT878/PC-425/700 only)	1 pc.	TO	
Silica gel plugs (ADT878/PC-160 only)	1 set (3 pcs.)	11	
Insulation plug (ADT878/PC-160 only)	1 pc.	-	
Test leads (ADT878PC only)	2 sets (4 pcs.)		
ISO 17025 Accredited calibration	1 pc.		

# Insert Ordering Information



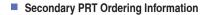
# **Metrology Made Simple**

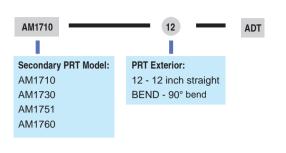
Optional Accessories				
Model	Description	Picture		
9915-878	Carry Case for ADT878- 160/425/700 with wheels			
ADT110-878-X- INSERT-X	Insert for ADT878, see insert ordering information on the next page			
AM17XX-12-ADT	Secondary PRT with dry well connector, see PRT information on the next page			
AM17XX-BEND-ADT	Bend Secondary PRT with dry well connector, see PRT information on the next page	2		
9070	Smart connector for reference PRT used with ADT878 Dry Well Calibrator			
9071	Connector Adapter from smart connector to 4-wire with gold- plated spades for ADT878 Dry Well Calibrator	104		
9072	Smart connector with clamps for reference PRT used with ADT878 Dry Well Calibrator	M		
9080	Cable Kit (includes TC plug, compensation cable, S,R,K,J,T,E,N)			
ADT878-TPW-KIT	Triple point of water cell kit (see ADT878-TPW-KIT for details)	9		

# ■ Insert Information

Insert Information			
Model	Specification	Model	Specification
Α	High Temp  1/4 in 3/16 in  3/8 in 1/4 in 1/8 in  1/4 in Low Temp	E	High Temp 3mm 1/4 in 10mm 6mm Low Temp
В	High Temp 1/4 in 3/16 in 3/16 in 3/16 in 1/4 in Low Temp	G	High Temp  1/4 in 3mm  8mm  4mm  Low Temp
С	High Temp  1/4 in  1/4 in  1/4 in  Low Temp	Н	High Temp 1/4 in 12mm 1/4 in 10mm 1/4 in 1
D	High Temp  3mm  1/4 in  3mm  Low Temp	I	High Temp 1/4 in 1/4 in 1/4 in Low Temp

<sup>\*</sup> Updated insert information at www.additel.com









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# Secondary PRT Information

Specification	AM1710 Series	AM1730 Series	AM1751 Series	AM1760 Series
Temperature Range [3]	-60°C to 160°C	-200°C to 420°C	-200°C to 670°C	-200°C to 670°C
Resistance at 0°C		Nomin	al 100Ω	
Temperature Coefficient		0.003925	5 Ω / Ω / °C	
Calibrated Accuracy (k=2) <sup>[2][3]</sup>	±0.025°C at -40°C ±0.015°C at 0.01°C ±0.025°C at 160°C	±0.025°C at -40°C ±0.015°C at 0.01°C ±0.035°C at 420°C	±0.025°C at -40°C ±0.015°C at 0.01°C ±0.035°C at 420°C ±0.05°C at 661°C	±0.010°C at -196°C ±0.006°C at 0.01°C ±0.015°C at 420°C ±0.025°C at 661°C
Drift	±0.01°C at TPW after 100 hours at 160°C	±0.01°C at TPW after 100 hours at 420°C	±0.01°C at TPW after 100 hours at 661°C	±0.004°C at TPW after 100 hours at 661°C
Short Term Stability		±0.007°C		±0.002°C
Thermal Shock	±0.002°C after (10) thermal cycles from minimum to maximum temperatures  ±0.005°C after (10) thermal cycles from minimum maximum temperatures			
Hysteresis	<=0.005°C <=0.001°C			
Self-heating	50 mW/°C 0.0015°C at 0.5mA			
Response Time	9 seconds for 63% response to step change in water moving at 3 feet per second			
Measurement Current	0.5 mA or 1 mA			
Sensor Length	32 mm 42 mm			
Sensor Location	5 mm from tip			
Insulation Resistance		>1000 MΩ at ro	om temperature	
Sheath Material	Stainless Steel		Inconel <sup>tm</sup>	
	AM1710-12-ADT AM1730-12-ADT AM1751-12-ADT 0.25 in dia X 12 in (6.35 mm X 305 mm) AM1751-12-ADT 0.25 in dia X 12 in (6.35 mm X 305 mm) X 305 mm)			<b>AM1760-12-ADT</b> 0.25 in dia X 12 in (6.35 mm X 305 mm)
Dimension	AM1710-BEND-ADT 0.25 in dia X 12 in (6.35 mm X 305 mm), 90° bend at 7.4 inch (190 mm) from probe end	AM1730-BEND-ADT 0.25 in dia X 12 in (6.35 mm X 305 mm), 90° bend at 9.6 inch (245 mm) from probe end		
External Leads	Teflon <sup>tm</sup> −insulated copper wire, 4 leads, 0.8 meters			
Handle Dimension	15 mm (OD) x 65 mm (L)			
Handle Temperature Range <sup>[1]</sup>	-50°C to 160°C -50°C to 180°C			
Calibration	NIST traceable calibration with data included. Accredited calibration available per request.			le per request.

<sup>[1]</sup> Handle temperatures outside this range will cause damage to the probe.

<sup>[2]</sup> Includes calibration and 100 hour drift.

<sup>[3]</sup> Probe calibration ranges may differ from probe temperature ranges (see Calibrated Accuracy for calibration ranges).

\* PRT Information from www.accumac.com

# ADT878-TPW-KIT Triple Point of Water Realization Kit





- One touch TPW cell realization
- Extremely affordable intrinsic standard
- Self-calibration feature
- Automatically update reference probe TPW values
- Easily maintain temperature working standards
- Fully self-contained

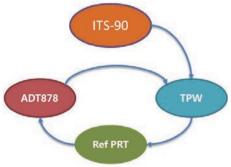
# **OVERVIEW**

The Additel 878 TPW Kit provides everything you need to utilize our model ADT878-160 Reference Dry Well as an intrinsic standard. The triple point value (0.01°C) is key to ITS-90 temperature probe calibration work. Traditional methods take time and practice to realize the triple point of water. Additel has now simplified this process with an automatic TPW realization feature. Simply insert the cell and PRT into the Reference Dry Well and run the preprogrammed procedure. The automation in the firmware will alert when the cell is super cooled. Remove the cell and give it a shake and now you can maintain the triple point in the reference well. With the help of this easy to use kit, users can quickly and easily realize and maintain our custom fit TPW cell, then record/update those ever critical TPW values for all your PRTs.

# **Accuracy Verification Loop**

The triple point of water (TPW) is a critical intrinsic standard and ITS-90 reference point that every owner of a reference PRT or SPRT should have. Using the TPW to check reference temperature probes is the most convenient and affordable way to ensure confidence in your measurements. By regularly checking the drift of your temperature sensor, you can know with certainty if your sensor is in tolerance or not. The International Temperature Scale of 1990 (ITS-90) supports the TPW to be a reliable standard to check your reference PRT. By using the ADT878-160 Reference Dry Well, you can maintain and realize the TPW cell, which in turn can verify your reference PRT. This helps to bring everything full circle, the reference PRT can be used in the self-calibration mode to validate the display accuracy of the ADT878.



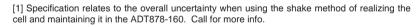


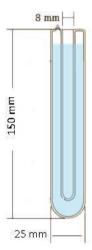


# **Accuracy Verification Loop**

### **SPECIFICATIONS**

Specification	Display	
Uncertainty	<0.0005°C [1]	
Immersion depth/ID	115 mm X 8 mm	
External Dimensions	150 mm X 25 mm	
Cell material	Borosilicate Glass	
Realization time	20 mins	
Estimated working time	2 hours	
Recommended thermal Fluid	Ethanol	
Warranty	1 year	





**TPW Cell Size** 

# **Ordering Information**

# Model Number



# Accessories

Description	Quantity	Picture	
9300-CELL TPW Cell	1 pc	Ű	
Cell basket	1 pc		
Basket cover	1 pc		
Basket Cover with Hole	1 pc	•	
Support ring	1 pc	0	
9300-TOOL Cell Removal Tool	1 pc		
Bottom Cushion	1 pc	•	

# Additel 875 **Series Dry Well Calibrators**





- Three models ranging from -40°C to 660°C
- Portable, rugged, and quick to temperature
- Metrology-level performance in stability, uniformity, accuracy and loading effect
- Dual-zone control
- Full HART field communicator
- Process calibrator option provides a multi-channel readout for a reference thermometer, RTDs and TCs, task documentation, and HART communication
- Color touch screen display
- Choose your own range option
- Set point control by reference
- Self-calibration feature

#### **OVERVIEW**

If you are serious about portable temperature calibration tools, then you know a good dry well calibrator is more than just a stable heat source. The Additel 875 Series Dry Well Calibrators combine excellent performance in stability, radial and axial uniformity, and loading with speed, ruggedness and portability. But we don't stop there! The Process Calibrator option adds the capabilities of a three-channel thermometer readout and a documenting process calibrator. We've also incorporated a unique option to select your own temperature range within the range of the model selected. We're calling this the CYOR option or Choose Your Own Range option. When you purchase the CYOR option, you pick the upper and lower temperature range needed and we calibrate and optimize the dry well's performance over your selected range. Each unit has a color touch screen display, dual-zone control, and much more. You are just going to love these new dry wells!



#### **Process Calibrator Option**

# Metrology Made Simple

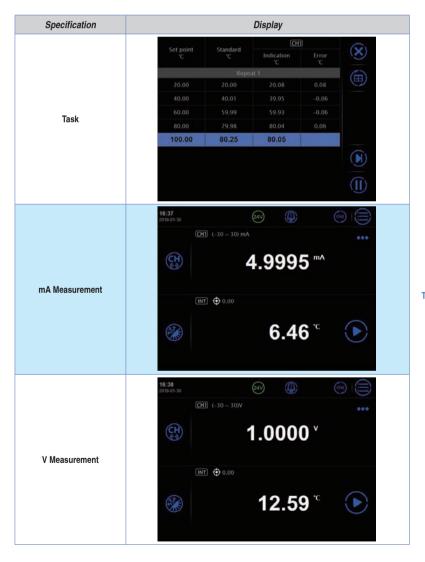
Each model offer has a Process Calibrator (PC) option. This process calibrator option combines the many features found in a fully functional HART documenting process calibrator with the temperature dry well. This option includes the ability to measure a reference PRT and two devices under test channels which can measure, mA, voltage, switch, RTD or thermocouple. In addition to these measurement functions, this calibrator has full documenting capability of creating tasks, saving as found and as left results, as well as reading, configuring and calibrating HART capable transmitters. The snap shot feature allows you to capture all information displayed on the screen with the push of a button. This optional add-on allows for data logging of all channels on an auto step function and a ramp function. By utilizing the reference PRT, you can select to control to the dry well set point using the internal sensor or the external reference PRT.

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#### **Self-Calibration**

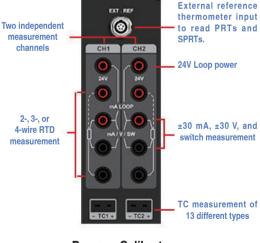
We believe using an external reference probe as your standard is the best way to perform your temperature calibration. But we also recognize this method is not always necessary or convenient and depending on the application, using the internal control sensor would be preferred. Traditionally, the internal control sensor has a wide accuracy which can largely be contributed to its long-term drift. We've built-in a self-calibration feature allowing you to run an automated calibration of the internal control sensor using your external reference. With literally a few selections the calibration will run automatically giving you a fresh, traceable calibration of the control sensor which will improve its accuracy as you will not have to account for its long term drift when used as the reference.

#### **FEATURES**





**PC** version Non-PC version



**Process Calibrator Optional Electronics** 



# **Metrology Made Simple**

# **FEATURES**



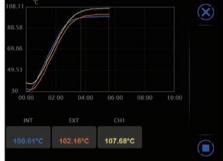


Remote Control





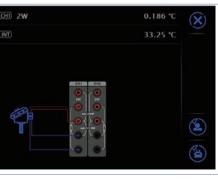
Data Logging



Stability Indicator



Connection Instruction







# **APPLICATIONS**

#### **Metrology Made Simple**





# **SPECIFICATIONS**

# **Base Unit Dry Well Specifications**

Metro	loav	Made	Simp	le
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Specification	875-155	875-350 875-660		
Temperature Range at 23°C	-40°C to 155°C	33°C to 350°C	33°C to 660°C	
			±0.3°C at 33°C	
Display Accuracy	$\pm$ 0.18°C at Full Range	$\pm$ 0.2°C at Full Range	±0.3°C at 420°C	
			±0.5°C at 660°C	
			±0.02°C at 33°C	
			±0.03°C at 50°C	
Stability (30 min)	±0.01°C at Full Range	±0.02°C at Full Range	±0.04°C at 420°C	
			±0.04°C at 660°C	
		±0.04°C at 33°C	±0.05°C at 33°C	
Axial Uniformity at 60 mm (2.4 in)	$\pm$ 0.07°C at Full Range	±0.1°C at 200°C	±0.3°C at 420°C	
		±0.2°C at 350°C	±0.5°C at 660°C	
		±0.01°C at 33°C	±0.02°C at 33°C	
Radial Uniformity	$\pm 0.01$ °C at Full Range	±0.015°C at 200°C	±0.05°C at 420°C	
		±0.02°C at 350°C	± 0.1°C at 660°C	
Loading Effect	±0.1°C (Display Sensor)	±0.15°C (Display Sensor)	$\pm$ 0.15°C (Display Sensor)	
Loading Ellect	±0.02°C (External Sensor)	±0.015°C (External Sensor)	$\pm$ 0.035°C (External Sensor)	
Hysteresis (Display Sensor)	0.025°C	0.03°C	0.1°C	
Environmental Conditions	8°C to 38°C guaranteed accuracy			
Environmental Conditions	0°C to 50°C, 0% to 90% RH non-condensing, 3000 M altitude for normal operation			
Storage Conditions	-20°C to 60°C			
Immersion Depth	145 mm (5.70 in) 150 mm(5.90 in)			
Insert OD	25.8 mm (1.02 in) 24.8 mm (0.98 in)			
	13 min: -40°C to 155°C			
Heating Time	5 min: -40°C to 23°C	10 min: 33°C to 350°C	15 min: 33°C to 660°C	
	8 min: 23°C to 155°C			
	28 min: 155°C to -40°C	15 min: 350°C to 100°C	23 min: 660°C to 100°C	
Cooling Time	8 min: 155°C to 23°C	10 min: 100°C to 50°C	12 min: 100°C to 50°C	
	20 min: 23°C to -40°C	10 min: 50°C to 33°C	12 min: 50°C to 33°C	
Typical Time to Stability		10 min		
Resolution		0.01°C		
Units		°C, °F, and K		
Display		6.5 in (165 mm) color touch screen		
Size (H x W x D)		320 x 170 x 330 mm (12.6 x 6.7 x 13.0 in)		
Weight	9.9 kg (21.8 lbs)	8.6 kg (	18.9 lbs)	
Power Requirements	90-254 VAC, 45-65 Hz, 580 W	90-254 VAC, 45	i-65 Hz, 1200 W	
	\	/ibration: 2 g (10-500 Hz), 30 min for 2 side	S	
Mechanical Testing	Impact: 4 g three times			
		Drop test: 500 mm (19.6 in)		
Communication		USB A, USB B, RJ45, WiFi, Bluetooth		
Localization	English, Chinese, Japanese, Russian, German, French, Italian, and Spanish			
Warranty	1 year			

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# Input Specifications (Process Calibrator [PC] Option)

Specification	Description		
	± 0.009°C at -40°C		
	±0.010°C at 0°C		
	±0.012°C at 50°C		
Readout Accuracy for 100 ohm PRT	±0.017°C at 155°C		
(Probe Accuracy Not Included)	±0.019°C at 200°C		
,	±0.026°C at 350°C		
	±0.030°C at 420°C		
	±0.042°C at 660°C		
Readout Resolution	0.5 mΩ		
Reference Resistance Range	0 Ω to 400 Ω		
Reference Resistance	0Ω to 50 Ω: $\pm$ 0.002 Ω		
Accuracy	50 $\Omega$ to 400 $\Omega$ : $\pm$ 40 ppm RD		
Reference Characterizations	ITS-90, CVD, IEC-751, Resistance		
Reference Measurement Capability	4-wire PRT		
	6-pin lemo smart connector		
RTD Channels	2		
DTD Massurement Assures	$0\Omega$ to $25\Omega$ : $\pm 0.002\Omega$		
RTD Measurement Accuracy (excl sensor)	25 $\Omega$ to 400 $\Omega$ : $\pm$ 80ppm RD		
Compliance	400 $\Omega$ to 4K $\Omega$ : $\pm$ 80ppm RD		
RTD Measurement	0Ω to 400Ω: 1 mΩ		
Resolution	400Ω to 4K Ω: 0.01Ω		
RTD Measurement Resistance Range	0Ω to $4ΚΩ$		
RTD Characterizations	PT10, PT25, PT50, PT100, PT200, PT500, PT1000, CU10, CU50, CU100, NI100, NI120		
RTD Connection	Four 4 mm input jacks		
RTD Channels	2 channels. Both accept 2, 3, or 4-wire RTDs		
TC Channel	2		
TC Measurement Channels	Mini TC terminals: Accepting S, R, K, B, N, E, J, T, C, D, G, L, and U		
TC Measurement Accuracy (excl sensor)	Type K: ±0.13°C at 0°C ±0.15°C at 155°C ±0.18°C at 350°C ±0.24°C at 660°C		
TC Range	–75 mV to 75 mV		
TC Resolution	0.0001 mV, Input Impedance >100 M $\Omega$		
TC Voltage Accuracy	0.02% RD + 5 μV		
Internal CJC Accuracy	±0.35°C (ambient from 0°C to 50°C)		
Current Range	–30 mA to 30 mA		
Current Accuracy	o.02% RD + 2 μA		

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Specification	Description	
Voltage Ranges	-12 V to 12 V and -30 V to 30 V	
Voltage Accuracy	±0.02% RD + 2 mV	
Voltage Resolution	0.001 V; Input impedance: > 1MΩ	
Switch Test	Mechanical or Electrical	
DC 24V Output	24V ±10%, MAX60 mA	
Hart Communicator	Read, configure and calibrate HART devices - DD files updated periodically Optional - (order ADT875PC)	
Documentation  Up to 1,000 tasks which store up to each containing as found and as Snap shot feature allows for screen Records auto step and ramp functio		
	ADT875 (PC)-155: ±0.005°C/°C	
	ADT875 (PC)-350/660: ±0.01°C/°C	
	Ref Readout: ±5 ppm FS/°C	
Temperature Coefficient 0°C to 8°C and 38°C to 50°C	RTD Readouts: ±2 ppm FS/°C	
	TC Readouts: ±5 ppm FS/°C	
	Current: ±5 ppm FS/°C	
	Voltage: ±5 ppm FS/°C	

# TC Measurement Specification and Calculation (Process Calibrator [PC] Option)

ТС Туре	Temperature (°C)	Error (°C) <sup>[1]</sup>	ТС Туре	Temperature (°C)	Error (°C)[1]
	250	±2		-40	±0.1
В	350	±1.44		0	±0.1
	660	±0.84	L	155	±0.12
	0	±0.38		350	±0.16
С	155	±0.34		660	±0.21
·	350	±0.33		-40	±0.2
	660	±0.38		0	±0.2
	0	±0.52	N	155	±0.19
D	155	±0.37		350	±0.2
	350	±0.33		660	±0.24
	660	±0.36		-40	±1.23
	-40	±0.09		0	±0.95
	0	±0.09	R	155	±0.63
Ε	155	±0.1		350	±0.56
	350	±0.13		660	±0.54
	660	±0.19		-40	±1.16
	0	±3.85		0	±0.93
G	155	±0.71	S	155	±0.65
G	350	±0.43		350	±0.6
	660	±0.36		660	±0.6
	-40	±0.1		-40	±0.14
	0	±0.1		0	±0.13
J	155	±0.12	Т	155	±0.13
	350	±0.16		350	±0.15
	660	±0.21		400	±0.15
	-40	±0.13		-40	±0.14
	0	±0.13		0	±0.13
K	155	±0.15	U	155	±0.13
	350	±0.18		350	±0.14
	660	±0.24		600	±0.17

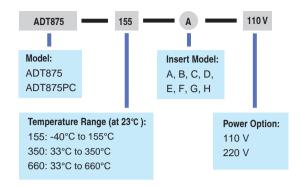
[1] Excluding cold junction compensation errors.

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www.chamois.net

# **Ordering Information**

#### Model Number



# CYOR Option (Choose Your Own Range)

Optional Accessories			
Model	Description	Picture	
9875-155-CYOR	Range selection for ADT875- 155 Dry Well Calibrator, Customize Range		
9875-350-CYOR	Range selection for ADT875- 350 Dry Well Calibrator, Customize Range		
9875-660-CYOR	Range selection for ADT875- 660 Dry Well Calibrator, Customize Range		

#### Accessories

Standard Accessories			
Model	Quantity	Picture	
Dry well and selected insert	1 pc.		
Power cable	1 pc.		
USB Cable	1 pc.		
Insert removal tool	1 pc.		
Thermal Shield (ADT875/PC-350/660 only)	1 pc.	TO TO	
Silica gel plug (ADT875/PC-155 only)	1 set (3 pcs.)	11	
Insulation plug (ADT875/PC-155 only)	1 pc.	***	
Test leads (ADT875PC only)	2 sets (4 pcs.)		
ISO 17025 Accredited calibration	1 pc.		

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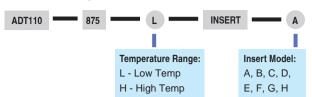
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Optional Accessories			
Model	Description	Picture	
9915-875	Carry Case for ADT875- 155/350/660 with wheels	The state of the s	
ADT110-875-X- INSERT-X	Insert for ADT875, see insert ordering information on the next page		
AM17XX-12-ADT	Secondary PRT with dry well connector, see PRT information on the next page		
AM17XX-BEND- ADT	Bend Secondary PRT with dry well connector, see PRT information on the next page	Q	
9070	Smart connector for reference PRT used with ADT875 Dry Well Calibrator		
9071	Connector Adapter from smart connector to 4-wire with gold- plated spades for ADT875 Dry Well Calibrator	10 h	
9072	Smart connector with clamps for reference PRT used with ADT875 Dry Well Calibrator	M	
9080	Cable Kit (includes TC plug, compensation cable, S,R,,K,J,T,E,N)		

# Insert Information

Insert I	Insert Information				
Model	Specification	Model	Specification		
A	High Temp  1/4 in  3/8 in A 1/4 in  3/16 in 1/8 in  Low Temp	F	High Temp  6.5 mm  6.5 mm  Low Temp		
В	High Temp  1/4 in B 3/8 in 3/16 in 3/16 in Low Temp	G	High Temp  8 mm G 8 mm  Low Temp		
С	High Temp  1/4 in  1/4 in  Low Temp	Н	High Temp  1/4 in 4 mm  8 mm  H 8 mm  Low Temp		
D	High Temp	Z	High Temp  Low Temp		
Е	High Temp  1/4 in  10 mm E 8 mm  4 mm  6 mm  Low Temp		ated insert information at additel.com		

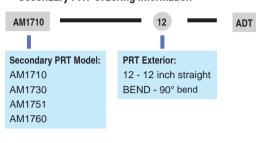
### Insert Ordering Information





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# Secondary PRT Ordering Information







# Secondary PRT Information

# AM17XX-12-ADT

# **AM17XX-BEND-ADT**

•					
Specification	AM1710 Series	AM1730 Series	AM1751 Series	AM1760 Series	
Temperature Range [3]	-60°C to 160°C	-200°C to 420°C	-200°C to 670°C	-200°C to 670°C	
Resistance at 0°C	Nominal 100Ω				
Temperature Coefficient		0.003925	5 Ω / Ω / °C		
Calibrated Accuracy (k=2) <sup>[2][3]</sup>	$\begin{array}{c} \pm  0.025 ^{\circ} \text{C at -40°C} \\ \pm  0.015 ^{\circ} \text{C at 0.01°C} \\ \pm  0.025 ^{\circ} \text{C at 160°C} \end{array}$		±0.025°C at -40°C ±0.015°C at 0.01°C ±0.035°C at 420°C ±0.05°C at 661°C	±0.010°C at -196°C ±0.006°C at 0.01°C ±0.015°C at 420°C ±0.025°C at 661°C	
Drift	±0.01°C at TPW after 100 hours at 160°C	±0.01°C at TPW after 100 hours at 420°C	±0.01°C at TPW after 100 hours at 661°C	±0.004°C at TPW after 100 hours at 661°C	
Short Term Stability		±0.007°C		±0.002°C	
Thermal Shock				±0.002°C after (10) thermal cycles from minimum to maximum temperatures	
Hysteresis	<=0.005°C <=0.001°C			<=0.001°C	
Self-heating		50 mW/°C 0.0015°C at 0.5mA			
Response Time	9 secon	ds for 63% response to step cha	ange in water moving at 3 feet p	per second	
Measurement Current		0.5 mA	or 1 mA		
Sensor Length		32 mm		42 mm	
Sensor Location		5 mm	from tip		
Insulation Resistance		>1000 MΩ at ro	oom temperature		
Sheath Material	Stainless Steel		Inconel <sup>tm</sup>		
	<b>AM1710-12-ADT</b> 0.25 in dia X 12 in (6.35 mm X 305 mm)	<b>AM1730-12-ADT</b> 0.25 in dia X 12 in (6.35 mm X 305 mm)	<b>AM1751-12-ADT</b> 0.25 in dia X 12 in (6.35 mm X 305 mm)	<b>AM1760-12-ADT</b> 0.25 in dia X 12 in (6.35 mm X 305 mm)	
Dimension	AM1710-BEND-ADT 0.25 in dia X 12 in (6.35 mm X 305 mm), 90° bend at 7.4 inch (190 mm) from probe end	AM1730-BEND-ADT 0.25 in dia X 12 in (6.35 mm X 305 mm), 90° bend at 9.6 inch (245 mm) from probe end			
External Leads		Teflon <sup>tm</sup> –insulated coppe	er wire, 4 leads, 0.8 meters		
Handle Dimension		15 mm (OD	) x 65 mm (L)		
Handle Temperature Range <sup>[1]</sup>	-50°C to 160°C		-50°C to 180°C		
Calibration	NIST traceal	ble calibration with data included	d. Accredited calibration availab	le per request.	
[41] Llandla tamparaturas sut	Handle temperatures outside this range will cause damage to the probe				

<sup>[1]</sup> Handle temperatures outside this range will cause damage to the probe.

<sup>[3]</sup> Probe calibration and 100 hour drift.
[3] Probe calibration ranges may differ from probe temperature ranges (see Calibrated Accuracy for calibration ranges).

\* PRT Information from www.accumac.com

# **Short Probe Temperature Calibration Kit**



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- Reduce calibration uncertainties
- Avoid messy fluid baths
- Reduce calibration time
- Improved accuracy with custom control probe (included)
- Metric or Imperial kits available



#### **OVERVIEW**

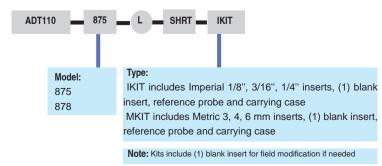
The Additel 110 series short probe calibration kit is designed to help users of our ADT875-155 or ADT878-160 to calibrate temperature probes and transmitters with short probe lengths. This all-inclusive kit comes with everything needed to perform more accurate and reliable calibration for those challenging short probes. Choose between our metric or imperial kit to fit your needs. Each kit comes complete with (3) standard sized inserts and (1) blank insert, which can be modified by the end user to accommodate custom sized UUT's if needed. The small reference probe is included which fits snuggly into the reference port of the specially machined inserts. Also, we include a small set of tools and supplies to help improve results by removing a couple of small parts on the top of the ADT875 or ADT878 calibrator. For more information, please watch our instructional short probe video found at www.additel.com

#### **SPECIFICATIONS**

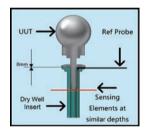
AM1612-ADT Secondary PRT Specifications				
Temperature Range	-40°C to 160 °C			
Resistance at 0 °C	Nominal 100 Ω			
Temperature Coefficient	0.00385Ω/Ω /°C			
Accuracy	±0.05°C at 0°C			
Drift	±0.04°C at 0°C after 100 hours at 160°C			
Short Term Stability	±0.02°C			
Thermal Shock	±0.02°C after 10 times thermal cycles from minimum to maximum temperatures			
Hysteresis	<= 0.01°C			
Self-heating	75 mW/°C			
Response Time	4 seconds for 63% response to step change in water moving at 3 feet per second			
Measurement Current	1 mA			
Internal Sensor Length	0.59" (15 mm)			
Dimension	0.118" X 0.984" (3 mm X 25 mm)			
Insulation Resistance	>1000 $M\Omega$ at room temperature			
Sheath Material	Stainless Steel 316 L			
External Leads	Enameled copper wire protected by high temperature heat shrink tubing, 4 leads, 0.8 meters			
Calibration	NIST traceable calibration with data provided			

#### ORDERING INFORMATION

#### Model Number



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Short Probe Kit Application

#### Optional Accessories

Model number	Description	Picture
ADT110-875-L-SK-Z	Spare Blank Insert	6 6
ADT110-878-L-SK-D	Spare Blank Insert	6 6
AM1612-ADT	Spare Short Style Secondary Reference Probe	Q



# ADT875 and ADT878 Thermocouple Calibration Furnaces



- Temperature control from 100°C to 1210°C
- Two models to choose from: Reference (ADT878) and Standard (ADT875)
- Display Accuracy of ±1.5°C (ADT878)
- Stability of ±0.1°C
- 4 on-board measurement channels (PC option)
- Process calibrator option provides a multi-channel readout for TCs, switches and transmitters, including task documentation and HART communication
- Portable, rugged and quick to temperature
- **Self-calibration feature (PC option)**
- Multi-zone temperature control
- Internal and external sensor control (PC option)
- Metallic interchangeable inserts
- Wi-Fi and Bluetooth capable
- Color touch screen display
- ISO 17025-accredited calibration w/data included
- Patent pending technology



### **OVERVIEW**

We understand the many challenges associated with thermocouple calibration work. That is precisely why we decided to introduce the ADT875-1210 and ADT878-1210 Thermocouple Calibration Furnaces.

With an unmatched stability, uniformity and an optional on-board process calibrator, calibrating thermocouples has never been easier. With two separate units to choose from, the ADT875-1210 and ADT878-1210 furnaces include a patented multi-zone temperature control which provides a never before seen, highly stable and uniform heat source to ensure you get the best possible results from a modest investment. With metallic interchangeable inserts, users have the flexibility needed to service a wide variety of UUT's and the durability they have come to expect from Additel. The ADT875-1210 and ADT878-1210 can be purchased with or without our on-board process calibration electronics to provide flexibility for customers who are needing the best 1200°C heat source on the market.

If thermocouple calibration and/or verification work is part of your workload, you don't want to miss out on this opportunity to save valuable time and money with these best in class furnaces from Additel.

# **Temperature Control**

The Additel ADT875 & ADT878 Thermocouple Calibration Furnaces have been designed with a unique and innovative way of controlling temperature and temperature gradients. We like to call it "Advanced Adaptive Control". This exciting new design feature incorporates our patent pending wind tunnel control technology with Additel's impressive 3-zone temperature control to provide the very best uniformity and stability possible.

Each ADT875 & ADT878 is tested and calibrated in Additel's accredited laboratory (Brea, CA) to ensure that each unit is ready to go when the customer opens the package. The included accredited calibration certificate provides data relating to accuracy, stability and uniformity to help provide even more confidence in the testing and calibration of each and every ADT875 & ADT878 Thermocouple Calibration Furnace.

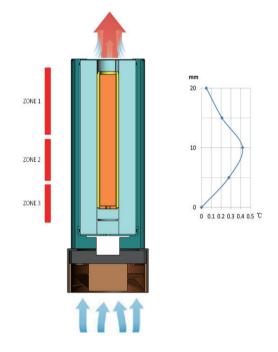
# **General Specifications**

Specification	875-1210	878-1210 <sup>[1]</sup>		
Temperature Range	100°C to 1210°C			
Display Accuracy	±1.2°C @ 100°C ±1.2°C @ 300°C ±1.2°C @ 600°C ±1.6°C @ 900°C ±2.0°C @ 1210°C	±1.0°C @ 100°C ±1.0°C @ 300°C ±1.0°C @ 600°C ±1.2°C @ 900°C ±1.5°C @ 1210°C		
Stability	±0	.1°C		
Axial Uniformity (20mm zone)	±0.6°C @ 100°C ±1.2°C @ 300°C ±1.5°C @ 600°C ±1.5°C @ 900°C ±1.5°C @ 1210°C	±0.4°C @ 100°C ±0.8°C @ 300°C ±1°C @ 600°C ±1°C @ 900°C ±1°C @ 1210°C		
Radial Uniformity	±0.2°C       @ 100°C         ±0.3°C       @ 300°C         ±0.3°C       @ 300°C         ±0.4°C       @ 600°C         ±0.8°C       @ 900°C         ±0.6C       @ 900°C         ±0.8°C       @ 1210°C			
Loading Effect	±0.5°C			
Environmental Conditions	8°C to 38°C guaranteed accuracy 0°C to 50°C, 0% to 90% RH non-condensing, 3000 M altitude for normal operation			
Storage Conditions	-20°C to 60°C			
Immersion Depth	XR style inserts = 138 mm (5.43") XS style inserts = 116 mm (4.57") (see insert ordering info for more details)			
Insert Size - OD	24.8 mm (0.98 inches)			
Heating Time	50 min: 23°	°C to 1210°C		
Cooling Time	50 mins:1210°C to 300°C 55 mins:1210°C to 300°C 50 mins: 300°C to 50°C 55 mins: 300°C to 50°C			
Typical Time to Stability	15 min			
Resolution	0.01°C			
Units	°C, °F, and K			
Display	6.5 in (165 mm) color touch screen			
Size (H x W x D)	345 x 170 x 330 mm	n (13.6 x 6.7 x 13.0 in)		
Weight	10.6 kg	(23.4 lbs)		

[1] 878-1210 specifications require the use of an "XR" style insert. Otherwise default to the 875-1210 specifications.









Specification	875-1210	878-1210	
Power Requirements	90-254 VAC, 45-65 Hz, 580 W		
Mechanical Testing	Vibration: 2 g (10-500 Hz), 30 min for 2 sides Impact: 4 g three times Drop test: 500 mm (19.6 in)		
Communication	USB A, USB B, RJ45, WiFi, Bluetooth		
Localization	English, Chinese, Japanese, Russian, German		
Warranty	1 year		

125



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#### **Process Electronics**

Both the ADT875 & ADT878 can be ordered with Additel's Process Calibrator (PC) option. The Process Calibrator Option combines the many features found in a thermocouple readout device and process calibrator with the ADT875 & ADT878 Calibration Furnaces.

This unique option includes Additel's patented Quick-Push connectors which accommodate virtually all TC connection types. The process option also includes the ability to measure a reference grade thermocouple and up to (4) under test channels. Channels 1 and 2 can measure mA, voltage, perform switch testing and source 24V DC. In addition to these measurement functions, the process option provides full documenting capability of creating tasks, saving "as found" and "as left" results and HART communications for simplified transmitter work. The snapshot feature allows users to capture all information displayed on the screen with a touch of the screen. This optional add-on allows for data logging of all channels using our auto step and a ramp functions. By utilizing the external reference option users can select to control to the furnace set point using an external control probe, which helps to reduce uncertainties. The external control probe feature also facilitates the handy self-calibration feature!



ADT875 & ADT878 Process Calibrator [PC] option electronics

# Input Specifications (Process Calibrator [PC] Option)

#### Specification 875-1210 878-1210 Patented TC terminals: TC Measurement Channels Accepting S, R, K, B, N, E, J, T, L, and U ±0.182°C @ 100°C ±0.172°C @ 100°C TC Measurement Accuracy ±0.266°C @ 300°C ±0.236°C @ 300°C Type K ±0.310°C @ 600°C ±0.251°C @ 600°C Ch. 1-4 (excluding sensor) ±0.397°C @ 900°C ±0.304°C @ 900°C ±0.517°C @1210°C ±0.382°C @ 1210°C -75 mV to 75 mV (UUT Channels 1-4) TC Range -18 mV to 18 mV (Reference Channel) TC Resolution 0.0001 mV, Input Impedance < $10\Omega$ 0.02% RD + 8µV (ch. 1-4) | 0.01% RD + 8µV (ch. 1-4) **TC Voltage Accuracy** $0.01\% \text{ RD} + 2\mu\text{V (ref ch.)} = 0.005\% \text{ RD} + 2\mu\text{V (Ref ch.)}$ ±0.35°C (ch. 1-4) ±0.30°C (ch. 1-4) Internal CJC Accuracy ±0.25°C (ref ch.) ±0.20°C (ref ch.) **Current Range** -30 mA to 30 mA **Current Accuracy** $\pm$ (0.02% of rdg+ 2µA) $\pm (0.01\% \text{ of rdg} + 2\mu\text{A})$ **Current Resolution** 0.0001 mA, Input Impedance $< 10\Omega$ -30 V to 30 V Voltage Range ±(0.01% of rdg+ 0.6mV) **Voltage Accuracy** ±(0.02% of rdg+ 2mV) Voltage Resolution 0.0001 V, Input Impedance >1M $\Omega$ DC 24V Output $24 V \pm 10\%$ , MAX 60 mA**Hart Communication** Optional (ADT875PC and ADT878PC Models) **Temperature Coefficient** TC Readouts: ±5 ppm FS/°C 0°C to 8°C and 38°C to Current: ±5 ppm FS/°C 50°C Voltage: ±5 ppm FS/°C **Switch Test** Mechanical or Electrical - Channels 1 & 2 only Up to 1,000 tasks which store up to 10 results each containing as found and as left data. Snap shot feature **Documentation**

# TC Measurement Specifications and Calculations (Process Calibrator [PC] Option)

TC Time	TEMP	Error	(°C) <sup>[1]</sup>	TOTime	TEMP	Error	(°C) <sup>[1]</sup>
ТС Туре	(°C)	875	878	ТС Туре	(°C)	875	878
	100	±0.182	±0.172		100	±1.102	±1.094
К	300	±0.266	±0.236	s	300	±0.924	±0.899
(CH1-	600	±0.310	±0.251	(CH1-	600	±0.888	±0.837
CH4)	900	±0.397	±0.304	CH4)	900	±0.868	±0.793
	1210	±0.517	±0.382		1210	±0.865	±0.765
	100	±0.273	±0.264		100	±1.080	±1.072
N	300	±0.270	±0.243	R	300	±0.869	±0.844
(CH1-	600	±0.309	±0.256	(CH1-	600	±0.804	±0.755
CH4)	900	±0.368	±0.285	CH4)	900	±0.771	±0.699
	1210	±0.455	±0.335	] [	1210	±0.766	±0.670
	100	±0.136	±0.126		250	±3.182	±3.170
Е	300	±0.153	±0.130	В	300	±2.645	±2.631
(CH1-	600	±0.210	±0.154	(CH1-	600	±1.409	±1.379
CH4)	900	±0.291	±0.202	CH4)	900	±1.049	±1.003
	1000	±0.297	±0.196		1210	±0.905	±0.839
	100	±0.223	±0.214	Т	100	±0.194	±0.185
L	300	±0.271	±0.241	(CH1-	300	±0.191	±0.166
(CH1- CH4)	600	±0.308	±0.251	CH4)	400	±0.217	±0.183
,	900	±0.522	±0.448		100	±0.277	±0.273
U	100	±0.270	±0.261	s	300	±0.242	±0.229
(CH1-	300	±0.189	±0.164	(EXT.	600	±0.249	±0.224
CH4)	600	±0.227	±0.176	REF)	900	±0.258	±0.220
	100	±0.186	±0.177		1210	±0.266	±0.216
J	300	±0.197	±0.168		100	±0.271	±0.266
(CH1-	600	±0.256	±0.200	R	300	±0.228	±0.216
CH4)	900	±0.281	±0.197	(EXT.	600	±0.227	±0.202
	1200	±0.414	±0.294	REF)	900	±0.230	±0.194
				1	1210	±0.240	±0.192

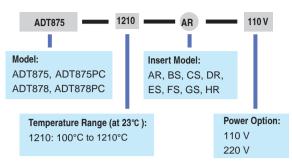
<sup>[1]</sup> Excluding cold junction compensation errors.

99

allows for screen captures. Records auto step and ramp functions

# **Ordering Information**

#### Model Number

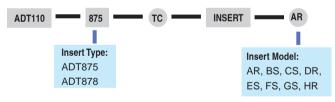


 $^{\star}$  ADT878-1210 specifications require the use of an "XR" style insert

#### Accessories

Standard Accessories				
Model	Quantity	Picture		
Calibration Furnace and selected Insert & insulator	1 pc.			
Power cable	1 pc.			
USB Cable	1 pc.			
Insert removal tool	1 pc.			
Test leads (PC option only)	2 sets (6 pcs.)	1		
Accredited Calibration Certification	1 pc.			

#### Insert Ordering Information



\* ADT878-1210 specifications require the use of an "XR" style insert

# Addite

# **Metrology Made Simple**



Optional Accessories				
Model	Description	Picture		
9915-878	Carry case for ADT875-1210 or ADT878-1210 with wheels			
ADT110-87X-TC- INSERT-XX	Insert for ADT875-1210 or ADT878-1210 (see insert ordering information below)			
AM1210-12	Reference TC - Type S: Platinum/10% Rhodium vs. platinum - 12" length (see AM1210 specs below)			
9080	Cable Kit (includes TC plug, compensation cable, S,R,K,J,T,E,N)	-		

AM1210-12 Type S Reference Standard Thermocouple		
Temperature Range	0°C to 1300°C	
Туре	Type S: Platinum/10% Rhodium vs. platinum	
Long Term Drift	±0.6°C at 1084.62°C after 1 year typical usage	
Short Term stability	±0.2°C at 1084.62°C	
Diameter of thermocouple wire	0.5 mm	
Sheath Material	Alumina	
Sheath Dimensions	OD: 6 mm (0.236"); Length: 305 mm (12.0")	
Protective Carrying Case	Included	
Documentation	Report of test with data	

Note: ISO 17025 accredited probe calibration available, contact Additel for more information"

### Insert Information

Reference Style inserts - 138 mm (5.43") hole depth - for use with both 878 and 875 models				
Model	Specification	Specification		
AR	14 in 14 in	HR	HR 14 in	
DR	6 mm 6 mm			

Model	Specification	Model	Specification	Model	Specification
CS	CS 1/2 in	GS	GS 6 mm	BS	85 6 mm 36 in 1/4 in
FS	FS 12 mm	ES	ES 6 mm 8 mm		

[1] Insert models ending in the letter S have probe holes of shallower depths. Please call with questions.



# **ADT850**

# **Laboratory Thermocouple Calibration Furnace**

- Temperature control from 300°C to 1200°C
- 3-in-1 furnace with 9 unique modes
- Stability of ±0.1°C
- Radial uniformity of ±0.2°C @ 1200°C
- Axial uniformity of ±0.2°C @ 1200°C
- Multi-zone temperature control
- Quick cool technology
- Sliding probe holder provides mechanical stability and precise probe depth control
- Pivoting color touchscreen display
- Alumina and metal inserts available
- Patent pending EMF shielding technology
- Advanced safety control
- Wi-Fi Communications



#### **OVERVIEW**

Thermocouple calibration work can be challenging. Here at Additel, we understand the difficulties of this type of work. Traditional furnace designs require several individual devices to meet industry standards for various calibration applications. To address this costly reality, Additel has created a multi-purpose furnace to help save time, money and space in your calibration facility. Our new ADT850 Laboratory Thermocouple Calibration Furnace is like having three separate furnaces is one. Users can select optimized settings for shorter probes, longer probes and even annealing purposes. The ADT850 horizontal furnace can be used in (9) different modes/ configurations to help meet even the most challenging calibration requirements and standards. Additel's 850 furnace is packed with many additional features and a performance you will not find anywhere else. The ADT850 is commonly used in a multitude of industries such as energy, calibration laboratories, aerospace and metallurgy to name a few. It is generally used by primary and secondary calibration laboratories to calibrate various length noble and base metal thermocouples with the lowest possible uncertainties. Additel's ADT850 is the most stable and versatile furnace available!

### **Industrial Design**

With our customer's needs in mind, we have designed our all new ADT850 Laboratory Thermocouple Calibration Furnace with a modern look and feel. Users will experience that same easy to use menu structure and touchscreen interface that they have become accustom too when using genuine Additel products. The display pivots and tilts so users can customize the product to fit their needs.

The ADT850 also includes a sliding probe holder labeled with measurement gradients to help safely insert standard and UUT probes to correct depths. The advanced probe holder design includes a clamp to securely hold the test probe in place at all times.

With an unmatched flexibility, the ADT850 provides calibration and annealing support for a wide variety of thermocouple types and lengths. The unique selectable "mode of operation" integrated into the touchscreen interface allows users to select from (9) different modes, accounting for immersion depths from 200 mm to 370 mm. This coupled with the variety of insert types to accommodate reliable and repeatable measurements for both metal and ceramic style probes, gives users the flexibility to easily calibrate a wide variety of thermocouple sizes and quantities. These groundbreaking features make the ADT850 Laboratory Thermocouple Calibration furnace the most versatile and cost saving full sized thermocouple calibration furnace on the market.

# **General Specifications**

Specification	ADT850
Temperature Range	300°C to 1200°C
Heating Time	(23°C~1200°C) 40 mins, (empty well)
Cooling Time	(1200°C~300°C) 90 mins, (empty well)
Operating Conditions	0°C to 50°C, 0-90%RH (0°C~50°C), non-condensing, <2000 m altitude
Storage Temperature	-20°C to 70°C
Display Screen	7 in (178 mm) color touch screen
Display Resolution	0.01°C
Display Accuracy (Long empty chamber mode)	±5°C



**Metrology Made Simple** 





Mode Selection

# ADT110-850-ALUM Tube Style Furnace Insert (Alumina)



ADT110-850-CUP-LONG
Cup Style Furnace Insert (Long version - Metal)

Specification	ADT850		
Heater Power	4000 W (220 V AC)		
System Power	20 A, 220 V ±10% 50/60Hz		
Power Protection	30 A, 250 V resettable circuit breaker		
SIZE (W x H x L)	342 x 424 x 680 mm (13.5 x 16.7 x 26.8 in)		
Weight	45 kg (99.2 lbs) without insert		
Communication	Wi-Fi, Bluetooth, USB, LAN		
Warranty	1 year		

# **Performance Specifications**

	Long (Deep) Immersion				
Mode	Long empty chamber mode	Long cup mode / Long insert mode	Long alumina tube mode		
Application	Noble and base metal TC calibration	Base metal TC calibration	Noble metal TC calibration		
Configuration (insert)	Empty chamber, without insert	Long cup insert or multi-hole insert	20 mm (ID) alumina tube		
Insert Dimension	ion N/A Cup insert: 36.5 X 28.5 X 80 mm Block insert: 36.5 X 80 mm		26 mm (OD) X 20 mm (ID) X 630 mm (L)		
Immersion Depth	310 to 370 mm (geometrical center: 340 mm)	370 mm to the bottom of insert	310 to 370 mm(geometrical center: 340 mm)		
Stability	±0.1°C full range	±0.1°C full range	±0.1°C full range		
Axial Uniformity	±0.2°C full range (within ±30 mm axial length from geometrical center)	±0.2°C full range (within 60 mm from bottom of the insert)	±0.2°C full range (within ±30 mm axial length from geometrical center)		
Radial Uniformity	±0.2°C @ 300°C ±0.2°C @ 700°C ±0.2°C @ 1200°C (within 14 mm from geometrical center)	±0.1°C @ 300°C ±0.15°C @ 700°C ±0.2°C @ 1200°C (within 14 mm from geometrical center)	N/A		



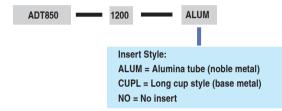
# **Performance Specifications**

# Metrology Made Simple

		Annealing furnance		
Mode	Short empty chamber mode	Short cup mode / Short insert mode	Short alumina tube mode	TC annealing mode
Application	Short noble and base metal TC Calibration	Short base Metal TC calibration	Short Noble Metal TC calibration	Nobel metal TC annealing
Configuration (insert)	Empty chamber, without insert	Short cup insert or multi-hole insert	16 mm (ID) alumina tube	Without insert
Insert Dimension	N/A	Cup insert: 36.5 X 28.5 X 80 mm Block insert: 36.5 X 80 mm	22 mm (OD) X 16 mm (ID) X 630 mm (L)	N/A
Immersion Depth	200 to 240 mm (geometrical center: 220 mm)	240 mm to the bottom of insert	200 to 240 mm (geometrical center: 220 mm)	100 mm to 500 mm
Stability	±0.1°C full range	±0.1°C full range	±0.1°C full range	±0.1°C full range
Axial Uniformity	±0.5°C in full range (within ±20 mm axial length from geometrical center)	±0.5°C in full range (within 40 mm from bottom of the insert)	±0.4°C full range (within ±20 mm axial length from geometrical center)	±20°C @1100°C within 400 mm range ( from 100 to 500 mm)
Radial Uniformity	±0.3°C @ 300°C ±0.3°C @ 700°C ±0.3°C @ 1200°C (within 14 mm from geometrical center)	±0.25°C @ 300°C ±0.25°C @ 700°C ±0.25°C @ 1200°C (within 14 mm from geometrical center)	N/A	N/A

# **Ordering Information**

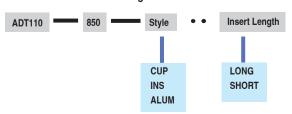
# Model Number



#### Accessories

Standard Accessories					
Item / Model	Quantity	Picture			
Power cord	1 pc.	0			
Network cable	1 pc.	0			
Type N Control TC-Left	1 pc.	-			
Type N Control TC-Middle	1 pc.				
Type N Control TC-Right	1 pc.				
Alumina tube (8 mm OD)	4 pcs	0			
Fuse, T12A 250V	3 pcs	G 16			
Nickle wire (Expt ADT850-1200-ALUM)	1 roll	0			
ADT110-850-ALUM (Only for ADT850-1200-ALUM)	1 set				
ADT110-850-CUP-LONG (Only for ADT850-1200-CUPL)	1 set				
Insulator set	2 sets	9			
Alumina tube 6 mm OD x 4 mm ID x 400 mm L	2 pcs				
Alumina tube 6 mm OD x 4 mm ID x 700 mm L	2 pcs				
Report of test with data	1 pc.				

# ■TC Calibration Kit Ordering Information



Optional Accessories					
Model	Description	Picture			
AM1210-20-CJ or AM1210-20	Reference TC - Type S: Platinum/10% Rhodium vs. platinum - 20" length (available w/ or without cold junction)				
9085	Ice Point Dewar OD 205mm x ID 130mm x H 320mm, inner depth 260mm (OD 8.07" x ID 5.12" x H 12.60", inner depth 10.24")	B			
9080	Cable Kit (includes TC plug, compensation cable, S,R,K,J,T,E,N)	-			
ADT110-850- CUP-LONG	TC calibration Cup, for base metal calibrations in the ADT850, includes: long immersion cup insert	=			
ADT110-850- CUP-SHORT	TC calibration Cup, for base metal calibrations in the ADT850, includes: short immersion cup insert	=			
ADT110-850- INS-LONG	TC calibration Insert, for base metal calibrations in the ADT850, includes: multi-hole insert for deep immersion (7 x 8.5 mm ID holes)				
ADT110-850- INS-SHORT	TC calibration Insert, for base metal calibrations in the ADT850, includes: multi-hole insert for short immersion (7 x 8.5 mm ID holes)				
ADT110-850- ALUM	TC calibration Kit, for noble metal calibrations in the ADT850, includes 26 mm OD x 20 mm ID x 630 mm L alumina tube (1 pc), 20 mm OD insulator (2 pcs),22 mm OD x 16 mm ID x 630 mm L alumina tube (1 pc), 16 mm OD insulator (2 pcs), 6 mm OD x 4 mm ID x 700 mm L alumina tube (2 pcs)				

AM1210-20-CJ Type S Reference Standard Thermocouple			
Temperature Range	0°C to 1300°C		
Туре	Type S: Platinum/10% Rhodium vs. platinum w/ cold junction		
Long Term Drift	±0.5°C at 1084.62°C after 1 year typical usage		
Short Term stability	±0.2°C at 1084.62°C		
Diameter of thermocouple wire	0.5 mm		
Sheath Material	Alumina		
Sheath Dimensions	OD: 6 mm (0.236"); Length: 600 mm (23.6")		
External Lead Wire	S type thermocouple wire 600 mm (23.6")		
Protective Carrying Case	Included		
Documentation	Report of test with data		

Note: ISO 17025 accredited probe calibration available, contact Additel for more information



# **Probe Selection Guide**

Models	AM1612	AM1640	AM1660	AM1710	AM1730	AM1751	AM1760	AM1762	AM1210
Image	9			=					
Туре	Full Immersion PRT	Precision In	dustrial PRT	Seco	ndary Reference	PRT	Secondary SPRT		Reference Type S TC
Temperature Range (°C)	-196 to 160	-200 to 420	-200 to 670	-40 to 160	-200 to 420	-200 to 670	-200	0 to 670	0 to 1300
Nominal Resistance at 0°C				100 Ω				25 Ω	N/A
Temperature Coefficient	0	.00385 Ω/Ω/°C			0	.003925 Ω/Ω/°C			N/A
Accuracy	<0.05°C at 0°C	<0.035°	C at 0°C		<0.012°C at 0°C		<0.006	6°C at 0°C	See data sheet
Long Term Drift*		<0.04°C			<0.01°C		<0.004°C		<0.5°C at 1210°C after 1 year typical usage
Short Term Stability	<0.02°C	<0.0	)1°C		<0.007°C		<0.002°C		<0.2°C at 1084.62°C
Thermal Shock**	<0.02°C	<0.0	07°C		<0.005°C		<0.002°C		N/A
Hysteresis	<0.01°C			<0.005°C		<0.001°C		N/A	
Sheath Material	Stainless Steel	Inco	nel™	Stainless Steel	ainless Steel Inconel <sup>TM</sup>			Alumina	
Sheath Dimensions (OD x L)	3mm x 50mm or 3mm x 25mm	0.25in x 12in or 0.187in x 9in	0.25in x 12in	0.25in x 12in or 0.187in x 9in	0.25in x 12in or 0.187in x 9in	0.25in x 12in		in x 12in or in x 20in	0.25in x 20in or 0.25in x 12in
Options	N/A	N	/A	90°Bend	90°B	end	90	°Bend	Cold Junction
Calibration***	NIST Traceable Included (ISO 17025 Optional)						Test report		
Typical Applications	Climate/humidity chambers and freezers for validation and calibration	A robust precision probe for temperature measurement in a variety of media		designed for u demanding fie	econdary referenc se in the laborato ld calibration and er uncertainties ar	ry, but also for measurement	customers n laboratory of probe with t capabilities	y level SPRT for eeding a reliable grade reference light uncertainty and long term ability	High temperature thermocouple calibration work, normally reserved for the laboratory, and used as reference TC in high temperature drywell and horizonal thermocouple calibration furnaces.

- \*For PRTs/SPRTs measured at TPW after 100 hours at max temperature
- \*\*For PRTs/SPRTs after 10 thermal cycles from minimum to maximum temperatures
- \*\*\*See probe datasheets for ISO 17025 calibration options

- Probe selection guide is for reference only, please see probes datasheets for more details
   Carrying cases included for all AM17XX probes (excluding -BEND models)

AM16XX and AM1210 models do NOT include carrying cases

131

# AccuMac AM1612 Full Immersion PRT

■ Temperature Range: -200°C to 160°C

■ Accuracy: <0.05°C

■ Short-term Stability: <0.02°C

- Transition Junction and Lead Wires Can Withstand the Full Range of the PRT's
- Widely Used in Climate/Humidity Chambers and Freezers for Validation/Calibration





# **OVERVIEW**

The AM1612 full immersion PRT is uniquely designed to provide users an excellent temperature probe that can expose the transition junction and the lead wires to an environment that covers the full PRT temperature range. The seal of the probe prevents the ingress of moisture so that the probe can work in humid conditions or even under full immersion in common heat transfer fluid such as ethanol, silicone oil and mineral oil. It has a wide application in freezers, temperature/humidity chambers and sterilizers.

The AM1612 is small in size with a probe length of 1.97 in (50 mm) and diameter of 0.12 in (3 mm). A unique assembly procedure provides the best balance among the hysteresis effect, mechanical shock and thermal shock performance. Each probe comes standard with an NIST-traceable certificate of calibration.

#### **SPECIFICATIONS**

	AM1612-2	AM1612-1		
Temperature Range	-200°C to 160°C	-40°C to 160°C		
Nominal Resistance at 0°C	1	00 Ω		
Temperature Coefficient	0.00385 Ω/Ω/°C			
	±0.072°C at -200°C	N/A		
Accuracy	±0.05°C at -40°C	±0.05°C at -40°C		
Accuracy	±0.05°C at 0°C	±0.05°C at 0°C		
	±0.05°C at 160°C	±0.05°C at 160°C		
Long Term Drift at 0.01°C*	<0.04°C at TPW af	fter 100 hours at 160°C		
Short Term Stability	<0.02°C			
Thermal Shock	<0.02°C after 10 thermal cycles from minimum to maximum temperatures			
Hysteresis	≤0.01°C			
Self-heating	75 mW/°C			
Response Time**	4 seconds			
Measurement Current	,	1 mA		
Sensor Length	1.18 in (30 mm)	0.59 in (15 mm)		
Sensor Location	0.12 in (3	mm) from tip		
Insulation Resistance	>1000 MΩ at	room temperature		
Sheath Material	Stain	less Steel		
Sheath Dimensions	0.12 in (3 mm) (OD) x 1.97 in (50 mm) (L)	0.12 in (3 mm) (OD) x 0.98 in (25 mm) (L)		
External Leads	AM1612-2 = 8.20 feet (2.5 meters)	AM1612-1 = 2.50 feet (0.8 meters)		
Calibration	NIST-traceable calibration with data***			
Lead Composition	Enameled copper wire protected by high temperature heat shrink tubing, 4 leads			

<sup>\*</sup>Long-term drift rate is for reference only. It could be affected by such facts as handling, application, and maintenance, etc.

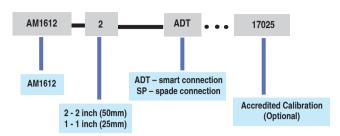
<sup>\*\*</sup>For 63% response to step change in water moving at 1 meter per second

<sup>\*\*\*</sup> For 17025 accredited calibration, please contact Additel



# **ORDERING INFORMATION**

# **Model Number**



Note: Carrying case NOT included

Optional Accessories					
Model	Quantity	Description	Picture		
9070	1 pc	Smart connector for reference PRT for use with Additel temperature products			
9071	1 pc	Connector adapter from Additel smart connector to 4-wire with gold plated spades	104		
9072	1 pc	Connector adapter from Additel smart connector to 4-wire with clamps			

# AccuMac AM1660 & AM1640 **Precision Industrial PRTs**

Metrology Made Simple

■ Temperature Range: -200°C to 670°C

Accuracy: <0.035°C Long Term Drift: <0.03°C ■ Short-term Stability: <0.01°C **Durable and Shock Resistant** 

- Temperature Coefficient 0.00385  $\Omega/\Omega/$  °C
- Inconel<sup>™</sup> Sheath on AM1660/1640 Models



#### **OVERVIEW**

The AM1660 and AM1640 series Precision Industrial PRTs (IPRTs) are rugged probes with excellent accuracy and stability. These IPRTs cover a wide range of temperatures from -200°C to 670°C, with an amazing accuracy of ±0.035°C and a short term stability of ±0.01°C.

To reach the best performance in stability and repeatability, the wire-wound sensing element has been specially designed to protect the platinum sensing wire from contamination at high temperatures. A unique supporting structure and filling material provide the best balance among the hysteresis effect, mechanical shock and thermal shock performance. This probe conforms to the standard 385 curve and comes standard with an NIST-traceable certificate of calibration.

# **SPECIFICATIONS**

	AM1660-12	AM1640-12	AM1640-9		
Temperature Range	-200°C to 670°C -200°C to 420°C				
Nominal Resistance at 0°C		100 Ω			
Temperature Coefficient		0.00385 Ω/Ω/°C			
Accuracy		<0.035°C at 0°C			
Long Term Drift at 0.01°C*	<0.03°C	at 0°C after 100 hours at maximum ten	nperature		
Short Term Stability		<0.01°C			
Thermal Shock	<0.007°C after 10	thermal cycles from minimum to maxir	num temperatures		
Hysteresis	≤0.01°C				
Self-heating	50 mW/°C				
Response Time**	5 seconds				
Measurement Current	0.5 mA or 1 mA				
Sensor Length	1.26 in (32 mm)				
Sensor Location		0.2 in (5 mm) from tip			
Insulation Resistance		>1000 $\mbox{M}\Omega$ at room temperature			
Sheath Material		Inconel™			
Sheath Dimensions	0.25 in (6.35 mm) (OD)				
External Leads	Teflon™ insulated copper wire, 4 leads, 6.5 feet (2 meters)				
Handle Dimension	0.59 in (15 mm) (OD)				
Handle Temperature Range	-50°C to 180°C				
Calibration	NIST-Traceable calibration with data***				

<sup>\*</sup>Long-term drift rate is for reference only. It could be affected by such facts as handling, application, and maintenance, etc.

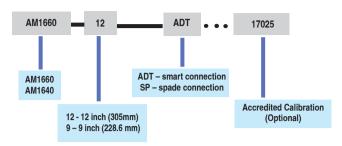
<sup>\*\*</sup>For 63% response to step change in water moving at 1 meter per second

<sup>\*\*\*</sup> For 17025 accredited calibration, please contact Additel



#### **ORDERING INFORMATION**

#### **Model Number**



Note: AM1660 is only available in 12 inch (305 mm) long configuration

Carrying case NOT included

Optional Accessories					
Model	Quantity	Description	Picture		
9070	1 pc	Smart connector for reference PRT for use with Additel temperature products			
9071	1 pc	Connector adapter from Additel smart connector to 4-wire with gold plated spades			
9072	1 pc	Connector adapter from Additel smart connector to 4-wire with clamps			

# AccuMac AM1710 **Secondary Reference PRT**



■ Temperature Range: -40°C to 160°C

■ Accuracy: <0.012°C at 0.01°C

■ Long Term Drift: <0.01°C

Short-term Stability: <0.007°C</p>

**Durable and Shock Resistant** 

- Temperature Coefficient 0.003925  $\Omega/\Omega/$  °C
- Fully Meets the ITS-90 Criteria for Reference Thermometers
- Stainless Steel Sheath



#### **OVERVIEW**

The AM1710 series of Secondary Reference PRTs offers affordable reference probes for precision temperature measurement and calibration both in the lab and in the field. These PRTs feature an accuracy of <0.012°C and a short term stability of <0.007°C.

To reach the best performance in stability and repeatability, the sensing element has been specially designed to protect the platinum sensing wire from contamination at high temperatures. A unique supporting structure and filling material provide the best balance among the hysteresis effect, mechanical shock and thermal shock performance. This high performance probe fully meets the ITS-90 criteria for reference thermometers. Each probe comes standard with an NIST-traceable certificate of calibration.

#### **SPECIFICATIONS**

	AM1710-12	AM1710-BEND	
Temperature Range	-40°C to 160°C		
Nominal Resistance at 0.01°C	100 Ω		
Temperature Coefficient	0.003925 ᠒/᠒/°C		
Calibrated Accuracy (k=2) <sup>[1][2]</sup>	±0.015°0	C at -40°C C at 0.01°C C at 160°C	
Long Term Drift at 0.01°C[3]	<0.01°C at TPW aft	er 100 hours at 160°C	
Short Term Stability	<0.0	007°C	
Thermal Shock	<0.005°C after 10 thermal cycles fro	m minimum to maximum temperatures	
Hysteresis	≤0.005°C		
Self-heating	50 mW/°C		
Response Time <sup>[4]</sup>	9 seconds		
Sheath Length	7 in (178 mm) from tip to bend 4 in (101.6 mm) from bend to handle		
Sheath Diameter	0.25 in	(6.35 mm)	
Sensor Element Length	1.26 in	(32 mm)	
Sensor Element Location	0.12 in (3	mm) from tip	
Insulation Resistance	>1000 MΩ at ro	pom temperature	
Sheath Material	Stainle	ess steel	
External Leads	Teflon™ insulated copper wire, 4 leads, 6.5 feet (2 meters)		
Handle Dimension	0.59 in (15 mm) (OD) x 2.56 in (65 mm) (L)	0.59 in (15 mm) (OD) x 2.56 in (65 mm) (L)	
Handle Temperature Range	-40°C to 160°C		
Calibration	NIST-traceable ca	alibration with data <sup>[5]</sup>	

<sup>[1]</sup> Includes calibration and 100 hour drift.

- [2] Probe calibration ranges may differ from probe temperature ranges (see Calibrated Accuracy for calibration ranges).
- [3] Long-term drift rate is for reference only. It could be affected by such facts as handling, application, and maintenance, etc.
- [4] For 63% response to step change in water moving at 1 meter per second.
- [5] For 17025 accredited calibration, please contact Additel.

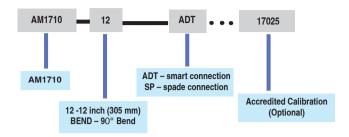
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# **ORDERING INFORMATION**



#### **Model Number**



Note: Carrying case included (excludes -BEND probes)

Optional Accessories					
Model	Quantity	Description	Picture		
9070	1 pc	Smart connector for reference PRT for use with Additel temperature products			
9071	1 pc	Connector adapter from Additel smart connector to 4-wire with gold plated spades	100		
9072	1 pc	Connector adapter from Additel smart connector to 4-wire with clamps	1		

# AccuMac AM1730 **Secondary Reference PRT**



Metrology Made Simple

- Affordable Reference Probe ■ Accuracy: <0.012°C at 0.01°C</p>
- Short-term Stability: <0.007°C ■ Temperature Range: -200°C to 420°C
- Sheath Diameters Available in 2 Configurations: 1/4 inch
- and 3/16 inch
- Inconel<sup>™</sup> Sheath to Withstand Harsh Environments
- Fully Meets the ITS-90 Criteria for Reference Thermometers



# **OVERVIEW**

The AM1730 series of Secondary Reference PRTs offers affordable reference probes for precision temperature measurement and calibration both in the lab and in the field. These PRTs feature an accuracy of <0.012°C and a short term stability of <0.007°C.

To reach the best performance in stability and repeatability, the sensing element has been specially designed to protect the platinum sensing wire from contamination at high temperatures. A unique supporting structure and filling material provide the best balance among the hysteresis effect, mechanical shock and thermal shock performance. This high performance probe fully meets the ITS-90 criteria for reference thermometers. Each probe comes standard with an NIST-traceable certificate of calibration.

#### **SPECIFICATIONS**

	AM1730-12	AM1730-9	AM1730-BEND
Temperature Range	-200°C to 420°C	-200°C to 420°C	-200°C to 420°C
Nominal Resistance at 0.01°C	100 Ω		
Temperature Coefficient	0.003925 Ω/Ω/°C		
Calibrated Accuracy (k=2) <sup>[1][2]</sup>	±0.025°C at -40°C ±0.015°C at 0.01°C ±0.035°C at 420°C		
Long Term Drift at 0.01°C[3]	<0.01°C at TPW after 100 hours at max temperature		
Short Term Stability	<0.007°C		
Thermal Shock	<0.005°C after 10 thermal cycles from minimum to maximum temperatures		
Hysteresis	≤0.005°C		
Self-heating	50 mW/°C		
Response Time <sup>[4]</sup>	9 seconds	6 seconds	9 seconds
Measurement Current	0.5 mA or 1 mA		
Sensor Length	1.26 in (32 mm)		
Sensor Location	0.12 in (3 mm) from tip		
Insulation Resistance	>1000 $M\Omega$ at room temperature		
Sheath Material	Inconel™		
Sheath Dimensions	0.25 in (6.35 mm) (OD) x 12 in (305 mm) (L)	0.188 in (4.775 mm) (OD) x 9 in (228.6 mm) (L)	0.25 in (6.35 mm) (OD) x 9.75 in (247.65 mm) vertical x 4.5 in (114.3 mm) horizontal
External Leads	Teflon™ insulated copper wire, 4 leads, 6.5 feet (2 meters)		
Handle Dimension	0.59 in (15 mm) (OD) x 2.56 in (65 mm) (L)	0.39 in (10 mm) (OD) x 1.97 in (50 mm) (L)	0.59 in (15 mm) (OD) x 2.56 in (65 mm) (L)
Handle Temperature Range	-50°C to 180°C		
Calibration	NIST-traceable calibration with data <sup>[5]</sup>		

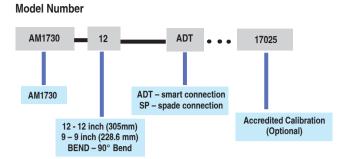
- [1] Includes calibration and 100 hour drift.
- [2] Probe calibration ranges may differ from probe temperature ranges (see Calibrated Accuracy for calibration ranges).
- [3] Long-term drift rate is for reference only. It could be affected by such facts as handling, application, and maintenance, etc.
- [4] For 63% response to step change in water moving at 1 meter per second.
- [5] For 17025 accredited calibration, please contact Additel.

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# **ORDERING INFORMATION**





Note: Carrying case included (excludes -BEND probes)

Optional Accessories					
Model	Quantity	Description	Picture		
9070	1 pc	Smart connector for reference PRT for use with Additel temperature products	Train a second		
9071	1 pc	Connector adapter from Additel smart connector to 4-wire with gold plated spades			
9072	1 pc	Connector adapter from Additel smart connector to 4-wire with clamps			



# AccuMac AM1751 Secondary Reference PRT

- Affordable Reference Probe
- Temperature Range: -200°C to 670°C
- Accuracy: <0.012°C at 0.01°C
- Short-term Stability: <0.007°C
- Temperature Coefficient 0.003925  $\Omega/\Omega/^{\circ}$ C
- Fully Meets the ITS-90 Criteria for Reference Thermometers
- Inconel<sup>™</sup> Sheath to Withstand Harsh Environments



#### **OVERVIEW**

The AM1751 series of Secondary Reference PRTs offers affordable reference probes for precision temperature measurement and calibration both in the lab and in the field. These PRTs feature an accuracy of <0.012°C and a short term stability of <0.007°C.

To reach the best performance in stability and repeatability, the sensing element has been specially designed to protect the platinum sensing wire from contamination at high temperatures. A unique supporting structure and filling material provide the best balance among the hysteresis effect, mechanical shock and thermal shock performance. This high-performance probe fully meets the ITS-90 criteria for reference thermometers. Each probe comes standard with an NIST-traceable certificate of calibration.

#### **SPECIFICATIONS**

	AM1751-12 AM1751-BEND				
Temperature Range	-200°C to 670°C				
Nominal Resistance at 0.01°C		100 Ω			
Temperature Coefficient	0.0	03925 Ω/Ω/°C			
Accuracy	<0.0	12°C at 0.01°C			
Long Term Drift at 0.01°C*	<0.01°C at TPW	/ after 100 hours at 661°C			
Short Term Stability		<0.007°C			
Thermal Shock	<0.005°C after 10 thermal cycles	from minimum to maximum temperatures			
Hysteresis	≤0.005°C				
Self-heating	50 mW/°C				
Response Time**		9 seconds			
Measurement Current	0.5	mA or 1 mA			
Sensor Length	1.2	6 in (32 mm)			
Sensor Location	0.12 in	(3 mm) from tip			
Insulation Resistance	>1000 MΩ	at room temperature			
Sheath Material		Inconel™			
Sheath Dimensions	0.25 in (6.35 mm) (OD) x 12 in (305 mm) (L) 0.25 in (6.35 mm) (OD) x 9.75 in (247.65 mm) vertice x 4.5 in (114.3 mm) horizontal				
External Leads	Teflon™ insulated copper wire, 4 leads, 6.5 feet (2 meters)				
Handle Dimension	0.59 in (15 mm) (OD) x 2.56 in (65 mm) (L)				
Handle Temperature Range	-50°C to 180°C				
Calibration	NIST-traceable	e calibration with data***			

<sup>\*</sup>Long-term drift rate is for reference only. It could be affected by such facts as handling, application, and maintenance, etc.

<sup>\*\*</sup>For 63% response to step change in water moving at 1 meter per second.

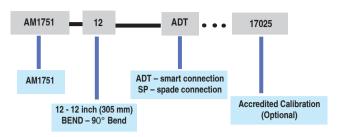
<sup>\*\*\*</sup> For 17025 accredited calibration, please contact Additel.

140



#### **ORDERING INFORMATION**

#### **Model Number**



Note: Carrying case included (excludes -BEND probes)

Optional Accessories						
Model	Quantity	Description	Picture			
9070	1 pc	Smart connector for reference PRT for use with Additel temperature products				
9071	1 pc	Connector adapter from Additel smart connector to 4-wire with gold plated spades				
9072	1 pc	Connector adapter from Additel smart connector to 4-wire with clamps				

# AccuMac AM1760 & AM1762 **Secondary SPRTs**



- Reliable SPRT for Daily Use
- Rtpw Drift: <4mK after 100hrs at 661°C</p>
- Short-term Stability: <0.002°C at 0.01°C
- Temperature Range: -200°C to 670°C
- Inconel<sup>™</sup> Sheath to Withstand Harsh Environments
- Fully Meets the ITS-90 Criteria for Reference Thermometers

#### **OVERVIEW**

The AM1760 series Secondary SPRTs provides our customers with reliable secondary standards that can be used daily in their labs. These SPRTs feature an accuracy of <0.006°C at 0.01°C, a short term stability of <0.002°C and a very low drift rate of less than 0.004°C after 100 hours at 661°C. Two different lengths of these SPRTs are available at either12 inches (305 mm) or 20 inches (508 mm).

The sensing element is designed to protect the platinum sensing wire from contamination at high temperatures, giving these SPRTs a high level of stability and repeatability in performance. A uniquely designed support structure and filling material provides excellent balance between the hysteresis effect, mechanical shock and thermal shock performance. This high performance probe fully meets the ITS-90 criteria for reference thermometers. Each probe comes standard with an NIST-traceable certificate of calibration.

#### **SPECIFICATIONS**

AM1760	AM1762	AM1760/AM1762-BEND		
-200°C to 670°C				
100 Ω 25 Ω 100 Ω / 25 Ω				
	0.003925 Ω/Ω/°C			
	±0.010°C at -196°C ±0.006°C at 0.01°C ±0.015°C at 420°C ±0.025°C at 661°C			
	<0.004°C at TPW after 100 hours at	661°C		
	<0.002°C			
<0.002°C after 1	10 thermal cycles from minimum to n	naximum temperatures		
0.0015°C at 0.5 mA current	0.0015°C at 1 mA	0.0015°C at 0.5 mA 0.0015°C at 1 mA		
	9 seconds			
0.5 mA	1 mA	0.5 mA / 1 mA		
	1.65 in (42 mm)			
	0.2 in (5 mm) from tip			
	>1000 M $\Omega$ at room temperature	е		
	Inconel™			
1760-20: 0.25 in (6.35 mm) (OD) x 20 in (508 mm) (L) 1760-12: 0.25 in (6.35 mm) (OD) x 12 in (305 mm) (L)	1762-20: 0.25 in (6.35 mm) (OD) x 20 in (508 mm) (L) 1762-12: 0.25 in (6.35 mm) (OD) x 12 in (305 mm) (L)	0.25 in (6.35 mm) (OD) x 9.75 in (247.65 mm) vertical x 4.5 in (114.3 mm) horizontal		
Teflon™	insulated copper wire, 4 leads, 3.5	feet (2 meters)		
	0.59" (15 mm) (OD) x 2.56" (65 mm	n) (L)		
	-50°C to 180°C			
NIST-traceable calibration with data <sup>[5]</sup>				
	100 Ω  <0.002°C after 2  0.0015°C at 0.5 mA current  0.5 mA  1760-20: 0.25 in (6.35 mm) (OD)  x 20 in (508 mm) (L)  1760-12: 0.25 in (6.35 mm) (OD)  x 12 in (305 mm) (L)	-200°C to 670°C  100 Ω  25 Ω  0.003925 Ω/Ω/°C  ±0.010°C at -196°C ±0.005°C at 0.01°C ±0.015°C at 420°C ±0.025°C at 661°C  <0.002°C  <0.002°C  <0.002°C  <0.0015°C at 0.5 mA current  0.0015°C at 1 mA  9 seconds  0.5 mA  1 mA  1.65 in (42 mm)  0.2 in (5 mm) from tip  >1000 MΩ at room temperature Inconel™  1760-20: 0.25 in (6.35 mm) (OD) x 20 in (508 mm) (L) 1760-12: 0.25 in (6.35 mm) (OD) x 12 in (305 mm) (L)  Teflon™ insulated copper wire, 4 leads, 3.5  0.59" (15 mm) (OD) x 2.56" (65 mm) -50°C to 180°C  NIST-traceable calibration with date		

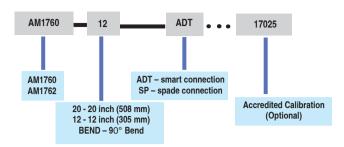
- [1] Includes calibration and 100 hour drift.
- [2] Probe calibration ranges may differ from probe temperature ranges (see Calibrated Accuracy for calibration ranges).
- [3] Long-term drift rate is for reference only. It could be affected by such facts as handling, application, and maintenance, etc.
- [4] For 63% response to step change in water moving at 1 meter per second.
- [5] For 17025 accredited calibration, please contact Additel.

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#### **ORDERING INFORMATION**

#### **Model Number**



Note: Carrying case included (excludes -BEND probes)

Optional Accessories						
Model	Quantity	Picture				
9070	1 pc	Smart connector for reference PRT for use with Additel temperature products	Total Control of the			
9071	1 pc	Connector adapter from Additel smart connector to 4-wire with gold plated spades	1			
9072	1 pc	Connector adapter from Additel smart connector to 4-wire with clamps	/ AM			



## AccuMac AM1210 **Reference Standard Type S Thermocouple**



■ Affordable Reference Standard

■ Type S

■ Short-term Stability: <0.2°C at 1084.62°C

■ Temperature Range: 0°C to 1300°C



#### **OVERVIEW**

The AM1210 Reference Standard Type S Thermocouple is made from reference grade platinum and platinum-rhodium alloy. It covers a temperature range from 0°C to 1300°C with a short term stability of <0.2°C all the way to the Freezing Point of Copper (1084.62°C). It is commonly used as a reference standard to calibrate industrial thermocouples. All thermocouple wires and parts are specially cleaned and annealed before assembly. Every AM1210 thermocouple is fully annealed and tested again after assembly to meet the tolerance criteria as specified below:

E(tCu)=10.575 ±0.015

 $E(tAI)=5.860+0.37(E(tCu)-10.575) \pm 0.005$  $E(tZn)=3.447+0.18(E(tCu)-10.575) \pm 0.005$ 

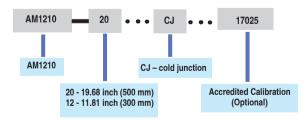
#### **SPECIFICATIONS**

	AM1210-20	AM1210-12				
Temperature Range	0°C to 1300°C					
Туре	Type S: Platinum/10%	6 Rhodium vs. Platinum				
Long Term Drift*	<0.5°C at 1210°C after 1 year typical usage					
Tolerance (mV)	E(tCu)=10.575 ±0.015 E(tAl)=5.860+0.37(E(tCu)-10.575) ±0.005 E(tZn)=3.447+0.18(E(tCu)-10.575) ±0.005					
Short Term Stability	<0.2°C at 1084.62°C					
Diameter of thermocouple wire	0.02 in (0.5 mm)					
Sheath Material	Alumina					
Sheath Dimensions	0.236 in (6mm) (OD) x 19.68 in (500 mm) (L) 0.236 in (6mm) (OD) x 11.81 in (300 mm) (L)					
Total TC Wire Length	47.25 in (1200 mm) 39.37 in (1000 mm)					
Documentation**	Report of test with data					

<sup>\*</sup>Long-term drift rate is for reference only. It could be affected by such facts as handling, application, and maintenance, etc.

#### **ORDERING INFORMATION**

#### **Model Number**



Note: Carrying case included

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<sup>\*\*</sup> For 17025 accredited calibration, please contact Additel.

# Additel 260Ex

## Handheld Multichannel Reference Recorder

- Up to 8 measurement channels
- Intrinsically safe
- Field Switchable Pressure Module
- Data logging with Real-time Graphical Trending
- Supports Hydrostatic Testing
- Color Touchscreen Display
- Built-in Barometer
- Optional RTD Probes Available
- Bluetooth and USB Communication
- Communicates with Additel's Link Mobile App



Metrology Made Simple



Additel 260Ex with ADT158Ex module

#### **OVERVIEW**

Additel's 260Ex is an intrinsically safe handheld multichannel reference recorder with 8 different channel configurations. Armed with Additel's most versatile and capable handheld, technicians are now able to measure and collect data for pressure, temperature (RTD probes available), barometric pressure and electrical measurement all in one highly portable device. The powerful logging capability and high-level of intrinsic safety make the ADT260Ex the perfect companion for use in the pipeline industry by supporting hydrostatic pressure testing, air leak testing, inlet and outlet pressure testing at pump stations, safety valve and ex-proof membrane testing, wellhead pressure testing, pipeline filter testing, differential pressure transmitter/flow computing testing, as well as routine calibration of pressure devices.

#### Intrinsically Safe:

The ADT260Ex has passed the most stringent ATEX, IECEX, and UKCA intrinsic safety certifications. Each unit complies with a certification level of Ex ia IIC T4 Ga. This highly qualified reference recorder can be widely used in potentially explosive gas environments, such as oil and gas platforms, refineries, chemical and petrochemical plants, pharmaceutical industry, energy and gas processing industry.

#### **Datalogging Capabilities:**

The Additel 260Ex includes a sizable built-in automatic recording capability which supports multi parameter logging, trend curve display, local curve observation and statistical feedback. The logged results are stored onboard and can be viewed locally. The data storage capacity is up to 10 million readings (single channel) with a logging interval that is configurable from 0.1s ~ 9999s.

#### 8 Channel Combinations:

Channel 1: Built-in digital pressure module, field switchable

Channel 2: Built-in barometer, which can be calibrated by the user

Channels 3 and 4: External digital pressure module inputs

Channel 5: Simulated differential pressure channel synthesized using channels 3 and 4

Channels 6 and 7: Temperature measurement channels supporting resistance sensors with 2, 3 or 4 wires

Channel 8: Measures current, voltage, frequency, pulse or switch testing. Built-in loop power included.





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#### **FUNCTIONAL FEATURES**

M	etr	01	ogy	M	ad	e S	im	pie

Functional Features	Details
RTD Measurement	2, 3, or 4 wire (user selectable). Unit measurement as °C, °F, K or ohms.
Filtering	Average sliding filter (sample 1-50) first-order linear filter (coefficient 0.01-1)
Switch	The measurement value will be automatically displayed at the moment the switch changes state. The latest 8 state changes will be stored in the memory.
Pressure Tare	Tare value is set through the user interface
Pressure stability indicator	Stability time and criteria is selectable
Power management	Backlight auto off Auto power off

#### **SPECIFICATIONS**

0 10 "" "			
General Specification			
	Top: 2 channels RTD measurement, 1 channel electric signal measurement, φ4mm banana jacks		
Input Channel	Right side: 2 channels for external digital pressure module, Lemo style connection		
put Gitainis.	Bottom: embedded digital pressure module (model ADT158Ex) field switchable.		
	Internal: 1 embedded atmospheric pressure sensor		
Barometric Accuracy	±55Pa		
	mV, V, mA & frequency and RTD: 3 times/ sec		
Measurement Rate	Pressure module: 1~10 times/sec selectable (3 as default)		
	Barometric: 1 times/ sec		
Data Storage	Logging interval: from 0.1~9999 seconds, log up to 10 million readings (single channel)		
4000mAh, 14.4Wh explosion-proof intelligent lithium battery, charging time is 6~8 hours, the battery can be independently			
	Typical working time 100 hours (measurement mode)  Guaranteed temperature range of technical specifications: (-10 ~ 50)°C		
	*Temperature coefficient: ±5 ppm FS/°C (-20 to -10)°C		
	Operating temperature: (-20 ~ 50)°C		
Environmental	Storage temperature range: (-30 ~ 70)°C		
	Humidity: 0% to 95% RH, non-condensing		
	Altitude: 3000 meters		
Warm Up Time	10 minutes to fully meet technical specifications		
Port Protection Voltage	30V max		
Explosion-proof Grade	ATEX & IECEX: Ex ia IIC T4 Ga (Ta = -20°C to +50°C)		
P 11 P 11 P 11	UKCA-EX		
CE Certification	TUV IEC61326, IEC61010		
Rohs Compliance	Rohs II Directive 2011/65/EU,EN50581:2012		
Protection Level	IP67, 1 meter drop test		
Communication	Ilsolate USB-TYPEC (slave), Bluetooth		
Display	4.4-inch color display capacitive screen, transflective, with LED backlight		
Size	6.97" x 4.13" x 2.04" (177 mm x 105 mm x 52 mm) which does not include the bottom mount ADT158Ex if installed.		
Weight	1.65 lb (0.75 kg)		
Warranty Time	1 year		

146



#### **Electrical Specifications**

#### **Metrology Made Simple**

Specification	Range	Accuracy	Resolution	Note		
RTD Measurement Accuracy	0~400 Ω	$0.01\% RDG + 20 \text{ m}\Omega^{[1]}$	1 mΩ	Excitation current: 1 mA		
Voltage Messurement	±300 mV	0.015%RDG + 1.5 mV	1 uV	Impedance: >100 MΩ		
Voltage Measurement	±30 V	0.015%RDG + 1.5 μA	0.1 mV	Impedance: >1 MΩ		
Current Measurement	±30 mA	0.015%RDG + 1.5 μA	0.1 uA	Impedance: < 40 Ω		
Frequency Measurement	0.01~50000Hz (auto range)	0.005% RDG + 2 last digit	6-digit auto-resolution	Min threshold voltage: 2.5V		
rrequency weasurement	Units: Hz, kHz, MHz, CPM, CPH, s, ms, us					
Switch On-Off Measurement	Inspection voltage: (3 ~ 30)V Response speed: < 10ms, supports wet and dry switch					
Pulse Count	0 ~ 9999999, optional rising edge and falling edge Min threshold voltage: 2.5 V					
Loop Power	22 V ± 10%, max output imped	ance: 320 $\Omega$ , max load current:	25 mA			

Note [1]: Accuracy applies to 4-wire probes. For 3-wire probes add 10 m $\Omega$ , for 2-wire probes add 50 m $\Omega$ 

#### PRESSURE TECHNICAL SPECIFICATIONS

Specifications	Specifications				
Pressure resolution	4, 5, or 6 digit resolution (user selectable)				
Temperature Compensation	-10°C~50 °C				
Pressure Module Type	Built-in digital pressure module: ADT158Ex, for more detailed information, please see ADT 158Ex datasheet. External digital pressure module: ADT161Ex,for more detailed information, please see ADT 161Ex datasheet.				
Specifications	Refer to the technical specification of the ADT158Ex and ADT161Ex.				
High Static Pressure and Differential Pressure Synthesis Index	Two modules must be with the same range; Typical Differential pressure accuracy of 0.002%FS or 0.02%RD, whichever is greater when using two 0.02%FS external modules.  Typical Differential pressure accuracy of 0.002%FS or 0.05%RD, whichever is greater when using two 0.05%FS external modules.				

Note: For more explanation, please reference application note "Achieving High Accuracy for High Static Differential Pressure Measurements"

#### **Pressure Ranges**

Gauge	Pressure [1]				
P/N	Pressure Range	Media	Accuracy (%FS)	Burst	
F/N	(psi)	(bar)	[2]	Accuracy (%FS)	Pressure
V15	-15	-1.0	G	0.02	3×
GP2	2	0.16	G	0.05	3×
GP5	5	0.35	G	0.05	3×
GP10	10	0.7	G	0.02	3×
GP15	15	1.0	G	0.02	3×
GP30	30	2.0	G	0.02	3×
GP50	50	3.5	G,L	0.02	3×
GP100	100	7.0	G,L	0.02	3×
GP150	150	10	G,L	0.02	3×
GP300	300	20	G,L	0.02	3×
GP500	500	35	G,L	0.02	3×
GP600	600	40	G,L	0.02	3×
GP1K	1,000	70	G,L	0.02	3×
GP1.5K	1,500	100	G,L	0.02	3×
GP2K	2,000	140	G,L	0.02	3×
GP3K	3,000	200	G,L	0.02	3×
GP5K	5,000	350	G,L	0.02	3×
GP10K	10,000	700	G,L	0.02	2×
GP15K	15,000	1,000	G,L	0.05	2x
GP20K	20,000	1,400	G,L	0.05	1.5x
GP25K	25,000	1,600	G,L	0.05	1.5x
GP30K	30,000	2,000	G,L	0.05	1.5x
GP36K	36,000	2,500	G,L	0.05	1.5x
GP40K	40,000	2,800	G,L	0.05	1.35x
GP50K	50,000	3,500	G,L	0.1	1.2x
GP60K	60,000	4,200	G,L	0.1	1.1x

Compound Pressure						
	Pressure Range				Pressure Rating	
P/N	psi	bar	Media	Accuracy	Burst	Over Pressure
CP2	±2	±0.16	G	0.05% FS	3x	1.2x
CP5	±5	±0.35	G	0.02% FS	3x	1.2x
CP10	±10	±0.7	G	0.02% FS	3x	1.2x
CP15	±15	±1.0	G	0.02% FS	3x	1.2x
CP30	-15 to 30	-1 to 2.0	G	0.02% FS	3x	1.2x
CP50	-15 to 50	-1 to 3.5	G	0.02% FS	3x	1.2x
CP100	-15 to 100	-1 to 7.0	G,L	0.02% FS	3x	1.2x
CP300	-15 to 300	-1 to 20	G,L	0.02% FS	3x	1.2x
CP500	-15 to 500	-1 to 35	G,L	0.02% FS	3x	1.2x
CP600	-15 to 600	-1 to 40	G,L	0.02% FS	3x	1.2x
CP1K	-15 to 1,000	-1 to 70	G,L	0.02% FS	3x	1.2x
CP2K	-15 to 2,000	-1 to 140	G,L	0.02% FS	3x	1.2x
СР3К	-15 to 3,000	-1 to 200	G,L	0.02% FS	3x	1.2x
CP5K	-15 to 5,000	-1 to 350	G,L	0.02% FS	3x	1.2x
CP10K	-15 to 10,000	-1 to 700	G,L	0.02% FS	2x	1.2x

[1] Sealed gauge pressure for above 1000 psi

G=Gas, L=Liquid



#### **ORDERING INFORMATION**

### Model Number GP300 ADT260EX Pressure range P/N: See pressure range tables above Range type: PSI-range by psi BAR-range by bar

#### Pressure port type:

N- 1/4NPT male N2- 1/2NPT male B-1/4BSP male B2-1/2BSP male M-M20X1.5 male AF-Autoclave F-250-C female AM-Autoclave M-250-C male

Note: The ADT260Ex can be purchased without the ADT158Ex module If needed using the following part numner: ADT260EX-NO



ADT260Ex with AM1602 temperature probe



"ADT161Ex pressure modules - See ADT161 Datasheet for more info"

#### Metrology Made Simple

Accessories (included)						
Model number	Description	QTY				
9811Ex-X	110V/220V external power adapter	1 pc				
9704Ex	Chargeable Li-ion battery	1 pc				
9021	Test leads	5 sets (10 pcs)				
9040	Hanging strap with magnet	1 pc				
9052Ex	Ex USB Cable type A to type C (For Ex models only)	1 pc				
	ISO 17025 accredited calibration certificate	1 pc				

Optional Accessories					
Model number	Description				
ADT158Ex	Built-in digital pressure module (see ADT158Ex datasheet)				
ADT161Ex	External digital pressure module (see ADT161 datasheet)				
AM1602-6FT	Class A, PT100/385 Industrial RTD, -40°C to 160°C, 3/16 (4.76 mm) inch x 2 inch (50 mm) with 6 foot (1.8 Meters) cable w/ banana jack connectors				
AM1602-15FT	Class A, PT100/385 Industrial RTD, -40°C to 160°C, 3/16 (4.76 mm) inch x 2 inch (50 mm) with 15 foot (4.5 Meters) cable w/ banana jack connectors				
AM1602-30FT	Class A, PT100/385 Industrial RTD, -40°C to 160°C, 3/16 (4.76 mm) inch x 2 inch (50 mm) with 30 foot (9 Meters) cable w/ banana jack connectors				
AM1602-60FT	Class A, PT100/385 Industrial RTD, -40°C to 160°C, 3/16 (4.76 mm) inch x 2 inch (50 mm) with 60 foot (18.2 meters) cable w/ banana jack connectors				
AM1602-100FT <sup>[1]</sup>	Class A, PT100/385 Industrial RTD, -40°C to 160°C, 3/16 (4.76 mm) inch x 2 inch (50 mm) with 100 foot (30.5 meters) cable w/ banana jack connectors				
9060	Pressure module connection cable				
9905	Hard carrying case for handheld calibrators and readouts with space for two RTDs				
9918-SC	Soft carrying case, with space for handheld instrument, test leads, and accessories				
9530-BASIC	Additel/Acal Automated calibration software with asset management, basic version				
9530-NET	Additel/Acal Automated calibration software with asset management, network version, Includes server installation and 1 user license				

#### Note:

[1] For custom RTD cable lengths over 100 feet (30 meters), which will adhere to Class B, please contact Additel.



"ADT158Ex pressure module - for use with ADT260Ex (bottom mount)"

## Additel 209 and 210 Series Loop Calibrator



- Accuracy to 0.01% of reading
- Small and rugged handheld design
- Measure, source, or simulate loop current
- Measure DC volts
- Simultaneously mA and % span display
- Switch functionality
- Selectable ramp and step functions
- Easy to read display and user interface
- HART 250Ω resistor in series with 24V loop





#### **OVERVIEW**

The new Additel 209 and 210 loop calibrator series combine ease of use and functionality, making them the ideal tools to troubleshoot your process loop. The ADT209 has an accuracy of 0.03% of reading whereas the ADT210 holds an accuracy of 0.01% of reading. If you want to source, simulate or simply measure, the Additel Loop calibrator series will fit your need. The ADT209 and ADT210 allow for measurement of current, voltage and a switch. You can also simulate or source mA or a process transmitter. With a push of a button, you can switch to zero and span values, auto ramp, and auto step throughout the range. Each loop calibrator has a large, easy to read screen which simultaneously displays the measurement with the % of span.

#### **ELECTRICAL MEASURE SPECIFICATIONS**

	Range	Resolution	ADT209 Accuracy	ADT210 Accuracy			
Voltage DC <sup>1</sup>	0 to 30 V	1 mV	0.03%RD + 2mV	0.01%RD + 2mV			
Current DC <sup>2</sup>	0 to 24 mA	1 μΑ	0.03%RD + 2μA	0.01%RD + 2μA			
Switch test	Input resistance more than 500 M $\Omega$ Trigger level: low level <0.3V; high level: >2V						

<sup>[1]</sup>  $1M\Omega$  input resistance

#### **ELECTRICAL SOURCE SPECIFICATIONS**

	Range	Resolution	ADT209 Accuracy	ADT210 Accuracy			
Current DC	0 to 24 mA	1 μΑ	0.03%RD + 2 μA	0.01%RD + 2 μA			
Source mode	700Ω/20 mA maximum						
Sink mode	External loop voltage nominal 24 V, maximum 30 V, minimum 12 V						

<sup>[2]</sup> Loop transmitter current measure:  $700\Omega$  maximum



#### **GENERAL SPECIFICATIONS**

Voltage limit	30 V between terminals or between terminals and ground		
Measurement Functions	Auto step, auto ramp, span step		
Display	VA LCD display. 2.04 x 2.04 in (52 x 52 mm)		
Loop power	24 V		
Over-voltage protection	30 V DC (240 V AC)		
Overload current protection	33 mA DC		
Storage temperature	-20°C to 70°C		
Working Environment	-10 to 50°C, 95%RH		
Working Altitude	<3,000 m		
Vibration/shock	Random 2G 5 to 500 Hz 1 meter drop		
Power	One 9 V alkaline battery (ANSI/NEDA 1604A or IEC) DC9 V optional adapter available		
Battery life (typical)	Output mode: 18 hours (12 mA/500Ω) Measure mode: 50 hours		
Size (LxWxH)	163 x 83 x 41 mm		
Weight	350 g		
Calibration Certification	ISO 17025 Accredited Calibration with data		
Compliance Certification	ADT209: CE ADT210: CE		
Warranty	3 years		

#### **ORDERING INFORMATION**

Model Number

ADT209

ADT210

#### Accessories included

9024	Test lead set	1 set
	Alligator clips	2 pcs
	9V Alkaline battery	1 pc

#### Optional Accessories

# **ADT226 Multifunction Process Calibrators & ADT227 Documenting Multifunction Process Calibrators**



## **Selection Guide**

Mo	dels	ADT226 Multifunction Process Calibrator	ADT227 Documenting Multifunction Process Calibrator	ADT227-HART Documenting Multifunction Process Calibrator	ADT226Ex Multifunction Process Calibrator	ADT227Ex Documenting Multifunction Process Calibrator	ADT227Ex-HART Documenting Multifunction Process Calibrator
Measure							
	mV DC	±300 mV	±300 mV	±300 mV	±300 mV	±300 mV	±300 mV
Voltage	V DC	±30 V	±30 V	±30 V	±30 V	±30 V	±30 V
High Voltage	V DC/AC	±300V DC/AC	±300V DC/AC	±300V DC/AC			
Current	(mA DC)	±30 mA	±30 mA	±30 mA	±30 mA	±30 mA	±30 mA
Resis	stance	0 - 4000 Ω	0 - 4000 Ω	0 - 4000 Ω	0 - 4000 Ω	0 - 4000 Ω	0 - 4000 Ω
Frequ	uency	0.01 - 50,000 Hz	0.01 - 50,000 Hz	0.01 - 50,000 Hz	0.01 - 50,000 Hz	0.01 - 50,000 Hz	0.01 - 50,000 Hz
Pu	ılse	0 - 9,999,999	0 - 9,999,999	0 - 9,999,999	0 - 9,999,999	0 - 9,999,999	0 - 9,999,999
Limit	Switch	•	•	•	•	•	•
Thermod	ouple TC	-10 - 75 mV	-10 - 75 mV	-10 - 75 mV	-10 - 75 mV	-10 - 75 mV	-10 - 75 mV
Pressure Mod	ule Serial Ports	2	2	2	2	2	2
Source / Simula	nte		1				
Voltage	e (V DC)	0 - 15 V	0 - 15 V	0 - 15 V	0 - 10.5 V	0 - 10.5 V	0 - 10.5 V
Current	(mA DC)	0 - 25 mA	0 - 25 mA	0 - 25 mA	0 - 25 mA	0 - 25 mA	0 - 25 mA
Resis	stance	0 - 4000 Ω	0 - 4000 Ω	0 - 4000 Ω	0 - 4000 Ω	0 - 4000 Ω	0 - 4000 Ω
Frequ	uency	0.01 - 50,000 Hz	0.01 - 50,000 Hz	0.01 - 50,000 Hz	0.01 - 50,000 Hz	0.01 - 50,000 Hz	0.01 - 50,000 Hz
Pu	ılse	0 - 9,999,999	0 - 9,999,999	0 - 9,999,999	0 - 9,999,999	0 - 9,999,999	0 - 9,999,999
Thermod	couple TC	-10 - 75 mV	-10 - 75 mV	-10 - 75 mV	-10 - 75 mV	-10 - 75 mV	-10 - 75 mV
Recording	•		I .				
	aling	•	•	•	•	•	•
Min/Max/Avg/Tare •		•	•	•	•	•	•
	Hold •		•	•	•	•	•
	Task		•	•		•	•
	nd Logging		10,000 readings	10,000 readings		1,000 readings	1,000 readings
Features	959		10,000 100.0	,		i,,ccc readings	,,oco romanigo
	ly Safe (Ex)				•	•	•
	creen Display		•	•	•	•	•
	otection	50V Max	50V Max	50V Max	Pi = 0.75W, Ui = 30V, Ii = 100mA	Pi = 0.75W, Ui = 30V, Ii = 100mA	Pi = 0.75W, Ui = 30V, Ii = 100mA
Loop	power	24 V	24 V	24 V	22 V	22 V	22 V
	: p/step	•	•	•	•	•	•
	Fransmitter	•	•	•	•	•	•
R	TD	•	•	•	•	•	•
Thermod	ouple TC	•	•	•	•	•	•
	al CJC	•	•	•	•	•	•
Blue	tooth	•	•	•	•	•	•
HART Com	munication			•			•
	ommunicator			•			
Docun	nenting		•	•		•	•
IP67 Co	mpliance	•	•	•	•	•	•
War	ranty	3 Years	3 Years	3 Years	3 Years	3 Years	3 Years
	Accredited ration	•	•	•	•	•	•

# Addite

#### Metrology Made Simple

# Additel 226, 226Ex Multifunction Process Calibrator

- Sourcing, Simulating and Measuring Pressure, Temperature and Electrical Signals
- **■** Built-in Barometer
- Intrinsically Safe Models Available (Ex)
- Large Smartphone Like Touchscreen User Experience
- USB Type-C and Bluetooth Communications
- IP67 Rated
- High Voltage Measurement Capability (300V AC)
- True RMS Voltage Meter Capability
- Dual Channel Pressure Module Ports
- High Static Differential Pressure Measurement 0.002% FS
- ISO 17025-accredited Calibration w/data Included







#### **OVERVIEW**

Additel's new Multi-functional Process Calibrator series takes portability, functionality, and accuracy to a whole new level and packages it with an intuitive and easy to use color touchscreen display. The ADT226 is a powerful yet cost effective process calibrator, which has an ATEX certified intrinsically safe option - ADT226Ex allowing you to perform calibration work in the harshest of environments. We're confident these new tools will not only meet your calibration requirements but will make metrology simple for you!

#### **Features**

#### Easy-to-use Cellphone Like Interface

The ADT226 series brings an all new user interface to the world of process calibrators. With a menu driven interface and small size/weight, the ADT226 is the industry's smallest multifunctional process calibrator with an intrinsically safe version to boot (ADT226Ex).

It adopts advanced human hand engineering design for the most convenient field handheld process calibrator available. The ADT226 has been developed with a powerful embedded operating system which solves common problems of other designs including slow response, cumbersome key operation, high power consumption and overall slow processing.



#### Accuracy



Additel's new and improved ADT226 series provides much improved accuracies including an electrical accuracy of 0.015% RD + 0.005% FS, high-static differential pressure mode accuracy to 0.002% FS and across the board improvements in temperature measurement accuracies.

#### **Thermocouple Measurement Performance**

The ADT226 series delivers highly improved thermocouple measurement capabilities by vastly improving the cold junction compensation(CJC) specifications and a much improved stabilization time.



Addite Cata



#### Features

#### Metrology Made Simple



#### **Time Saving Features**

In addition to all the great features mentioned above, the ADT226 series is loaded with time saving features like our builtin pressure and temperature converter, thermal calculator, wiring diagram guide for assisting with electrical connections, a built-in diagnostic center including intelligent alarm messaging and a real time error report and comprehensive selftesting to help our customers get the very most out of their investment in Additel calibration tools.

#### **Portable and Robust**



The demands of remote calibration work can be challenging. The ADT226 series is lightweight and highly portable and utilizes an advanced color LCD screen to help ensure you can easily see, even in the (Ex) intrinsically safe versions.

All models in the ADT226 family have been designed with ruggedness and dependability in mind and meet IP67 standards with a 1-meter drop test, 4G vibration, xenon exposure and 130g steel ball drop testing of the display.

Other environmental conditions have also been considered, such as temperature and humidity. To combat these external elements, Additel has designed a unique internal circuit design and process technology to allow for the utmost confidence in your critical calibration and measurement work.

#### **Intrinsically Safe Option**

The Additel 226Ex series calibrators have passed the most stringent testing by certified organizations to acquire intrinsically safe certificates, ATEX, IECEX, and UKCA. The explosion-proof grade (Ex ia IIC T4 Ga), can be widely used in potentially explosive environments, such as oil and gas platforms, oil refineries, chemical and petrochemical plants, pharmaceutical industries, energy and gas processing industries.

Each intrinsically safe calibrator has an advanced transflective color LCD display which has enhanced visibility when viewed in direct sunlight. No matter where your work takes you, these calibrators are up to the task.



#### **Voltage Meter (RMS)**



The Additel 226 non-Ex version is equipped with "true effective value" RMS measuring function, which can measure the RMS of various waveforms with no need to consider distortion or waveform parameters and other errors caused by various waveforms

#### **Targeted application features**

The onboard applications provide a useful selection of features including high static differential pressure mode, pressure leak test, safety valve test, analog transmitter calibration, unit converter, thermal calculator, and snapshots to name a few.

High static differential pressure mode uses two sensors, unique calculation technology to achieve a differential pressure measurement to 0.002% FS at high static pressures. The leak test will automatically calculate the pressure drop to determine a leak condition. The safety valve test is a specialized task which captures the exact pressure release point by taking 10 readings per second during a valve crack test.

You will find this and much more as we continue to develop new apps at Additel.



#### Connectivity & Battery



Users can remotely connect mobile devices to the ADT226 via Bluetooth with an unobstructed distance up 20 meters. The included USB type-C comm port and cable provide a hard wired communication option as well as charging for the removeable Li-ion battery, which provides up to 35 hours of run time.



#### **SPECIFICATIONS**

#### **Electrical Specification**

#### Metrology Made Simple

Source Accuracy							
Cassifications	ADT226			ADT226Ex			
Specifications	Range	Resolution	Accuracy	Range	Resolution	Accuracy	
	0 to 15 V	0.2 5mV	0.015%RDG + 0.75 mV				
Voltage DC	-150 to 150 mV <sup>[1]</sup>	5 uV	0.015%RDG + 10 uV	0 to 10.5 V	0.2 mV	0.02%RDG+0.5 mV	
Voltage DO	-1.5 to 1.5 V <sup>[1]</sup>	0.05 mV	0.005%RDG + 0.1mV	0 to 10.5 v	0.2 1110	0.02761100+0.31111	
	-15 to 15 V <sup>[1]</sup>	0.5 mV	0.015%RDG + 1 mV				
Current DC	0 to 25 mA	0.5 uA	0.015%RDG + 1.25 uA	0 to 25 mA	0.5 uA	0.02%RDG + 1.25 uA	
Resistance	0 to 400 Ω	10 mΩ	$0.015\%$ RDG + 20 m $\Omega$	0 to 400 Ω	10 m $\Omega$	$0.015\%$ RDG + 20 m $\Omega$	
nesistatice	0 to 4000 Ω	100 mΩ	0.015%RDG + 200 mΩ	0 to 4000 Ω	100mΩ	0.015%RDG + 200 mΩ	
Frequency	0.01 to 50000.0 Hz	Auto range, 6-digit	0.005%RDG+5 on last digit	0.01 to 50000.0 Hz	Auto range, 6-digit	0.005%RDG+5 on last digit	
	(0.1~ 50) Hz	0.001 Hz	0.004 Hz		_		
Frequency	(50 ~ 500) Hz	0.01 Hz	0.04 Hz		N/A		
(Sine wave & Triangular wave)[1]	(500 ~ 5000) Hz	0.1 Hz	0.4 Hz		N/A		
, J ,	(5000 ~ 50000) Hz	1Hz	4 Hz				
Voltage mV (TC)	-10 to 75 mV	1.5 uV	0.015%RDG + 4.0 uV	-10 to 75 mV	1.5 uV	0.02%RDG + 4.0 uV	
Dulas	0 to 9999999	1	N/A	0 to 9999999	1	N/A	
ruise	Pulse Optional rising edge and falling edge, minimum threshold voltage: 2.5V						
Loop power (max 25mA)	24 V	N/A	±1 V	22 V	N/A	± 10%	

Note 1: When the environment temperature is (-10  $\sim$  +10)  $^{\circ}$ C and (30  $\sim$  50)  $^{\circ}$ C , the temperature coefficient is:

Voltage, current, thermocouple, thermal resistance output:  $\pm\,5$  ppm FS/°C .

Note 2: Output features:

Voltage output: 0~15 V/ ±150 mV /±1.5V / ± 15V, Maximum load current: 10 mA, (For Ex-version load current 5mA), load effect: 50 uV / mA;

Current output (0 ~ 25) mA: Maximum open circuit voltage: 24 V, driving capacity: 1 kΩ / 20 mA, maximum external voltage: 50 V; (For Ex-version, Maximum open circuit voltage: 15 V, impedance: 400Ω, driving capacity: 6 V / 20 mA, maximum external voltage: 30 V)

Frequency output: square wave, 50% duty cycle, square wave amplitude (0~15) V adjustable, amplitude accuracy ± 0.2%FS,

maximum load current: 10mA (For Ex-version,1mA);

Supported units: Hz, kHz, MHz, CPM, CPH, s, ms, us;

Zero-crossing sine wave / triangular wave amplitude: (0.1  $\sim$  30) Vp-p adjustable(only for Ex-version),

Amplitude accuracy 3 % Vp-p + 75 mV, supporting display valid value. [1]

Pulse output: optional rising edge and descending edge trigger mode;

Thermocouple output: maximum load current: 5mA, load effect: < 5 uV / mA;

Thermal resistance output: maximum excitation current:  $(0 \sim 400) \Omega@2$  mA,  $(400 \sim 4000) \Omega@0.3$  mA, support 1ms pulse excitation.

#### [1] Available per request

			ADT226Ex				
Specifications	Range	Resolution	Accuracy	Range	Resolution	Accuracy	
	-300 to 300 mV	1 μV	0.015% RDG + 15 μV	-300 to 300 m	V 1µV	0.02% RDG + 15 μ\	
	-30 to 30 V	0.1 mV	0.015%RDG + 1.5 mV	-30 to 30 V	0.1 mV	0.02% RDG + 1.5 m	
Voltage DC	Temperature Coefficien ±5 ppm FS/°C (-10°C t Impedance: -300 mV to -30 V to 30	o 10°C and 30	,	Temperature Coe ±5ppm FS/°C (-2			
	-300 to 300 V	10 mV	0.05% RDG + 30 mV				
DC High Voltage	Temperature coefficier (-10°C to 10°C and 30°C)		-S/°C				
	The highest input volta	ge is 300 V, IE	EC61010 300V CATII	N/A			
	Commong mode reject	ion: >100 dB	(at 50 or 60 Hz)				
	Impedance: $> 4 M\Omega$ , D	C coupling					
	300V (40 to 500 Hz)	10 mV	0.5% RDG + 150 mV				
	Temperature coefficier	RD + 0.0025% FS) /°C 10°C and 30°C to 50°C)					
AC High Voltage	The highest input voltage is 300 V, IEC61010 300V CATII			N/A			
	9% to 100% of range is suitable for the above accuracy indicators						
	Impedance: >4 MΩ, <1	00pF, AC cou	pling				
0 100	-30 to 30 mA	0.1 μΑ	0.015% RDG + 1.5 μA	-30 to 30 mA	0.1 μΑ	0.02% RDG + 1.5 μA	
Current DC	Temperature Coefficie	nt: ±5ppm FS/	°C (-10°C to 10°C and 30°C t	o 50°C), Impedan	ce: < 40 Ω		
	0 to 400 Ω	1 mΩ	0.015% RDG + 20 mΩ	0 to 400 Ω	1 mΩ	0.02% RDG + 20 ms	
	0 to 4000 Ω	1 mΩ	$0.015\%~\text{RDG} + 200~\text{m}\Omega$	0 to 4000 Ω	10 mΩ	0.02% RDG + 200 m	
Resistance (4-Wire)	Temperature Coefficient: ±5ppm FS/°C (-10°C to 10°C and 30°C to 50°C)			Temperature Coefficient: ±5ppm FS/°C (-20°C to -10°C)			
	2-Wire + 50 m $\Omega$ , 3-wire + 10 m $\Omega$						
	Excitation current: 0.2	mA					



#### **SPECIFICATIONS**

#### Metrology Made Simple

Measurement Accuracy Cont.							
	ADT226			ADT226Ex			
Specifications	Range	Resolution	Accuracy	Range	Resolution	Accuracy	
	-10 to 75 mV	0.1uV	0.015% RDG + 4.0µV	-10 to 75 mV	0.1uV	0.02% RDG + 4.0μV	
Voltage mV (TC)	Temperature Coefficie ±5ppm FS/°C (-10°C to	°C to 50°C)	Temperature Coefficient: ±5ppm FS/°C (-20°C to -10°C)				
	Impedance: >100 M $\Omega$						
	0.01 to 50000 Hz	Auto range, 6-digit	0.005% RDG + 5 on last digit	0.01 to 50000 Hz	Auto range, 6-digit	0.005% RDG + 5 on last digit	
Frequency	Minimum threshold voltage: 2.5 V						
	Supported units: Hz, kHz, MHz, CPM, CPH, s, ms, µs						
Dules	0 to 9999999	1	N/A	0 to 9999999	1	N/A	
Pulse	Optional rising edge and falling edge, minimum threshold voltage: 2.5V						
Switch	Support for dry or wet	switch, voltage	e range of 3 to 30 V, respons	e speed of < 10 ms			

**CHAMOIS METROLOGY LTD** 

#### **Genreal Specification**

Specifications	ADT226	ADT226Ex			
Operating Temperature	-10°C to 50°C	-20°C to 50°C			
Specification guaranteed temperature range	10°C to 30°C	-10°C to 50°C			
Storage Temperature	-30°C to 70°C	-30°C to 70°C			
Humidity	<95%, non-condensing	<95%, non-condensing			
Power supply	6600mAh, 23.8Wh lithium battery, charging time about 6 hours, battery pack can be charged independently	4000mAh 14.4Wh Explosion-proof lithium battery packcharging time about 6 hours, battery pack can be charged independently			
User interface	Icon drive menus	Icon driven menus with navigation buttons			
Ports protection voltage	50V max (Only for the top ports)	30V max			
Display	5.0 inch 480 x 800 mm TFT LCD capacitive screen	4.4 inch 640 x 480 mm color display capacitive screen			
Maximum altitude		3000 meters			
European Compliance		CE Mark			
Electrical Connection	Ø4mm sockets and flat mini-jack thermocouple socket				
Size	6.97" x 4.13" x 2.04" (177 mm x 105 mm x 52 mm)				
Weight	1.6 lb (0.7 kg)	1.65 lb (0.75Kg)			
Battery	Rechargeable	e Li-ion battery (included)			
Battery Life	Typically 12 hours	Typically 35 hours			
Battery Charge	110V/220V external power adapter included. Battery can be charged external to the unit.				
External pressure module	Dual channel aerial plug, can connect two digital pressure modules				
Warm-up time	Full specification performance i	s achieved after a 10 minute warm-up time.			
ROHS compliant	Rohs II Directive	2011/65/EU, EN50581:2012			
Display rate	3 readings per second				
Barometric Accuracy (Built-in barometer)	55Pa				
IP protection level	IP67, 1 meter drop test				
Communication	Isolate USB-TYPEC (slave), Bluetooth BLE				
User Interface Localization	English, German, French, Italian, Spanish, Portuguese, Simplified Chinese, Traditional Chinese, Japanese, Russian, Czech, Slovak English, Simplified Chinese, Traditional Chinese, Japanese				
Calibration	ISO 17025 accredited calibration with data				
Warranty		3 years			



#### **Pressure Specification**

#### Metrology Made Simple

#### Pressure Specification( ADT226 & ADT226Ex)

The 161 series Intelligent Digital Pressure Modules are available for gauge, vacuum and absolute pressure from -15 psi to 60,000 psi (-1 bar to 4200 bar). Accuracy from 0.02% FS includes operation over 14°F to 122°F (-10°C to 50°C), one year stability and calibration uncertainty. For detailed specifications, please refer to the pressure modules datasheet.

#### **SPECIFICATIONS**

#### **Temperature Specification**

			ADT226				ADT226Ex	
T	Oters desid	T	D (°O)	Accuracy (°C)	Cton don't	T	- D (90)	Accuracy (°C)
Type Standard		remperatu	re Range (°C)	Measure / Source	Standard	remperatur	e Range (°C)	Measure / Source
			-50~0	0.96			-50~100	0.96
S	IEC 584	-50 to 1768	0~100	0.69	IEC 584	-50 to 1768	100~1000	0.69
			100~1768	0.64			1000~1768	0.73
			-50~0	1.02			-50~0	1.03
R	IEC 584	-50 to 1768	0~200	0.71	IEC 584	-50 to 1768	0~200	0.71
			200~1768	0.56			200~1768	0.65
			200~300	1.89			200~300	1.90
В	IEC 584	0 to 1820	300~500	1.25	IEC 584	0 to 1820	300~500	1.26
Ь	IEC 304	0 10 1620	500~800	0.78	IEC 304	0 10 1620	500~800	0.79
			800~1820	0.55			800~1820	0.57
			-250 to -200	0.97			-250 to -200	1.04
K	IEC E04	270 to 1272	-200 to -100	0.30	IEC 504	270 to 1272	-200 to -100	0.32
ĸ	IEC 584	-270 to 1372	-100 to 600	0.18	IEC 584	-270 to 1372	-100 to 600	0.21
			600 to 1372	0.35			600 to 1372	0.43
			-250 to -200	1.50			-250 to -200	1.58
N	IEC 584	-270 to 1300	-200 to -100	0.44	IEC 584	-270 to 1300	-200 to -100	0.46
			-100 to 1300	0.30			-100 to 1300	0.37
		-270 to 1000	-250~-200	0.54		-270 to 1000	-250~-200	0.59
_	IEC 584		-200~-100	0.20	150 504		-200~-100	0.22
E			-100~700	0.15	IEC 584		-100~700	0.18
			700~1000	0.20			700~1000	0.25
			-210~-100	0.26			-210~-100	0.28
J	IEC 584	-210~1200	-100~700	0.15	IEC 584	-210~1200	-100~700	0.19
			700~1200	0.25			700~1200	0.31
			-250~-100	0.74			-250~-100	0.79
Т	IEC 584	-270 to 400	-100~0	0.15	IEC 584	-270 to 400	-100~0	0.16
			0~400	0.11			0~400	0.13
			0 to 1000	0.35			0 to 1000	0.40
С	ASTM E988	0 to 2315	1000 to 1800	0.62	ASTM E988	0 to 2315	1000 to 1800	0.73
			1800 to 2315	1.02			1800 to 2315	1.22
			0~100	0.39			0~100	0.39
_	A OTA 4 5000	0.0045	100~1200	0.37	A OTAL FOCO	0.0045	100~1200	0.43
D	ASTM E988	0~2315	1200~2000	0.65	ASTM E988	0~2315	1200~2000	0.77
			2000~2315	1.03			2000~2315	1.24
			50~100	1.12			50~100	1.12
			100~200	0.72			100~200	0.72
G	ASTM E1751	0 to 2315	200~400	0.45	ASTM E1751	0 to 2315	200~400	0.46
			400~1500	0.37			400~1500	0.43
			1500~2315	0.77			1500~2315	0.92
			-200 to -100	0.15			-200 to -100	0.16
L	DIN43710	-200 to 900	-100 to 400	0.13	DIN43710	-200 to 900	-100 to 400	0.14
			400 to 900	0.17			400 to 900	0.20
			-200 to 0	0.28			-200 to 0	0.29
U	DIN43710	-200 to 600	0 to 600	0.13	DIN43710	-200 to 600	0 to 600	0.15

Note: Internal CJC is  $\pm 0.15^{\circ}$ C (-10°C to 50°C ambient temperature) Accuracy with external cold junction only, for internal cold junction add 0.15°C (k=2)





#### **SPECIFICATIONS**

RTD Measurement and Source Accuracy					
	_		Accura	acy (°C)	
Measure and Simulate	To	emperature Range (°C)	ADT226	ADT226Ex	
		-200~200	0.62	0.64	
PT10(385)	-200 to 850	200~600	0.77	0.82	
		600~850	0.88	0.95	
		-200~200	0.29	0.31	
PT25(385)	-200 to 850	200~600	0.40	0.44	
		600~850	0.47	0.54	
		-200~200	0.18	0.20	
PT50(3916)	-200 to 850	200~600	0.27	0.32	
		600~850	0.34	0.40	
PT100(385)		-200~200	0.13	0.15	
PT100(391) PT100(3916)	-200 to 850	200~600	0.21	0.26	
PT100(3916) PT100(3926)		600~850	0.27	0.34	
		-200~200	0.34	0.37	
DT000(005)		200~300	0.37	0.40	
PT200(385)	-200 to 850	300~600	0.46	0.51	
		600~850	0.54	0.61	
	-200 to 850	-200~0	0.17	0.18	
DT (00/005)		0~200	0.21	0.23	
PT400(385)		200~600	0.30	0.35	
		600~850	0.37	0.44	
		-200~200	0.18	0.20	
PT500(385)	-200 to 850	200~600	0.27	0.32	
		600~850	0.34	0.40	
		-200~200	0.13	0.15	
PT1000(385)	-200 to 850	200~600	0.21	0.26	
		600~850	0.27	0.34	
Cu10(427)	-200~260	-200~260	0.59	0.61	
Cu50(428)	200~260	-200~260	0.15	0.17	
Cu100(428)	-200~260	-200~260	0.10	0.12	
Ni100(617)	00.400	-60~0	0.06	0.07	
Ni100(618)	-60~180	0~180	0.06	0.08	
Ni120(672)	80~260	-80~260	0.06	0.07	
Ni1000	-50~150	-50~150	0.08	0.09	

\*Note: Ambient temperature of 20°C±10°C.

4-wire accuracy. For 2-wire add 50 m $\Omega,$  for 3-wire add 10 m $\Omega$ 



#### **ORDERING INFORMATION**

#### Model Number



Accessories (included)					
Model number	Description	QTY			
9811-X	110V/220V external power adapter (Only for ADT226)	1 pc			
9811Ex-X	110V/220V external power adapter (Only for ADT226Ex )	1 pc			
9704	Chargeable Li-ion battery (Only for ADT226)	1 pc			
9704Ex	Chargeable Li-ion battery (Only for ADT226Ex)	1pc			
9023	Test leads	1 set (6 pcs)			
9027	Right angle test leads (Non-Ex models only)	1 set (2 pcs)			
9060	Pressure module connection cable	1 pc			
9052	USB Cable type A to type C (Non-Ex models only)	1 pc			
9052Ex	Ex USB Cable type A to type C (For Ex models only)	1 pc			
9040	Hanging strap with magnet	1 pc			
	ISO 17025 accredited calibration certificate	1 pc			

**CHAMOIS METROLOGY LTD** 

Optional Accessories	
Model number	Description
ADT161 - XXX	Digital Pressure Modules
ADT161Ex - XXX	Intrinsically Safe Digital Pressure Modules
ADT129-X	Differential Pressure Manifold, -15 to 3,000 psi
9051	Communication cable, Lemo connector to RS232 DB9 male, for RS232 communication with ADT226 and ADT227 calibrator.
9061	Current output cable (for ADT227 and ADT226 non-EX models)
9062	Connection adapter cable for Fluke style pressure modules to non-explosion-proof Additel readouts
AM1602-6FT	Class A, PT100/385 Industrial RTD, -40°C to 160°C, 3/16 (4.76 mm) inch x 2 inch (50 mm) with 6 foot (1.8 Meters) cable w/ banana jack connectors
9080	Cable kit (including TC plug, compensation cable, S,R,K,J,T,E,N)
9081	Universal TC easy-press adapter for ADT227 and ADT226
9082	HART 250 ohm resistor adapter for ADT227 and ADT226
9704	Spare chargeable Li-ion battery for multifunction calibrator ADT226
9704Ex	Spare chargeable Li-ion battery for multifunction calibrator ADT226Ex
9811-X	110 V/220 V external power adapter for handheld models
9811Ex-X	110 V/220 V external power adapter for Ex handheld models
9906A	Hard carrying case for handheld instrument with accessories
9918-SC	Soft carrying case, with space for handheld instrument, test leads, and accessories
9530-BASIC	Additel/Acal Task management software for multifunction calibrator
9530-NET	Additel/Acal Automated calibration software with asset management, network version, Includes server installation and 1 user license

<sup>\*</sup> Additel/Land software can be downloaded for free at www.additel.com

# Additel Catalog

# Additel 227, 227Ex Documenting Multifunction Process Calibrator



- Sourcing, Simulating and Measuring Pressure, Temperature and Electrical Signals
- Built-in Full Hart Communicator (ADT227-HART)
- **■** Built-in Barometer
- Intrinsically Safe Models Available (Ex)
- Large Smartphone Like Touchscreen User Experience
- USB Type-C and Bluetooth Communications
- IP67 Rated
- High Voltage Measurement Capability (300V AC)
- True RMS Voltage Meter Capability
- Dual Channel Pressure Module Ports
- High Static Differential Pressure Measurement 0.002% FS
- ISO 17025-accredited Calibration w/data Included







#### **OVERVIEW**

Additel's new Multi-functional Documenting Process Calibrator series takes portability, functionality, and accuracy to a whole new level and packages it with an intuitive and easy to use color touchscreen display. This series includes an advanced documenting pressure calibrator (ADT227) and an advanced documentation process calibrator with a built-in HART communicator (ADT227-HART). Additionally, each calibrator has an ATEX certified intrinsically safe option (ADT227Ex) allowing you to perform calibration in the harshest of environments. We're confident these new tools will not only meet your calibration requirements but will make metrology simple for you!

#### **Features**

#### Easy-to-use Cellphone Like Interface

The ADT227 series brings an all new user interface to the world of process calibrators. With a menu driven interface and a small size/weight, the ADT227 is the industry's smallest advanced multifunctional process calibrator with an intrinsically safe version to boot (ADT227Ex). It adopts advanced human hand engineering design for the most convenient field handheld process calibrator available.

The ADT227 has been developed with a powerful embedded operating system which solves common problems of other designs including slow response, cumbersome key operation, high power consumption and overall slow processing.



#### Accuracy



Additel's new and improved ADT227 series provides much improved accuracies including an electrical accuracy of 0.005% RD + 0.005% FS, high-static differential pressure mode accuracy to 0.002% FS and across the board improvements in temperature measurement accuracies.

#### **Features**

#### Metrology Made Simple

#### **Thermocouple Measurement Performance**

The ADT227 series delivers highly improved thermocouple measurement capabilities by vastly improving the cold junction compensation(CJC) specifications and a much improved stabilization time.



#### **Portable and Robust**



The demands of remote calibration work can be challenging. The ADT227 series is lightweight and highly portable and utilizes an advanced color LCD screen to help ensure you can easily see, even in the (Ex) intrinsically safe versions.

All models in the ADT227 family have been designed with ruggedness and dependability in mind and meet IP67 standards with a 1-meter drop test, 4G vibration, xenon exposure and 130g steel ball drop testing of the display.

Other environmental conditions have also been considered, such as temperature and humidity. To combat these external elements, Additel has designed a unique internal circuit design and process technology to allow for the utmost confidence in your critical calibration and measurement work.

#### **Intrinsically Safe Option**

The Additel 227Ex series calibrators have passed the most stringent testing by certified organizations to acquire intrinsically safe certificates, ATEX, IECEX, CSA and UKCA. The explosion-proof grade (Ex ia IIC T4 Ga), can be widely used in potentially explosive environments, such as oil and gas platforms, oil refineries, chemical and petrochemical plants, pharmaceutical industries, energy and gas processing industries.

Each intrinsically safe calibrator has an advance transflective color LCD display which has enhanced visibility when viewed in direct sunlight. No matter where your work takes you, these calibrators are up to the task.



#### Voltage Meter (RMS)

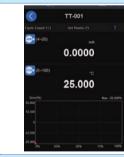


The Additel 227 non-Ex version is equipped with "true effective value" RMS measuring function, which can measure the RMS of various waveforms with no need to consider distortion or waveform parameters and other errors caused by various waveforms

#### **Automated Tasks for Paperless Calibration Management**

Additel 227 Series Calibrators come with a powerful documenting calibration task application which provides a turnkey solution for automation and paperless calibration management.

Tasks are easily created for temperature, pressure, flow and loop instruments. Up to 10,000 documented tasks for ADT227 and up to 1,000 documented tasks for ADT227Ex can be stored in the extensive on-board memory. Many tasks, when executed, are fully automated in data collection and performance validation, such as pass/fail and hysteresis calculations. All information can be integrated into Additel's ACal software for additional calibration management.



#### Full HART Communication (For ADT227-HART only)



The built-in full HART communicator will work with most HART transmitters . The ADT227-HART contains an extensive DD library to meet the needs of your smart transmitter. Our DD library is updated on a regular basis and at no additional cost. The ADT227Ex-HART is integrated with the HART communication functions, permitting users to monitor, control, and calibrate HART instrumentations. It's an ideal device for calibrating, maintaining, and troubleshooting HART instrumentations



#### **Features**

#### **Metrology Made Simple**

#### **Targeted application features**



The onboard applications provide a useful selection of features including HART communicator, high static differential pressure mode, pressure leak test, safety valve test, analog transmitter calibration, unit converter, thermal calculator, and snapshots to name a few.

High static differential pressure mode uses two sensors, unique calculation technology to achieve a differential pressure measurement to 0.002% FS at high static pressures. The leak test will automatically calculate the pressure drop to determine a leak condition. The safety valve test is a specialized task which captures the exact pressure release point by taking 10 readings per second during a valve crack test.

You will find this and much more as we continue to develop new apps at Additel.

#### Data Logger (For ADT227 & ADT227-HART only)

The ADT227 calibrator can record pressure, temperature and electrical signals. Recorded values can be displayed numerically or graphically to identify trending. The ADT227 & ADT227-HART can store up to 500 results. each result can include up to 100,0000 recordings and each recording can record a maximum of 7 channel values. These results can easily be exported to Additel's application software. Each log session is easily configured at a set interval and provides a date and time stamp with each reading.



#### **Connectivity & Battery**



Users can remotely connect mobile devices to the ADT227 via Bluetooth with an unobstructed distance up 20 meters. The included USB type-C comm port and cable provide a hard wired communication option as well as charging for the removeable Li-ion battery, which provides up to 35 hours of run time.

#### **Time Saving Features**

In addition to all the great features mentioned above, the ADT227 series is loaded with time saving features like our builtin pressure and temperature converter, thermal calculator, wiring diagram guide for assisting with electrical connections, a built-in diagnostic center including intelligent alarm messaging and a real time error report and comprehensive selftesting to help our customers get the very most out of their investment in Additel calibration tools.



#### **SPECIFICATIONS**

#### **Electrical Specification**

Source Accura	Source Accuracy						
Specifications		ADT227	7	ADT227Ex			
Specifications	Range	Resolution	Accuracy	Range	Resolution	Accuracy	
	0 to 15 V	0.25 mV	0.005%RDG + 0.75 mV				
Voltage DC	150 to 150 mV <sup>[1]</sup>	5 μV	0.015%RDG + 10 μV	0 to 10.5 V	0.2 mV	0.01%RDG + 0.5 mV	
Voltage DO	-1.5 to 1.5 V <sup>[1]</sup>	0.05 mV	0.015%RDG + 0.1 mV	0 10 10.0 V	0.2 1117	0.0170100 + 0.31110	
	-15 to 15 V <sup>[1]</sup>	0.5 mV	0.015%RDG + 1 mV				
Current DC	0 to 25 mA	0.5 μΑ	0.01%RDG + 1.25 μA	0 to 25 mA	0.5 μΑ	0.01%RDG + 1.25 μA	
Resistance	0 to 400 $\Omega$	10 mΩ	$0.005\%$ RDG + 20 m $\Omega$	0 to 400 $\Omega$	10 mΩ	0.01%RDG + 20 mΩ	
Resistance	0 to 4000 Ω	100 mΩ	0.01%RDG + 200 mΩ	0 to 4000 Ω	100 mΩ	0.01%RDG + 200 mΩ	
Frequency	0.01 to 50000.0 Hz	Auto range, 6-digit	0.002%RDG+2 on last digit	0.01 to 50000.0 Hz	Auto range, 6-digit	0.002%RDG+2 on last digit	
	(0.1~ 50) Hz	0.001 Hz	0.002 Hz				
Frequency (Sine wave	(50 ~ 500) Hz	0.01 Hz	0.02 Hz		N/A		
& Triangular wave)[1]	(500 ~ 5000) Hz	0.1 Hz	0.02 Hz		IN/A		
	(5000 ~ 50000) Hz	1Hz	2 Hz				

160



#### **SPECIFICATIONS**

#### Metrology Made Simple

Source Accuracy							
Specifications	ADT227			ADT227Ex			
	Range	Resolution	Accuracy	Range	Resolution	Accuracy	
Voltage mV (TC)	-10 to 75 mV	1.5 µV	0.008%RDG + 3.0 μV	-10 to 75 mV	1.5 µV	0.01%RDG + 3.0 μV	
Dulas	0 to 9999999	1	N/A	0 to 9999999	1	N/A	
Pulse	Optional rising edge and falling edge, minimum threshold voltage: 2.5V						
Loop power (max 25mA)	24 V	N/A	±1 V	22 V	N/A	± 10%	

Note 1: When the environment temperature is (-10  $\sim$  +10)  $^{\circ}$ C and (30  $\sim$  50)  $^{\circ}$ C , the temperature coefficient is:

Voltage, current, thermocouple, thermal resistance output: ± 5 ppm FS/℃.

Note 2: Output features:

 $Voltage\ output: 0 \sim 15\ V/\ \pm 150\ mV\ / \pm 1.5V\ /\ \pm\ 15V,\ Maximum\ load\ current:\ 10\ mA,\ (For\ Ex-version\ load\ current\ 5mA),\ load\ effect:\ 50\ uV\ /\ mA;$ 

Current output (0 ~ 25) mA: Maximum open circuit voltage: 24 V, driving capacity: 1 kΩ / 20 mA, maximum external voltage: 50 V; (For Ex-version, Maximum open circuit voltage: 15 V, impedance: 400Ω, driving capacity: 6 V / 20 mA, maximum external voltage: 30 V)

Frequency output: square wave, 50% duty cycle, square wave amplitude (0~15) V adjustable, amplitude accuracy ± 0.2%FS,

maximum load current: 10mA (For Ex-version,1mA); Supported units: Hz, kHz, MHz, CPM, CPH, s, ms, us;

Zero-crossing sine wave / triangular wave amplitude: (0.1  $\sim$  30) Vp-p adjustable(only for Ex-version),

Amplitude accuracy 3 % Vp-p + 75 mV, supporting display valid value.

Pulse output: optional rising edge and descending edge trigger mode;

Thermocouple output: maximum load current: 5mA, load effect: < 5 uV / mA;

Thermal resistance output: maximum excitation current: (0  $\sim$  400)  $\Omega$ @2 mA, (400  $\sim$  4000)  $\Omega$  @0.3 mA, support 1ms pulse excitation.

#### [1] Available per request

Specifications		ADT227			ADT227Ex			
Specifications	Range	Resolution	Accuracy	Range	Resolution	Accuracy		
	-300 to 300 mV	1 μV	0.005% RDG + 15 μV	-300 to 300 mV	1 μV	0.01% RDG + 15 μV		
	-30 to 30 V	0.1 mV	0.005% RDG + 1.5 mV	-30 to 30 V	0.1 mV	0.01% RDG + 1.5 m\		
Voltage DC	Temperature Coefficient: ±5 ppm FS/°C (-10°C to 10°C and 30°C to 50°C) Impedance: -300 mV to 300 mV = > 100 MΩ -30 V to 30 V = >1 MΩ			Temperature Coefficient: ±5ppm FS/°C (-20°C to 10°C and 30°C to 50°C)				
	-300 to 300 V	10 mV	0.05% RDG + 30 mV					
	Temperature coefficient (-10°C to 10°C and 30							
DC High Voltage	Maximum input voltag	je = 300 V, IE	C61010 300V CATII		N/A			
	Commong mode reject	tion: >100 dB	(at 50 or 60 Hz)					
	Impedance: > 4 MΩ, D	C coupling						
	300V (40 to 500 Hz)	10 mV	0.5% RDG + 150 mV					
AC High Voltage	Temperature coefficient (-10°C to 10°C and 30°C)	· · · · · · · · · · · · · · · · · · ·	RD + 0.0025% FS) /°C					
	Maximum input voltag	e = 300 V, IEC	C61010 300V CATII	N/A				
	9% to 100% of range is suitable for the above accuracy indicators							
	Impedance: >4 MΩ, <100pF, AC coupling							
O DO	-30 to 30 mA	0.1 μΑ	0.01% RDG + 1.5 μA	-30 to 30 mA	0.1 μΑ	0.01% RDG + 1.5 μA		
Current DC	Temperature Coefficient: ±5ppm FS/°C (-10°C to 10°C and 30°C to 50°C), Impedance: < 40 $\Omega$			±5ppm FS/°C (-20°C to -10°C)				
	0 to 400 Ω 0 to 4000 Ω	1 mΩ 10 mΩ	0.005% RDG + 20 mΩ	0 to 400 Ω 0 to 4000 Ω	1 mΩ 10 mΩ	0.01% RDG + 20 mg		
Resistance (4-Wire)	0 to 4000 $\Omega$ 10 m $\Omega$ 0.01% RDG + 200 m $\Omega$ Temperature coeficient: ±5 ppm FS/°C (-10°C to 10°C and 30°C to 50°C)			Temperature Coefficient: ±5ppm FS/°C (-20°C to 10°C and 30°C to 50°C)				
(11110)	2-Wire + 50 m $\Omega$ , 3-wire	e+ 10 mΩ						
	Excitation current: 0.2	mA						
	-10 to 75 mV	0.1uV	0.008% RDG + 3.0 μV	-10 to 75 mV	0.1uV	0.01% RDG + 3.0 μV		
Voltage mV (TC)	Temperature Coefficient: ±5ppm FS/°C (-10°C to 10°C and 30°C to 50°C)			Temperature Coefficient: ±5ppm FS/°C (-20°C to 10°C and 30°C to 50°C)				
	Impedance: >100 MΩ							
_	0.01 to 50000 Hz	Auto range, 6-digit	0.002% RDG + 2 on last digit	0.01 to 50000 Hz	Auto range, 6-digit	0.002% RDG + 2 on la digit		
Frequency	Minimum threshold vo	ltage: 2.5 V						
	Supported units: Hz, k	Hz, MHz, CPN	Λ, CPH, s, ms, μs					
Pulse	0 to 9999999	1	N/A	0 to 9999999	1	N/A		
i uise	Optional rising edge and falling edge, minimum threshold voltage: 2.5V							
Switch	Supports dry or wet sy	vitches. Voltag	e range of 3 to 30 V. Respon	se speed < 10 ms				



#### **SPECIFICATIONS**

#### **Genreal Specification**

Specifications	ADT227	ADT227Ex			
Operating Temperature	-10°C to 50°C	-20°C to 50°C			
Specification guaranteed temperature range	10°C to 30°C	10°C to 30°C			
Storage Temperature	-30°C to 70°C	-30°C to 70°C			
Humidity	<95%, non-condensing	<95%, non-condensing			
Power supply	6600mAh, 23.8Wh lithium battery, charging time about 6 hours, battery pack can be charged independently	4000mAh 14.4Wh Explosion-proof lithium battery packcharging time 6~8 hours, battery pack can be charged independently			
User interface	Icon drive menus	Icon driven menus with navigation buttons			
Ports protection voltage	50V max (Only for the top ports)	30V max			
Display	5.0 inch 480 x 800 mm TFT LCD capacitive screen	4.4 inch 640 x 480 mm color display capacitive screen			
Data logger	500 results, each result x 100,0000 recordings, each recording records a maximum of 7 channel values	N/A			
Maximum altitude	3000 meters				
European Compliance	CE Mark				
Electrical Connection	Ø4mm sockets and flat mini-jack thermocouple socket				
Size	6.97" x 4.13" x 2.04" (177 mm x 105 mm x 52 mm)				
Weight	1.6 lb (0.7 kg)	1.65 lb (0.75Kg)			
Battery	Rechargeable	e Li-ion battery (included)			
Battery Life	Typically 12 hours	Typically 35 hours			
Battery Charge	110V/220V external power adapter included. Battery ca	n be charged external to the unit. Typically charge time is 6-8 hours.			
External pressure module	Dual channel aerial plug, ca	an connect two digital pressure modules			
Warm-up time	Full specification performance i	s achieved after a 10 minute warm-up time.			
ROHS compliant	Rohs II Directive	2011/65/EU, EN50581:2012			
Display rate	3 rea	dings per second			
Barometric Accuracy (Built-in barometer)	55Pa				
IP protection level	IP67, 1 meter drop test				
Communication		PEC (slave), Bluetooth BLE			
User Interface Localization	English, German, French, Italian, Spanish, Portuguese, Simplified Chinese, Traditional Chinese, Japanese, Russian, Czech, Slovak  English, Simplified Chinese, Traditional Chinese, Japanese				
Calibration	ISO 17025 acc	redited calibration with data			
Warranty		3 years			

#### **Pressure Specification**

#### Pressure Specification (ADT227 & ADT227Ex)

The ADT161 and ADT161Ex series Intelligent Digital Pressure Modules are available for gauge, vacuum and absolute pressure from -15 psi to 60,000 psi (-1 bar to 4200 bar).

Accuracy from 0.02% FS includes operation over 14°F to 122°F (-10°C to 50°C), one year stability and calibration uncertainty. For detailed specifications, please refer to the pressure modules datasheet.



#### **SPECIFICATIONS**

#### **Temperature Specification**

			ADT227		ADT227Ex			
Tuno	Standard	Tomporotu	re Range (°C)	Accuracy (°C)	Standard	Tomporotur	e Range (°C)	Accuracy (°C)
Туре	Statituatu	remperatu	re narige ( C)	Measure / Source	Standard	remperatur	e halige ( C)	Measure / Source
			-50~0	0.76			-50~100	0.77
S	IEC 584	-50 to 1768	0~100	0.56	IEC 584	-50 to 1768	100~1000	0.56
			100~1768	0.44			1000~1768	0.47
			-50~0	0.82			-50~0	0.82
R	IEC 584	-50 to 1768	0~200	0.57	IEC 584	-50 to 1768	0~200	0.57
			200~1768	0.38			200~1768	0.42
			200~300	1.51			200~300	1.51
В	IEC 584	0 to 1820	300~500	1.00	IEC 584	0 to 1820	300~500	1.00
	120 304	0 10 1020	500~800	0.62	120 004	0 10 1020	500~800	0.62
			800~1820	0.43			800~1820	0.43
			-250 to -200	0.72			-250 to -200	0.75
K	IEC 584	-270 to 1372	-200 to -100	0.23	IEC 584	-270 to 1372	-200 to -100	0.24
			-100 to 600	0.12			-100 to 600	0.13
			600 to 1372	0.22			600 to 1372	0.25
	IEC 584		-250 to -200	1.14			-250 to -200	1.17
N		-270 to 1300	-200 to -100	0.33	IEC 584	-270 to 1300	-200 to -100	0.34
			-100 to 1300	0.19			-100 to 1300	0.22
	E IEC 584 -2		-250~-200	0.39		-270 to 1000	-250~-200	0.41
Е		-270 to 1000	-200~-100	0.15	IEC 584		-200~-100	0.15
			-100~700	0.09			-100~700	0.10
			700~1000	0.12			700~1000	0.14
	150 504	040 4000	-210~-100	0.19	150 504	-210~1200	-210~-100	0.20
J	IEC 584	-210~1200	-100~700	0.10	IEC 584		-100~700	0.11
			700~1200	0.15			700~1200	0.17
_	150 504	070 / 400	-250~-100	0.55	150 504	070 +- 400	-250~-100	0.57
Т	IEC 584	-270 to 400	-100~0	0.12	IEC 584	-270 to 400	-100~0	0.12
			0~400	0.08			0~400	0.08
_	A CTM FOOD	0 to 2215	0 to 1000	0.24	A CTM FORE	0 to 2215	0 to 1000	0.26
С	ASTM E988	0 to 2315	1000 to 1800	0.40 0.65	ASTM E988	0 to 2315	1000 to 1800	0.45
			1800 to 2315 0~100	0.65			1800 to 2315 0~100	0.73
			100~100	0.31			100~100	0.31
D	ASTM E988	0~2315		0.42	ASTM E988	0~2315	1200~1200	0.27
			1200~2000 2000~2315	0.65			2000~2315	0.74
			50~100	0.90			50~100	0.74
			100~200	0.57	$\dashv$		100~200	0.90
G	ASTM E1751	0 to 2315	200~400	0.35	ASTM E1751	0 to 2315	200~400	0.36
3	ASTIVIET/ST	0 10 2010	400~1500	0.35	7.01W E1731	0 10 2010	400~1500	0.36
			1500~2315	0.49	$\dashv$		1500~2315	0.55
			-200 to -100	0.49			-200 to -100	0.12
L	DIN43710	-200 to 900	-100 to 400	0.08	DIN43710	-200 to 900	-100 to 400	0.09
-	DII 1-107 10	200 10 300	400 to 900	0.10	DI14-07 10	200 10 300	400 to 900	0.12
			-200 to 0	0.10			-200 to 0	0.12
U	DIN43710	-200 to 600	0 to 600	0.08	DIN43710	-200 to 600	0 to 600	0.09

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Note: Internal CJC is  $\pm 0.15^{\circ}$ C (-10°C to 50°C ambient temperature) Accuracy with external cold junction only, for internal cold junction add 0.15°C (k=2)





#### **SPECIFICATIONS**

Measurement and Sou	irce Accuracy				
leasure and Simulate	To	mperature Range (°C)	Accuracy (°C)		
neasure and Simulate	16	inperature hange ( C)	ADT227	ADT227Ex	
		-200~200	0.57	0.59	
PT10(385)	-200 to 850	200~600	0.67	0.72	
		600~850	0.75	0.82	
		-200~200	0.24	0.27	
PT25(385)	-200 to 850	200~600	0.30	0.35	
		600~850	0.34	0.41	
		-200~200	0.13	0.16	
PT50(3916)	-200 to 850	200~600	0.17	0.22	
		600~850	0.20	0.27	
PT100(385)		-200~200	0.08	0.10	
PT100(391) PT100(3916)	-200 to 850	200~600	0.11	0.16	
PT100(3916)		600~850	0.14	0.20	
,		-200~200	0.32	0.32	
PT000(005)		200~300	0.34	0.34	
PT200(385)	-200 to 850	300~600	0.41	0.41	
		600~850	0.48	0.48	
		-200~0	0.15	0.15	
DT 400 (005)	0001.050	0~200	0.18	0.18	
PT400(385)	-200 to 850	200~600	0.25	0.25	
		600~850	0.30	0.30	
		-200~200	0.16	0.16	
PT500(385)	-200 to 850	200~600	0.22	0.22	
		600~850	0.27	0.27	
		-200~200	0.10	0.10	
PT1000(385)	-200 to 850	200~600	0.16	0.16	
		600~850	0.20	0.20	
Cu10(427)	-200~260	-200~260	0.54	0.56	
Cu50(428)	-200~260	-200~260	0.11	0.13	
Cu100(428)	-200~260	-200~260	0.07	0.08	
Ni100(617)	00, 400	-60~0	0.05	0.06	
Ni100(618)	-60~180	0~180	0.05	0.05	
Ni120(672)	-80~260	-80~260	0.04	0.05	
Ni1000	-50~150	-50~150	0.07	0.07	

\*Note: Ambient temperature of 20°C±10°C.

4-wire accuracy. For 2-wire add 50 m $\Omega$ , for 3-wire add 10 m $\Omega$ 

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#### **ORDERING INFORMATION**

#### Model Number



**HART** = HART Capabilities

		made emipre
Accessories (inclu	ided)	
Model number	Description	QTY
9811-X	110V/220V external power adapter (Only for ADT227 & ADT227-HART)	1 pc
9811Ex-X	110V/220V external power adapter (Only for ADT227Ex & ADT227Ex-HART)	1 pc
9704	Chargeable Li-ion battery (Only for ADT227 & ADT227-HART)	1 pc
9704Ex	Chargeable Li-ion battery (Only for ADT227Ex & ADT227Ex-HART)	1рс
9023	Test leads	1 set (6 pcs)
9027	Right angle test leads (Non-Ex models only)	1 set (2 pcs)
9060	Pressure module connection cable	1 pc
9052	USB Cable type A to type C (Non-Ex models only)	1 pc
9052Ex	Ex USB Cable type A to type C (For Ex models only)	1 pc
9040	Hanging strap with magnet	1 pc

ISO 17025 accredited calibration certificate

Optional Accessories	
Model number	Description
ADT161 - XXX	Digital Pressure Modules
ADT161Ex - XXX	Intrinsically Safe Digital Pressure Modules
ADT129-X	Differential Pressure Manifold, -15 to 3,000 psi
9051	Communication cable, Lemo connector to RS232 DB9 male, for RS232 communication with ADT226 and ADT227 calibrator.
9061	Current output cable (for ADT227 and ADT226 non-EX models)
9062	Connection adapter cable for Fluke style pressure modules to non-explosion-proof Additel readouts
9063	PA profibus, FF (Foundation fieldbus) communication module for ADT227-HART
AM1602-6FT	Class A, PT100/385 Industrial RTD, -40°C to 160°C, 3/16 (4.76 mm) inch x 2 inch (50 mm) with 6 foot (1.8 Meters) cable w/ banana jack connectors
9080	Cable kit (including TC plug, compensation cable, S,R,K,J,T,E,N)
9081	Universal TC easy-press adapter for ADT227 and ADT226
9082	HART 250 ohm resistor adapter for ADT227 and ADT226
9704	Spare chargeable Li-ion battery for multifunction calibrator ADT226
9704Ex	Spare chargeable Li-ion battery for multifunction calibrator ADT226Ex
9811-X	110 V/220 V external power adapter for handheld models
9811Ex-X	110 V/220 V external power adapter for Ex handheld models
9906A	Hard carrying case for handheld instrument with accessories
9918-SC	Soft carrying case, with space for handheld instrument, test leads, and accessories
9530-BASIC	Additel/Acal Task management software for multifunction calibrator
9530-NET	Additel/Acal Automated calibration software with asset management, network version, Includes server installation and 1 user license

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<sup>\*</sup> Additel/Land software can be downloaded for free at www.additel.com

### **Software**



#### ACal

Pressure Calibration Equipment

Addited ACal is a powerful software package designed to automate or semi-automate pressure calibrations and manage your laboratory. ACal combines the pressure automation features with lab and asset management functions to help make your job easier and more productive. ACal comes in three versions: Basic, Professional, and Network.

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ACal Basic supports asset management and task management features. ACal Professional is a single PC installation which combines all the features of Basic with automation functionality. And ACal Network puts the Professional version on a multi-user network platform.

#### **MAIN FEATURES**

- Supports multi-users and network environments
- Calibration and asset management
- Simple user interface
- Scanning and printing of QR codes
- User definable permissions and access levels
- Preset test configurations
- Can calibrate variety pressure instruments
- Can calibrate several instruments at a time
- Calibration planning and scheduling
- Certificate management and creation
- Certificate customization



#### **SPECIFICATIONS**

Specifications		ACal Network	ACal Professional	ACal Basic
Network feature	Data sharing	$\sqrt{}$		
	Multiple users	V		
Upgrade availability	Upgrade to ACal Professional	N/A	N/A	$\sqrt{}$
	Upgrade to ACal Network	N/A	$\sqrt{}$	$\sqrt{}$
DUT supported	Туре	Dial gauge Digital gauge Pressure transmitter Pressure switch		
	Full automatic calibration	$\sqrt{}$		
	Calibration management	V	V	V
DUT management	DUT info management	$\sqrt{}$	$\sqrt{}$	$\sqrt{}$
	Calibration due date reminder and scheduling	$\checkmark$	$\checkmark$	$\checkmark$
Reference management	Reference info management	$\sqrt{}$	$\sqrt{}$	$\sqrt{}$
	Calibration due date reminder and scheduling	V	V	V
Calibrator Task Management	Task download	$\sqrt{}$	$\sqrt{}$	$\sqrt{}$
	Task upload	$\sqrt{}$	V	V
Bar coding	Bar code scanning	$\sqrt{}$	V	
	Bar code creation	$\sqrt{}$	V	





#### **ORDERING INFORMATION**

Model Number	Description		
9530-BASIC	Additel/Acal Automated calibration software with asset management, basic version		
9530-BASIC-L1	Additel/Acal Automated calibration software with asset management, basic version additional license (9530-BASIC must be purchased prior to any additional licenses)		
9530-PRO	Additel/Acal Automated calibration software with asset management, professional version for single PC		
9530-PRO-L1	Additel/Acal Automated calibration software with asset management, professional version for single PC additional license (9530-PR must be purchased prior to any additional licenses)		
9530-NET	Additel/Acal Automated calibration software with asset management, network version, Includes server installation and 1 user license		
9530-NET-L1	Additel/Acal, Additional License, Automated calibration software with asset management, network version, Includes 1 user license (9530-NET must be purchased prior to any additional licenses)		

#### 9502 Additel/Log II & Additel/Log II Wireless

Additel/Log II is a real time data logging and graphical software for the ADT681/672/680/760/76 1A/780/875/878/286 models. Addited LogII software also supports wireless data logging when used with Additel products supporting wireless connectivity. Data can be recorded in real-time and recorded results can be uploaded. After results are stored, the data can be exported to a customizable report showing pressure and ambient temperature. Each real-time test can be tagged with a unique record name.



The software also allows you to acquire data to your PC. You can choose to display the data in real-time or historically, as well as in a graph or table format.

#### 9500 Additel/Land & Additel/Land Wireless

With Additel/Land software, you may download test results stored in the internal memory of Additel calibrators to a PC, and export the results to an excel file. It is a free software package and can be downloaded at www.additel.com.



Additel Catalog



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Advanced Digital

Pressure Calibrator

**Dual-Channel Reference** Thermometer Readout

Automatic Handheld

Pressure Calibrator

Digital Pressure Gauge